



WORKSHOP MANUAL

633721 - 633728



Nexus 500 euro 3



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WORKSHOP MANUAL

Nexus 500 euro 3

This workshop manual has been drawn up by Piaggio & C. Spa to be used by the workshops of Piaggio-Gilera dealers. This manual is addressed to Piaggio service mechanics who are supposed to have a basic knowledge of mechanics principles and of scooter mounting techniques and procedures. Any important changes made to the scooters or to specific mounting operations will be promptly reported by updates to this manual. Nevertheless, no mounting work can be satisfactory if the necessary equipment and tools are unavailable. It is therefore advisable to read the sections of this manual relating to special tools, along with the special tool catalogue.

N.B. Provides key information to make the procedure easier to understand and carry out.

CAUTION Refers to specific procedures to carry out for preventing damages to the vehicle.

WARNING Refers to specific procedures to carry out to prevent injuries to the repairer.



Personal safety Failure to completely observe these instructions will result in serious risk of personal injury.



Safeguarding the environment Sections marked with this symbol indicate the correct use of the vehicle to prevent damaging the environment.



Vehicle intactness The incomplete or non-observance of these regulations leads to the risk of serious damage to the vehicle and sometimes even the invalidity of the guarantee.



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CHARACTERISTICS

CHAR

This section describes the general specifications of the vehicle.

Rules

This section describes general safety rules for any maintenance operations performed on the scooter.

Safety rules

- Should it be necessary to keep the engine running while servicing, make sure that the area or room is well ventilated, and use special exhaust fans, if required. never let the engine run in an enclosed area. Exhaust fumes are toxic.
 - The battery electrolyte contains sulphuric acid. Protect your eyes, clothes and skin. Sulphuric acid is highly corrosive; in the event of contact with your eyes or skin, rinse thoroughly with abundant water and seek immediate medical attention.
 - The battery produces hydrogen, a gas that can be highly explosive. Do not smoke and avoid sparks or flames near the battery, especially when charging it.
 - Fuel is highly flammable, and in some conditions it can be explosive. Do not smoke in the working area, and avoid open flames or sparks.
 - Clean the brake pads in a well ventilated environment, directing the compressed air jet so as to not inhale the dust produced by the wear of the friction material. Even though the latter contains no asbestos, dust inhalation is harmful.
-

Maintenance rules

- Use original PIAGGIO spare parts and lubricants recommended by the Manufacturer. Non-original or non-conforming spares may damage the vehicle.
 - Use only the special tools designed for this scooter.
 - Always use new gaskets, sealing rings and split pins upon reassembly.
 - After removal, clean the components using non-flammable or low fire-point solvent. Lubricate all the work surfaces except the tapered couplings before reassembly.
 - After reassembly, check that all components have been installed properly and that they are in good working order.
 - For removal, overhaul and reassembly operations use only tools provided with metric measures. Metric bolts, nuts and screws are not interchangeable with coupling members with English measurement. Using unsuitable coupling members and tools may damage the scooter.
 - Should any interventions to the scooter electrical system be required, check that the electrical connections - especially earth and battery connections - have been implemented properly.
-

Vehicle identification

Characteristic

Engine prefix:

M351M



Chassis prefix:

ZAPM35200



Dimensions and mass

<u>WEIGHT</u>	
Specification	Desc./Quantity
Dry weight	199 kg
Width	765 mm
Length	2090 mm
Wheel base	1515 mm
Saddle height	780 mm
Height	1045 mm



Engine

ENGINE

Specification	Desc./Quantity
Engine	single-cylinder four stroke
Bore	92 mm
Stroke	69 mm
Cubic capacity	460 cm ³
Compression ratio	10.5: 1
Timing system	Single overhead camshaft with integrated tone wheel, control from flywheel side chain, 4 valves and automatic start-up valve lifting device.
Valve clearance: intake:	0.15 mm (when cold)
Valve clearance: exhaust	0.15 mm (when cold)
Valve clearance adjustment	By threaded adjuster on the rockers
Engine idle speed	1500 ± 50 rpm
Air filter	sponge, impregnated with mixture (50% petrol and 50% oil)
CO % value (measured at the intake manifold)	1 ÷ 1.5%
Starting system	Electric starter system with freewheel.
Lubrication	By trochoidal pump (inside the crankcase), pressure adjustment by-pass and oil filter.
Lubrication pressure	4 bar
Minimum allowed (at 100° C)	0.8 bar
Fuel supply	Electronic injection system with electric fuel pump, Ø 38 mm throttle body and single injector.
Max. power (shaft)	29 kW (39 CV) at 7250 rpm
Max. torque (shaft)	40 N·m (4 kgm) at 5500 rpm
Cooling system	Fluid circulation through a motor-driven pump, 3-way thermostat and electric fan.

Transmission

TRANSMISSIONS

Specification	Desc./Quantity
Transmission	With automatic expandable pulley variator with torque server, V belt, automatic clutch, gear reduction unit and transmission housing with forced air circulation cooling.

Capacities

CAPACITY

Specification	Desc./Quantity
Engine oil (dry)	~ 1.7 litres
Engine oil (at oil and filter change)	approx. 1.5 litres
Fuel tank (including reserve approx. 2 litres)	approx. 14.5 litres
Rear hub	approx. 250 cc.
Cooling system	approx. 1.8 litres
Front fork	approx. 242 ± 3 cc (in each fork leg)

Electrical system

ELECTRICAL SYSTEM

Specification	Desc./Quantity
Electronic ignition	inductive, high efficiency integrated with the injection system, with variable timing and separate HV coil.
Spark plug	NGK CR7EKB
Spark plug	CHAMPION RG6YC
Battery	Dry-cell lead-acid battery, 12V-14Ah
Generator	Three-phase alternating current

Frame and suspensions

CHASSIS AND SUSPENSIONS

Specification	Desc./Quantity
Chassis	Welded tubular steel chassis with stamped sheet reinforcements
Front suspension	Hydraulic telescopic fork with diameter 41 mm stems
Max. front fork travel	104 mm
Rear suspension	<p>Type "Power drive": Shock absorber (with double-acting helicoidal spring and adjustment of the spring preload in 7 positions) mounted in horizontal position, connected to a connecting rod pivoted to a strut with variable length.</p> <p>By varying the length of the strut it is possible to modify the geometry and balance of the rear axle (15 positions).</p> <p>The motor has a fixed connection to the frame by means of a shaft (direct link).</p>

Brakes

BRAKES

Specification	Desc./Quantity
Front brakes	Twin discs of stainless steel, dia. 260 mm, with floating calliper and twin 28 mm diameter plungers (Brembo) at front right and twin 26 mm diameter plungers (Brembo) at front left.
Rear brakes	Disc of stainless steel, dia. 240 mm, with fixed calliper and two opposed 34 mm diameter plungers

Wheels and tyres

WHEELS AND TYRES

Specification	Desc./Quantity
Rims in light alloy: Front	3.50 x 15"

Specification	Desc./Quantity
Rims in light alloy: Rear	4.50 x 14"
Rear tyres	Bridgestone 160/60-R14" Tubeless 65H
Front tyres	Bridgestone 120/70-R15" Tubeless 56H
Tyre pressure (cold) front	2.1 bar
Tyre pressure (cold) rear	2.3 bar (2.5 bar with passenger)

N.B.

CHECK AND ADJUST TYRE PRESSURE WITH TYRES AT AMBIENT TEMPERATURE. ADJUST PRESSURE ACCORDING TO THE WEIGHT OF THE RIDER AND ACCESSORIES.

CAUTION



IT IS MANDATORY TO ADOPT EXCLUSIVELY "S" CLASS TYRES, WHICH GUARANTEE CORRECT VEHICLE PERFORMANCE AT THE DIFFERENT SCOOTER SPEEDS. USING ANY OTHER TYRE MAY RESULT IN VEHICLE INSTABILITY. IT IS ADVISABLE TO USE TYRE TYPES RECOMMENDED BY PIAGGIO.

Tightening Torques

FRAME

Name	Torque in Nm
Electric pump locking ring nut	20

BRAKE SYSTEM

Name	Torque in Nm
Brake calliper coupling	20 - 24
Front brake disc mounting	5 ÷ 6 •
Rear brake disc mounting	11 ÷ 13
Front brake calliper mounting on fork	20 ÷ 25
Rear calliper support clamp to crankcase	20 ÷ 25
Pipe joint / brake calliper	20 ÷ 25
Circuit bleed calliper fitting	12 - 16
Plastic protection retaining screw	5 - 6
Coupling for oil on the integral braking system pump	16 ÷ 20
Coupling on the integral braking system device (from the pump)	20 ÷ 25
Front brake calliper - integral braking system device coupling	20 ÷ 25
Rear brake calliper - integral braking system device coupling	20 ÷ 25

• Locking with Loctite threadlock medium 243

FRONT SUSPENSION

Name	Torque in Nm
Front wheel shaft	45 ÷ 50
Holding torque of lower ring nut	20 ÷ 25
Fork stem mounting to the plate	20 ÷ 25
Lower steering ring nut	10 - 13 **
Upper steering ring nut	36 - 39
Stem upper cap	35 - 55
Screw securing handlebar to steering tube	45 - 50

Name	Torque in Nm
Pumping element fixing screw	25 - 35
Safety screw on fork leg	6 ÷ 7
Wheel fastening screws	33 - 37

* Tighten and loosen completely. ** Tighten and loosen by 90°

REAR SUSPENSION

Name	Torque in Nm
Engine - chassis fixing pin	100 - 120
Central stand retainers	25 - 30
Muffler heat guard retainers	6 - 8
Side stand clamp	15 ÷ 20
Rear wheel axle	104 ÷ 126
Connection of rear shock absorber to support connecting rod	38 - 46
Rear shock absorber retainer to the chassis	38 - 46
Upper strut connection	56 - 70
Clamping of connection rod supporting strut and shock absorber to frame	73 - 80
Clamping of rear strut support to hub cover	20 - 25
Lower strut clamping	30 - 35
Rear strut support clamping to crankcase	11 - 13
Assembly plate mounting on strut support	11 - 13

• Locking with Loctite threadlock medium 243

ENGINE ASSEMBLY

Name	Torque in Nm
Starter motor screws	11 ÷ 13

THERMAL UNIT AND TIMING SYSTEM

Name	Torque in Nm
Spark plug	12 ÷ 14
Head fixing stud bolts:	***
Head fixing nuts	10 - 12
Exhaust / intake head fixing nuts:	10 - 12
Head lubrication control jet	5 - 7
coolant temperature sensor:	10 - 12
Lambda probe on exhaust manifold	10 - 12
injector fixing screw	3 ÷ 4
Counterweight screw	7 ÷ 8.5
Tensioner sliding block fixing screw:	10 - 14
Rpm timing sensor fixing screw:	3 - 4
Valve lifter mass stop bell fixing screws:	30 - 35
Inlet manifold screws	11 ÷ 13
Tappet cover fixing screws:	7 - 9
Throttle body fixing screws	11 ÷ 13
Head fixing screws	10 - 12
Camshaft retaining bracket screws:	4 ÷ 6
Tightener screw:	5 - 6
Tightener fastening screws:	11 ÷ 13

*** Apply a preliminary torque of 7 N·m in a crossed sequence. - Tighten by 90° in a crossed sequence. - Tighten again by 90° in a crossed sequence.

CRANKCASE AND CRANKSHAFT

Name	Torque in Nm
Countershaft fixing nut	25 - 29
Engine oil filter	12 - 16
Engine oil drainage plug	24 ÷ 30
Engine-crankcase coupling screws	11 ÷ 13
Oil pump screws	5 - 6
Gear mounting on crankshaft screws	10 - 12
Bulkhead screws for oil pump housing cover	8 - 10

FINAL REDUCTION

Name	Torque in Nm
Rear hub cover screws	24 ÷ 27

TRANSMISSION COVER

Name	Torque in Nm
Driven pulley nut	92 - 100
Drive pulley nut	160 - 175
Anti-vibration roller screw	16.7 - 19.6
M8 retainers for transmission cover	23 - 26
M6 retainer	11 ÷ 13
Anti-vibration roller retainer	17 - 19
Clutch ring nut	65 - 75
Air conveyor screws	11 ÷ 12
Water pump cover screws	3 ÷ 4
Outside transmission cover screws	7 ÷ 9
Flywheel cover screws	11 - 13

FLYWHEEL COVER

Name	Torque in Nm
Chain guide sliding block retain plate fastening screws	3 ÷ 4
Flywheel fixing nut	115 - 125
Stator retainers	8 - 10
Blow-by recovery duct fixing screws	3 - 4
Screw fixing freewheel to flywheel	13 ÷ 15
Stator cable harness guide bracket screws	3 - 4
Supporting screws with bulkhead	0.3 - 0.4
Minimum oil pressure sensor	12 ÷ 14
Water pump impeller	4 ÷ 5

LUBRICATION

Name	Torque in Nm
Oil pump cover screws	0.7 ÷ 0.9
Screws fixing oil pump to the crankcase	5 - 6

See also

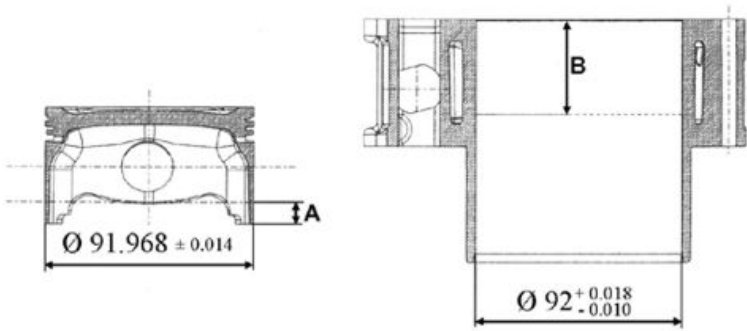
[Refitting](#)
[Refitting](#)
[Fuel tank](#)
[Overhaul](#)

Overhaul data

This section provides the main information for scooter servicing.

Assembly clearances

Cylinder - piston assy.



(Values in mm)

HEIGHT AT WHICH THE DIAMETER SHOULD BE MEASURED

Specification	Desc./Quantity
A:	10 mm
B:	43 mm

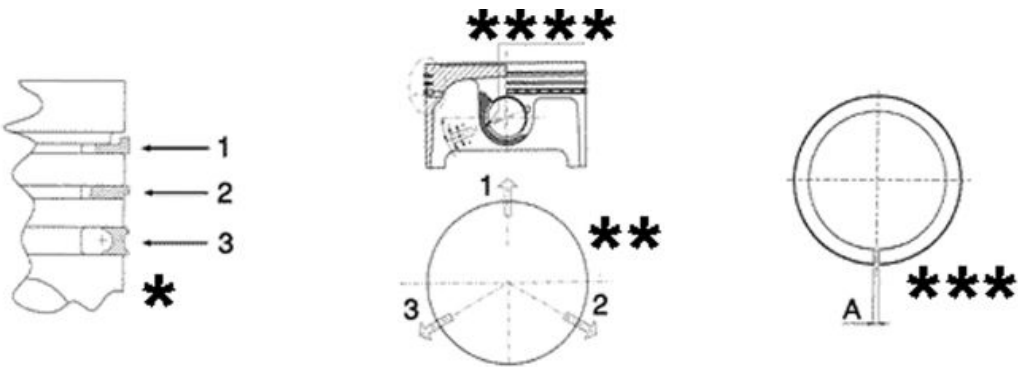
CATEGORIES OF COUPLING

Name	Initials	Cylinder	Piston	Play on fitting
Cylinder Piston	A	91.990 - 91.997	91.954 - 91.961	0.029 - 0.043
Cylinder Piston	B	91.997 - 92.004	91.961 - 91.968	0.029 - 0.043
Cylinder Piston	C	92.004 - 92.011	91.968 - 91.975	0.029 - 0.043
Cylinder Piston	D	92.011 - 92.018	91.975 - 91.982	0.029 - 0.043

N.B.

THE PISTON MUST BE INSTALLED WITH THE ARROW FACING TOWARDS THE EXHAUST SIDE, THE PISTON RINGS MUST BE INSTALLED WITH THE WORD «TOP» OR THE STAMPED MARK FACING UPWARDS.

Piston rings



* Fit rings «2» and «3» with the word «TOP» facing upwards.

** Position the openings in the rings as shown here.

*** Value «A» of sealing ring inside the cylinder

**** Ring opening

SEALING RINGS

Name	Initials	Cylinder	Piston	Play on fitting
1st Compression ring	A	0.15 ÷ 0.35	0.5	</>
Middle piston ring	A	0.25 ÷ 0.50	0.65	</>
Oil scraper ring	A	0.25 ÷ 0.50	0.65	</>

Crankcase - crankshaft - connecting rod

Crankcase / countershaft coupling

Besides considering it should match the crankshaft, the crankcase is chosen according to the centre to centre distance between the seat of the crankshaft and that of the contra-rotating shaft.

Both the centre to centre distance and the pair of gears driving the contra-rotating shaft are divided into two types (A and B) to be matched (**A** with **A** and **B** with **B**).

This selection is useful to keep the difference between the working distance of the gears and their distance without clearance at a given value in order to avoid abnormal noise.

TYPE A

Specification	Desc./Quantity
Centre to centre distance of the gears without clearance	76.937 ÷ 76.867
Centre to centre distance on the crankcase	77.022 ÷ 76.992

TYPE B

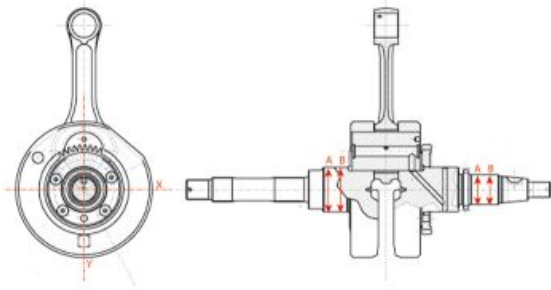
Specification	Desc./Quantity
Centre to centre distance of the gears without clearance	76.907 ÷ 76.837
Centre to centre distance on the crankcase	76.992 ÷ 76.962

The gears with centre to centre distance without clearance between 76.867 and 76.907 are considered universal and can be fitted to either crankcase type.

Either the pair of gears or the crankcase is identified with the letter referring to the type (on the crankcase, this mark is found at the cylinder mouth, flywheel side).

Diameter of crankshaft bearings.

Measure the capacity on both axes x-y.



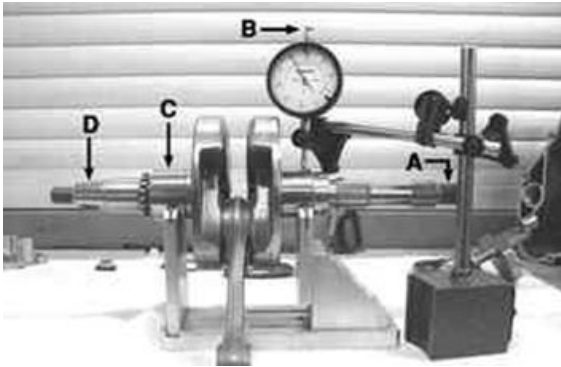
CRANKSHAFT

Specification	Desc./Quantity
Cat. 1	Standard diameter: 40.010 ÷ 40.016
Cat. 2	Standard diameter: 40.016 ÷ 40.022

Crankshaft alignment

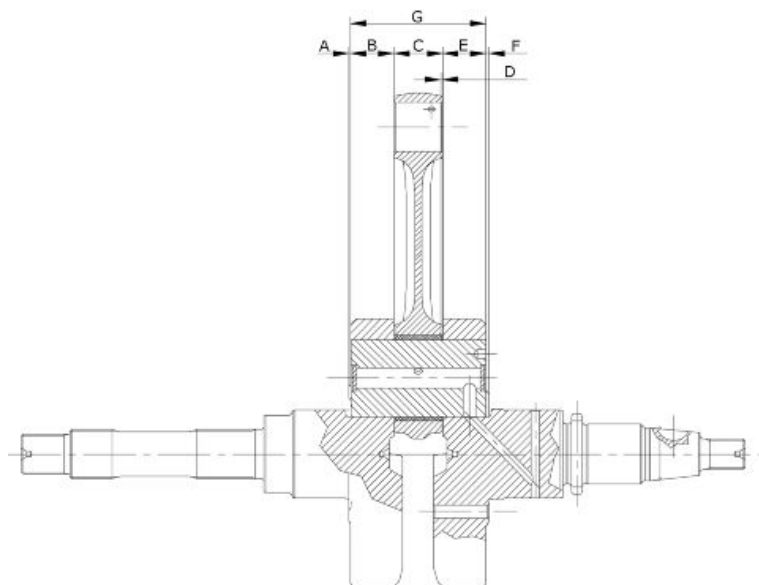
Specific tooling

020335Y Magnetic support for dial gauge



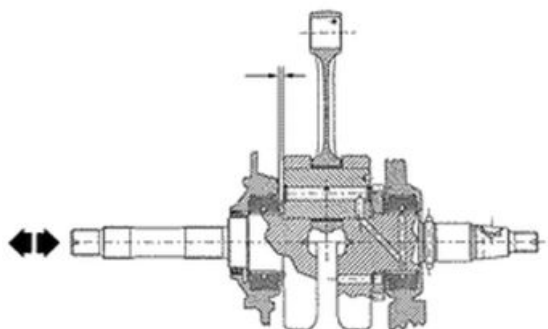
MAX. ADMISSIBLE DISPLACEMENT

Specification	Desc./Quantity
A =	0.15 mm
B =	0.010 mm
C =	0.010 mm
D =	0.10 mm



AXIAL CLEARANCE BETWEEN CRANKSHAFT AND CONNECTING ROD

Name	Description	Dimensions	Initials	Quantity
Transmission-side shoulder		0.8 ± 0.025	A	D= 0.20 - 0.40
Transmission-side half-shaft		$19.6 + 0.050$	B	D= 0.20 - 0.40
Connecting rod		$22 \pm 0.10-0.15$	C	D= 0.20 - 0.40
Flywheel-side shoulder		13 ± 0.025	F	D= 0.20 - 0.40
Flywheel-side half-shaft		$19.6 + 0.050$	E	D= 0.20 - 0.40
Complete drive shaft		$63.5 + 0.1 - 0.05$	G	D= 0.20 - 0.40



Characteristic

Drive shaft / crankcase axial clearance:

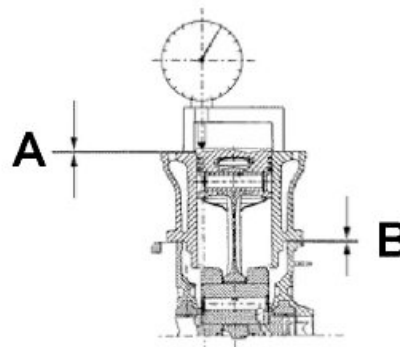
0.1 - 0.5 mm (when cold)

Slot packing system

Shimming system for limiting the compression ratio

ratio $R_c = 10.5 : 1$

DISTANCE «A» IS A PROTRUSION OR RECESS VALUE OF THE PISTON CROWN WITH RESPECT TO THE CYLINDER PLANE. DISTANCE «A» HELPS DETERMINE THE THICKNESS OF GASKET «B» THAT HAS TO BE FITTED TO THE CYLINDER HEAD IN ORDER TO RESTORE COMPRESSION RATIO. BASE GASKET «B» MUST BE THICKER THE MORE THE PLANE FORMED BY THE PISTON TOP PROTRUDES FROM THE PLANE FORMED BY THE CYLINDER HEAD. ON THE OTHER HAND, THE MORE THE PISTON TOP IS RECESSED INTO THE CYLINDER TOP PLANE, THE SMALLER THE GASKET THICKNESS.



BASE GASKET THICKNESS

Name	Measure A	Thickness
«A» MEASURE TAKEN	- 0.185 - - 0.10	0.4 ± 0.05
«A» MEASURE TAKEN	- 0.10 - + 0.10	0.6 ± 0.05
«A» MEASURE TAKEN	+ 0.10 ÷ + 0.185	0.8 ± 0.05

N.B.

VALUES INDICATED WITH «-» REFER TO PISTON CROWN RECESSES WITH RESPECT TO THE CYLINDER PLANE.

N.B.

DISTANCE «A» MUST BE MEASURED WITHOUT ANY GASKET FITTED AT «B»

Products

PRODUCTS



Product	Description	Specifications
AGIP ROTRA 80W-90	Rear hub oil	SAE 80W/90 Oil that exceeds the requirements of API GL3 specifications
AGIP FILTER OIL	Oil for air filter sponge	Mineral oil with specific additives for increased adhesiveness
AGIP CITY HI TEC 4T	Engine oil	SAE 5W-40, API SL, ACEA A3, JASO MA Synthetic oil
AGIP BRAKE 4	Brake fluid	FMVSS DOT 4 Synthetic fluid
SPECIAL AGIP PERMANENT fluid	coolant	Monoethylene glycol-based anti-freeze fluid, CUNA NC 956-16
AGIP EXTRA POLISH	Muffler cleaning paste	special product for cleaning and polishing stainless steel muffler
AGIP GP 330	Grease for brake levers, throttle	White calcium complex soap-based spray grease with NLGI 2; ISO-L-XBCIB2
AGIP CITY TEC 2T	Mixer oil	synthetic oil for 2-stroke engines: JASO FC, ISO-L-EGD





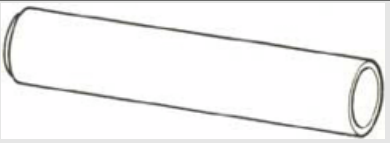

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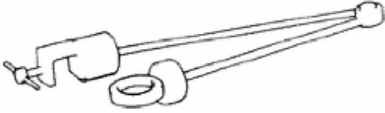




TOOLING




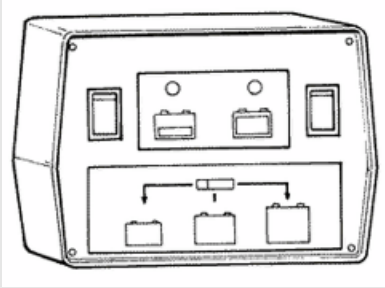

TOOL



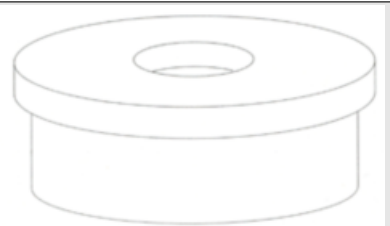


GOOD SPECIAL TOOLS

Stores code	Description	
001330Y	Tool for fitting steering seats	
001467Y002	Driver for OD 73 mm bearing	
001467Y006	Pliers to extract 20 mm bearings	
001467Y007	Driver for OD 54 mm bearing	
001467Y008	Pliers to extract 17 mm ø bearings	
001467Y014	Pliers to extract ø 15-mm bearings	







Stores code	Description	
001467Y031	Bell	
001467Y034	Extraction pliers for ø 15 mm bearings	
001467Y035	Belle for OD 47-mm bearings	
002465Y	Pliers for circlips	
006029Y	Punch for fitting fifth wheel seat on steering tube	
020004Y	Punch for removing fifth wheels from headstock	






Stores code	Description	
020055Y	Wrench for steering tube ring nut	
020150Y	Air heater support	
020151Y	Air heater	
020193Y	Oil pressure gauge	
020201Y	Spacer bushing driving tube	
020262Y	Crankcase splitting strip	
020306Y	Punch for assembling valve seal rings	







Stores code	Description	
020329Y	MityVac vacuum-operated pump	
020330Y	Stroboscopic light for timing control	
020331Y	Digital multimeter	
020333Y	Single battery charger	
020334Y	Multiple battery charger	





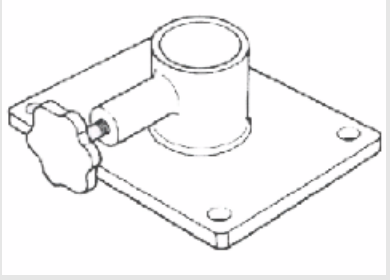

Stores code	Description	
020335Y	Magnetic support for dial gauge	
020357Y	32 x 35 mm adaptor	
020358Y	37x40-mm adaptor	
020359Y	42x47-mm adaptor	
020360Y	Adaptor 52 x 55 mm	
020364Y	25-mm guide	
020376Y	Adaptor handle	
020382Y012	bush (valve removing tool)	

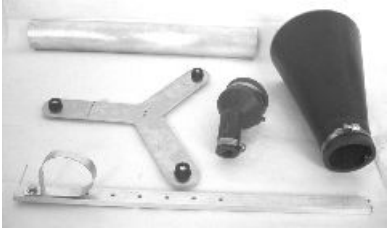


Stores code	Description	
020412Y	15 mm guide	
020424Y	Driven pulley roller casing fitting punch	
020431Y	Valve oil seal extractor	
020434Y	Oil pressure control fitting	
020439Y	17 mm guide	

Stores code	Description	
020444Y	Tool for fitting/ removing the driven pulley clutch	
020456Y	Ø 24 mm adaptor	
020458Y	Puller for lower bearing on steering tube	
020459Y	Punch for fitting bearing on steering tube	
020460Y	Scooter diagnosis and tester	
020467Y	Flywheel extractor	

Stores code	Description	
020468Y	Piston fitting ring	
020469Y	Reprogramming kit for scooter diagnosis tester	
020470Y	Pin retainers installation tool	
020471Y	Pin for countershaft timing	
020472Y	Flywheel lock wrench	

Stores code	Description	
020474Y	Driving pulley lock wrench	
020475Y	Piston position checking tool	
020476Y	Stud bolt set	
020478Y	Punch for driven pulley roller casing	
020479Y	Countershaft lock wrench	
020480Y	Petrol pressure check set	

Stores code	Description	
020481Y	Control unit interface wiring	
020482Y	Engine support	
020483Y	30 mm guide	
020512Y	Piston fitting fork	
020527Y	Engine support base	
020604Y011	Fitting adapter	
020565Y	Flywheel lock calliper spanner	

Stores code	Description	
020623Y	Pre-service gas extraction set	
020625Y	Kit for sampling gas from the exhaust manifold	
020640y	software euro3	

INDEX OF TOPICS

MAINTENANCE

MAIN



Maintenance chart

EVERY 2 YEARS

60'

Action

Coolant - change
Brake fluid - change

AFTER 1,000 KM

Action

Safety locks - check
Throttle lever - adjustment
Engine oil - change
Electrical system and battery - check
Coolant level - check
Brake fluid level - check
Engine oil - replacement
Brake pads - check condition and wear
Tyre pressure and wear - check
Vehicle and brake test - road test
Hub oil - change
Crankcase breather - empty
Steering - adjustment
Injection system pipework - visual check

AFTER 10,000 KM AFTER 30,000 KM AFTER 50,000 KM AND AFTER 70,000 KM

Action

Safety locks - check
Spark plug - replacement
Driving belt - replacement
Throttle lever - adjustment
Air filter - check
Air filter belt compartment - check
Engine oil - change
Valve clearance - check
Electrical system and battery - check
Coolant level - check
Brake fluid level - check
Engine oil - replacement
Brake pads - check condition and wear

Action

Sliding block / variable speed rollers - change
 Tyre pressure and wear - check
 Vehicle and brake test - road test
 Hub oil - check
 Stand control roller - replace
 Suspensions - check
 Steering - Check
 Injection system pipework - visual check
 Crankcase breather - empty

AFTER 20,000 KM AFTER 40,000 KM AFTER 60,000 KM AND AFTER 80,000 KM**Action**

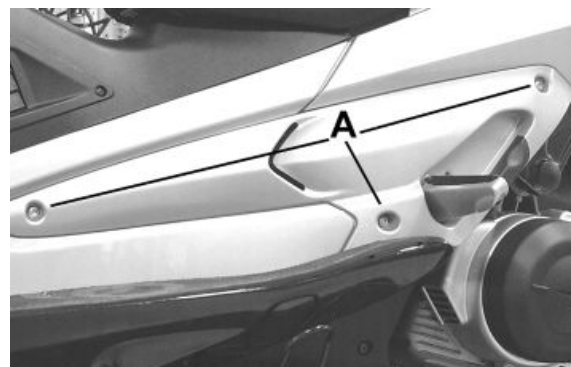
Safety locks - check
 Bushing of driven pulley
 Spark plug - replacement
 Driving belt - replacement
 Throttle lever - adjustment
 Air filter - check
 Air filter belt compartment - check
 Engine oil - change
 Valve clearance - check
 Electrical system and battery - check
 Coolant level - check
 Brake fluid level - check
 Engine oil - replacement
 Brake pads - check condition and wear
 Sliding block / variable speed rollers - change
 Tyre pressure and wear - check
 Vehicle and brake test - road test
 Hub oil - check
 Stand control roller - replace
 Crankcase breather - empty
 Suspensions - check
 Steering - Check
 Injection system pipework - visual check
 Fuel filter - check

Spark plug**Check and replacement****CAUTION**

THE SPARK PLUG MUST BE REMOVED WITH COLD ENGINE. THE SPARK PLUG SHOULD BE CHECKED EVERY 6,000 KM AND REPLACED EVERY 12,000 KM. THE USE OF NON-CONFORMING IGNITION CONTROL UNITS AND SPARK PLUGS OTHER THAN THOSE PRESCRIBED CAN SERIOUSLY DAMAGE THE ENGINE.

Characteristic

Recommended spark plugs:



CHAMPION RG6YC - NGK CR 7 EKB



- Position the scooter on centre stand.
- Remove the side cover on the left-hand side of the scooter, loosening the three screws shown in the figure.
- Disconnect the shielded spark plug cap
- Unscrew the spark plug.
- Check the conditions of the spark plug, make sure the insulation is intact, that the electrodes are not excessively worn or grimy, the conditions of the washer, and measure the distance between the electrodes using the appropriate feeler gauge.

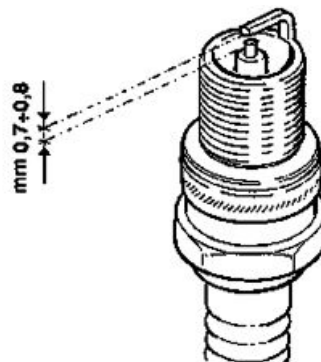
Characteristic

Electrode gap

0.7-0.8 mm

Adjust the gap if necessary, carefully bending the earth electrode. In the event of irregularity, replace the spark plug with a recommended type.

- Fit the spark plug with the correct inclination and manually screw it all the way down, then use the special spanner to tighten it.



Locking torques (N*m)

Spark plug 12 ÷ 14

- Insert the cap onto the spark plug and proceed with the reassembly operations.

Hub oil

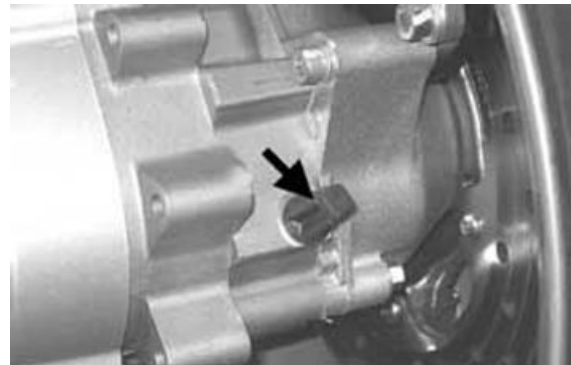
Check

Check the oil in the rear hub.

Characteristic

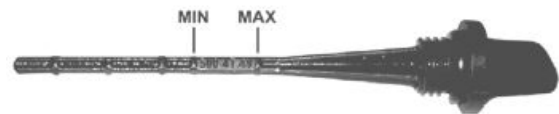
Rear hub oil

Capacity approximately 250 cc



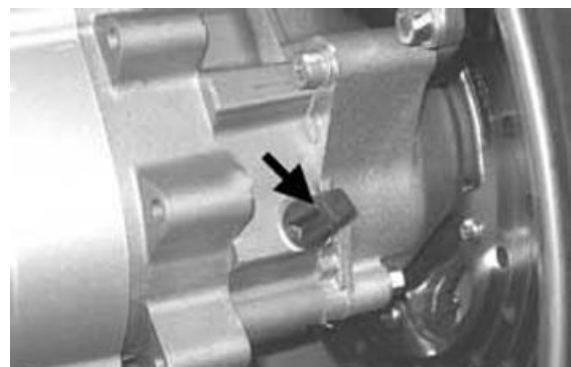
To check the rear hub oil level, proceed as follows:

- Park the scooter on flat ground resting on its centre stand.
- Set the strut that adjusts the level to its minimum height.
- Unscrew the oil dipstick, dry it with a clean cloth and reinsert it, **screwing it in thoroughly**.
- Pull out the dipstick and check that the oil level is between the MAX and MIN notches indicated on the dipstick; if the level is below the MIN value, restore the proper amount of oil in the hub.
- Retighten the oil dipstick again and make sure it is locked properly into place.



Replacement

- Prepare a suitable container.
- Remove the oil filler plug shown in the figure.



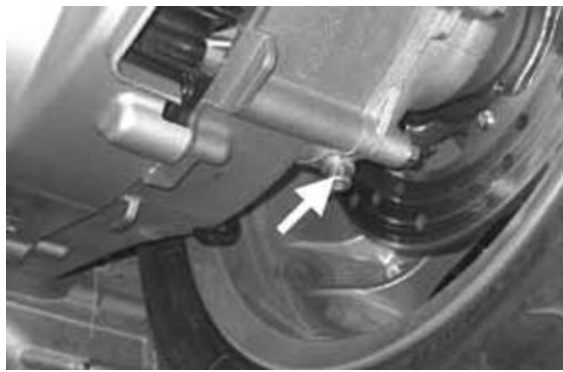
- Unscrew the oil drainage plug and drain out all the oil.
- Tighten the drainage plug with its gasket and re-fill.
- Tighten the oil filler plug.

Characteristic**Rear hub oil**

Capacity approximately 250 cc

Recommended oil:

TUTELA ZC 90



Air filter

- Raise the saddle.
- Remove the piston ring and the battery cover.

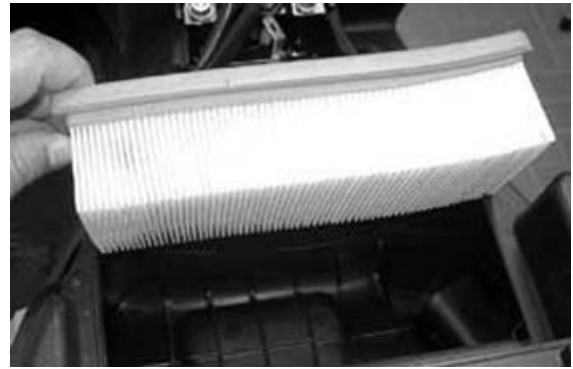


- Loosen the 4 mounting screws shown in the figure.



- Loosen the mounting screw located under the intake manifold.

- Replace the air filter and reassemble the various components, reversing the removal procedure.



- An inspection and possible cleaning (with compressed air) of the air filter is scheduled every 6000 km in any case.
- The air jet must be directed from the inside to the outside of the filter (i.e. opposite the direction of the air flow during normal operation of the engine).
- Any deposits of condensate out of the engine oil caused by blow-by can be removed via the pipe shown in the figure.

**N.B.**

FAILURE TO OBSERVE THE RULES REGARDING CLEANING OF THE FILTER ELEMENT CAN LEAD TO IMPROPER LUBRICATION OF THE ELEMENT. POOR LUBRICATION AFFECTS THE FILTERING CAPACITY. EXCESSIVE LUBRICATION AS WITH A SOILED FILTER CAUSES AN EXCESSIVELY RICH FUEL/AIR MIXTURE.

CAUTION

WHEN TRAVELLING ON DUSTY ROADS, THE AIR FILTER MUST BE CLEANED MORE OFTEN THAN SHOWN IN THE SCHEDULED MAINTENANCE CHART.

WARNING

DO NOT RUN THE ENGINE IF THE AIR FILTER IS NOT IN PLACE THIS WILL RESULT IN EXCESSIVE WEAR TO ALL THE PARTS OF THE COOLING SYSTEM.



Engine oil

In 4T engines, the engine oil is used to lubricate the distribution elements, the bench bearings and the thermal group. **An insufficient quantity of oil can cause serious damage to the engine.**

In all 4T engines, the deterioration of the oil characteristics, or a certain consumption should be considered normal, especially if during the run-in period. Consumption levels in particular can be influenced by the conditions of use (e.g.: oil consumption increases when driving at "full throttle").

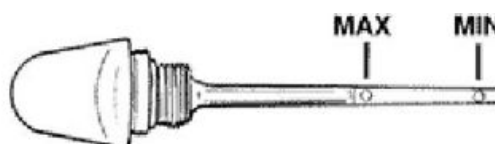
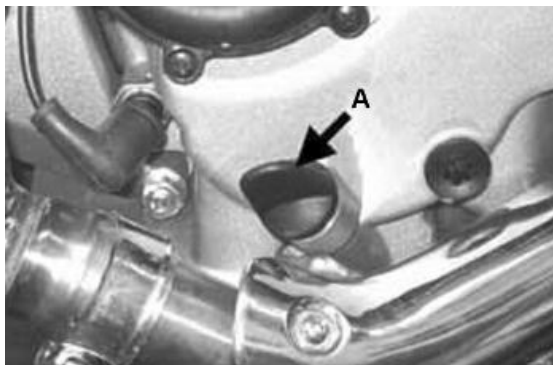
Check

This operation must be carried out with the engine cold and following the procedure below:

- 1) Rest the scooter on the central stand and on a flat ground.
- 2) Unscrew the cap/dipstick "A", dry it with a clean cloth and reinsert it, **screwing it thoroughly**.
- 3) Remove the cap/dipstick again and check that the level is between the max. and min levels; top up, if required.

Topping up from the MIN to MAX. level requires around 1700 cc.

If the check is carried out after the vehicle has been used, and therefore with a hot engine, the level line will be lower; in order to carry out a correct check it is necessary to wait at least 10 minutes after the engine has been stopped, so as to get the correct level.



Oil top up

The oil should be topped up after having checked the level and in any case by adding oil **without ever exceeding the MAX. level**.

The restoration level between the **MIN** and **MAX** levels implies a quantity of oil **of approx. 400 cc**.

Engine oil filter

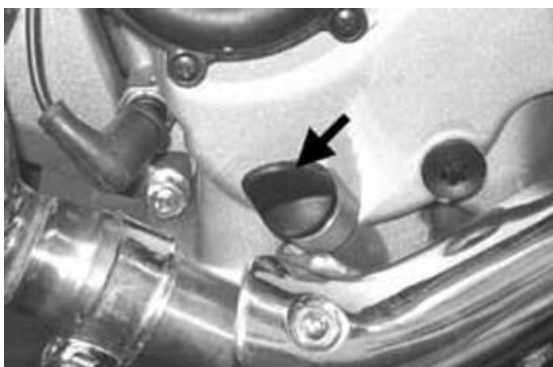
CAUTION

DO NOT DISPOSE OF OIL IN THE ENVIRONMENT. OIL, GASKET AND FILTER SHOULD BE DISPOSED OF ACCORDING TO THE REGULATIONS IN FORCE.

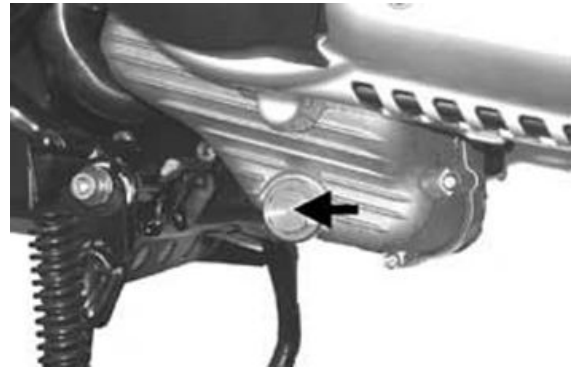
WARNING

AVOID TOUCHING PARTS OF THE ENGINE WHEN HOT, AS THIS MAY CAUSE BURNS.

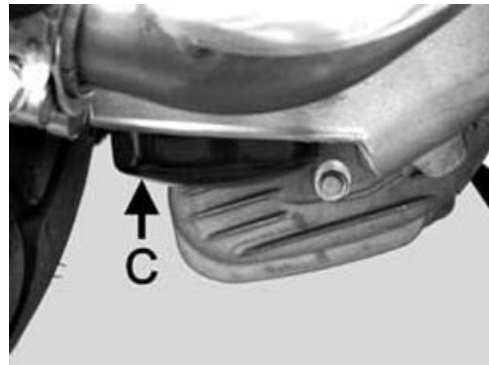
- Remove the muffler.
- Remove the filler plug.



- Remove and clean the mesh pre-filter of the drain cap with compressed air.



- Use a belt spanner for filters to remove cartridge filter "C".
- Make sure the pre-filter and drain cap O-rings are in good condition.
- Lubricate them and refit the mesh filter and oil drain cap by tightening to the prescribed torque.
- Refit a new cartridge filter making sure to lubricate the O-ring before fitting, then screw until it comes into contact with the seal and further tighten to the prescribed torque.



- Refit the muffler.
- Add recommended engine oil.
- Start the engine and let it run for a few minutes and then turn it off.

After 5 minutes check the level and top up, if necessary, **never exceed the MAX. level.**

N.B.

IF THE OIL IS CHANGED WITHOUT CHANGING THE CARTRIDGE FILTER (1ST COUPON) ADD AROUND 1500 CC OF OIL INSTEAD OF 1700 CC SINCE PART OF THE LUBRICATION CIRCUIT IS FILLED.

Characteristic

Engine oil:

1700 cm³

Locking torques (N*m)

Engine oil drainage plug 24 ÷ 30 Engine oil filter 12 - 16

Oil pressure warning light

Warning light (low oil pressure)

The vehicle is equipped with a warning light on the instrument panel that lights up when the key is turned to the "ON" position. However, this light should switch off once the engine has been started.

If the light comes on during braking, at idling speed or while turning, it is necessary to first switch off the engine and then to check the oil level and the lubrication system



Checking the valve clearance

- To check the clearance in the valves collimate the references between the cam shaft control pulley and head.
- Use a feeler to make sure the clearance between the valve and register screw correspond to the indicated values. If the clearance does not correspond, adjust it by loosening the counternut using a screwdriver on the register screw as shown in the figure.



Characteristic

Valve clearance: intake:

0.15 mm (when cold)

Valve clearance: exhaust

0.15 mm (when cold)

Cooling system

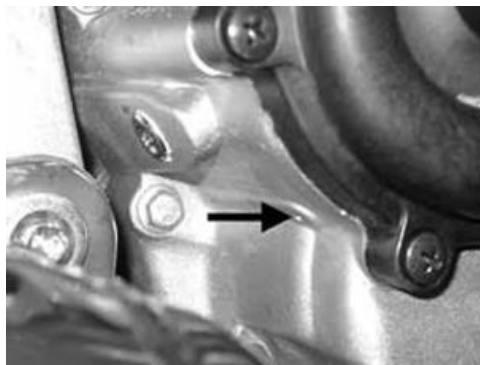
If noise or loss of liquid at the drain bore of the water pump is discovered, it will be necessary to overhaul the pump as described in chapter "Flywheel cover".

Proceed to carry out a few preliminary operations as described below:

- Place the scooter on its centre stand and on flat ground.
- Remove the right footrest as described in the «Bodywork» Chapter.
- Remove the muffler to access the flywheel cover, as described in the «Engine» Chapter.
- Empty the cooling system by removing the couplings on the pump cover and the filler plug on the expansion tank.

CAUTION**THIS OPERATION MUST BE CARRIED OUT WHEN THE ENGINE IS COLD.**

- Remove the water pump cover as indicated in the figure by loosening the 6 retaining screws.
- Proceeding as described in chapter "Engine", partially drain the system and overhaul the pump.
- Refill and drain the system again once after having repaired the damaged and reinstalled all the components.

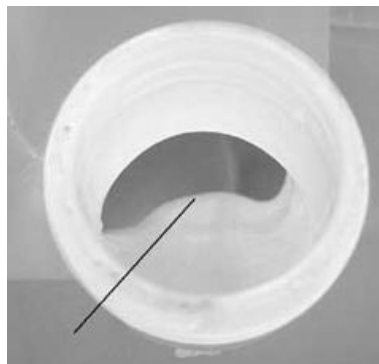
**N.B.****FOR CHANGING THE COOLANT AND BLEEDING THE SYSTEM, SEE CHAPTER "COOLING SYSTEM".****Characteristic****Cooling system**

approx. 1.8 litres

Level check

The coolant level must be checked every 6,000 kilometres with a cold engine, in the way shown below:

- Place the scooter on its centre stand and on flat ground.
- Remove the cap of the expansion tank.
- To check the level, it is necessary to look inside the expansion tank:



The reference mark in the figure shows the correct coolant level.

-The coolant consists of an ethylene glycol and corrosion inhibitor based 50% demineralised water-antifreeze solution mix.

CAUTION**DO NOT EXCEED THE MAX. LEVEL WHEN FILLING SO AS TO AVOID THE COOLANT ESCAPING FROM THE EXPANSION TANK WHEN THE vehicle IS IN USE.****N.B.**

THE COOLANT CONSISTS OF A MIXTURE OF DE-IONISED WATER AND FLUID FOR SEALED CIRCUITS. THE MIXTURE THUS OBTAINED LOWERS THE FREEZING POINT OF THE COOLANT TO - 40°C. THE MIXTURE IN COMBINATION WITH THE PRESSURE OF 0.9 BAR RAISES THE BOILING POINT TO APPROX. 125°C. THE RECOMMENDED LIQUID ALSO PROVIDES PROTECTIVE FUNCTIONS FOR THE ALUMINIUM ALLOYS. THIS CHARACTERISTIC MAY DECREASE OVER THE COURSE OF TIME; THIS IS WHY A PERIODIC REPLACEMENT OF THE COOLANT IS INDISPENSABLE.

N.B.

FOR THE REPLACEMENT OF THE COOLANT AND THE FLUSHING OF THE SYSTEM, SEE CHAPTER COOLING SYSTEM.

Braking system

Level check

- Position the vehicle on a flat surface and on the centre stand.
- Check the brake fluid level via the special indicator located on the pump.



N.B.

THE LEVEL TENDS TO DROP AS THE BRAKE PADS GET WORN, A MINIMUM LEVEL SHOULD NOT BE REACHED. IF THE LEVEL IS TOO LOW, CHECK AND FIX THE SYSTEM SEALS, IF REQUIRED. TOP UP THE PUMP TANK, IF REQUIRED, CONSIDERING THAT THE "MAX." LEVEL MUST ONLY BE OBTAINED WITH NEW PADS.

Top-up

CAUTION

ONLY USE DOT 4-CLASSIFIED BRAKE FLUID.

Proceed as follows:

- Position the scooter on a flat surface and on the centre stand.
- Remove the tank cap by removing the two screws, remove the gasket and top up using only the liquid specified without exceeding the maximum level.



CAUTION

MAKE SURE THE BRAKE FLUID DOES NOT GET INTO YOUR EYES OR ON YOUR SKIN OR CLOTHES. IF THIS HAPPENS ACCIDENTALLY, WASH WITH WATER.

WARNING

BRAKE CIRCUIT FLUID IS VERY CORROSIVE; MAKE SURE THAT IT DOES NOT COME INTO CONTACT WITH THE PAINTWORK

WARNING

THE BRAKE FLUID IS HYGROSCOPIC, IN OTHER WORDS, IT ABSORBS MOISTURE FROM THE SURROUNDING AIR. IF THE HUMIDITY IN THE BRAKING FLUID EXCEEDS A CERTAIN VALUE, IT WILL LEAD TO INEFFICIENT BRAKING; FOR THIS REASON, NEVER USE BRAKING FLUID FROM CONTAINERS THAT HAVE ALREADY BEEN OPENED, OR PARTIALLY USED.

Characteristic

Prescribed fluid:

TUTELA TOP 4

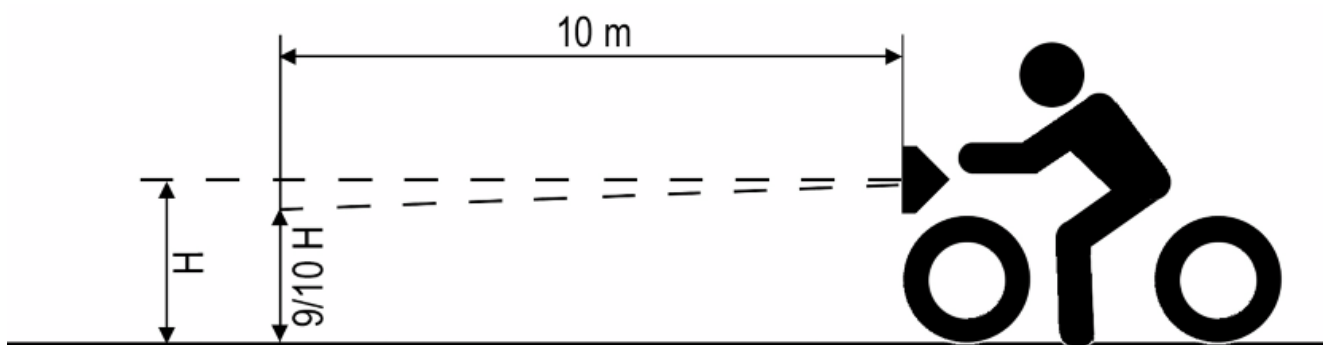
Under normal climatic conditions, the fluid must be changed every 20,000 km or anyway every two years.

N.B.

SEE THE BRAKING SYSTEM CHAPTER WITH REGARD TO THE CHANGING OF BRAKE FLUID AND THE BLEEDING OF AIR FROM THE CIRCUITS.

Headlight adjustment

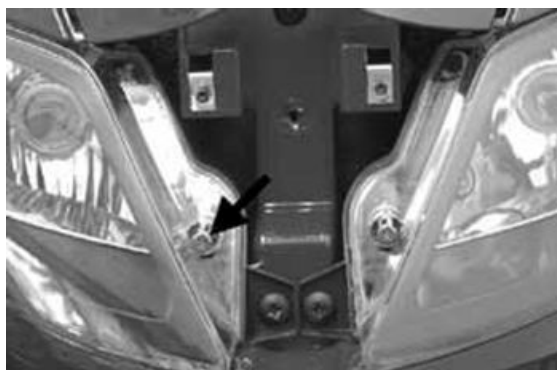
- Place the scooter in use conditions, with tyres inflated to the prescribed pressure on flat ground at 10 m from a white screen placed in dim light.
- Make sure that the scooter's axle is perpendicular to the screen.
- Turn the headlight on and check that the limit of the light beam projected onto the screen does not exceed 9/10 of the headlight centre height from the ground and that it is not less than 7/10.



- Otherwise, adjust the right headlight by the screw shown in the figure, which can be accessed by removing the front shield connecting member.

N.B.

THE ABOVE PROCEDURE COMPLIES WITH THE EUROPEAN STANDARDS REGARDING MAXIMUM AND MINIMUM HEIGHT OF LIGHT BEAMS. REFER TO THE STATUTORY REGULATIONS IN FORCE IN EVERY COUNTRY WHERE THE vehicle IS USED.



Checking the end compression pressure

- Remove the spark plug cap with the engine cold.
- Remove the spark plug.
- Fit a compression test gauge into the spark plug seat using a 10 mm spark plug union at the proper tightening torque.
- Turn the switch to "ON", wait a few seconds and then disconnect the connector of the revolution sensor to prevent the function of the injector and the spark plug.
- Allow the engine to run using the starter and with the throttle body in fully open position as long as the gauge value is steady.
- If the pressure is higher than specified, remove the tool and reassemble the scooter.
- If the pressure is less than indicated, check the rpm at which the test is carried out; if it is less than 450 rpm, check the starter system.

If the final compression pressure is less than specified, remove the pressure gauge connector and inject a few cc of oil into the combustion chamber, then turn the engine over (preferably by hand) to lubricate the cylinder.

Repeat the compression test:

If the new value is also too low, check the valve seating.

Higher compressions on a new engine indicate poor seating of the segments.

Characteristic

Compression ratio

10.5: 1

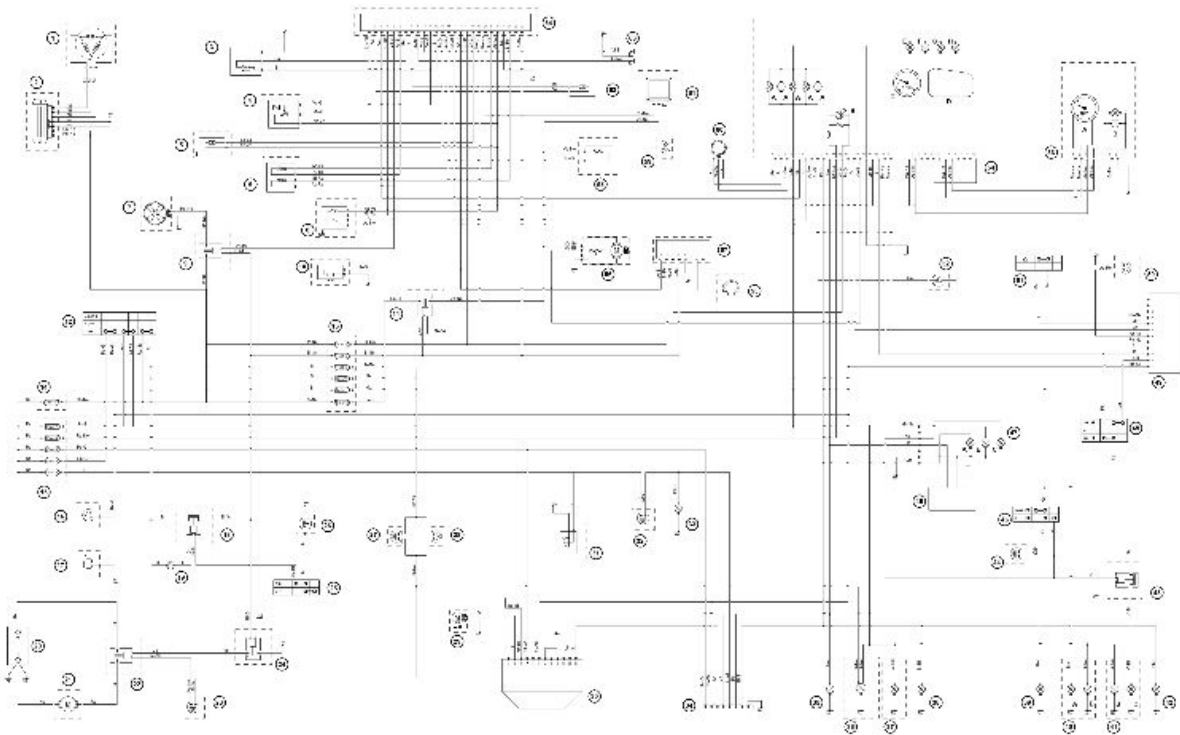
Locking torques (N*m)

Spark plug 12 ÷ 14

INDEX OF TOPICS

ELECTRICAL SYSTEM

ELE SYS

**KEY:**

1. Magneto flywheel
2. Voltage regulator
3. Engine rev sensor
4. Throttle valve position sensor
5. Ambient temperature sensor
6. Stepping motor for idle nozzle
7. Electric fan
8. Engine temperature sensor
9. Remote control for electric fan
10. Overturn sensor
11. Injection load remote control
12. Key switch
13. Fuse box A
14. Main fuse
15. Fuse box B
16. Horn button
17. Horn
18. Engine stop remote control
19. Diode

- 20.** Battery
- 21.** Starter motor
- 22.** Start-up remote control switch
- 23.** Starter push button
- 24.** Starter enable remote control
- 25.** Engine stop switch
- 26.** Centre stand switch
- 27.** Rear brake stop button
- 28.** Front brake stop button
- 29.** Saddle opener actuator
- 30.** Saddle opener receiver
- 31.** 12V 180W socket
- 32.** Helmet compartment light switch
- 33.** Helmet compartment light
- 34.** Preparation for anti-theft device
- 35.** Left rear turn indicator bulb
- 36.** Twin filament bulb tail light / stop light
- 37.** Licence plate bulb
- 38.** Right rear turn indicator bulb
- 39.** Left front turn indicator bulb
- 40.** Front right light assembly
 - A.** Low beam light
 - B.** Tail light
- 41.** Front left light assembly
 - B.** Tail light
 - C.** High beam light
- 42.** Right front turn indicator bulb
- 43.** Headlight remote control
- 44.** High beam passing mode switch
- 45.** Light switch
- 46.** Turn indicator assembly
- 47.** Handlebar warning lights
 - A.** Emergency lights
 - B.** Tail lights
 - C.** High beam light
- 48.** Turn indicator switch
- 49.** Electric control system
- 50.** Mode button

- 51. Emergency light switch
- 52. Oil pressure sensor
- 53. Instrument panel
 - A. Rpm indicator
 - B. Instrument panel bulbs
- 54. Instrument panel
 - A. Instrument panel bulbs
 - B. Immobilizer LED
 - C. Speedometer
 - D. Digital display
 - E. Engine Warning indicator light
 - F. Low fuel warning light
 - G. Oil warning light
- 55. Immobilizer aerial
- 56. Fuel pump / fuel level transmitter
- 57. Immobilizer decoder
- 58. Fuel injector
- 59. Spark plug
- 60. Tone wheel
- 61. HV coil
- 62. Lambda probe
- 63. Diagnostic socket
- 64. Fuel injection electronic control unit

Ar = Orange, **Az** = Sky Blue, **Bi** = White, **Bl** = Blue, **Gi** = Yellow, **Gr** = Grey, **Ma** = Brown, **Ne** = Black, **Ro** = Pink, **Rs** = Red, **Ve** = Green, **Vi** = Purple

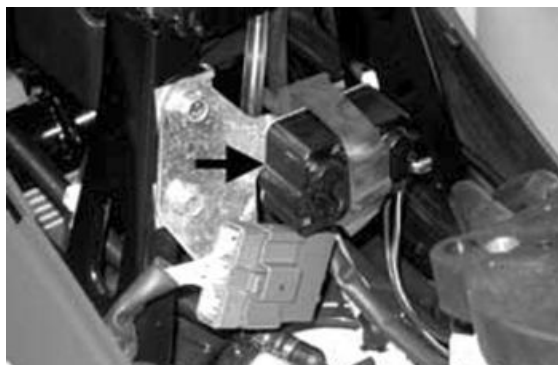
Components arrangement

Diagnostic socket

In order to access the diagnostic socket, remove the supports of the passenger footrest.

Overturn sensor

In order to access the overturn sensor, remove the central union.



During assembly, observe the installation direction shown in the figure.



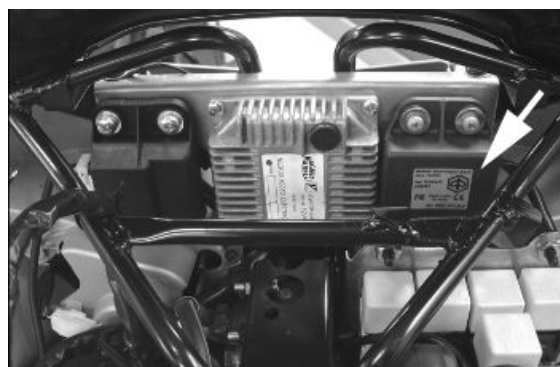
H.V. coil

In order to access the high-voltage coil, remove the left-hand side fairing.



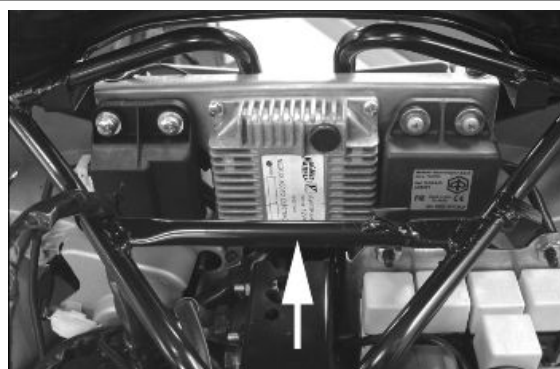
Saddle opening ECU remote control.

Resetting of the remote control



Electronic control unit ECU

In order to access the immobilizer control unit, remove the upper shield back plate.



In order to access the connector, remove the wind-shield with the respective support and the metal plate holding the control unit ECU, decoder and saddle opener remote control.

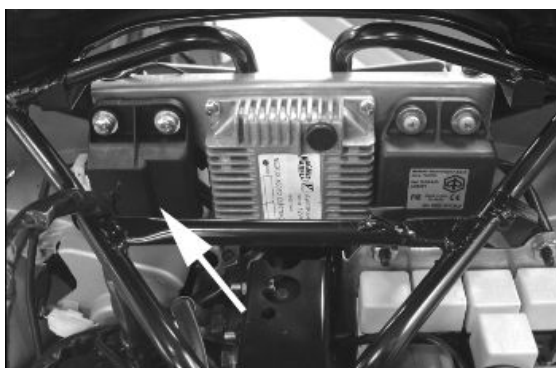
N.B.

AFTER INSERTING THE INTERFACE CABLE OR THE ELECTRONIC CONTROL UNIT, RE-TIGHTEN THE SCREW AND THE GROUND CABLE.



Immobiliser decoder

In order to access the immobilizer decoder, remove the upper shield back plate.



Relays and diode group

In order to access the relays and the diode group, remove the upper shield back plate.



Voltage regulator

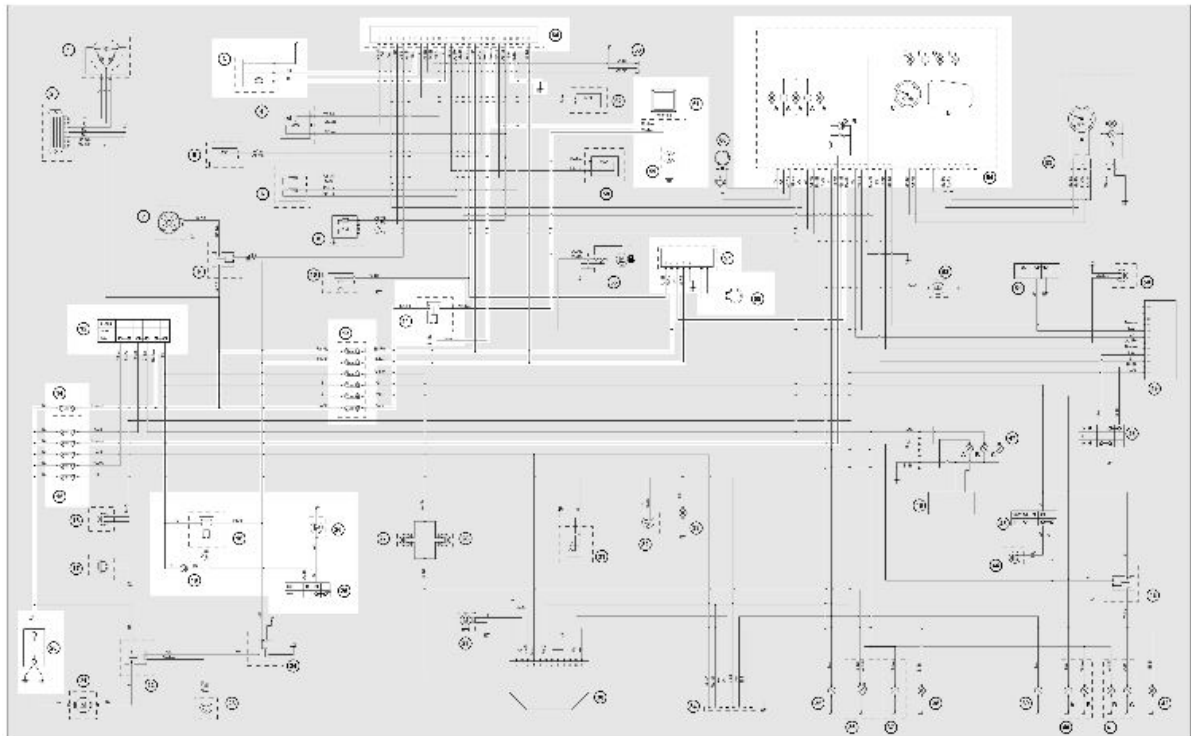
In order to access the voltage regulator, remove the lower cover.



Lambda probe

The lambda probe is mounted on the exhaust manifold

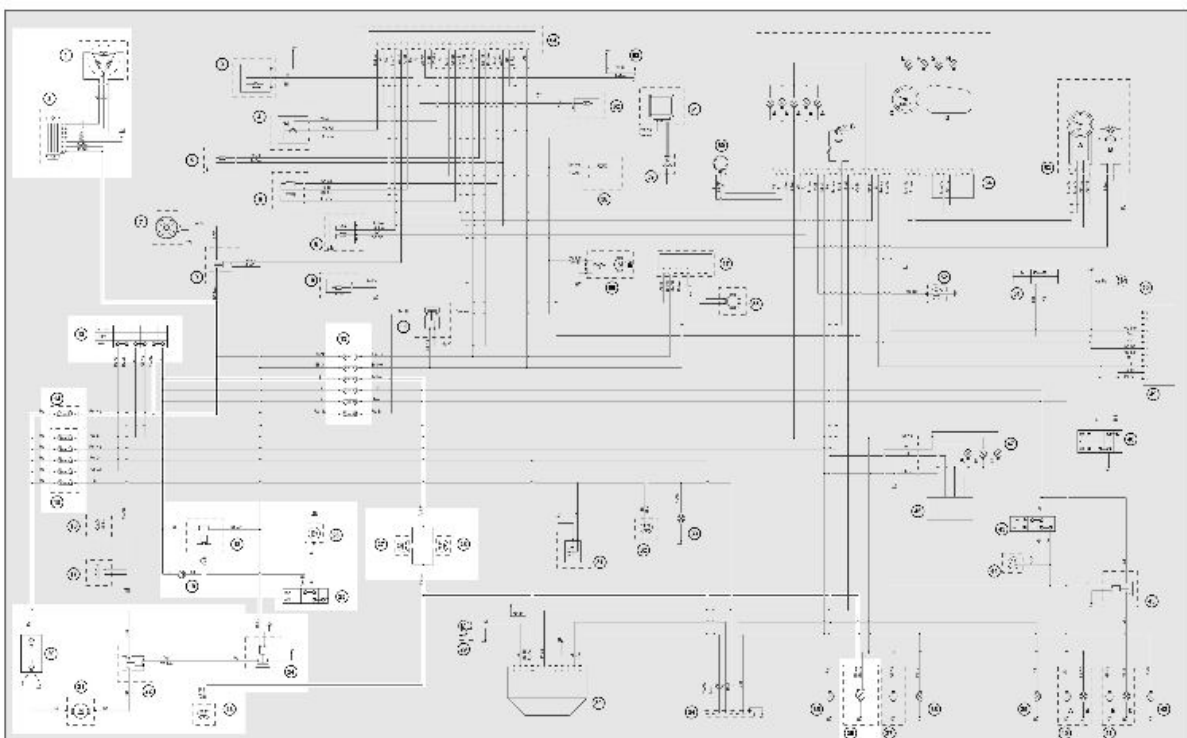


Conceptual diagrams**Ignition****KEY:**

- 3. Engine rpm sensor
- 11. Injection load remote control
- 12. Key switch
- 13. Fuse box A
- 14. Main fuse
- 15. Fuse box B
- 18. Engine stop remote control

- 19. Diode
- 20. Battery
- 25. Engine stop switch
- 26. Centre stand switch
- 54. Instrument panel
 - A. Instrument panel bulbs
 - B. Immobilizer LED
 - C. Speedometer
 - D. Digital display
 - E. Engine Warning indicator light
 - F. Low fuel warning light
 - G. Oil warning light
- 55. Immobilizer aerial
- 57. Immobilizer decoder
- 59. Spark plug
- 61. HV coil
- 64. Fuel injection electronic control unit

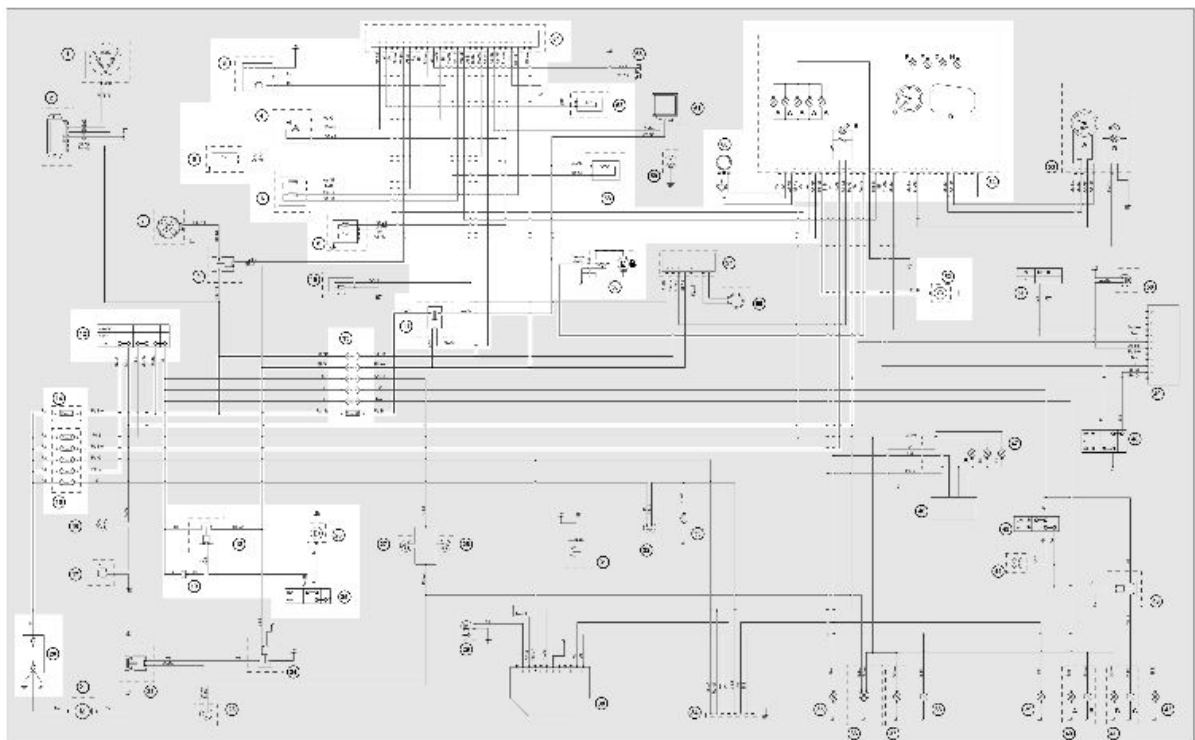
Battery recharge and starting



KEY:

1. Magneto flywheel
2. Voltage regulator
12. Key switch
14. Main fuse
15. Fuse box B
18. Engine stop remote control
19. Diode
20. Battery
21. Starter motor
22. Start-up remote control switch
23. Starter push button
24. Starter enable remote control
25. Engine stop switch
26. Centre stand switch
27. Rear brake stop button
28. Front brake stop button
36. Twin filament bulb position light / stop light

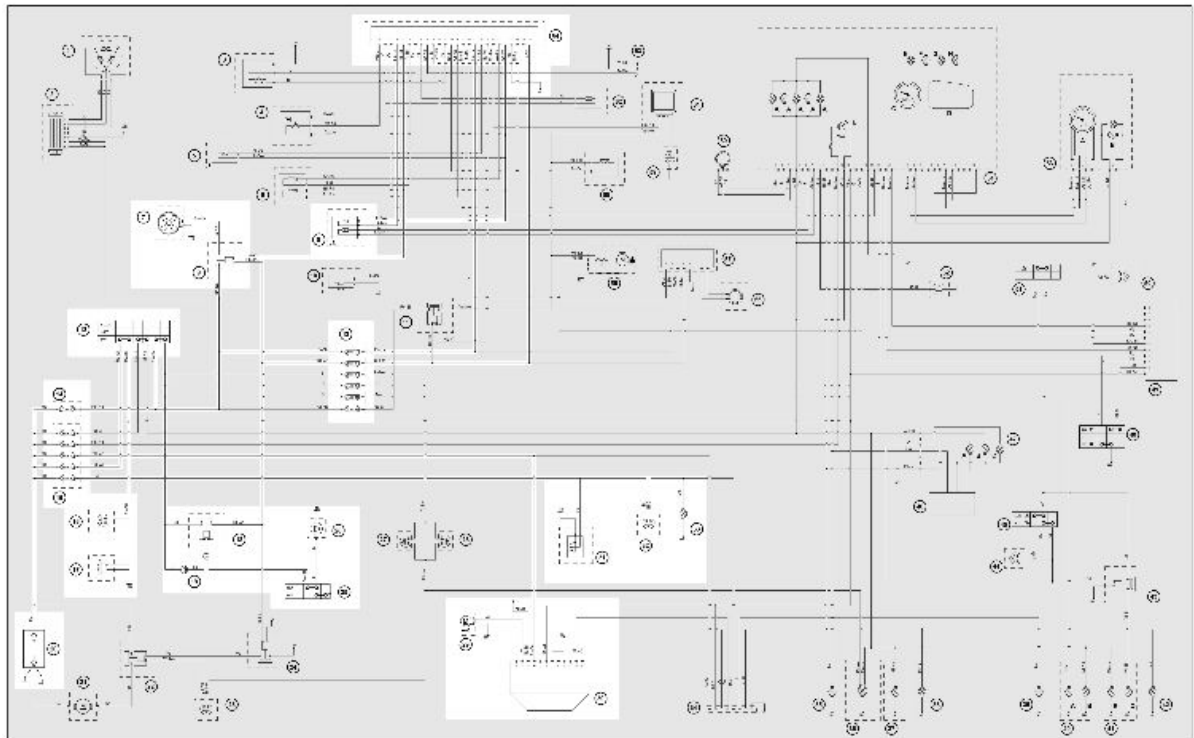
Level indicators and enable signals section



KEY

- 3. Engine rev sensor
 - 4. Throttle valve position sensor
 - 5. Ambient temperature sensor
 - 6. Stepping motor for idle nozzle
 - 8. Engine temperature sensor
 - 11. Injection charge remote control
 - 12. Key switch
 - 13. Fuse box A
 - 14. Main fuse
 - 15. Fuse box B
 - 18. Engine stop remote control
 - 19. Diode
 - 20. Battery
 - 52. Oil pressure sensor
 - 54. Instrument panel
 - A. Instrument panel light
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 - F. Low fuel warning light
 - G. Oil warning light
 - 56. Fuel pump / fuel level transmitter
 - 58. Fuel injector
 - 60. Tone wheel
 - 62. Lambda probe
 - 64. Fuel injection electronic control unit
-

Devices and accessories

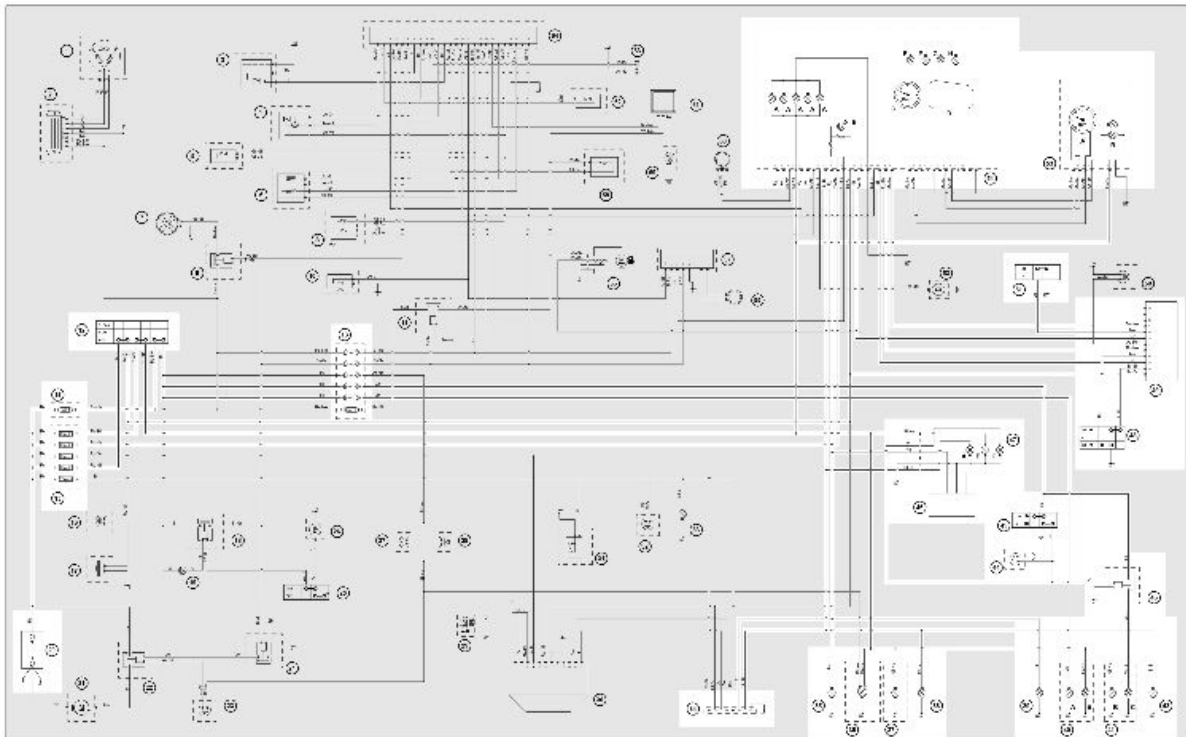


KEY

- 7. Electric fan
- 8. Engine temperature sensor
- 9. Remote control for electric fan
- 12. Key switch
- 13. Fuse box A
- 14. Main fuse
- 15. Fuse box B
- 16. Horn button
- 17. Horn
- 18. Engine stop remote control
- 19. Diode
- 20. Battery
- 25. Engine stop switch
- 26. Centre stand switch
- 29. Saddle opener actuator
- 30. Saddle opener receiver
- 31. 12V 180W socket

- 32. Helmet compartment light switch
- 33. Helmet compartment bulb
- 64. Fuel injection electronic control unit

Lights and turn indicators



LEGENDA

- 12. Commutatore a chiave
- 13. Scatola portafusibili A
- 14. Fusibile principale
- 15. Scatola portafusibili B
- 20. Batteria
- 34. Predisposizione antifurto
- 35. Lampada indicatore di direzione posteriore Sx
- 36. Lampada doppio filamento Luce di posizione/Luce stop
- 37. Lampada luce targa
- 38. Lampada indicatore di direzione posteriore Dx
- 39. Lampada indicatore di direzione anteriore Sx
- 40. Gruppo ottico anteriore Dx
- A. Lampada anabbagliante
- B. Luce di posizione

- 41. Gruppo ottico anteriore Sx
 - B. Luce di posizione
 - C. Lampada abbagliante
- 42. Lampada indicatore di direzione anteriore Dx
- 43. Teleruttore proiettore
- 44. Pulsante abbagliante modalità Pass
- 45. Deviatore luci
- 46. Dispositivo lampeggiatori
- 47. Spie gruppo manubrio
 - A. Lampeggiatori di emergenza
 - B. Luci di posizione
 - C. Luce abbagliante
- 48. Commutatore indicatori di direzione
- 49. Dispositivo gestione comandi elettrici
- 51. Interruttore lampeggiatori di emergenza
- 53. Quadro strumenti
 - A. Contagiri
 - B. Lampade illuminazione strumento
- 54. Quadro strumenti
 - A. Lampade illuminazione strumento
 - B. Led immobilizer
 - C. Tachimetro
 - D. Display digitale
 - E. Spia Warning motore
 - F. Spia Riservacarburante
 - G. Spia olio
 - H.

Checks and inspections

Battery recharge circuit

The recharge system is provided with a three phase alternator with permanent flywheel.

The alternator is directly connected to the voltage regulator.

This, in its turn, is connected directly to the ground and the battery positive terminal passing through the 30A protective fuse.

This system therefore requires no connection to the key switch.

The three- phase generator provides good recharge power and at low revs a good compromise is achieved between generated power and idle stability.

Stator check

Stator winding check-up

WARNING

THE CHECK-UP CAN BE MADE WITH THE STATOR PROPERLY INSTALLED.

- 1) Remove the central chassis cover.
- 2) Disconnect the connectors between stator and regulator with the three yellow cables.
- 3) Measure the resistance between each of the yellow terminals and the other two.

Electric characteristic

Resistance:

0.2 - 1 Ω

- 4) Check that there is insulation between the each yellow cable and the ground.
- 5) If values are incorrect, replace the stator.



Recharge system voltage check

VOLTAGE REGULATOR/RECTIFIER

Specification	Desc./Quantity
Type	Non-adjustable three-phase transistor
Voltage	14 ÷ 15V at 5000 rpm with lights off

Maximum current output check.

- With engine off and panel set to "ON" turn on the lights and let the battery voltage set to 12V.
- Connect ammeter pliers to the 2 recharge positive poles in output from the regulator.
- Keep the lights on and start the engine, bring it to normal speed and read the values on the ammeter.

With an efficient battery a value must be detected: > 20A

Check the charging current

WARNING

BEFORE CARRYING OUT THE CHECK, MAKE SURE THAT THE BATTERY IS IN GOOD WORKING ORDER.

- 1) Place the vehicle on its centre stand

- 2) With the battery correctly connected to the circuit, place the tester terminals between the battery terminals..
- 3) Start the engine, ensure that the lights are all out, increase the engine speed and at the same time measure the voltage.

Electric characteristic

Voltage ranging between 14.0 and 15.0V at 5000 rpm.

Look for any leakage

- 1) Check that the battery exhibits no liquid leaks before checking the output voltage.
- 2) Turn the ignition key to OFF and connect the tester terminals between the battery negative pole (-) and the Black cable.
- 3) With the tester terminals connected, disconnect the Black cable from the battery negative (-) pole.
- 4) With ignition key still at OFF, the reading detected by the amperometer must be ≤ 0.5 mA.

Turn signals system check

The circuit of the turn indicators is controlled by the electrical control device and the instrument panel. In the event of a malfunction, proceed as follows:

1. Check the function of the bulbs
2. Check the function of the turn signal indicator switch
3. Without disconnecting the instrument panel, with the key switch in position ON and with the engine stop switch in position RUN, check for intermittent voltage between terminals 9-ground and 10-ground of the large 20-pin connector.

If there is no voltage, check the wiring and the correct function of the electrical control units. If the fault persists, replace the instrument panel.

Lights list

LIST OF BULBS

	Specification	Desc./Quantity
1	High-beam / low-beam headlights	2 12V-55W, halogen (H7)
2	Position light / front headlight	2 12V-5W, all-glass
3	Turn indicator bulb	4 12V-10W, spherical
4	Tail light bulb and light	1 12V-21/5W, spherical, twin-filament
5	Licence plate bulb	1 12V-5W, all-glass
6	Helmet compartment bulb	1 12V-5W, cylindrical

Fuses

The electrical system is equipped with:

- 1. Six fuses "A" located on the shield back plate
- 2. Five fuses "B" located in the helmet compartment
- 3. One fuse of 30A "D" (main fuse), located near the battery on the left-hand side, under which is also a replacement fuse.

The rating of the various fuses are stamped on the fuse holders "C".

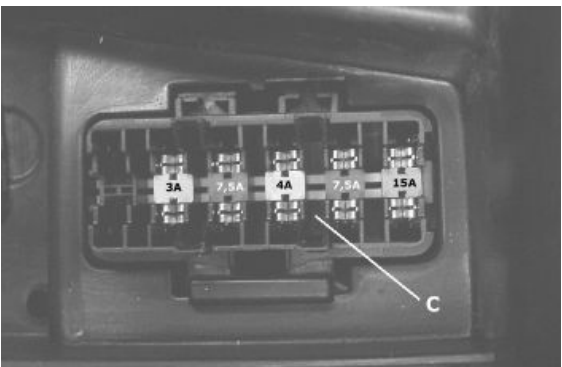
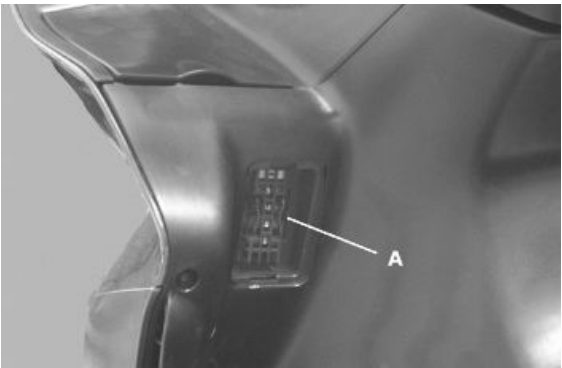
To replace the fuse, use the gripper provided in the tool bag.

The table shows the position and characteristics of the fuses installed in the scooter.

CAUTION



BEFORE REPLACING THE BLOWN FUSE, FIND AND SOLVE THE FAILURE THAT CAUSED IT TO BLOW. NEVER TRY TO REPLACE THE FUSE WITH ANY OTHER MATERIAL (E.G., A PIECE OF ELECTRIC WIRE).



FUSIBILE PRINCIPALE

Specification		Desc./Quantity
1	Generale	Nominazione: Fuse 1 Soglia di intervento: 30A Collocazione: Vano batteria

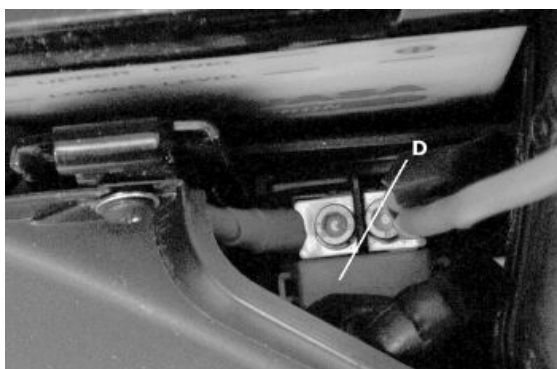
PORTAFUSIBILI «B»

Specification		Desc./Quantity
1	Non utilizzato	Nominazione: - Soglia di intervento: - Collocazione: Vano portacasco
2	License plate bulb - position lights - instrument panel lights	Designation: Fuse 2 Threshold of operation: 3 A Location: Helmet compartment
3	Instrument panel power supply	Designation: Fuse 3 Threshold of operation: 7.5 A

Specification		Desc./Quantity
		Location: Helmet compartment
4	Seat opener receiver power supply - anti-theft device preparation	Designation: Fuse 4 Threshold of operation: 7.5 A Location: Helmet compartment
5	Horn - emergency stop warning light - instrument panel permanent power supply - light controller	Designation: Fuse 5 Threshold of operation: 7.5 A Location: Helmet compartment
6	Helmet compartment light - socket 12V-180W - anti-theft device preparation	Designation: Fuse 6 Threshold of operation: 15 A Location: Helmet compartment

FUSE HOLDER "B"

Specification		Desc./Quantity
1	Immobilizer decoder power supply - ignition ECU power supply	Designation: Fuse 7 Threshold of operation: 3 A Location: Shield back plate
2	Ignition ECU - immobilizer decoder (+ permanent power supply)	Designation: Fuse 8 Threshold of operation: 5A Location: Shield back plate
3	Stop light - starter remote control coil	Designation: Fuse 9 Threshold of operation: 7.5 A Location: Shield back plate
4	High-beam lamp with warning light	Designation: Fuse 10 Threshold of operation: 7.5 A Location: Shield back plate
5	Low beam lamp	Designation: Fuse 11 Threshold of operation: 7.5 A Location: Shield back plate
6	HV coil - fuel injector - fuel pump - remote control injection load	Designation: Fuse 12 Threshold of operation: 10 A Location: Shield back plate



Remote control switches

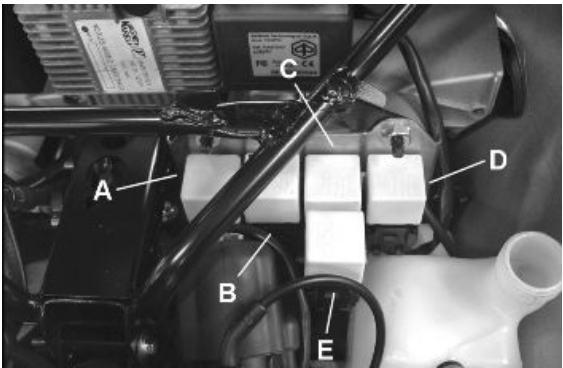
The electrical system has 6 remote control switches located under the front shield.

In order to access the remote control switches:

- Remove the front shield.
- - Remove the front knee guard.

The following table shows the functions of each remote control switch:

Remote control switch	Description
A	Immobiliser remote control switch
B	Electric fan remote control switch
C	Light remote control switch
D	Engine stop remote control switch
E	Electronic control unit remote control switch
F	Starter remote control switch



Dashboard

The digital display has two service symbols:

SERVICE (Service coupon):

The lamp should come on after reaching 1000 km or 1 year after initial activation, then every 6000 km or 1 year after the last activation.



BELT:

This lamp should come on every 12000 km.

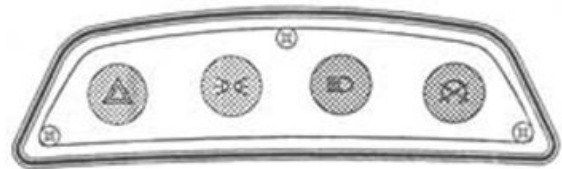


- Press buttons "MODE" and "ODO/SET" simultaneously at the moment you turn the key to "ON" for more than 3 seconds: The "BELT" symbol starts to flash.
- Pressing the button "MODE" for less than 1 second displays the symbols in turn. The selected symbol remains lit.
- Pressing button "MODE" for longer than 3 seconds resets the kilometre reading for the symbol selected, in "SERVICE" mode the date is also reset.

N.B.

- AT THE MOMENT THE DATE IS RESET, THE "SERVICE" SYMBOL IS ACTIVATED AGAIN.
- PERFORM THE RESET PROCEDURE ONLY AT THE MOMENT OF DELIVERY OF THE SCOOTER TO THE CUSTOMER IN ORDER THAT THIS SYMBOL SIGNALS THE NEED FOR THE FIRST SERVICE IN RELATION TO THE DISTANCE TRAVELLED AND THE TIME SINCE THE ACTIVATION.

The scooter has an instrument panel subdivided into 3 sections: Digital instrument with LCD display and analogue speedometer, analogue rpm indicator and warning light group.



• Warning light group

The warning light group includes:

- Emergency light warning light (red)
- Position light and low-beam warning light (green)
- High beam warning light (blue)
- Spare warning light
- The emergency control unit may be switched ON and OFF only with the key in position "ON" and must continue to function with the key in position "OFF".

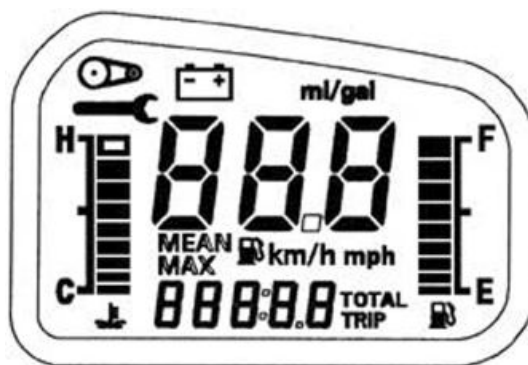
• Digital instrument

The digital section provides the displays of:

- Injection warning light (amber)
- Low fuel warning light (amber)
- Oil pressure warning light (red)
- Turn signal warning light (green)
- Immobilizer LED (red)



The digital section of the instrument panel is completed by a liquid crystal display and 3 control buttons (MODE - CLOCK - ODO/SET).



- The LCD panel provides a 5-digit display for the visualisation of:

- Total kilometres
- Trip kilometres
- Clock

N.B.

IT IS POSSIBLE TO CHANGE THE DISPLAY TO KM OR MILES BY PRESSING THE BUTTONS "MODE" AND "CLOCK" SIMULTANEOUSLY FOR LONGER THAN 3 SECONDS AT THE MOMENT YOU TURN THE KEY TO POSITION "ON". THE WORD "SET" WILL BE DISPLAYED.

- Pushing the "MODE" button for less than a second displays the following function sequence:

1. Average speed

The word "MEAN" appears together with km/h or mph.

The value is calculated on the basis of the trip kilometre reading.

2. Maximum speed

The word "MAX" appears together with km/h or mph.

The value is calculated on the basis of the trip kilometre reading.

3. Average consumption

The fuel symbol, the word "MEAN" and km/h or mph appear.

The value is calculated on the basis of the trip kilometre reading.

4. Momentary consumption

The fuel symbol and km/h or mph appear.

5. Range

The fuel icon appears.

If the range drops below 40 km, the symbol appears automatically and flashes for 60 seconds.

When the low fuel warning light comes on permanently, dashes appear instead of the range value.

6. Battery voltage

The battery symbol appears

Pressing button "MODE" for longer than 3 seconds returns you to function "1" of the sequence (average speed).

- The display also contains the symbols:



BELT:

Indicates the need to replace the transmission belt

This lamp should come on and flash every 12000 km.

**SERVICE (Service coupon):**

Indicates the need to carry out the scheduled maintenance operations.

The lamp should come on after reaching 1000 km or 1 year after initial activation, then every 6000 km or 1 year after the last activation.

WARNING

THE SCOOTER SHOULD BE SERVICED IN ANY CASE AT THE KILOMETRE INTERVALS INDICATED IN THE OPERATING AND MAINTENANCE MANUAL; DO NOT RELY ON THE SERVICE DISPLAY THAT APPEARS ON THE INSTRUMENT PANEL.

Data check function

Setting the clock.

To set the clock, press the button "CLOCK" for more than 3 seconds.

The figures showing the hours start to flash.

Set the hours with the button "ODO/SET".

Press button "CLOCK" again and the figures showing the minutes start to flash.

Set the minutes with the «ODO/SET» button.

Press the «CLOCK» button again to start the clock moving normally.

During the reset process, not pressing any buttons for 8 seconds ends the process and the display will automatically show the modified time.

Setting the date.

Set the "DATE" using the "CLOCK".

If the button "CLOCK" is pressed for longer than 3 seconds, the figures showing the days start to flash.

Set the day with the «ODO/SET» button.

Press the "CLOCK" button again; the numbers showing the months start to flash.

Set the month with the "ODO/SET" button.

Press the "CLOCK" button again; the numbers showing the years start to flash.

Set the year with the "ODO/SET" button.

Press the «CLOCK» button again to start the clock moving normally.

During the reset process, not pressing any buttons for 8 seconds ends the process and the display will automatically show the modified date.

Sealed battery

Sealed battery start-up operations

If the vehicle is provided with a sealed battery, the only maintenance required is the check of its charge and recharging, if necessary.

These operations should be carried out before delivering the vehicle, and on a six-month basis while the vehicle is stored in open circuit.

Besides upon pre-delivery it is therefore necessary to check the battery charge and recharge it, if required, before storing the vehicle and afterwards every six months.

INSTRUCTIONS FOR BATTERY REFRESH AFTER OPEN CIRCUIT STORAGE

1) Voltage check

Before installing the battery on the vehicle, check the open circuit voltage with a regular tester.

- If voltage exceeds 12.60 V, the battery can be installed without any renewal recharge.
- If voltage is below 12.60 V, a renewal recharge is required as explained in 2).

2) Constant voltage battery charge mode

- Constant voltage charge equal to 14.40 ÷ 14.70V
- Initial charge voltage equal to 0.3 ÷ 0.5 for Nominal capacity
- Charge time:
10 to 12 h recommended
Minimum 6 h
Maximum 24 h

3) Constant current battery charge mode

- Charge current equal to 1/10 of the nominal capacity of the battery
- Charge time: 5 h

Specific tooling

020333Y Single battery charger

020334Y Multiple battery charger

Cleaning the battery

The battery should always be kept clean, especially on its top side, and the terminals should be coated with Vaseline.

CAUTION

NEVER USE FUSES WITH A CAPACITY HIGHER THAN THE RECOMMENDED CAPACITY. USING A FUSE OF UNSUITABLE RATING MAY SERIOUSLY DAMAGE THE VEHICLE OR EVEN CAUSE A FIRE.

CAUTION

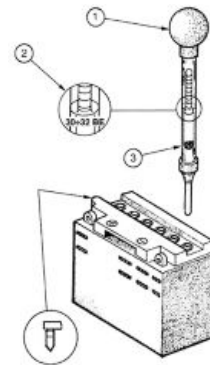
CHARGE THE BATTERY BEFORE USE TO ENSURE OPTIMUM PERFORMANCE. FAILURE TO CHARGE THE BATTERY ADEQUATELY BEFORE BEING PUT INTO OPERATION WILL LEAD TO A PREMATURE FAILURE OF THE BATTERY.

If the scooter is not used for a given time (1 month or more) it will be necessary to periodically recharge the battery.

The battery runs down completely in the course of three months. If it is necessary to refit the battery in the vehicle, be careful not to reverse the connections, remembering that the ground wire (**black**) marked (-) must be connected to the **negative** clamp while the other two **red** wires marked (+) must be connected to the clamp marked with the + **positive** sign.

Dry-charge battery

- Remove the short closed tube and the caps, then pour sulphuric acid into the cells using the type specified for batteries with a specific gravity of 1.26, corresponding to 30 Bé at a minimum temperature of 15°C until the upper level is reached.
- Allow to stand for at least 2 hours, then top up the level with sulphuric acid.
- Within 24 hours, recharge using the special battery charger (single) or (multiple) at an intensity of about 1/10 of the battery nominal capacity and until the acid gravity is about 1.27, corresponding to 31 Bé and such values become steady.
- After charging, top up the acid (adding **distilled water**). Close and clean carefully.
- After carrying out the operations above, install the battery on the scooter, observing the connections described in point 3) of paragraph "**Battery re-charge**".



Specific tooling

020333Y Single battery charger

020334Y Multiple battery charger

- 1 Keep the pipe in vertical position
- 2 Inspect visually
- 3 The float must be freed

Checking the electrolyte level

The electrolyte level must be checked frequently and must reach the upper level. Only use distilled water, to restore this level. If it is necessary to add water too frequently, check the vehicle's electrical system: the battery works overcharged and is subject to quick wear.

Charging status check

After topping-up the electrolyte level, check its density using special density gauge.

When the battery is charged, you should detect a density of 30 to 32 Bé corresponding to a specific weight of 1.26 to 1.28 at a temperature of no lower than 15° C.

A density reading of less than 20° Bé indicates that the battery is completely flat and it must therefore be recharged.

If the scooter is not used for a given time (1 month or more) it will be necessary to periodically recharge the battery.

The battery runs down completely in the course of three months. When refitting the battery onto the scooter pay attention not to invert the cables, bearing in mind that the earth (**black**) wire marked with a (-) must be connected to the **negative** terminal whilst the other two **red** wires, marked with a (+) must be attached to the **positive**, + terminal.

Battery recharge

WARNING

BEFORE RECHARGING THE BATTERY, REMOVE THE PLUGS OF EACH CELL. KEEP SPARKS AND NAKED FLAMES AWAY FROM THE BATTERY WHILE RECHARGING.

Remove the battery from the vehicle removing the negative clamp first.

Normal bench charging must be performed using the special battery charger (single) or (multiple), setting the battery charge selector to the type of battery that requires recharging (i.e., at a current equal to 1/10 of the battery rated capacity). Connections to the power supply source must be implemented by connecting corresponding poles (+ to + and - to -).

Specific tooling

020333Y Single battery charger

020334Y Multiple battery charger

The battery should always be kept clean, especially on its top side, and the terminals should be coated with Vaseline.

CAUTION

NEVER USE FUSES WITH A CAPACITY HIGHER THAN THE RECOMMENDED CAPACITY. USING A FUSE OF UNSUITABLE RATING MAY SERIOUSLY DAMAGE THE VEHICLE OR EVEN CAUSE A FIRE.

CAUTION

ORDINARY AND DRINKING WATER CONTAINS MINERAL SALTS THAT ARE HARMFUL FOR THE BATTERY. FOR THIS REASON, YOU MUST ONLY USE DISTILLED WATER.

CAUTION

CHARGE THE BATTERY BEFORE USE TO ENSURE OPTIMUM PERFORMANCE. FAILURE TO CHARGE THE BATTERY ADEQUATELY BEFORE BEING PUT INTO OPERATION WILL LEAD TO A PREMATURE FAILURE OF THE BATTERY.

Phonic wheel

- Ensure that the tone wheel is correctly installed on the scooter and connected to the electrical system.
- Turn the key switch to "ON".
- Access the tone wheel connector on the **system side**.
- Carry out the following measurements using the special tool.

Specific tooling

020331Y Digital multimeter

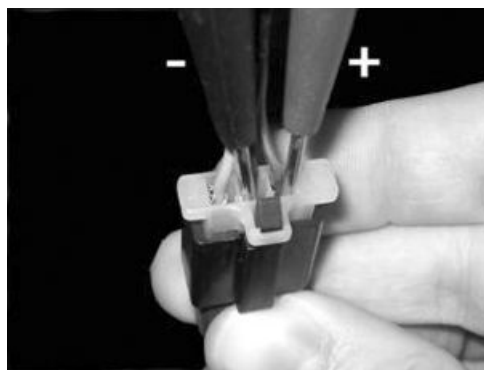
Check the supply voltage.

Keeping the connector in the position shown in the photo, check for battery voltage (12 V) with the polarity shown.

If incorrect values are measured, check the electrical system and the digital instrument.

N.B.

A DROP IN VOLTAGE OF 1 V IN RELATION TO THE BATTERY VOLTAGE CAN BE CONSIDERED NORMAL.



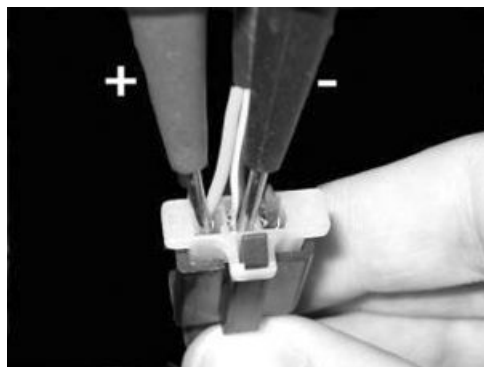
Check the signal

Move the positive rod to the position shown in the photo. Turn the front wheel very slowly and check that the measured voltage is 0 V or battery voltage, depending on the position taken up.

This condition should be repeated 16 times during a complete revolution of the wheel.

N.B.

THE DIGITAL MULTIMETER IS NOT ABLE TO DISPLAY THE VOLTAGE WHEN THE WHEEL IS ROTATED FAST.

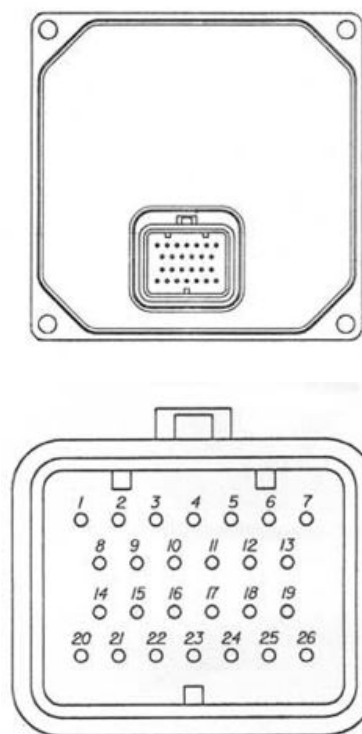


If other voltages are measured or there is no alternation, replace the tone wheel.

Connectors

ECU

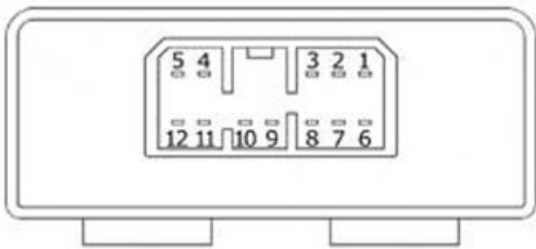
Layout of the system-side connectors and the connectors on the electronic control unit.



ECU

	Specification	Desc./Quantity
1	Throttle potentiometer power supply	+5 V
2	Oxygen sensor	(-)
3	Rpm indicator / consumption counter	
4	Engine temperature	(+)
5	86 electric fan remote control switch	
6	Stepper motor	Stepper motor
7	Engine rpm sensor	
8	Oxygen sensor	(+)
9	EMS diagnostic connector	
10	EMS diagnostic connector	
11	Throttle potentiometer signal	
12	Engine rpm sensor	
13	Injector control	(negative)
14	Stepper motor	Stepper motor
15	Injection warning light	(-)
16	Decoder (serial)	Overturn sensor
17	Battery power supply	(+)
18	Air temperature sensor	(+)
19	Fuel pump	(-)
20	H.V. coil	(negative control)
21	Stepper motor	Stepper motor
22	Sensor power supply	(-)
23	Control unit negative	
24	Stepper motor	Stepper motor
25	Turn indicator control device	
26	Continuous power supply	(positive)

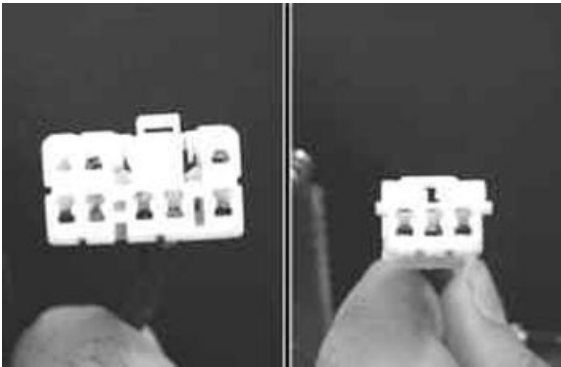
Seat opening receiver



RECEIVER CONTROL UNIT FOR SADDLE OPENER

	Specification	Desc./Quantity
1	Radio aerial	
2	Actuator positive output 1	
3	Reset / Input cancel	
4	Battery positive	
5	(Not connected)	
6	Live positive	
7	Earth	
8	(Not connected)	
9	(Not connected)	
10	Selection input CH1 / CH3	
11	Positive output actuator 1	
12	Data for alarm output	

Immobiliser decoder



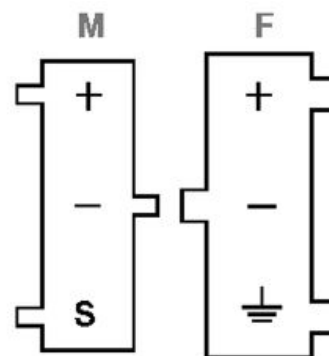
IMMOBILIZER DECODER

	Specification	Desc./Quantity
1	-	
2	Immobilizer LED control	(negative)
3	Base power supply	(positive)
4	Negative	
5	-	
6	Electronic control unit EMS	(serial)
7	-	
8	Continuous power supply (positive)	Immobilizer aerial

Engine rev. sensor

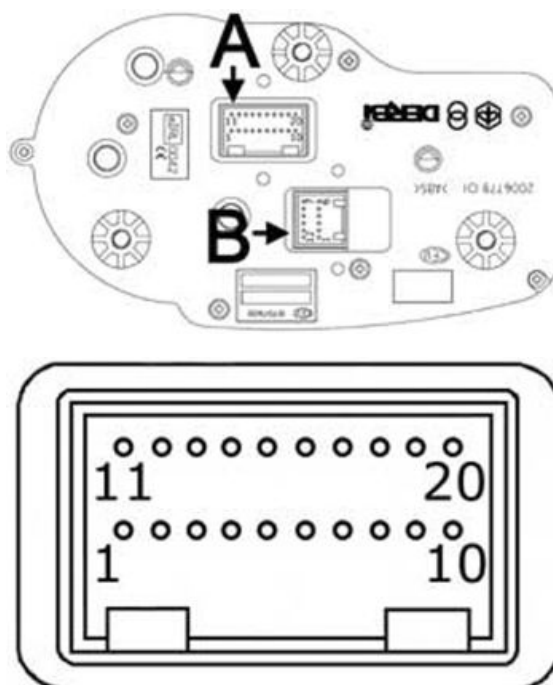
REV SENSOR

	Specification	Desc./Quantity
1	M:	Male
2	F:	Female
3	S:	Shielding



Dashboard

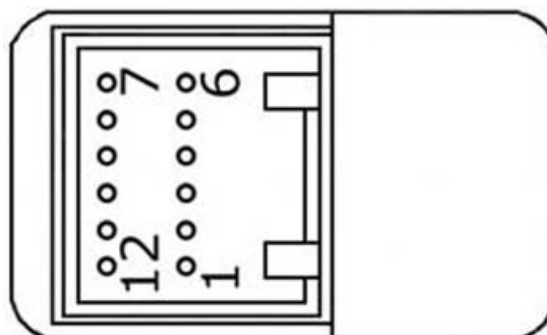
The instrument panel is provided with two connectors ("A" with 20 pins and "B" with 12 pins) shown in the figure.



Connector "A"

KEY:

1. Wheel sensor (+)
2. Wheel sensor signal
3. Wheel sensor (-)
4. Lights
5. Engine rpm signal
6. Water temperature
7. Water temperature (-)
8. Oil pressure
9. Right turn indicator



- 10. Left turn indicator
- 11. Fixed battery
- 12. Immobilizer LED
- 13. Permanent power supply (+)
- 14. Turn indicator assembly
- 15. Pump level sensor
- 16. -
- 17. Injection LED
- 18. Right turn indicator warning light
- 19. Left turn indicator warning light
- 20. Emergency warning flashers

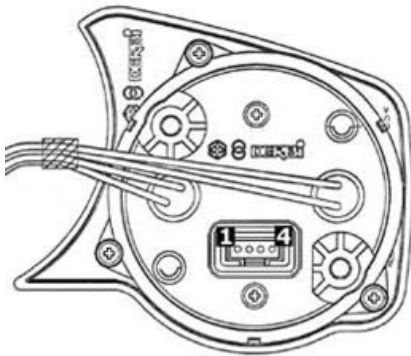
Connector "B"

KEY:

- 1. Rpm indicator (D)
- 2. Rpm indicator (B)
- 3. -
- 4. -
- 5. ICP/ID "NEXUS 500"
- 6. ICP/ID "NEXUS 250"
- 7. Rpm indicator (C)
- 8. Rpm indicator (A)
- 9. -
- 10. -
- 11. -
- 12. ICP/ID "COMAND ID"

Analogue odometer

ANALOGUE RPM INDICATOR	
Specification	Desc./Quantity
1	STEPPER MOTOR A
2	STEPPER MOTOR B
3	STEPPER MOTOR C
4	STEPPER MOTOR D



Remote seat opening

The vehicle is equipped with a remote control to open the saddle.

This remote control is supplied together with the keys and at the manufacturing stage, it has been programmed to work together with the ECU that control the opening device.

If the remote control is lost, a new one can be requested and programmed, by resetting the ECU memory and following the same steps as per programming the immobilizer system in the keys.

Battery replacement

The remote control for the black key is powered by inner batteries that get discharged after extended use.

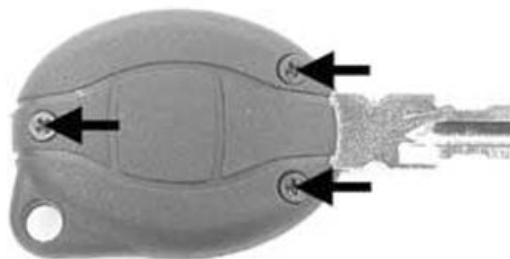
You may need to replace the batteries if the remote control fails or if its range of operation is reduced.

To perform such operation remove the three screws and open the two half shells.

Electric characteristic

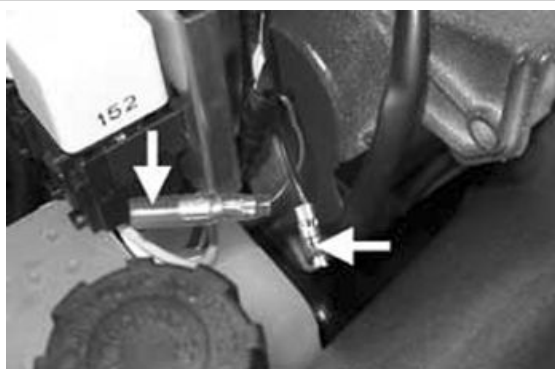
Batteries used:

CR1616



Zeroing

- Remove the front shield to gain access to the receiver control unit / seat opener controller.
- Within the electrical wiring harness there are two cables, one black (ground) and one black/blue coming from pin 3 of the control unit.
- Connect the two cables for at least 10 seconds to cancel all the remote control commands stored in the control unit.



Programming

- Follow these steps to program the remote controls:

1. Insert the remote control key to be programmed in the steering lock key block.

2. Turn the key to ON, press the button of the remote control, release the button, turn the key from ON back to OFF, all within four seconds.
3. Wait for 1 to 8 seconds.
4. Repeat steps 2 and 3 for 4 times without removing the key. The control unit confirms the programming has been successfully executed by opening the saddle.

N.B.

THE CONTROL UNIT CAN PROGRAMME UP TO 7 REMOTE CONTROLS.

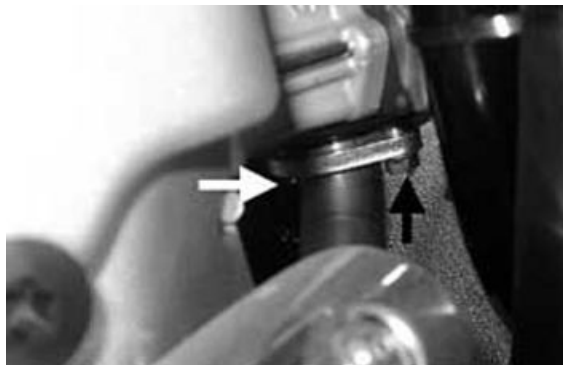
INDEX OF TOPICS

ENGINE FROM VEHICLE

ENG VE

Exhaust assy. Removal

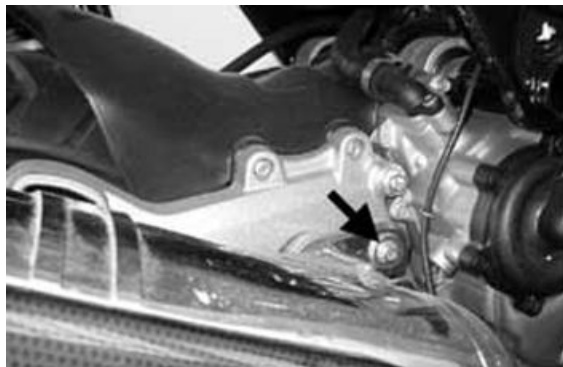
- Loosen the two mountings of the exhaust manifold at the cylinder head.



- Remove the Lambda probe from its support and disconnect it.



Remove the screw indicated in the photograph.

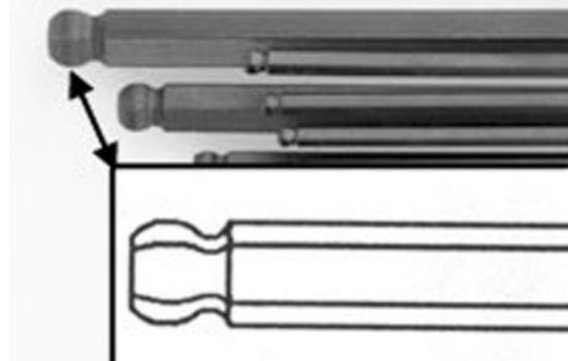


- Loosen the screw shown in the figure so as to loosen the muffler strap and remove the whole muffler.



N.B.

DUE TO MUFFLER DIMENSIONS IT IS NOT POSSIBLE TO ACTUATE ON THE SCREW PERPENDICULARLY TO REMOVE IT; USE A COMMERCIALLY AVAILABLE "BONDUS" MALE HEXAGONAL WRENCH.



Remove the lambda probe from the manifold.



Removal of the engine from the vehicle

Fitting the engine on the vehicle

- Perform the operations for removal but in reverse order according to the locking torque indicated in «Specifications» Chapter.

CAUTION

PAY PARTICULAR ATTENTION TO POSITIONING THE THROTTLE COMMAND TRANSMISSION PROPERLY.

Check that with valve in abutment against the register there is a small clearance.

- Check the engine oil level and if necessary top it up with the recommended type.
- Top up the cooling circuit.
- Check the functioning of the accelerator and the electrical devices.

Removal of engine

WARNING

CARRY OUT THESE OPERATIONS WHEN THE ENGINE IS COLD.

- Disconnect the battery
- Remove the underseat compartment.
- Drain the coolant.
- Remove the complete muffler assembly.
- Remove the rear wheel.
- Remove the swinging arm.
- Remove the throttle control transmission.

- Remove the air filter coupling and the collector.
- Disconnect the ground cable from the engine.
- Disconnect the carburettor electrical devices and the starter motor power supply cable.
- Disconnect the fuel delivery and return pipes from the carburettor and the cooling system piping (outlet from the head and inlet to the thermostat).
- Disconnect the HV cable from the spark plug.
- Disconnect the alternator cable from the electrical system of the scooter.

WARNING**BE VERY CAREFUL WHEN HANDLING FUEL.****CAUTION****WHEN INSTALLING THE BATTERY, ATTACH THE POSITIVE LEAD FIRST AND THEN THE NEGATIVE LEAD.**

INDEX OF TOPICS

ENGINE

ENG

This section describes the operations to be carried out on the engine and the tools to be used.



Automatic transmission

Transmission cover

- Using a screwdriver, remove the driven pulley axle cover near the bottom of the cap.



- Loosen the driven pulley shaft fastening nut using a misaligned wrench and prevent the pulley shaft rotation using a machine hexagon bush.
- Remove the nut and the two washers.

N.B.

DUE TO THE HIGH TIGHTENING TORQUE, USING DIFFERENT WRENCHES - SUCH AS A CONVENTIONAL POLYGONAL BUSH - MAY DAMAGE THE HEXAGON OBTAINED ON THE SHAFT OR BREAK THE BUSH ITSELF.



- Remove the six M6 screws.



- Remove the four M8 screws.
- Remove the transmission cover.
- Check that the bearing rotates freely, otherwise replace it.

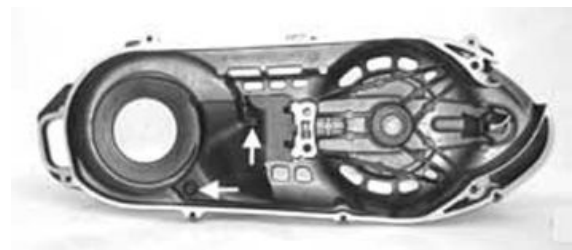


- Loosen the 4 fastening screws
- Extract the outside plastic transmission cover.



Air duct

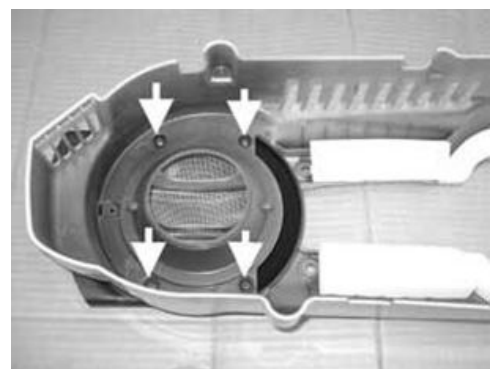
- Remove the transmission cover.
- Unscrew the two screws shown in the figure to remove the air conveyor.



Locking torques (N*m)

Air conveyor screws $11 \div 12$

- Remove the external transmission cover.
- Unscrew the 4 fastening screws shown in the figure to remove the external air conveyor.



Air duct filter

- Remove the external air conveyor.
- Unscrew the 2 fastening screws shown in the figure to remove the conveyor filter.



Removing the driven pulley shaft bearing

- Remove the transmission cover.
- Remove the seeger ring.



- Place transmission cover on a wood surface and use the special tool so that it is adequately supported.
- Pull out the bearing using the special tool.

N.B.

BELL MUST BE PLACED INTO THE TRANSMISSION COVER, CLOSE TO THE BEARING SEAT AND THE WOODEN SURFACE, SINCE WITHOUT BELL THE ENTIRE COVER STRUCTURE WOULD BEND. NOT ONLY IN THE AREA OF MAXIMUM STURDINESS.

Specific tooling

001467Y002 Driver for OD 73 mm bearing

020376Y Adaptor handle

020375Y Adaptor 28 x 30 mm

020439Y 17 mm guide



Refitting the driven pulley shaft bearing

- Heat the transmission cover interior using the heat gun.

N.B.

BE CAREFUL NOT TO OVERHEAT THE COVER AS THIS WOULD DAMAGE THE OUTSIDE PAINTED SURFACE.

Specific tooling

020151Y Air heater



- Place the bearing onto the special tool with a little grease to prevent it from coming out.
- Install the new bearing using the special tool.

N.B.

PROPERLY SUPPORT THE OUTSIDE COVER TO PREVENT DAMAGING THE PAINTED SURFACE.

Specific tooling

020376Y Adaptor handle

020358Y 37x40-mm adaptor

020439Y 17 mm guide



Baffle roller

Plastic roller

Installation of belt anti-vibration roller

- Install the anti-flapping roller with the lip facing the engine crankcase.
- Tighten the central screw to the prescribed torque.

N.B.

TURN THE DRIVEN AND/OR DRIVING PULLEY UNTIL A CORRECT TENSIONING OF THE BELT IS OBTAINED.

Locking torques (N*m)

Anti-vibration roller screw 16.7 - 19.6



- Check that the roller does not show signs of wear and that it turns freely.
- Loosen the retaining bolt using a 13 mm spanner.
- Remove the complete roller with bearing.

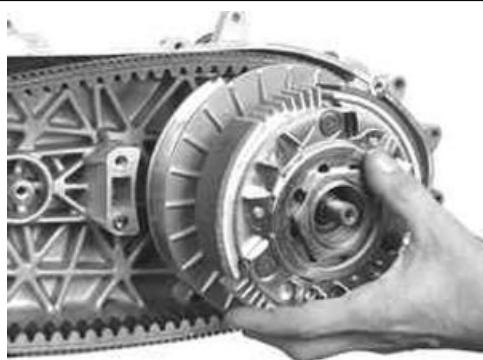
N.B.

**IF THE ROLLER DOES NOT ROTATE FREELY,
REPLACE THE COMPLETE ROLLER.**



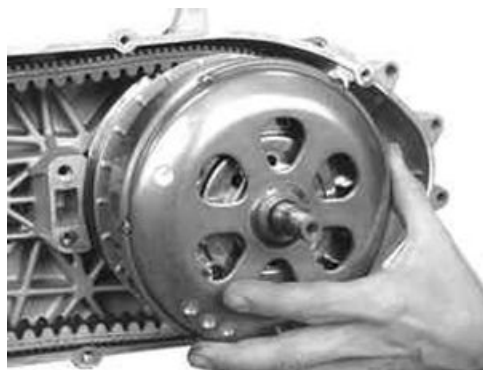
Removing the driven pulley

- Remove the driven pulley assembly with the belt.



Inspecting the clutch drum

- Remove the clutch bell.



- Check that the clutch bell is not worn or damaged.
- Measure the clutch bell inside diameter.

N.B.

**CHECK THE ECCENTRICITY MEASURED, 0.2
MM MAX.**

Characteristic

Max. value:

160.5 mm

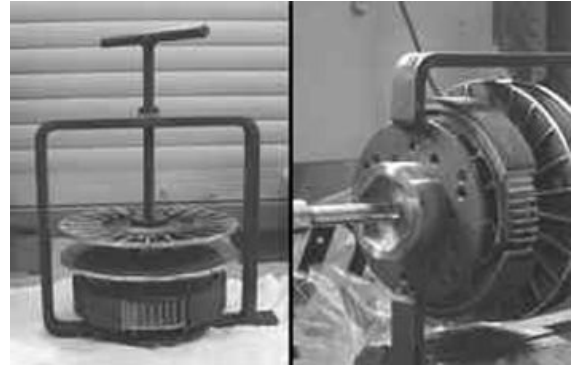
Standard value:



160.2 mm

Removing the clutch

- To remove the clutch with the driven pulley it is necessary to use the special tool;
- Arrange the tool with the mean pins screwed in position "E" on the inside;
- Install the driven pulley unit onto the tool inserting the pins into the ventilation holes;
- Move the rear stop screw in abutment against the fixed driven pulley as shown in the figure.



CAUTION

THE TOOL SHOULD BE FIRMLY SECURED IN A VICE USING THE SPECIAL TOOL. DO NOT TIGHTEN THE REAR SCREW TOO MUCH AS THIS COULD CAUSE AN IRREVERSIBLE TOOL DEFORMATION.

USING THE SPECIAL 55-MM WRENCH, REMOVE THE FASTENING RING NUT.

LOOSEN THE TOOL SCREW AND DISASSEMBLE THE DRIVEN PULLEY UNIT, CLUTCH, SPRING WITH SHEATH.

Specific tooling

020444Y Tool for fitting/ removing the driven pulley clutch

Pin retaining collar

- Extract the collar using 2 screwdrivers.



- Remove the 4 guide pins.
- Extract the moving driven half-pulley.



Removing the driven half-pulley bearing

- Check that the bushing is free from wear and damage; otherwise replace the fixed driven half-pulley.
- Remove the lock ring using pliers.



-
- Using the special tool inserted through the roller bearing, pull out the ball bearing.

N.B.

PROPERLY SUPPORT THE PULLEY TO PREVENT DAMAGING THE THREADING.

Specific tooling

020376Y Adaptor handle

020456Y Ø 24 mm adaptor

020363Y 20 mm guide

N.B.

IF YOU NEED TO OVERHAUL THE BEARINGS ON AN ASSEMBLED DRIVEN PULLEY UNIT, IT IS NECESSARY TO SUPPORT THE UNIT BY THE BELL

Specific tooling

001467Y002 Driver for OD 73 mm bearing

-
- Remove the roller bearing using the special tool, supporting the fixed half-pulley with the bell.

Specific tooling

020376Y Adaptor handle

020375Y Adaptor 28 x 30 mm

020364Y 25-mm guide

001467Y002 Driver for OD 73 mm bearing



Inspecting the driven fixed half-pulley

- Check that the belt contact surface is free from wear.
- Measure the outer diameter of the pulley bushing.

Characteristic**Minimum admissible diameter**

49.96 mm

Standard diameter:

49.965 mm



Inspecting the driven sliding half-pulley

- Check that the belt contact surface is free from wear.
- Remove the 2 inside sealing rings and the 2 outside O-rings.
- Measure the movable half-pulley bushing inside diameter.

Characteristic**Maximum admissible diameter:**

50.08 mm

Standard diameter:

50.085 mm



Refitting the driven half-pulley bearing

- Install a new roller bearing using the special tool.

N.B.

PLACE THE BEARING WITH THE WRITINGS AND THE EMBEDDED OIL GUARD FACING OUTWARDS.

- Properly support the half-pulley to prevent damaging the threading.

If you are working on the driven pulley unit fully assembled, use the special tool.

Specific tooling**020478Y Punch for driven pulley roller casing****001467Y002 Driver for OD 73 mm bearing**

-
- Install a new ball bearing using the special tool.

Specific tooling**020376Y Adaptor handle****020477Y Adaptor 37 mm****020363Y 20 mm guide**

-
- Insert the seeger lock ring.

Refitting the driven pulley

- Insert the new oil guards
- Insert the new O-rings

N.B.**O-RINGS ARE OF TWO SIZES. THE LARGE ONE IS INSTALLED ON THE MACHINING END RADIUS, AT THE BASE OF THE HALF-PULLEY.**

-
- Install the half-pulley on the bushing being careful not to damage the top sealing ring during the introduction.
 - Make sure the pins and collar are not worn, re-assemble the pins and collar.



- Using a bent beak greaser, lubricate the driven pulley unit with about 10 gr. of grease, this operation should be carried out through one of the two holes into the bushing to obtain the exit of the grease from the opposite hole. This operation is necessary to avoid the presence of grease beyond the O-rings.

Recommended products**AGIP GREASE SM 2 Grease for the tone wheel revolving ring**

Soap-based lithium grease containing NLGI 2 Molybdenum disulphide; ISO-L-XBCHB2, DIN KF2K-20

Inspecting the clutch spring

- Measure the length of the spring, while it is relaxed.

Characteristic

Standard length:

125.5 mm

Admissible limit after use:

120 mm



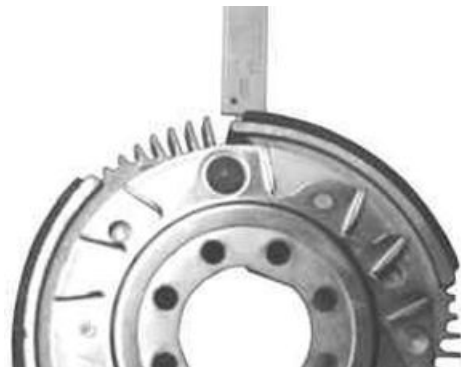
- Check the thickness of the clutch mass friction material.

Characteristic

Minimum thickness permitted:

1 mm

- The masses must exhibit no traces of lubricants;
in that case, check the driven pulley unit seals.



N.B.

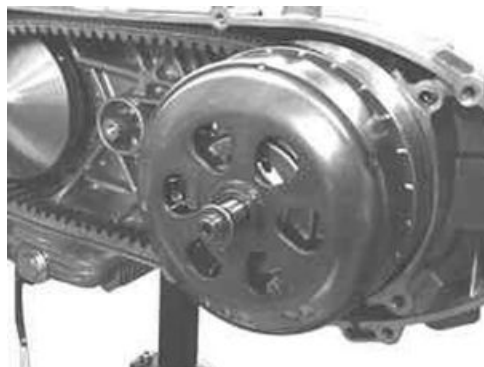
UPON RUNNING-IN, THE MASSES MUST EXHIBIT A CENTRAL CONTACT SURFACE AND MUST NOT BE DIFFERENT FROM ONE ANOTHER. VARIOUS CONDITIONS CAN CAUSE THE CLUTCH TO TEAR.

- Do not open the masses using tools to prevent a variation in the return spring load.
-

Refitting the clutch

Bell assembly

- Install the bell and the spacer.



-
- Prepare the special tool as for removal;
 - Preassemble the driven pulley unit with the drive belt according to its direction of rotation;
 - Insert the driven pulley unit, the spring with sheath and clutch into the tool.

Specific tooling

020444Y Tool for fitting/ removing the driven pulley clutch



- Compress the spring and insert the clutch on the driven pulley bushing.

N.B.

BE CAREFUL NOT TO DAMAGE THE SHEATH OR THE BUSHING THREADED END.

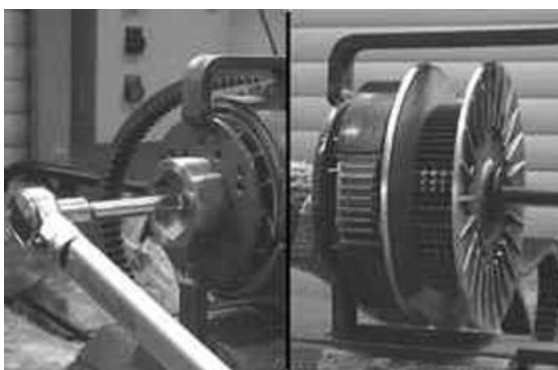
- Tighten the ring nut by hand and complete the tightening using the special wrench to the prescribed torque.

Specific tooling

020444Y Tool for fitting/ removing the driven pulley clutch

Locking torques (N*m)

Clutch ring nut 65 - 75



- To facilitate reassembly on the engine, turn the moving driven pulley and insert the belt onto the smaller diameter.
-

Refitting the driven pulley

- Install the driven pulley assembly with belt.



Drive-belt

- Check that the driving belt is not damaged.
- Check the width of the belt.

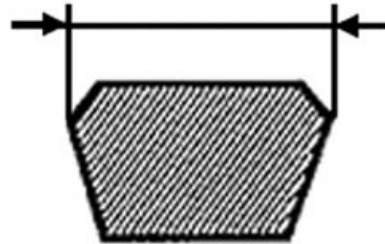
Characteristic

Minimum width:

25 mm

Standard width:

26.2 mm



Removing the driving pulley

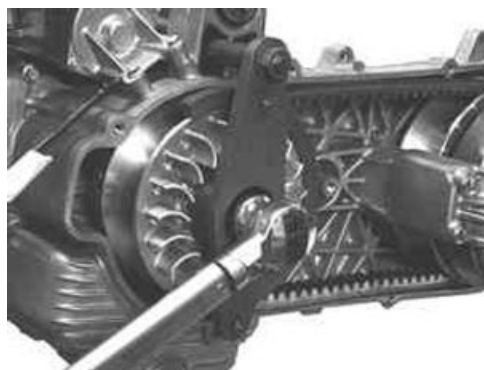
- Using a 27 mm wrench, turn the central pulley nut to horizontally align the central inside holes and install the special tool.

Specific tooling

020474Y Driving pulley lock wrench



- First install the lock ring of the special tool onto the pulley so that the splines are completely engaged.
- Then, insert the tool so as to insert the stud bolts on the ring into the holes obtained onto the tool itself.
- Tighten the two tool fastening nuts, also by hand.
- Loosen the central nut.
- Remove the spring washer and the flat washer.
- Remove the fixed driving half-pulley.
- Remove the bushing connection washer.



- Move the belt downwards.
- Suitable support the roller contrast and extract the mobile driving half-pulley with the relevant bushing and the rear washer, being careful not to make the rollers come out.



Inspecting the rollers case

- Check that the inside bushings shown in the figure are not worn and measure the inside diameter.

CAUTION

DO NOT LUBRICATE OR CLEAN THE BUSHINGS

Characteristic

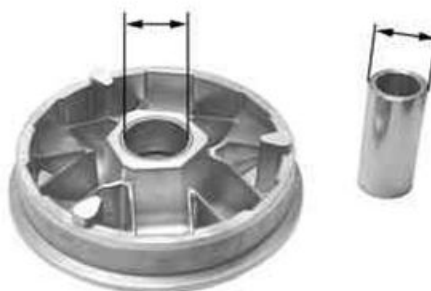
Maximum admissible diameter:

30.12 mm

Standard diameter:

30.021 mm

- Measure the pulley sliding bushing outside diameter shown in the figure.



Characteristic

Minimum admissible diameter

Ø 29.95 mm

Standard diameter:

Ø 29.959 mm

- Check that the rollers are not damaged or worn.

Characteristic

Minimum admissible diameter

Ø 24.5 mm

Standard diameter:

Ø 24.9 mm

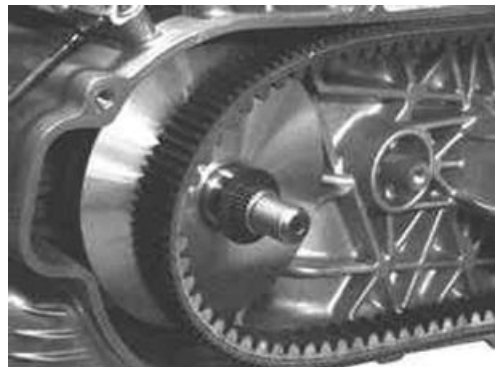
- Check the guide shoes for the variator back-plate are not worn.
- Check the wear of the roller housings and of the belt contact surfaces on both pulley halves.



Refitting the driving pulley

Installing the fixed driving half-pulley

- Insert the spacer.



- Install the fixed driving half-pulley and check that it is in contact with the spacer and with the guide bushing of the moving driving pulley.



-
- Remove the flat washer and the spring washer as shown in the figure.



-
- Insert the nut in the original position (nut side in contact with the belleville washer).



-
- Turn the central pulley nut to horizontally align the holes and install the special tool.

N.B.

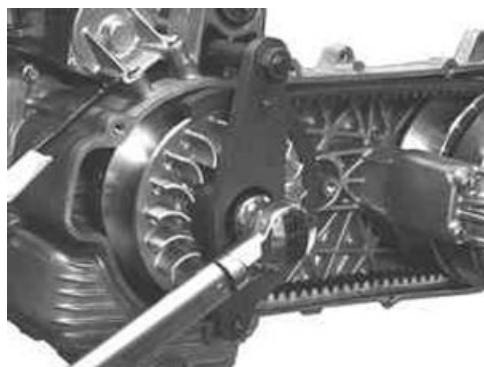
CHECK THAT THE STOP WRENCH TOOL IS EASILY INSERTED INTO THE PULLEY AND IN THE ENGINE CRANKCASE.

Specific tooling

020474Y Driving pulley lock wrench



-
- Install the lock ring from the rear so that the splines are completely engaged.
 - Finally install the tool by sliding the nuts by hand and ensuring the tool is resting flatly.
 - Tighten the driving pulley fastening nut to the prescribed torque
 - Remove the special tool.

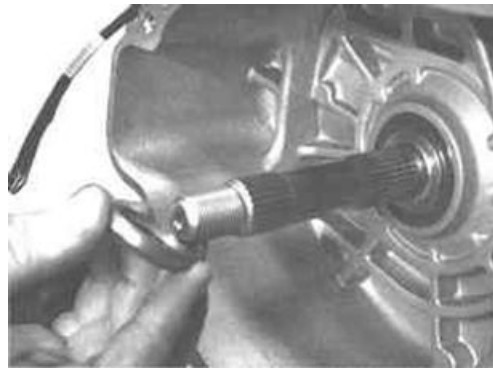


Locking torques (N*m)

Drive pulley nut 160 - 175

Installing the roller container

- Install the spacer with the internal chamfer facing towards the inside.



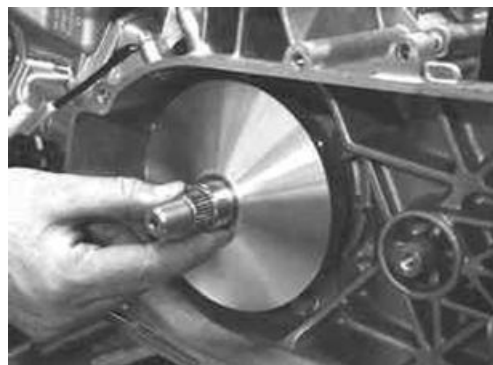
- Position the rollers on the half-pulley as shown in the figure.
- The closed side must rest on the inside thrust face of the roller container.



- Assembly the half-pulley with the roller contrast plate and sliding blocks.



- Insert the half-pulley on the crankshaft.
- Insert the spacer bushing.



Refitting the transmission cover

- Install the driving pulley shaft cover, positioning the tooth gap on the lower part with the reference mark on the transmission crankcase.



N.B.

ENSURE THAT THE AIR INTAKE AND EXHAUST OPENINGS ARE COMPLETELY FREE.

- Install the outside plastic transmission cover.
- Tighten the 4 fastening screws to the prescribed torque.

Locking torques (N*m)

Outside transmission cover screws 7 ÷ 9



- Ensure the correct installation on the crankcase of the 2 centring dowels.



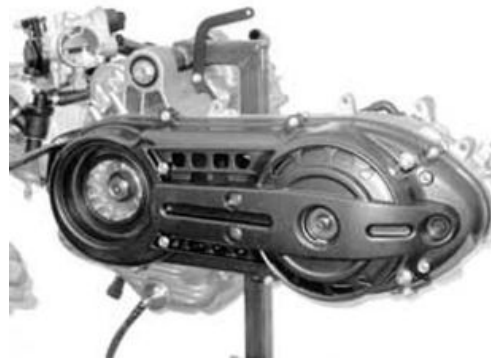
- Insert the transmission cover with the bearing and install the relevant retainers.
- Lock the four M8 retainers.

Locking torques (N*m)

M8 retainers for transmission cover 23 - 26



- Lock the 7 M6 retainers.

Locking torques (N*m)**M6 retainer $11 \div 13$** 

- Insert the washers on the driven pulley shaft.

N.B.**INSERT THE SMALLER WASHER FIRST, THEN THE LARGER ONE.**

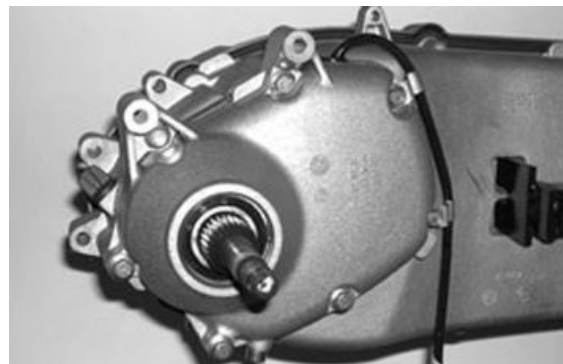
- Insert the flanged nut.
- Prepare the torque wrench for LHS locking using a machine hexagon wrench.
- Tighten the driven pulley shaft fastening nut using an offset wrench.

**N.B.****DUE TO THE HIGH TIGHTENING TORQUE, USING DIFFERENT WRENCHES - SUCH AS A CONVENTIONAL POLYGONAL BUSH - MAY DAMAGE THE HEXAGON OBTAINED ON THE SHAFT OR BREAK THE BUSH ITSELF.****Locking torques (N*m)****Driven pulley nut 92 - 100**

End gear

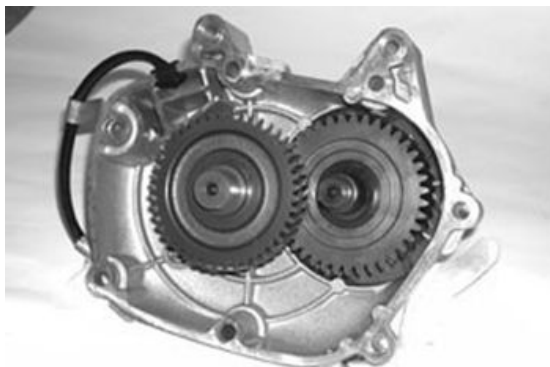
Removing the hub cover

- Drain the rear hub oil through the oil drainage cap located under the engine.
- Drain the rear hub oil through the oil drainage cap located under the engine.
- Remove the 7 fastening screws. Remove the hub cover and the relevant gasket.



Removing the wheel axle

- Remove the countershaft.
- Remove the wheel axis complete with gear.



Removing the hub bearings

- Support the hub cover using the column kit.
- Pull out the bearing using the special tool.

Specific tooling

020476Y Stud bolt set

001467Y006 Pliers to extract 20 mm bearings

001467Y007 Driver for OD 54 mm bearing



-
- Check all bearings (wear, clearance and noise).
In case of anomalies, proceed as follows.
To remove the gear shaft bearing on the engine crankcase, use the following parts.

Specific tooling

001467Y014 Pliers to extract ø 15-mm bearings

001467Y034 Extraction pliers for ø 15 mm bearings

001467Y031 Bell

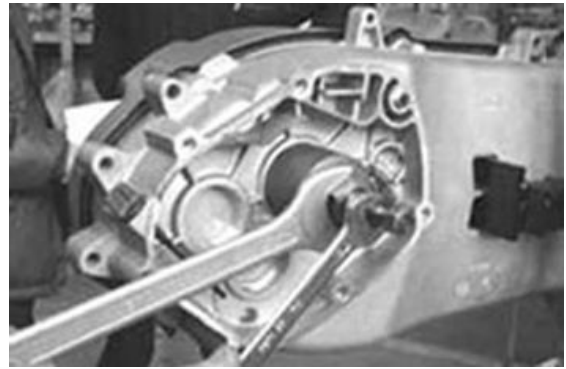


- Use the special extractor to disassemble the bearing on the engine chassis of the countershaft.

Specific tooling

001467Y006 Pliers to extract 20 mm bearings

001467Y035 Belle for OD 47-mm bearings



Removing the wheel axle bearings

- Take out the clip on the outside of the gearbox cover.



- Support the hub cover using the column kit.
- Pull out the bearing using the special tool.

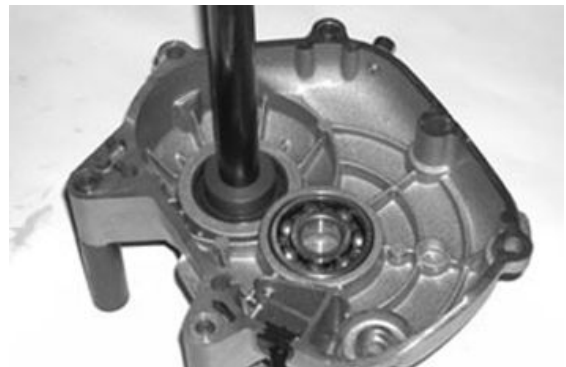
Specific tooling

020476Y Stud bolt set

020376Y Adaptor handle

020477Y Adaptor 37 mm

020483Y 30 mm guide



- Remove the oil guard using a screwdriver.

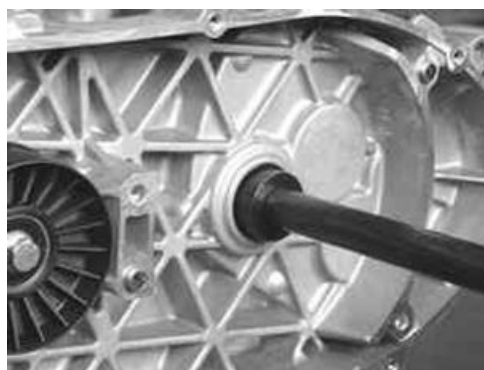


Removing the driven pulley shaft bearing

- If you have to remove the driven pulley shaft, the relevant bearing and the oil guard, remove the transmission cover and the clutch unit as described in the Automatic transmission chapter.
- Extract the driven pulley shaft from its bearing.
- Remove the oil guard using a screwdriver into the hub gear box.
- Remove the seeger ring shown in the figure.



- Pull out the driven pulley shaft bearing from the engine crankcase using the special tool.



Specific tooling

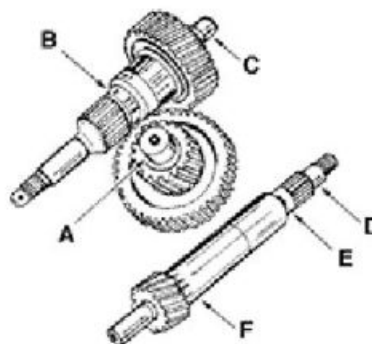
020376Y Adaptor handle

020358Y 37x40-mm adaptor

020364Y 25-mm guide

Inspecting the hub shaft

- Check that the 3 shafts exhibit no wear or deformation on the grooved surfaces, at the bearings and at the oil guards.
- In case of faults, replace the damaged parts.



Characteristic

Connection diameter for countershaft:

A = diameter 20 - 0.01 -0.02 mm

Connection diameter for wheel shaft:

B = diameter 30 - 0.010 -0.023 mm

C = diameter 15 - 0.01 -0.02 mm

Connection diameter for shaft driven pulley:

D = diameter 17 - 0.01 -0.02 mm

E = diameter 20 - 0.01 -0.02 mm

F = diameter 25 - 0.01 -0.02 mm

Inspecting the hub cover

- Check that the mounting surface is not damaged or deformed.
- Check the bearing bearings.

In case of faults, replace the hub cover.

Refitting the driven pulley shaft bearing

- Heat the crankcase using the heat gun.

Specific tooling

020151Y Air heater



- Insert the driven pulley shaft bearing until it abuts against the bottom of the seat using the special tool.

N.B.

PLACE IT WITH THE BALLS FACING THE HUB (THIS APPLIES TO BEARINGS WITH PLASTIC CAGE).

Specific tooling

020376Y Adaptor handle

020360Y Adaptor 52 x 55 mm

020364Y 25-mm guide



- Heat the intermediate gear bearing seat.
- Insert the intermediate shaft bearing using the special tool.

N.B.

PLACE IT WITH THE BALLS FACING THE HUB (THIS APPLIES TO BEARINGS WITH PLASTIC CAGE).

Specific tooling

020376Y Adaptor handle

020359Y 42x47-mm adaptor

020363Y 20 mm guide



- Heat the gear shaft bearing seat on the crank-case.
- Insert the gear shaft bearing in the upper crank-case seat using the special tool.

N.B.

**PLACE IT WITH THE BALLS FACING THE HUB
(THIS APPLIES TO BEARINGS WITH PLASTIC
CAGE).**

Specific tooling

020376Y Adaptor handle

020359Y 42x47-mm adaptor

020412Y 15 mm guide



- Place the safety lock seeger ring of the driven pulley shaft bearing.

N.B.

**PLACE IT IN THE POSITION SHOWN IN THE
FIGURE.**



- Insert the pulley shaft oil guard on the transmission side.



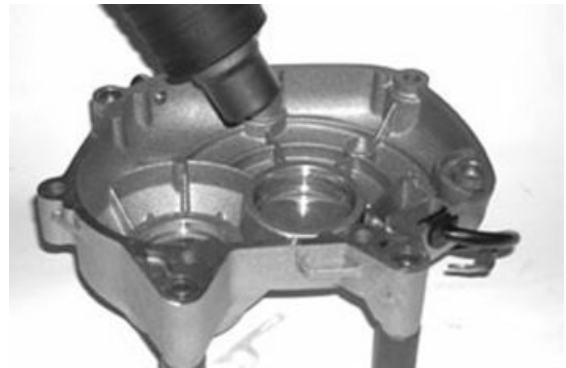
Refitting the hub cover bearings

- Heat the bearing seats on the cover using the heat gun.
- Support the hub cover using the column kit.

Specific tooling

020151Y Air heater

020476Y Stud bolt set



- Insert the intermediate shaft bearing on the cover using the special tool.

N.B.

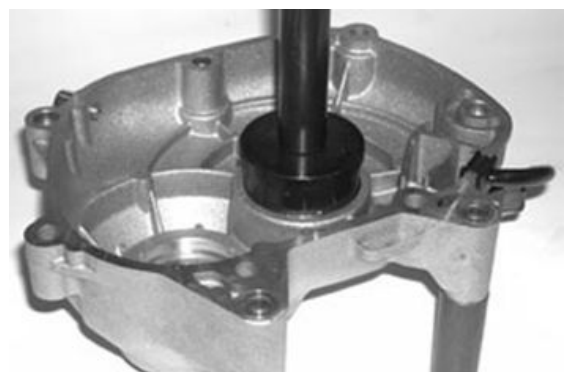
**PLACE IT WITH THE BALLS FACING THE HUB
(THIS APPLIES TO BEARINGS WITH PLASTIC
CAGE).**

Specific tooling

020376Y Adaptor handle

020360Y Adaptor 52 x 55 mm

020363Y 20 mm guide



- Heat the gear shaft bearing seat from the cover outside.
- Insert the gear shaft bearing on the cover using the special punch until abutment.

Specific tooling

020376Y Adaptor handle

020360Y Adaptor 52 x 55 mm

020483Y 30 mm guide



- Replace the snap ring



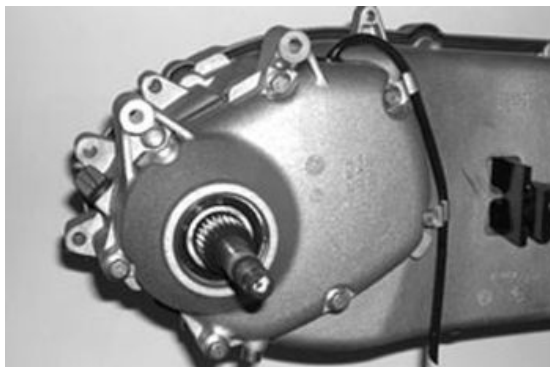
- Support the hub cover using the column kit.
- Insert the wheel shaft oil guard with the sealing lip facing the inside of the cover.
- Place the oil guard flush with the crankcase.

Specific tooling**020376Y Adaptor handle****020360Y Adaptor 52 x 55 mm****020476Y Stud bolt set****Refitting the hub bearings**

- Place the 3 shafts as shown in the figure.

**Refitting the hub cover**

- Check the proper position of the centring dowels.
- Install a new gasket.
- Fit the gearbox cover, making sure the breather pipe is in the correct position.



- Position the 7 set screws, tighten them to the prescribed torque, being careful of the position of the bands holding the vent tube, and the position of the 3 shortest screws as indicated in the figure.
- Refill with the prescribed oil to the Max. level.

Recommended products**AGIP ROTRA 80W-90 rear oil hub**

SAE 80W/90 Oil that exceeds the requirements of API GL3 specifications

Characteristic**Quantity:**

approx. 250 cc

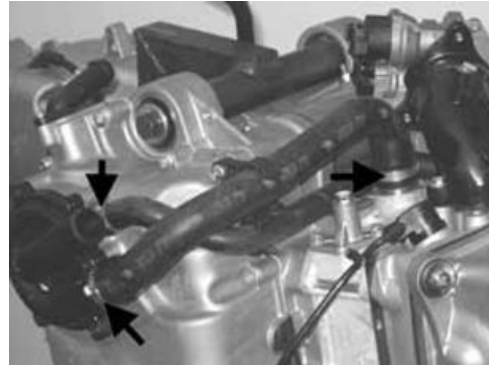
Locking torques (N*m)**Rear hub cover screws 24 ÷ 27**

Flywheel cover

- Remove the three bands shown in the figure for an easier removal of the flywheel cover, remove the feed hoses and disconnect the return hose from the pump cover.

N.B.

THE BANDS MUST BE REPLACED. TO REMOVE THEM, OPEN WITH A SCREWDRIVER OR CUT THEM. BE CAREFUL NOT TO DAMAGE THE PLASTIC UNIONS.



Removing the hub cover

- Drain the engine oil by removing the drainage cap.
- Prepare a suitable container to collect the oil.



-
- Remove the pre-filter.



- Remove the oil filter using a filter tape or shaped cup wrench.



- Loosen the 14 fastening screws.
- Remove the flywheel cover with the relevant gasket and the cooling system sleeve support.

N.B.

THE SCREWS ARE OF 4 DIFFERENT LENGTHS. NOTE THE RELEVANT POSITIONS.



CAUTION

REMOVE THE COVER AVOIDING ANY POSSIBLE INTERFERENCE BETWEEN STATOR AND ROTOR.

CAUTION

BE CAREFUL TO PREVENT SLIPPAGE OF THE BY-PASS VALVE AND OF THE RELEVANT SPRING.

Removing the flywheel cover components

- Loosen the six mounting screws and remove the water pump cover.



- Remove the by-pass and the relevant spring.
- Remove the oil pump seal.



Removing the stator

- Remove the two retaining screws and the cable guide bracket.



- Unscrew the 3 fastening screws and remove stator and its wiring.



- Loosen the two retaining screws and remove the reed valve support with bulkhead.



-
- Remove the blow-by reed valve with the relevant sealing gasket.



-
- Unscrew the fastening screw and remove the gas outlet union with the relevant O-ring.



-
- Remove the water pump impeller by unscrewing it from the relevant shaft.

N.B.

THE THREADING IS CLOCKWISE. IT IS ADVISABLE TO PREVENT THE SHAFT ROTATION BY INSERTING A 12-MM WRENCH INTO THE DRIVE.



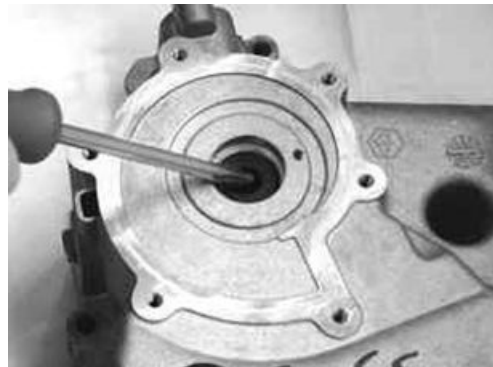
-
- Extract the shaft with the relevant abutment washer.



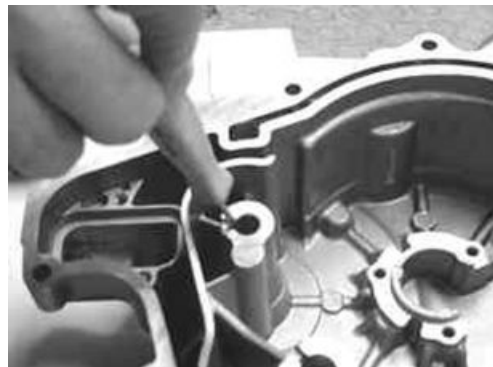
-
- Remove the sealing ring.



-
- Remove the ceramic ring and the relevant gasket.



-
- Remove the sealing ring for the pump shaft lubrication using a suitably shaped tool.



-
- Remove the engine oil filling cap/dipstick and the check hole cover for the distribution timing.
 - Remove the minimum oil pressure sensor.



Inspecting the cover components

- Install a new oil filter, lubricate the gasket, screw on and finally tighten to the prescribed torque.

Locking torques (N*m)

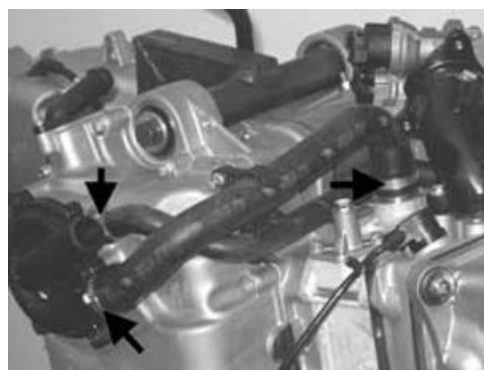
Engine oil filter 12 - 16



- Install the supply hose to the cylinder and connect the return hose to the pump cover using 3 new clamps.

N.B.

TIGHTEN THE CLAMPS USING APPROPRIATE PLIERS, PAYING ATTENTION NOT TO CONSTRICT THE HOSES BUT ALSO TAKING CARE TO TIGHTEN THE CLAMPS SUFFICIENTLY.



- Install the pre-filter again and insert the engine oil drain plug, tightening to the prescribed torque.
- Refill the engine with the prescribed type of oil.

Recommended products

AGIP CITY HI TEC 4T Engine oil

SAE 5W-40, API SL, ACEA A3, JASO MA Synthetic oil

Locking torques (N*m)

Engine oil drainage plug 24 ÷ 30



- Check the condition of the stator and of the respective cable harness.



- Check the continuity between the 3 phases.

N.B.

VALUES ARE STATED AT AMBIENT TEMPERATURE. A CHECK WITH THE STATOR AT OPERATING TEMPERATURE MAY RESULT IN VALUES HIGHER THAN THOSE STATED.

Electric characteristic

Resistance:

0.2 - 1 Ω



- Check the ground insulation of each phase.
- If a fault is found, carry out a thorough check of the cable harness that contains two types of cable: Rigid cables close to the stator and flexible cables close to the connector.



- Check that the winding is positioned so as not to interfere with the heads of the retaining screws.



- Check that the mounting surface of the crankcase is not worn or deformed.
- Check that the by-pass valve seat, the torque limiter and the water pump shaft are free from wear.

Characteristic

By-pass housing hole diameter:

13.9 mm

Connection diameter for start-up gear shaft:

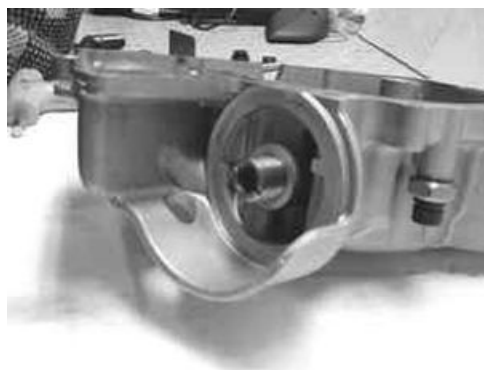
12 mm

Connection diameter for pump shaft:

8 mm



- Check that the oil filter union and matching surface exhibit no deformations or wear.



Refitting the stator

- Install the stator assembly together with the wiring harness, tightening the 3 screws to the prescribed torque.

N.B.

INSERT THE RUBBER WIRING SEALING GASKET INTO THE SPECIAL SEAT ON THE CRANKCASE.

Locking torques (N*m)

Stator retainers 8 - 10



- Install the wiring guide bracket tightening the 2 screws to the prescribed torque.

Locking torques (N*m)

Stator cable harness guide bracket screws 3 - 4



- Temporarily install the distribution timing check hole cover and the engine oil filling cap/bar.
- Insert the blow-by recovery duct using a new O-ring.
- Tighten the screws to the prescribed torque.

Locking torques (N*m)

Blow-by recovery duct fixing screws 3 - 4



- Insert the spring and the by-pass piston on the flywheel cover.

N.B.

LUBRICATE THE BY-PASS VALVE.



Refitting the flywheel cover components

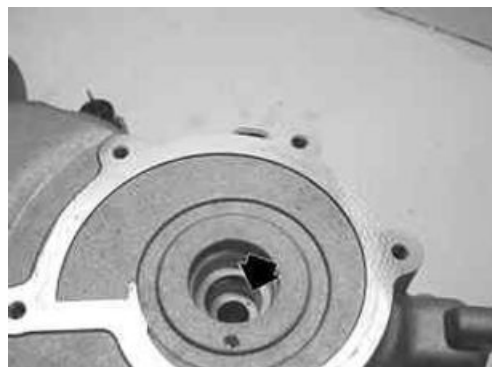
- Before reassembling, check that all components are perfectly clean.
- For the cover, carefully check all lubrication channels, in particular:
- The 3 by-pass channels.



- Oil feeding duct at the water pump shaft connection.



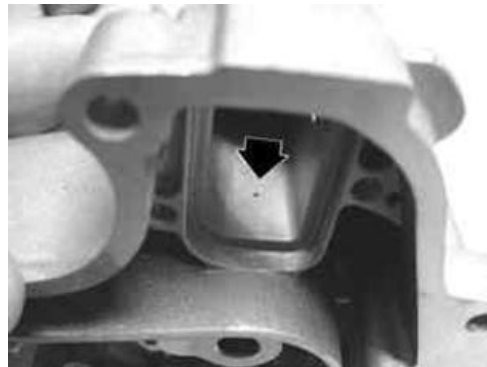
- Pump drainage duct.



-
- Oil pressure sensor feeding duct.



-
- Oil vapour decantation chamber



-
- Reinstall the blow-by reed valve using a new sealing gasket.
 - Reinstall the support with head and tighten the screws to the prescribed torque.

Locking torques (N*m)**Supporting screws with bulkhead 0.3 - 0.4**

-
- Install a new sealing ring for the pump shaft using the special tool
 - Install the oil minimum pressure sensor and tighten to the prescribed torque.

Specific tooling**020376Y Adaptor handle****020412Y 15 mm guide****Locking torques (N*m)****Minimum oil pressure sensor 12 ÷ 14**

- Pre-assemble the ceramic seal and the relevant gasket.

N.B.

PLACE THE CHAMFERING TOWARDS THE GASKET BEING CAREFUL NOT TO FOUL THE CERAMIC RING WITH OIL OR GREASE, WHICH WOULD IMPAIR THE SEAL.



- Insert the ceramic seal on the flywheel cover.

N.B.

ASSEMBLE BY HAND TO PREVENT DAMAGES TO THE CERAMIC SEAL.

- Insert the water pump shaft after lubricating the flywheel cover seat.
- Insert the mechanical seal on the shaft up to the impeller abutment surface.

N.B.

THE FINAL INTRODUCTION DEPTH WILL BE DETERMINED BY THE IMPELLER.



- Screw the impeller and tighten to the prescribed torque.

Locking torques (N*m)

Water pump impeller 4 ÷ 5



Refitting the flywheel cover

- Lubricate the intermediate gear seat with torque limiter on the flywheel cover.
- Align the water pump movement sensor with a reference and install the flywheel cover as described in the Flywheel cover chapter.



- Install a new gasket on the engine crankcase.
- Check the presence of the three centring dowels.



- Turn the crankshaft in order to align the counter-shaft movement sensor with a reference point on the crankcase (see figure).



- Repeat the alignment for the water pump crankshaft using the same reference point on the engine.

N.B.

THIS PREPARATION IS USEFUL PARTICULARLY IN THE EVENT OF REPAIRS WITH THE WATER PUMP COVER INSTALLED.



- Install the flywheel cover on the engine, paying attention to avoid interference between the stator and rotor.

WARNING

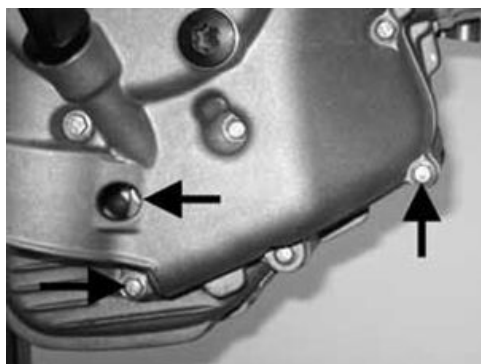
FAILURE TO OBSERVE THIS INSTRUCTION MAY RESULT IN DESTRUCTION OF THE CERAMIC MAGNETS.

- Tighten the 14 retaining bolts of the cover to the prescribed torque.

N.B.

THE BOLTS HAVE FOUR LENGTHS:

- THE 3 SHORTEST ARE INSERTED AS SHOWN IN THE FIGURE.
- THE LONGEST IS INSERTED UNDER THE ENGINE OIL FILLER PLUG.

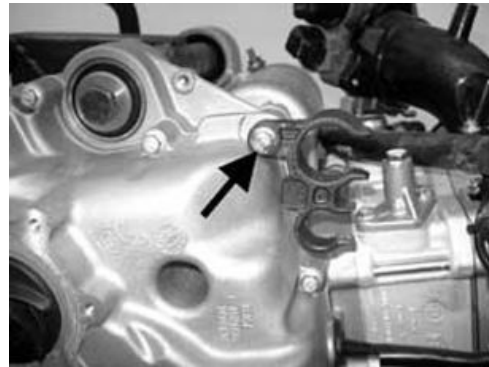


N.B.

- THE INTERMEDIATE BOLTS FOR THE REMAINING MOUNTING POINTS WITH THE EXCEPTION OF THE BOLT FOR THE MANIFOLD SUPPORT (SHOWN IN THE FIGURE) ARE SLIGHTLY LONGER.

Locking torques (N*m)

Flywheel cover screws 11 - 13



Flywheel and starting

The starter is sold as a complete part.

Before deciding to replace it, carry out the following tests:

1 - Battery

Check the voltage after not running (a few hours):

Voltage >12.5V

Check the density of the electrolyte of each cell:

Bé = 30 ÷ 32

Specific weight: 1.25 - 1.26

YES go to 2 NO go to 3

2 - Make sure the negative terminals (battery negative and starter negative) are correctly connected to each other and to the frame.

YES go to 4 NO go to 5

3 - Recharge and if necessary replace the battery.

4 - Connect the diagnostic tester (see chapter "Injection system").

Connect the induction clamp of an ammeter to the positive power supply cable of the starter motor.

Remove the 10A fuse no. 12 (see "fuses" chapter).

Switch in position "ON" with interrupt switch in position "RUN" and side stand raised.

Select the "PARAMETERS" function.

Start the engine (so that it cannot move) long enough to measure the rpm and starter absorption.

N.B.

THE DECLARED RPM VALUE IS THAT INDICATED BY THE TESTER, THE RPM READING IS NOT THE REAL ONE, BUT IS VALID FOR DIAGNOSTIC PURPOSES.

Specific tooling

020460Y Scooter diagnosis and tester

Electric characteristic

Absorption at trailing speed:



80 - 120 A

Revolution speed =

approx. 300-400 rpm

YES go to 6 NO go to 7 NO go to 8 NO go to 9



5 - Restore the connections

6- The values are correct.

Finally carry out a check of the power consumption at idle speed.

Remove the starter motor (see the flywheel and starter system).

Reconnect the earth and positive and perform the test.

Electric characteristic

Current consumption at idle speed:

<40 A

YES go to 10 NO go to 11

7- Low trailing speed

High electrical absorption

Carry out a test of the engine rotation (example: possible melting of the bushes) and if no anomalies are found, replace the starter motor.

8- Low trailing speed

Low electrical absorption

Repeat the test, bridging the power terminals of the starter remote control switch or even better replacing them.

Check the new values.

YES go to 12 NO go to 13

9 - High trailing speed

Low electrical absorption

The engine turns too freely, check the compression end pressure.

If the values are not correct proceed as follows.

10 - The starter motor works properly.

11 - Check the rotation of the armature.

12 - Replace the starter remote control switch.

13 - Test the battery again and if necessary replace the starter motor.

N.B.

IF THE TRAILING SPEED OF THE CRANKSHAFT IS LOW AND COMBINED WITH STRANGE NOISE, CHECK THE FREEWHEEL OF THE TORQUE LIMITER (SEE THE "FLYWHEEL AND STARTER SYSTEM" CHAPTER).

STARTER MOTOR

Specification	Desc./Quantity
Type	Mitsuba sm13d
Power	0.9 kW

BATTERY

Specification	Desc./Quantity
Capacity	14 Ah
Starting current	125 A

START-UP REMOTE CONTROL SWITCH

Specification	Desc./Quantity
Type	SEALED
Maximum load	150 A continuous

STARTER TRANSMISSION

Specification	Desc./Quantity
Ring gear and freewheel coaxial to the flywheel.	Intermediate gear with built-in torque limiter.

The starter system has a transmission between the motor armature and engine shaft equipped with freewheel coaxial to the flywheel and torque limiter on the intermediate shaft.

The limiter is calibrated to 10 kgm (100 Nm); this component protects the structure of the engine and the starter kinematic mechanism in the event of incorrect starting with consequent inverse rotations.

The freewheel is used for a sufficiently silent starting.

The starter control (energised remote control) is slaved to enabling signals by the side stand and the emergency OFF/RUN switch, which does not allow starting given dangerous conditions.

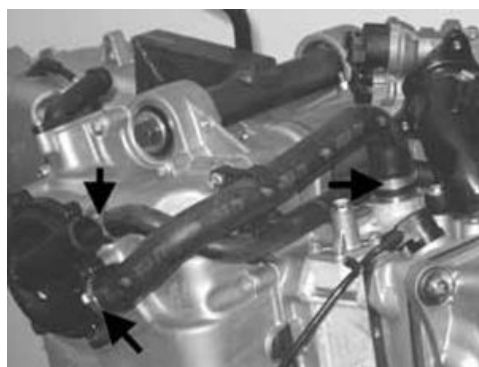
The starter control circuit is not controlled by the immobilizer system, therefore before insisting on the starter system, check the consensus of the immobilizer.

As for checking the consensus circuit, see the "Electrical system" chapter, while for checking the engine shaft control transmission, follow what is described in the "Flywheel and starter system" chapter.

- Remove the three bands shown in the figure for an easier removal of the flywheel cover, remove the feed hoses and disconnect the return hose from the pump cover.

N.B.

THE BANDS MUST BE REPLACED. TO REMOVE THEM, OPEN WITH A SCREWDRIVER OR CUT THEM. BE CAREFUL NOT TO DAMAGE THE PLASTIC UNIONS.



Removing the starter motor

N.B.

THIS OPERATION MAY ALSO BE CARRIED OUT WITH FLYWHEEL COVER ASSEMBLED.

- Loosen the two fastening screws.
- Extract the complete starter motor.



Removing the flywheel magneto

N.B.

IF YOU MUST REMOVE THE FLYWHEEL, IT IS NECESSARY TO REMOVE THE CHAIN GUIDE SLIDING BLOCK RETAIN PLATE FIRST.

- Unscrew the 3 fastening screws and remove the chain guide sliding block retain plate and the start-up rim.



- Align the holes obtained on the flywheel with the crankcase housing to allow the introduction of the special tool.



- Tighten the bushing of the flywheel lock tool on the removing tool threading.



- Insert the special tool as shown in the figure, making sure that the pins are perfectly inserted into the previously aligned holes and that it is perfectly abutted and almost flush with the flywheel.



Specific tooling

020472Y Flywheel lock wrench

- Loosen the magneto flywheel fastening nut.
- Remove the special tool and the fastening nut.



- Remove the washer.



- Insert the nut again so as to slightly uncover the shaft and free the space that was occupied by the washer.

CAUTION

THIS OPERATION IS REQUIRED AS THE FLY-WHEEL IS STRONGLY LOCKED; THE CONE DETACHMENT MAY THEREFORE CAUSE THE ROTOR SLIPPAGE, WITH THE CONSEQUENT BREAKAGE OF THE MAGNETS.



- Insert the special removing tool.
- Using a 27-mm wrench and a 19-mm bushing, release the flywheel.

Specific tooling

020467Y Flywheel extractor



- Remove the extractor.
- Remove the nut and extract the flywheel with the start-up rim.
- Remove the crankshaft key.



- To remove the start-up rim from the freewheel it is necessary to turn it clockwise and pull it out.



-
- Remove the freewheel from the flywheel by loosening the 6 fastening screws.

SINCE THE FREEWHEEL MUST BE REMOVED, IT IS ADVISABLE TO LOOSEN THE 6 FASTENING SCREWS IN ADVANCE WITH THE FLYWHEEL STILL INSTALLED ON THE CRANK-SHAFT.



-
- The freewheel is coupled to the flywheel with high precision; if removal is difficult, use 2 screws as gripping points and as removing tools, if required.



-
- Extract the intermediate gear provided with torque limiter.



Inspecting the flywheel components

-
- Check the integrity of the magnets.
 - Check that the magnet support cage is free from deformation or cracks.
 - Check that the flywheel splines exhibit no loosening.



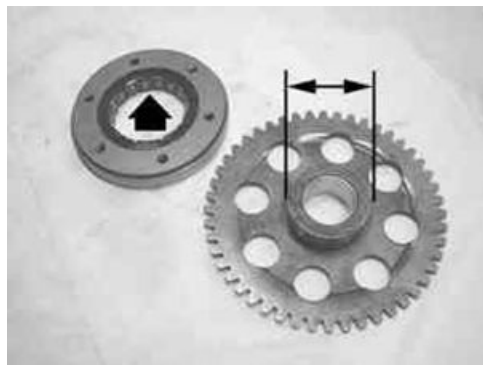
Starter gear rim

- Check that there is no wear or abnormal impressions on the "rollers" of the freewheel and on the surface of the starter ring gear hub.
- Check the hub outside diameter.

Characteristic

Hub outside diameter:

Diameter $45.665 + 0.008 + 0.005$ mm



- Check the inside diameter of the bushing of the starter gearing.
- Check that the toothing is not worn.

Characteristic

Inside diameter of the bushing:

Diameter $27 + 0.020 + 0.041$ mm



N.B.

IF THE FAULTS DISCOVERED AFFECT THE HUB, REPLACE THE STARTER RING GEAR AND FREEWHEEL.

IF ONLY THE BUSHING IS WORN, IT IS POSSIBLE TO REPLACE ONLY THE COMPLETE START-UP RIM. IN THAT CASE, CHECK ALSO THE DIAMETER AND THE SURFACE OF THE CONNECTION ON THE CRANKSHAFT. IN CASE OF IRREGULARITIES, REPLACE THE CRANKSHAFT.

Intermediate gear

- Check that the toothing is not worn.
- Check the diameter of the two bearings.

Characteristic

Gear bearing diameter:

$12 - 0.011$ mm



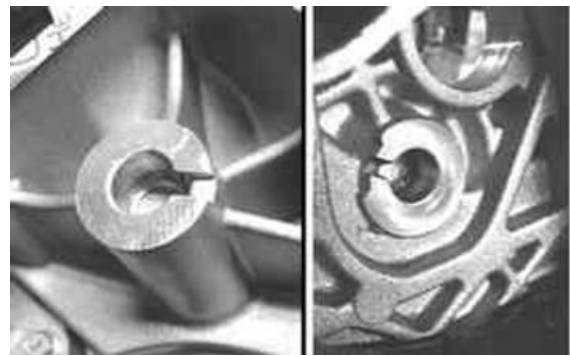
Also check the shaft diameter on the flywheel cover and on the engine crankcase.

Characteristic**Bearing diameter on the flywheel cover**

12 + 0.034 -0.016 mm

Bearing diameter on the engine crankcase:

12 + 0.034 -0.016 mm

**N.B.**

THE TORQUE LIMITER IS PROVIDED WITH 4 GEARS THAT HAVE THE FUNCTION OF CLUTCH DRIVE PLATES.

Driven plates consist of 4 Belleville springs provided with grooved profiles; this assembly allows transmitting torque lower than 10 kgm.

In case of incorrect start-up manoeuvres, the limiter prevents any kicks, with consequent reversal of direction of the crankshaft which would impair the engine structure.



The limiter assembly cannot be overhauled. In case of irregularities on the toothed discs, replace the assembly.

Refitting the free wheel

- Make sure the freewheel faying surfaces are in good condition.
- Thoroughly clean the free wheel to remove LOCTITE residue.
- Degrease the threading of the holes in the free wheel and the clamping screws.
- Apply the recommended product to the end of the screws.

Recommended products**Loctite 243 Medium-strength threadlock**

Loctite 243 medium-strength threadlock

- Fit the freewheel on the magneto flywheel making sure that the ground side is in contact with the flywheel itself, i.e. with wheel Seeger ring visible.
- Lock the six clamping screws in criss-cross fashion to the prescribed torque.

Locking torques (N*m)**Screw fixing freewheel to flywheel $13 \div 15$** 

- Oil the free wheel "rollers".



Refitting the intermediate gear

- Lubricate the gear housing on the engine crankcase.



- Insert the intermediate gear with torque limiter



-
- Lubricate the inside bushing and the starter ring gear hub surface.



-
- Install the start-up rim on the flywheel turning it clockwise and inserting at the same time.



Refitting the flywheel magneto

-
- Insert the key on the crankshaft.
 - Install the flywheel checking the proper insertion of the key and engaging the torque limiter gear with the start-up rim.



-
- Insert washer and nut on the crankshaft.



-
- Tighten thoroughly the guide bushing of the flywheel lock tool and loosen by 1/4 turn.

N.B.

FAILURE TO OBSERVE THIS RULE CAUSES THE LOCKING OF THE GUIDE ON THE FLYWHEEL.

Specific tooling

020472Y Flywheel lock wrench



-
- Align the 2 holes of the flywheel with the case housing to allow the introduction of the special tool.



-
- Insert the special tool checking that the pins are perfectly introduced into the seat.

Specific tooling

020472Y Flywheel lock wrench



-
- Tighten the flywheel lock nut to the prescribed torque.

Locking torques (N*m)

Flywheel fixing nut 115 - 125



- Install the chain guide retain plate tightening the 3 screws to the prescribed torque.

N.B.

BEFORE TIGHTENING THE SCREWS, MOVE THE START-UP RIM IN CONTACT WITH THE CRANKCASE AND CHECK THAT IT IS FREE TO ROTATE IN ANTICLOCKWISE DIRECTION.

Locking torques (N*m)

Chain guide sliding block retain plate fastening screws 3 ÷ 4



Refitting the starter motor

- Check that the O-ring is in good working order and lubricate it.
- Insert the starter motor.
- Tighten the 2 fastening screws to the prescribed torque.

Locking torques (N*m)

Starter motor screws 11 ÷ 13



Cylinder assy. and timing system

- Remove the external and internal transmission cover.



- Remove the flywheel cover, the flywheel and the torque limiter.



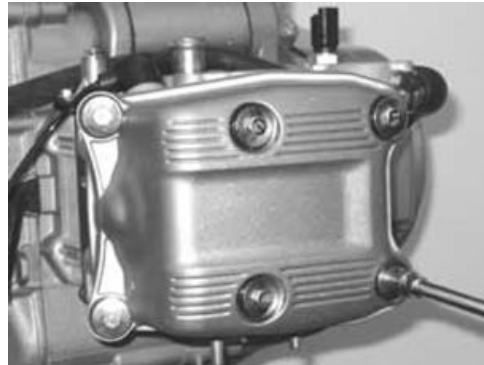
Removing the intake manifold

- Remove the 3 mounting screws.
- Remove the intake manifold unit.



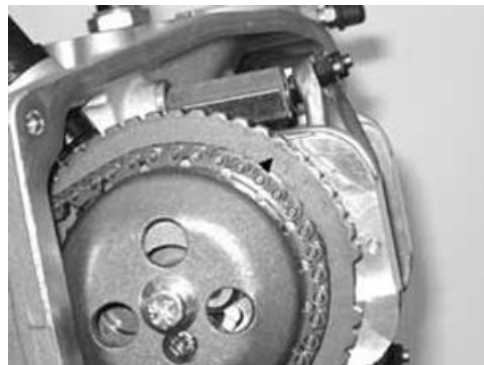
Removing the rocker-arms cover

- Loosen the 6 special screws with stop and the relevant rubber gaskets.
- Remove the tappet cover with relevant gasket.

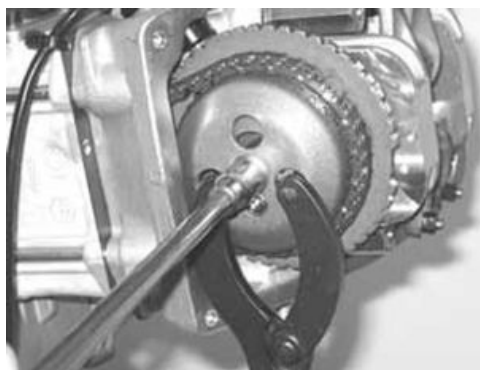


Removing the timing system drive

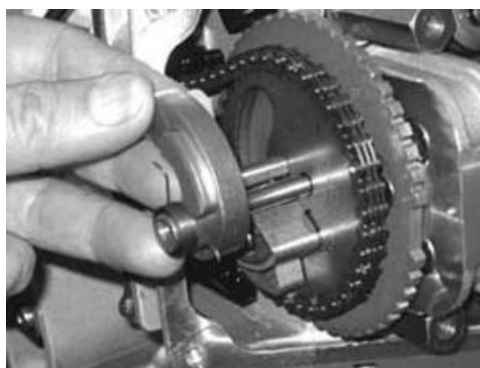
- Turn the engine to close the intake valves, i.e., moving the reference on the tone wheel to the top, as shown in the figure.



-
- Remove the central screw and the valve lifting device mass stop bell using the special tool.

Specific tooling**020565Y Flywheel lock calliper spanner**

-
- Remove the return spring and the valve lifting mass with relevant travel end washer.

N.B.**BE CAREFUL NOT TO ALLOW THE WASHER AND SPRING TO FALL INTO THE ENGINE THROUGH THE CHAIN COMPARTMENT.**

-
- Align the references located on the tone wheel and on the head.



-
- Loosen the central screw on the tensioner first.
 - Unscrew the 2 fastening screws and remove the tensioner with relevant gasket.



Remove the inside hexagon screw and the counterweight as shown in the figure.



-
- Remove the timing belt rim from the camshaft.
 - Remove the timing belt rim.



-
- Remove the tone wheel.



-
- Remove the engine revolution timing sensor and relevant O-ring by loosening the fastening screw and removing the mounting band from the special hole obtained on the head gasket.

N.B.

TO CHECK THIS COMPONENT, SEE THE INJECTION CHAPTER.

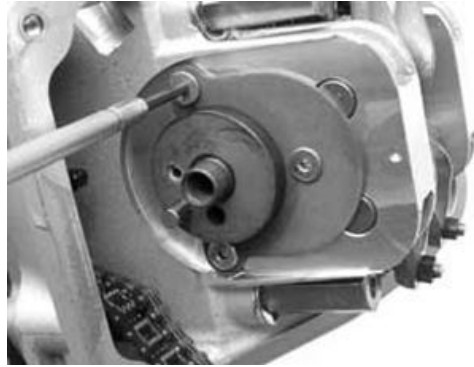


Removing the cam shaft

- Unscrew the 3 fastening screws and remove camshaft retaining bracket.

N.B.

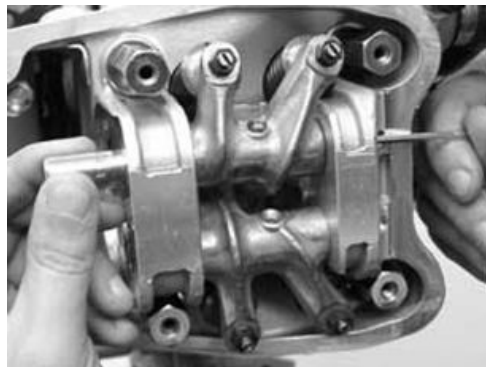
REMOVING THE FASTENING SCREWS MAY BE DIFFICULT. BE CAREFUL NOT TO DAMAGE THE INSIDE HEXAGON. IF NECESSARY, SEPARATE THE THREADS IN ADVANCE.



-
- Remove the cam shaft.

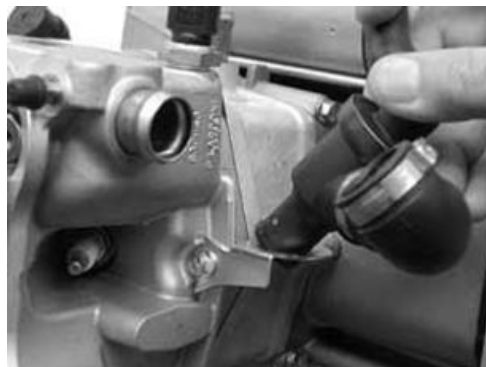


-
- Remove pins and rocking levers by the transmission side holes.



Removing the cylinder head

- Remove the spark plug.
- Remove the cooling system outlet sleeve with thermostat.



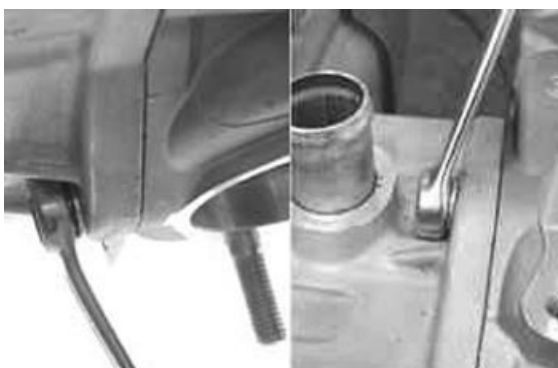
- Remove the coolant temperature sensor.

N.B.

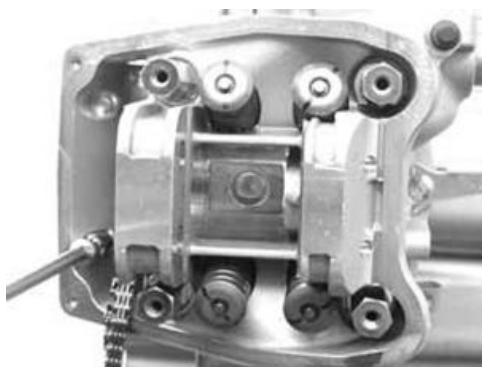
THE SENSOR CONTROLS BOTH INJECTION AND THE ANALOGUE INSTRUMENT ON THE PANEL. TO CHECK THIS COMPONENT, SEE THE INJECTION CHAPTER.



- Remove the 2 fastening nuts on the head, on the exhaust and on the intake side.



- Remove the two M6 screws into the distribution channel and the M6 screw on the spark plug side with the thermostat support.



N.B.

THE HEAD MAY BE REMOVED WITH THE CAMSHAFT, ROCKING LEVER PINS AND FITTING BRACKET IF NECESSARY.

- Loosen the 4 head-cylinder fastening nuts in 2 or 3 times and in a crossed sequence.
- Remove the head, the 2 centring dowels, the gasket and the lower chain guide sliding block.

N.B.

DO NOT REMOVE THE DOWELS IF THEY ARE FORCED INTO THEIR SEAT.



CAUTION

WHEN YOU HAVE TO REMOVE THE HEAD, PREPARE A SUITABLE CONTAINER SINCE THE THERMAL UNIT CONTAINS COOLANT.

Removing the valves

- Using the appropriate tool fitted with an adaptor, remove the cotters, caps, springs and valves.

Specific tooling

020382Y Valve cotters equipped with part 012 removal tool

020382Y012 bush (valve removing tool)



CAUTION

ARRANGE THE VALVES SO AS TO RECOGNISE THE ORIGINAL POSITION ON THE HEAD (FLY-WHEEL SIDE AND TRANSMISSION SIDE).

- Remove the oil guards using the special tool.

Specific tooling

020431Y Valve oil seal extractor



- Remove the spring supports.

N.B.

BLOW THE SEATS WITH COMPRESSED AIR TO FACILITATE THE SPRING SUPPORT REMOVAL.

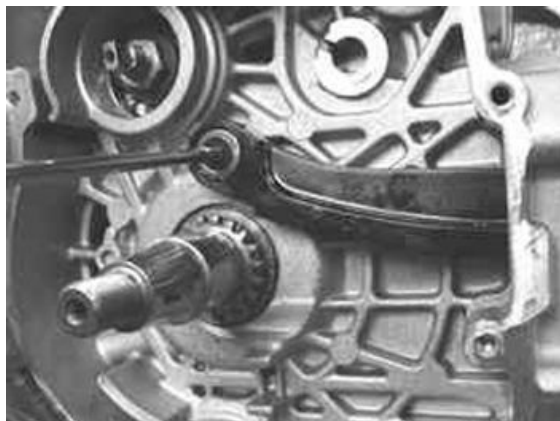


Removing the cylinder - piston assy.

- Remove the timing chain.
- Loosen the fastening screw and remove the spacer and the tightening sliding block.

N.B.

IT IS ADVISABLE TO MARK THE CHAIN IN ORDER TO ENSURE THAT THE INITIAL DIRECTION OF ROTATION IS MAINTAINED.



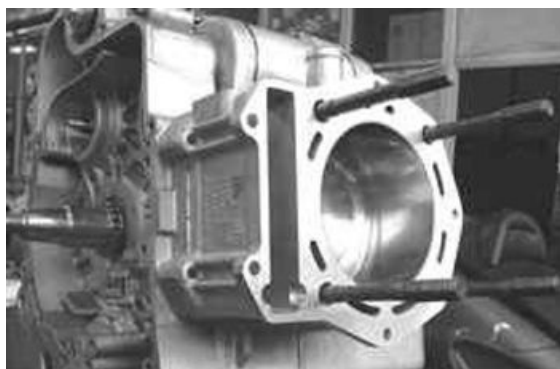
- Extract the cylinder with the relevant gasket and the centring dowel.

N.B.

THE SECOND CENTRING IS ENSURED BY A PIN SET INTO THE CYLINDER.

CAUTION

TO PREVENT DAMAGES TO THE PISTON, SUPPORT IT WHILE REMOVING THE CYLINDER.



- Remove the 2 piston pin locking rings by the specific housings.
- Extract the pin and remove the piston.

N.B.

USE PAPER OR A CLOTH TO CLOSE THE CYLINDER HOUSING MOUTH ON THE CRANKCASE TO PREVENT SLIPPAGE OF ONE OF THE PIN LOCKING RINGS INTO THE CASE.



- Remove the piston sealing rings and the oil scraper.

CAUTION

NOTE THE ASSEMBLY POSITIONS OF THE LININGS TO PREVENT INVERTING THE POSITION IN CASE OF REUSE.

N.B.

BE CAREFUL NOT TO DAMAGE THE SEALING RINGS DURING REMOVAL.



Inspecting the small end

- Using a bore gauge, measure the connecting rod small end diameter.

N.B.

IF THE CONNECTING ROD SMALL END DIAMETER EXCEEDS THE STANDARD DIAMETER, EXHIBITS WEAR OR OVERHEATING, PROCEED TO REPLACE THE CRANKSHAFT AS DESCRIBED IN CHAPTER CRANKCASE AND CRANKSHAFT.

Characteristic

Standard diameter:

$22 + 0.025 + 0.015 \text{ mm}$



Inspecting the wrist pin

- Check the pin outside diameter using a micrometer.

Characteristic

Standard diameter:

$22.0 - 0.004 \text{ mm}$

- Calculate the coupling clearance between pin and connecting rod end.

Characteristic

Standard clearance:

$0.015 \div 0.029 \text{ mm}$



- Measure the capacity diameter on the piston.

Characteristic

Standard diameter:

$22 + 0.006 + 0.001 \text{ mm}$

- Calculate the piston pin coupling clearance.

N.B.

THE PIN HOUSINGS HAVE 2 LUBRICATION CHANNELS. FOR THIS REASON, MEASUREMENT MUST BE MADE ACCORDING TO THE PISTON AXIS.

Characteristic

Standard clearance:

0.001 ÷ 0.010 mm



Inspecting the piston

- Measure the outside diameter of the piston, perpendicular to the gudgeon pin axis.
- Take the measurement in the position shown in the figure.

Characteristic

A =

43.2 mm

Piston diameter:

92 mm



- Using a bore meter, measure the inner cylinder diameter at three different points according to the directions shown in the figure.

Characteristic

Standard diameter:

92 + 0.018 +0.010 mm



- Check that coating is free from flakes.
- Check that the head matching surface exhibits no deformations or wear.

Characteristic

Maximum allowable run-out:

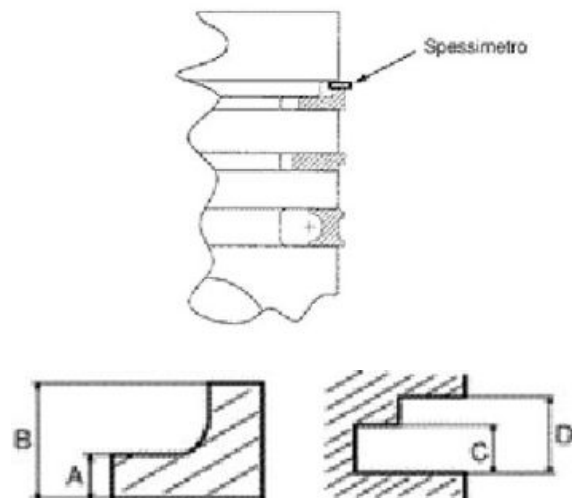
0.05 mm

- Pistons and cylinders are classified into categories based on their diameter. The coupling is carried out in pairs (A-A, B-B, C-C, D-D).

- Carefully clean the seal housings.
- Measure the coupling clearance between the seal rings and the grooves using suitable sensors, as shown in the diagram.
- If the clearance is greater than that indicated in the table, replace the piston.

N.B.

MEASURE THE CLEARANCE BY INSERTING THE BLADE OF THE FEELER GAUGE FROM THE SECOND SEAL SIDE.



Fitting clearance (Cylindrin/Pison)

Standard coupling clearance A $0.9 - 0.005 - 0.030\text{mm}$ B $1.5 - 0.005 - 0.03\text{mm}$ **Maximum permissible clearance after use** C $0.9 + 0.03 + 0.01\text{mm}$ D $2 + 0.05 + 0.02\text{mm}$ **Standard coupling clearance** $1.2 - 0.005\text{ mm}$ **Maximum permissible clearance after use** $1.25 + 0.03\text{ mm}$ **Standard coupling clearance** $2.5 - 0.005\text{ mm}$ **Maximum permissible clearance after use** $2.5 + 0.03\text{ mm}$

Inspecting the piston rings

- Alternately insert the three sealing rings into the cylinder, in the area where it retains its original diameter. Using the piston, insert the rings perpendicularly to the cylinder axis.
- Measure the opening (see figure) of the sealing rings using a feeler gauge.
- If higher values than those prescribed are measured, replace the linings.



N.B.

BEFORE REPLACING ONLY THE PISTON RINGS, ENSURE THAT THE CLEARANCE BETWEEN THE PISTON RINGS AND THE PISTON RING GROOVES, AND BETWEEN THE PISTON AND THE CYLINDER, IS AS SPECIFIED. IN ANY CASE, NEW PISTON RINGS USED IN COMBINATION WITH A USED CYLINDER MAY HAVE DIFFERENT BEDDING CONDITIONS THAN THE STANDARD.

Fitting clearance (Cylindrin/Pison)

Compression ring $0.15 \div 0.35\text{ mm}$ Max. value. 0.5 mm **Oil scraper ring** $0.25 \div 0.50\text{ mm}$ Max. value. 0.65 mm

Removing the piston

- Install piston and wrist pin onto the connecting rod, aligning the piston arrow the arrow facing towards the exhaust.



- Insert the locking ring into the special tool, with the opening in the position indicated on the tool.

S = left

D= right



- Place the wrist pin stop ring into position using a punch



- Install the pin lock using the key shown in the figure.

Specific tooling

020470Y Pin retainers installation tool



N.B.

THE TOOL FOR INSTALLING THE STOP RINGS MUST BE USED MANUALLY.

CAUTION

USING A HAMMER MIGHT DAMAGE THE STOPS' HOUSING.

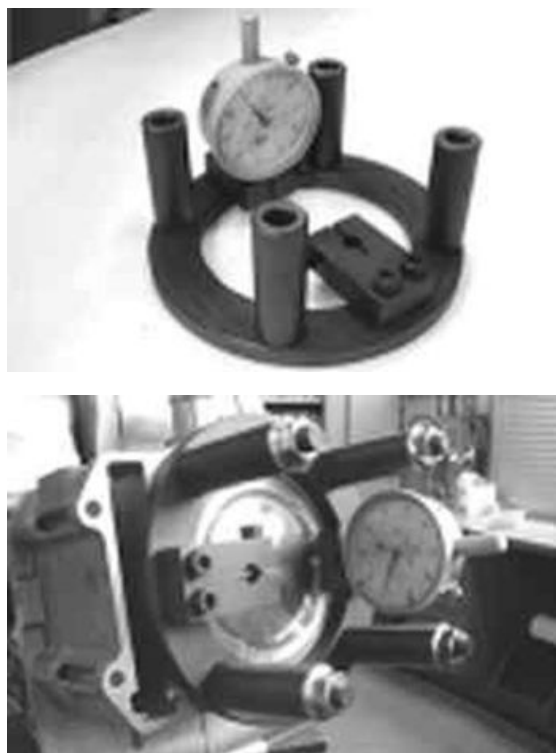
Choosing the gasket

- Provisionally fit the piston into the cylinder, without any base gasket.
- Install a comparator on the special tool using the short union, as shown in the figure.

Specific tooling

020475Y Piston position checking tool

- Using an abutment plane, reset the comparator with a preload of a few millimetres.
- Finally fix the comparator.
- Check the perfect sliding of the feeler pin.
- Install the tool on the cylinder without changing the comparator position.
- Lock the tool using the original head fixing nuts.
- Rotate the crankshaft until TDC (the inverted point of the dial gauge rotation)
- Measure the deviation from the reset value.



- Identify the thickness of the cylinder base gasket to be used for reassembly by the table below. Correctly identify the cylinder base gasket thickness to keep the correct compression ratio.
- Remove the special tool and the cylinder.

N.B.

IF DEVIATIONS (OR RECESSES OR PROJECTIONS) CLOSE TO THE CHANGE OF CATEGORY ARE MEASURED, REPEAT THE MEASUREMENT AT THE OPPOSED SIDE. TO DO SO, REPEAT THE TOOL INSTALLATION BY INVERTING ITS POSITION.

Characteristic

Recess / Projection measured 1

- 0.185 - - 0.10

Gasket thickness 1

0.4 ± 0.05

Recess / Projection measured 2

- 0.10 - + 0.10

Gasket thickness 2

0.6 ± 0.05

Recess / Projection measured 3

+ 0.10 - + 0.185

Gasket thickness 3

0.8 ± 0.05

Refitting the piston rings

- Place the scraper ring spring on the piston.
- Install the scraper ring keeping the opening opposed to the spring junction and with the writing "top" facing the piston top. The chamfered side of the oil scraper ring should always be facing the piston crown.
- Fit the second lining with the identification letter or the writing "top" facing the piston crown. In any case, the step must be facing opposite the piston top.
- Install the first compression lining in the direction imposed by the housing.
- It is advisable to use a fitter to facilitate the installation of the linings.



N.B.

THE TWO PISTON RINGS ARE MADE WITH A TAPERED CYLINDRICAL CONTACT CROSS-SECTION. THIS IS TO ACHIEVE A BETTER BEDDING.

- Misalign the lining openings at 120° as shown in the figure.
- Lubricate the components with engine oil.
- The engine uses the first compression lining with an L section.

Refitting the cylinder

- Insert the cylinder base gasket with the thickness determined above.
- Using the fork and the ring clamp, fit the cylinder as shown in the figure.

N.B.

BEFORE FITTING THE CYLINDER, CAREFULLY BLOW THE LUBRICATION DUCT AND LUBRICATE THE CYLINDER LINER. CHECK THE PRESENCE OF THE TWO REFERENCE DOWELS.



Specific tooling

020468Y Piston fitting ring

020512Y Piston fitting fork

Inspecting the cylinder head

- Using a trued bar and feeler gauge check that the cylinder head surface is not worn or distorted.

Characteristic

Maximum allowable run-out:

0.1 mm

- In case of irregularities, replace the head.
- Check the sealing surfaces for the intake and exhaust manifold.
- Check that the camshaft and the rocker pin capacities exhibit no wear.
- Check that the head cover surface is not worn.
- Check that the coolant sealing pad exhibits no oxidation.



STANDARD DIAMETER

Specification	Desc./Quantity
A	13 + 0.018 0
B	20 + 0.021 0
C	42 + 0.025 0

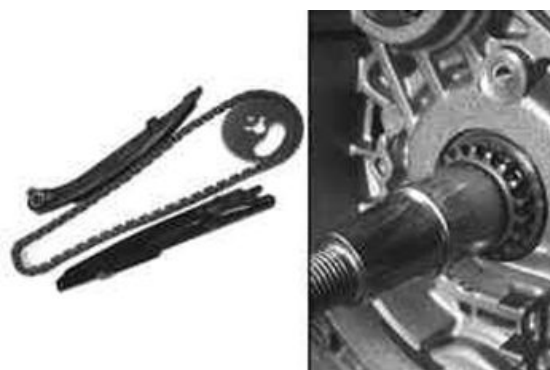
- If wear is discovered, replace the head and check also the corresponding component.

Inspecting the timing system components

- Check that the guide shoe and the tensioner shoe are not worn out.
- Check that the crankshaft pinion and the camshaft timing gear and crankshaft pinion exhibit no wear.

In case of wear of the sliding blocks, replace them.

In case of wear of the chain or rim, replace the entire unit.



N.B.

IF THE CHAIN HAS DAMAGED THE PINION, REPLACE THE CRANKSHAFT AS DESCRIBED IN CHAPTER CRANKCASE AND CRANKSHAFT.

- Remove the centre screw with the washer and the tensioner spring. Check that the one-way mechanism is not worn.
- Check the condition of the tensioner spring.
- If examples of wear are found, replace the whole assembly.



Inspecting the valve sealings

- Insert the valves into the cylinder head.
- Alternatively check the intake and exhaust valves.
- The test is carried out by filling the manifold with petrol and checking that the head does not ooze through the valves when these are just pressed with the fingers.



- Visually inspect the valve sealing surface.

CAUTION

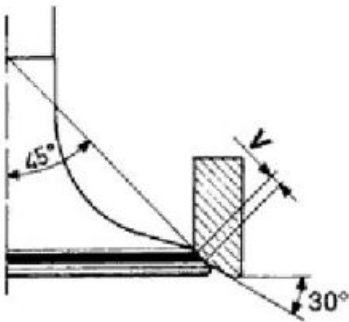
DO NOT REVERSE THE FITTING POSITIONS OF THE VALVES (RIGHT - LEFT).

- If the sealing surface of the valve is found to be interrupted at one or more points or is not flat, replace the valve.



Inspecting the valve housings

- Clean the valve seats of any carbon residues.
- Using the Prussian blue, check the width of the impression on the valve seat "V".
- Measure the inside diameter of each valve guide.
- Measure according to the rocking lever thrust di-
rection at three different heights.



Characteristic

Standard value:

1 - 1.3 mm

Admissible limit:

1.6 mm

- If the impression width on the valve seat is larger than the prescribed limits, true the seats with a 45° mill and then grind.
- In case of excessive wear or damages, replace the head.

Inspecting the valves

- Measure the diameter of the valve stems in the three positions indicated in the diagram.

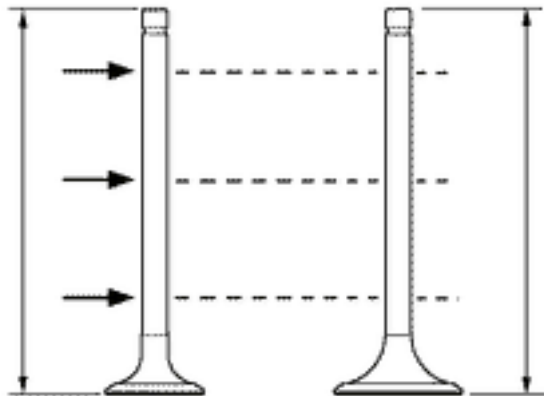
STANDARD DIAMETER

Specification	Desc./Quantity
Inlet:	4.987 - 4.972 mm
Outlet:	4.975 - 4.960 mm

MINIMUM ADMISSIBLE DIAMETER

Specification	Desc./Quantity
Inlet:	4.96 mm
Outlet:	4.945 mm

- Calculate the clearance between valve and valve guide.

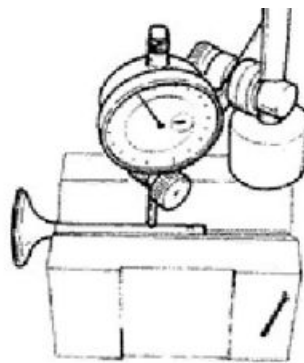


- Check the deviation of the valve stem by resting it on a "V" shaped abutment and measuring the extent of the deformation with a comparator.

Characteristic

Limit values admitted:

0.1 mm

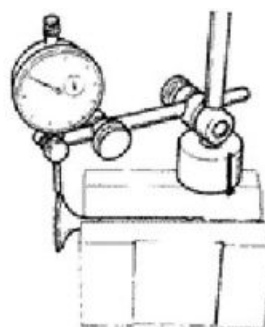


- Check the concentricity of the valve head by arranging a comparator at right angle relative to the valve head and rotate it on a "V" shaped abutment.

Characteristic

Admissible limit:

0.03 mm



Inspecting the valve stem guide clearance

- After measuring the valve guide diameter and the valve stem diameter, check the clearance between guide and stem.

INLET

Specification	Desc./Quantity
Standard clearance:	0.013 - 0.04 mm
Admissible limit:	0.08 mm

OUTLET

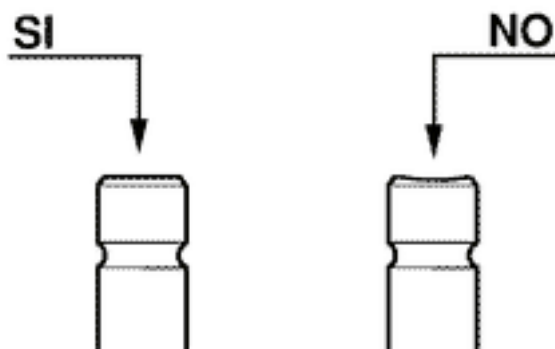
Specification	Desc./Quantity
Standard clearance:	0.025 ÷ 0.052 mm
Admissible limit:	0.09 mm



STANDARD VALVE LENGTH

Specification	Desc./Quantity
Inlet:	95.0 ± 0.3 mm
Outlet:	94.2 ± 0.3 mm

- Check that there are no signs of wear on the surface of contact with the articulated register terminal.



- If the checks above give no failures, you can use the same valves. To obtain better sealing performance, grind the valve seats. Grind the valves gently with a fine-grained lapping compound. During the grinding, keep the cylinder head with the valve axes in a horizontal position. This will prevent the lapping compound residues from penetrating between the valve stem and the guide (see figure).

**CAUTION**

TO AVOID SCORING THE CONTACT SURFACE, DO NOT KEEP ROTATING THE VALVE WHEN NO LAPPING COMPOUND IS LEFT. CAREFULLY WASH THE CYLINDER HEAD AND THE VALVES WITH A SUITABLE PRODUCT FOR THE TYPE OF LAPPING COMPOUND BEING USED.

CAUTION

DO NOT REVERSE THE FITTING POSITIONS OF THE VALVES (RIGHT - LEFT).

Inspecting the springs and half-cones

- Check that the upper spring caps and the cotter halves show no signs of abnormal wear.



- Measure the unloaded spring length.

Characteristic

Standard length:

44.4 mm

Admissible limit after use:

42.4 mm



Refitting the valves

- Place the valve spring support washers on the head.
- Alternately insert the 4 oil guards using the special tool.
- Lubricate the oil guards and the valve guides.

Specific tooling

020306Y Punch for assembling valve seal rings



- Fit the valves, the springs and the spring retaining washers. Using the appropriate tool with adapter, compress the springs and insert the cotters in their seats.

Specific tooling

020382Y Valve cotters equipped with part 012 removal tool

020382Y012 bush (valve removing tool)



N.B.

DO NOT CHANGE THE VALVE FITTING POSITION. FIT THE VALVE SPRINGS WITH THE REFERENCE COLOUR ON COTTER SIDE (TURNS WITH GREATER PITCH).

Inspecting the cam shaft

- Check that the camshaft ends exhibit no scores or irregular wear.
- Using a micrometer, measure the camshaft capacity.

STANDARD DIAMETER

Specification	Desc./Quantity
Bearing A Ø:	42 - 0.060 -0.085 mm
Bearing B diameter:	20 - 0.020 -0.041 mm

MINIMUM ADMISSIBLE DIAMETER

Specification	Desc./Quantity
Bearing A Ø:	41.910 mm
Bearing B diameter:	19.940 mm



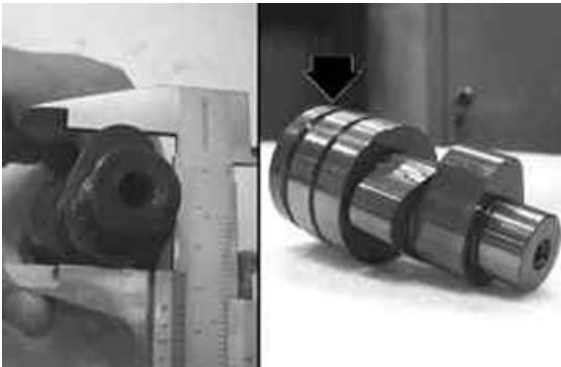
-Using a gauge, measure the cam height.

STANDARD HEIGHT

Specification	Desc./Quantity
Intake	33.988 mm
Exhaust:	33.417 mm

ADMISSIBLE LIMITS

Specification	Desc./Quantity
Intake	33.740 mm
Exhaust:	33.170 mm
Standard axial clearance:	0 - 0.22 mm
Maximum admissible axial clearance:	0.3 mm



- If any of the above dimensions are outside the specified limits, or there are signs of excessive wear, replace the defective components with new ones.
- Check that the retaining plate seat shown in the figure exhibits no wear.
- Check that the automatic valve lifting device cam, the travel end roller and the rubber abutment on the containment bell are free from wear.
- Check that the valve lifting spring has not yielded.
- Replace any defective or worn components.
- Check that the rocking lever pins exhibit no scores or wear.

**Characteristic****Standard diameter:**

13 - 0.010 -0.018 mm

- Measure the inside diameter of each rocking lever.

Characteristic**Standard diameter:**

13 + 0.026 +0.015 mm

- Check that the cam contact sliding block and the articulated register plate is free from wear.
- In case of wear, replace the component.



Refitting the head and timing system components

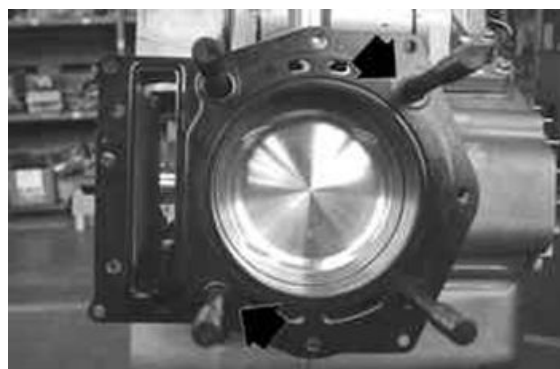
- Insert the chain guide sliding block.
- Insert the two centring dowels between head and cylinder.
- Install the head gasket.



N.B.

THE FIGURE SHOWS THE INSERTION POSITION OF THE TWO CENTRING DOWELS BETWEEN HEAD AND CYLINDER. THE DIRECTION OF INSTALLATION FOR THE GASKET IS FORCED BY THE DOWELS.

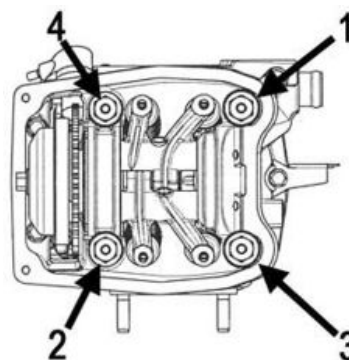
- The head gasket is made of steel and has a standard thickness.



- Check that the head lubrication channel is perfectly clean. Clean with compressed air jets, if required.
- Insert the head.
- Lubricate the stud bolts and the 4 fixing stud bolts.



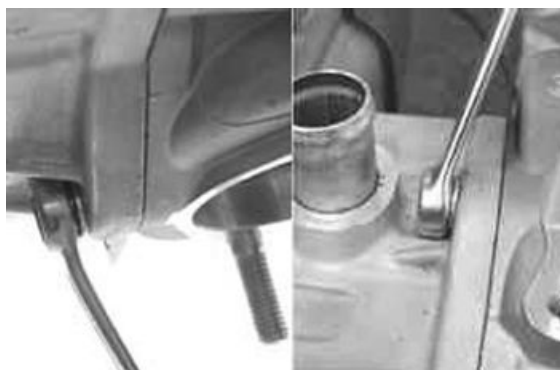
- Tighten the 4 fastening columns crosswise to the prescribed torque as shown in the figure.
- Tighten the 4 screws by 90° in the sequence shown in the figure.
- Further tighten by 90° in the sequence shown in the figure.



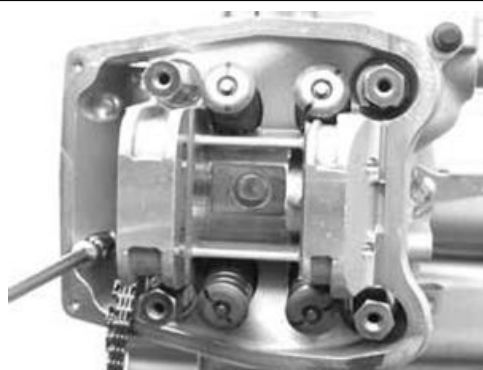
Locking torques (N*m)

Head fixing stud bolts: ***

- Tighten the fastening nuts on the exhaust and on the intake side to the prescribed torque.

Locking torques (N*m)**Exhaust / intake head fixing nuts: 10 - 12**

- Tighten the 3 side screws to the prescribed torque.

Locking torques (N*m)**Head fixing screws 10 - 12**

- Install the coolant temperature sensor with the washer and tighten to the prescribed torque.

CAUTION**FAILURE TO OBSERVE THE TIGHTENING TORQUE CAN DAMAGE THE SENSOR.****Locking torques (N*m)****coolant temperature sensor: 10 - 12**

- Install the spark plug and tighten to the prescribed torque.

Locking torques (N*m)**Spark plug 12 ÷ 14**

- Insert the timing control belt on the crankshaft according to the initial direction of rotation.
- Install the tensioner shoe with its spacer, tightening the bolt to the prescribed torque, using the recommended product.

Recommended products**Loctite 243 Medium-strength threadlock**

Loctite 243 medium-strength threadlock

Locking torques (N*m)**Tensioner sliding block fixing screw: 10 - 14**

- Insert pins and rocking levers on the flywheel side.
- Lubricate the two rocking levers through the holes at the top.



- Clean the camshaft by blowing with little compressed air jets, especially the retaining plate housing.
- Lubricate the 2 shafts.
- Insert the camshaft into the head with the cams opposite the rocking levers.



- Remove any LOCTITE residues from the screws fixing the camshaft retaining bracket using a brush.
- Apply the recommended product to the fixing screws and tighten the screws after wiping off any threadlock deposits.

Recommended products

Loctite 243 Medium-strength threadlock

Loctite 243 medium-strength threadlock

- Insert the camshaft retain bracket with visible countersinks and tighten the 3 fastening screws to the prescribed torque, being careful not to damage the inside hexagon.

Locking torques (N*m)

Camshaft retaining bracket screws: 4 ÷ 6



- Check that the toothing and the housing of the tone wheel timing peg are free from deformations or dents.



- Insert the wheel speed sensor on the camshaft keeping the stroke reference visible.



- Install the engine revolution timing sensor using a new O-Ring, orientating it as shown in the figure. Tighten the 2 fastening screws to the prescribed torque.

N.B.

TO CHECK THIS COMPONENT, SEE CHAPTER "INJECTION".

Locking torques (N*m)

Rpm timing sensor fixing screw: 3 - 4

- Install the intermediate gear with torque limiter, the flywheel and its cover, as described in Chapter "Flywheel and start-up system", and in Chapter "Flywheel cover".

N.B.

FOR MORE CONVENIENCE, INSTALL THE FLYWHEEL COVER WITHOUT THE COOLING SYSTEM SLEEVES.



- Using the TORX wrench, remove the timing check cap.



- Align the wheel speed sensor references with the head as shown in the figure.



- Keeping the belt slightly pulled, turn the crankshaft using the driving pulley to make the reference on the magnet support collimate with that on the flywheel cover.



- Insert the belt on the camshaft control timing rim.
- Insert the timing rim on the camshaft checking that the references are aligned.

N.B.

DURING THE STROKE CHECK, KEEP THE BELT TENSIONED BY PRESSING ON THE TIGHTENER COMPARTMENT SIDE.



- Install the counterweight mass.
- Centre using the bell fastening screw.
- Lock the mass fixing screws to the prescribed torque, using the recommended product.

Recommended products**Loctite 243 Medium-strength threadlock**

Loctite 243 medium-strength threadlock

Locking torques (N*m)**Counterweight screw $7 \div 8.5$**

- Remove the central screw.
- Install the valve lifting mass being careful to the proper positioning of the travel end ring.
- Lubricate the mass and de-compressor control pin.



- Install the return spring and load it by about 3/4 turn.



- Turn the engine to move the references to the top as shown in the figure (intake end).



- Insert the valve lifting device mass stop bell.
- Tighten the retaining screw to the prescribed torque, using the recommended product.

N.B.

THE BELL TIMING IS ENSURED BY THE COUNTERWEIGHT MASS FASTENING SCREW HEAD.

Recommended products

Loctite 243 Medium-strength threadlock

Loctite 243 medium-strength threadlock

- Check that the decompression mass is free and that it is pulled by the spring.

Locking torques (N*m)

Valve lifter mass stop bell fixing screws: 30 - 35



- Place the engine with the valve clearance adjustment timing references aligned with the head.
- Check the clearance between valve and rocking lever using a thickness gauge.

PRESCRIBED CLEARANCE

Specification	Desc./Quantity
Inlet	0.15 mm (engine cold)
drainage	0.15 mm (engine cold)

- In case different values are found, adjust by loosening the lock nut and use a screwdriver for the set screw as shown in the figure.



Refitting the timing chain

This section described the operations to be carried out on the manifold components.

The ignition advance is determined electronically on the basis of parameters known by the control unit. For this reason it is not possible to declare the reference values based on the engine rpm.

The ignition timing value is detectable any time using the diagnostic tester.

It is possible to check whether the ignition advance determined by the system does in fact correspond with the value actually activated on the engine, by means of the stroboscopic light.

Specific tooling

020460Y Scooter diagnosis and tester

020330Y Stroboscopic light for timing control

Proceed as follows:

- Remove the outside transmission cover as described in the automatic transmission chapter.



- Remove the TDC reference inspection cap between flywheel and crankcase cover. See the flywheel cover chapter.



- By the driving pulley, turn the engine to find the alignment of the references to identify the TDC.



- Repeat for the reference between driving pulley and transmission housing.



- Replace the inspection cap on the flywheel side.
- Connect the diagnostic tester.
- Start the engine.
- Select the menu on the "parameter" function.
- Select the stroboscopic light command in the traditional four-stroke engine position (1 spark 2 revs).
- Check that the real values of rpm and ignition advance match those measured using the diagnostic tester.



Specific tooling

020460Y Scooter diagnosis and tester

If the values do not match, check:

- distribution timing
- revolution-timing sensor
- Injection control unit

Inspecting the radial air gap

- Align a tooth of the tone wheel with the revolution timing sensor.
- Check the air gap using a probe.

Characteristic

Standard air gap:

from 0.20 to 0.70 mm

- Repeat the check at 3 - 4 points.



- Place the tightener cursor in the rest position, keeping the retain tab pressed.



- Install a new tightener on the cylinder using a new gasket.
- Tighten the two fastening screws to the prescribed torque.

**Locking torques (N*m)**

Tightener fastening screws: 11 ÷ 13

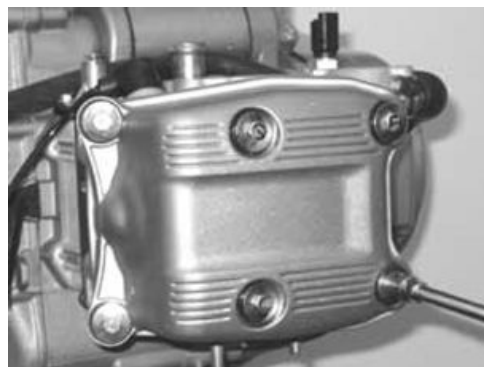
- Insert the spring with the central screw and the washer.
- Tighten the central screw to the prescribed torque.

**Locking torques (N*m)**

Tightener screw: 5 - 6

Refitting the rocker-arms cover

- Check that the gasket is in good working order.



- Tighten the two screws indicated in the figure with "1" and "2" to limit the reciprocal sliding of the cover surface with the head surface.
- Tighten the remaining 4 screws in a crossed sequence (3, 4, 5, 6).

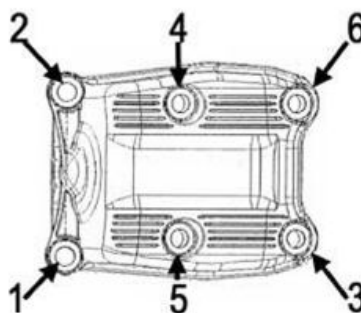
N.B.

CHECK THE PROPER POSITION OF THE GAS-KET.

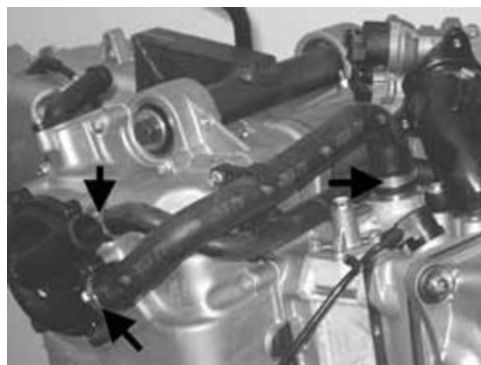
Locking torques (N*m)

Tappet cover fixing screws: 7 - 9

- Install the transmission cover and the relevant net filter and the outside transmission cover as described in the "Automatic transmission" chapter.



- Install the cooling system sleeves using new bands, as described in the "Flywheel cover" chapter.



Refitting the intake manifold

- Install the intake manifold on the engine.
- Insert the 3 fastening screws, one of which with a support band for the cooling system sleeve, and tighten to the prescribed torque.

Locking torques (N*m)

Inlet manifold screws $11 \div 13$



Crankcase - crankshaft

- Remove the outside and inside transmission cover and the complete driving pulley as described in "Automatic transmission".



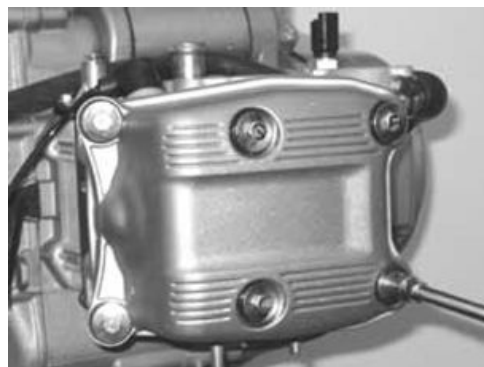
- Remove the flywheel cover with the cooling system sleeves, as described in the "Flywheel cover" chapter.



- Remove the flywheel with the starting system following the instruction given in "Flywheel and Starting system".



- Remove the thermal unit (cylinder, head, piston) as described in the Thermal unit and timing system chapter.



- Before opening the crankcase, check the crankshaft axial clearance.

For this purpose, use a plate (e.g. the special tool) and a support with special tool comparator.



Specific tooling

020262Y Crankcase splitting strip

020335Y Magnetic support for dial gauge

Characteristic

Standard clearance:

0.10 - 0.50 mm

Admissible increase limit after use:

0.60 mm

- Upper clearances are an indication of wear on the surfaces of the crankshaft casing support.
- To carry out an accurate measurement, measure the clearance in both directions between crankcase and crankshaft.

Splitting the crankcase halves

- Remove the engine support retain screw on the flywheel side half-crankcase.



- Remove the 14 crankcase coupling screws.

N.B.

THE FASTENING SCREWS ARE OF 3 DIFFERENT LENGTHS. NOTE THEIR CORRECT POSITION.



- Split the crankcases while keeping the crankshaft inserted on the flywheel side half-crankcase.
- Remove the coupling gasket.

N.B.

THE BUSHING SUPPORT CAN BE LEFT IN THE FLYWHEEL SIDE HALF-CRANKCASE.



Removing the crankshaft

- Before removing the crankshaft, check the timing with the countershaft. To carry out this check, turn the crankshaft to align the two holes obtained on the crankshaft with the hole on the countershaft control gear.

This is an optimal position also to remove the crankshaft.



- Remove the crankshaft with the shim adjustment washer on the flywheel side.

CAUTION

WHILE OPENING THE CRANKCASE AND REMOVING THE CRANKSHAFT, CHECK THAT THE SHAFT THREADED ENDS DO NOT INTERFERE WITH THE MAIN BEARINGS. FAILURE TO OBSERVE THIS PRECAUTION CAN DAMAGE THE MAIN BEARING.



Removing the oil pump and countershaft control gear.

- To remove the control gear, loosen the 4 fastening screws.

Remove the gear only if actually required.

CAUTION

THE SCREWS HAVE A COUNTERSUNK HEAD AND THEIR THREADING IS LOCKED BY LOC-TITE. BE CAREFUL NOT TO DAMAGE THE CONTROL HEXAGON. TO OBTAIN BETTER RESULTS IT IS PREFERABLE TO USE AN INSIDE HEXAGON SOCKET WRENCH.



Removing the countershaft

- Place the special tool as shown in the figure.

Specific tooling

020479Y Countershaft lock wrench



- Remove the fastening nut with relevant washer.



- Remove the special tool and extract the countershaft with the control gear.



Replacing the countershaft bearings

- Check that the bearings are free from irregular noise or clearance. If it is, replace it.

Flywheel-side half-crankcase

- Remove the inside seeger ring.



- Upturn the half-crankcase.
- Remove the bearing from the flywheel side half-crankcase using the special tool and a mallet.

Specific tooling

020376Y Adaptor handle

020358Y 37x40-mm adaptor

020439Y 17 mm guide



- Remove the bearing from the transmission side half-crankcase using the special tool.

Specific tooling

001467Y008 Pliers to extract 17 mm ø bearings

001467Y007 Driver for OD 54 mm bearing



- Before installing a new bearing, heat the flywheel side half-crankcase using the special tool.
- Place the half-crankcase on a wooden base.

Specific tooling

020151Y Air heater



- Insert a new bearing on the special tool after greasing the guide seat.
- Install the new bearing on the half-crankcase using the special tool.

N.B.

IF A BEARING WITH PLASTIC CAGE IS USED, KEEP THE BALLS VISIBLE FROM THE CRANKCASE INTERNAL SIDE.

Specific tooling

020376Y Adaptor handle

020359Y 42x47-mm adaptor

020439Y 17 mm guide



- Fit the seeger ring.



- Before installing the new bearing on the transmission side crankcase, heat the seat using the special tool.

Specific tooling

020151Y Air heater



- Insert a new bearing on the special tool after greasing the guide seat.
- Install the new bearing on the engine crankcase using the special tool.

N.B.

IF A BEARING WITH PLASTIC CAGE IS USED, KEEP THE BALLS VISIBLE FROM THE CRANKCASE INTERNAL SIDE.



Specific tooling

020376Y Adaptor handle

020359Y 42x47-mm adaptor

020439Y 17 mm guide

Inspecting the crankshaft components

- Check the axial clearance on the connecting rod.

Characteristic

Standard clearance:

0.20 ÷ 0.40 mm



- Check the connecting rod diametrical clearance.

Characteristic

Standard clearance:

0.046 ÷ 0.076 mm

- Check the surfaces that limit the axial free-play are not scored and measure the width of the crankshaft between these surfaces, as shown in the diagram.

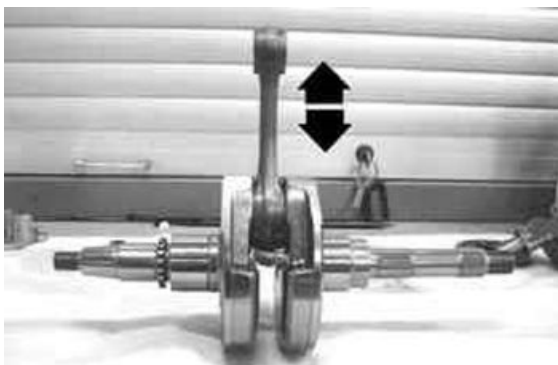
N.B.

BE CAREFUL NOT TO LET THE MEASUREMENT BE AFFECTED BY THE UNIONS WITH THE CRANKSHAFT ENDS.

Characteristic

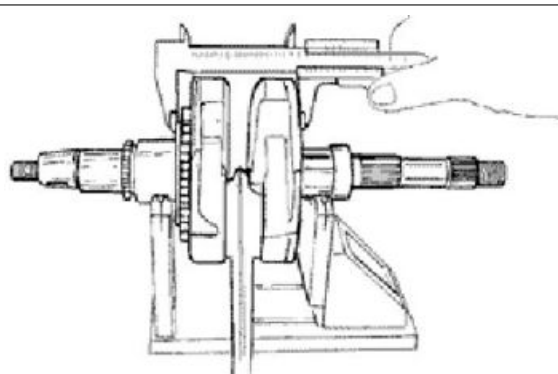
Standard dimensions:

63.6 - 63.45 mm



CAUTION

THE CRANKSHAFT CAN BE REUSED WHEN THE WIDTH FALLS WITHIN THE STANDARD VALUES AND THE SURFACES ARE FREE FROM SCRATCHES.



Shimming

- Check the overall height of the crankshaft - shoulders - gear assembly.

Characteristic

Standard thickness:

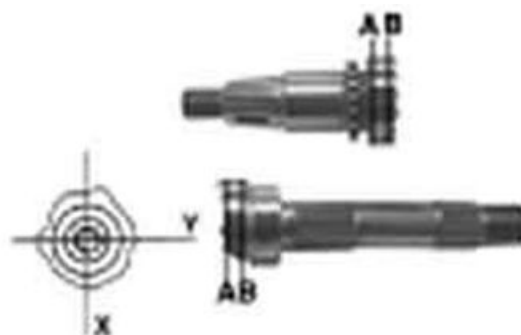
71.804 - 72.000 mm

- Check that shim adjustment is free from scratches.

N.B.**IN CASE OF NEW UTILISATION, MAINTAIN THE FIRST FITTING POSITION.****Specific tooling****020074Y Support base for checking crankshaft alignment**

- If the crankshaft - crankcase axial clearance is higher than the standard value and the crankshaft exhibits no irregularity, the problem is caused by wear or by a wrong machining on the engine crankcase.

- Check the diameters of both the bearings of the crankshaft in accordance with the axes and surfaces shown in the figure. Half-shafts are classified into two categories, Cat. 1 and Cat. 2.

**STANDARD DIAMETER**

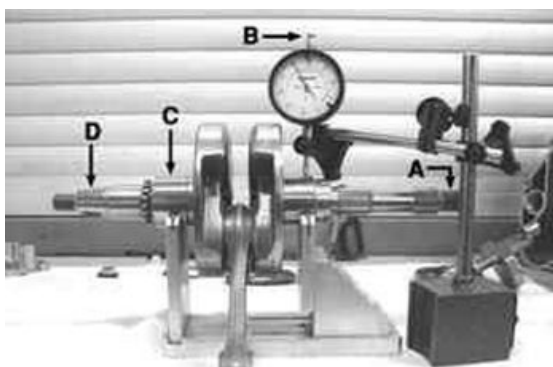
Specification	Desc./Quantity
Cat. 1	40.010 ÷ 40.016
Cat. 2	40.016 ÷ 40.022

Inspecting the crankshaft alignment

- Install the crankshaft on the support and measure the displacement at the 4 points shown in the figure.

Specific tooling**020074Y Support base for checking crankshaft alignment****MAX ADMISSIBLE DISPLACEMENT:**

Specification	Desc./Quantity
A	= 0.15 mm
B	= 0.01 mm
C	= 0.01 mm
D	= 0.10 mm



- Check that the driving shaft cone, the tab seat, the oil seal capacity, the toothed gear and the threaded tangs are in good working order.
- In case of failures, replace the crankshaft.

N.B.

MAIN BEARINGS CANNOT BE MODIFIED.

The connecting rod cannot be replaced. To check the connecting rod small end diameter, see chapter "Thermal unit and timing system".

- When cleaning the crankshaft, be careful to prevent any impurity from entering into the shaft lubrication hole.

N.B.

IN CASE OF REPLACEMENT OF A CRANKSHAFT CONSISTING OF TWO HALF-SHAFTS OF DIFFERENT CATEGORY, REPLACE THE TWO HALF-CRANKCASES AS WELL, COUPLING THE TWO COMPONENTS (SHAFT AND CRANKCASE) WITH THE SAME CATEGORY.

- To check the gearing of the crankshaft, see section "Thermal unit and timing system".



See also

[Cylinder Assy. and timing system](#)

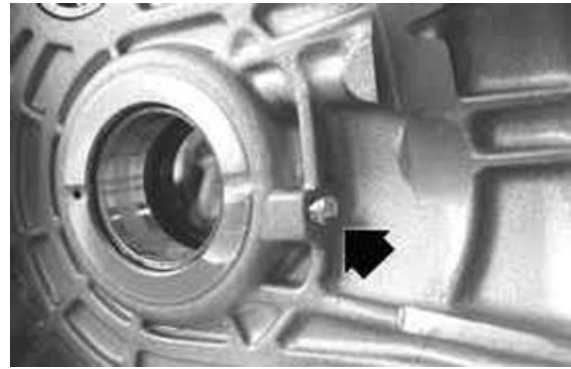
Inspecting the crankcase halves

- Before proceeding to check the crankcase halves, thoroughly clean the all surfaces and oil ducts.
- For the transmission-side half-crankcase, special attention should be given to the bushings, to the cooling jet on the transmission side (see figure) and to the lubrication duct.



N.B.

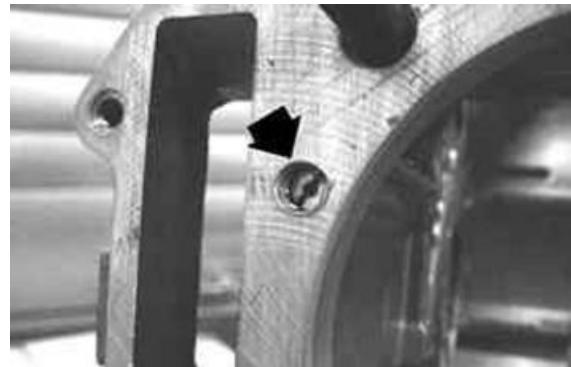
THE JET IS FED THROUGH THE MAIN BUSHINGS. PROPER OPERATION OF THIS COMPONENT IMPROVES PISTON CROWN COOLING. CLOGGING HAS EFFECTS THAT ARE DIFFICULT TO DETECT (PISTON TEMPERATURE INCREASE). FAILURE OR LEAKS CAN CAUSE A CONSIDERABLE DROP IN THE LUBRICATION PRESSURE FOR MAIN BUSHINGS AND CONNECTING ROD .



- For the flywheel side half-crankcase, special attention should be given to the lubrication channels for the main bearings and to the compartment and the channels for the oil pump, as well as to the duct for the by-pass located on the flywheel cover.

N.B.

AS ALREADY DESCRIBED IN THE "LUBRICATION" CHAPTER, IT IS ESPECIALLY IMPORTANT THAT THE BY-PASS HOUSING ON THE FLYWHEEL COVER IS FREE FROM WEAR THAT MAY IMPAIR THE PROPER SEALING OF THE LUBRICATION PRESSURE ADJUSTMENT PISTON. THE HEAD LUBRICATION CHANNEL IS PROVIDED WITH A SHUTTER JET; THIS GIVES A "LOW PRESSURE" HEAD LUBRICATION. THIS CHOICE WAS MADE TO REDUCE THE OIL TEMPERATURE IN THE SUMP.



The jet clogging impairs the head lubrication and the timing mechanisms.

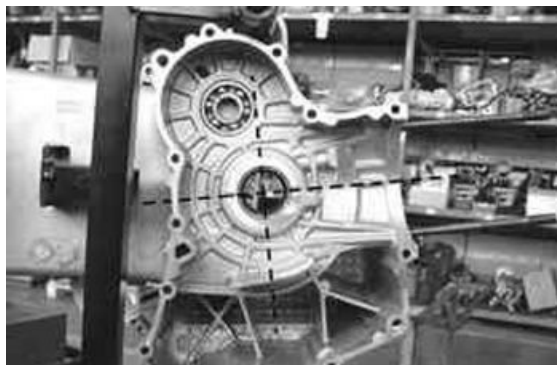
A jet failure causes a decrease of the main bearing and connecting rod lubrication pressure.

- Check that the surfaces are free from dents or deformations, with special attention to the crankcase coupling and the crankcase-cylinder surfaces.
- Any defects in the crankcase gasket or matching surfaces (see Flywheel cover coupling) can cause pressurised oil leaks, thereby affecting the connecting rod and main bearing lubrication pressure.
- Check the main bearing seats that limit axial clearance in the crankshaft show no signs of wear. For the dimensional check, refer to the instructions relating to the axial clearance and dimensions check on the crankshaft

Inspecting the crankshaft plain bearings

- To obtain a good bushing lubrication it is necessary to have both an optimal lubricating pressure (4 bar) and a good oil flow rate; the bushings must be correctly positioned so as not to obstruct the oil supply channels.

- The main bushings are comprised of two half-bearings, one with holes and channels for lubrication whereas the other is solid.



- The solid half-bearing is intended to stand the thrusts caused by combustion, and for this reason it is arranged opposite the cylinder.

- To prevent obstructions in the oil feeding channels, the matching surface of the two half-bearings must be perfectly perpendicular to the cylinder axis, as shown in the figure.

- The oil feeding channel section is also affected by the bushings driving depth compared with the crankshaft axial clearance of the limiting surface.

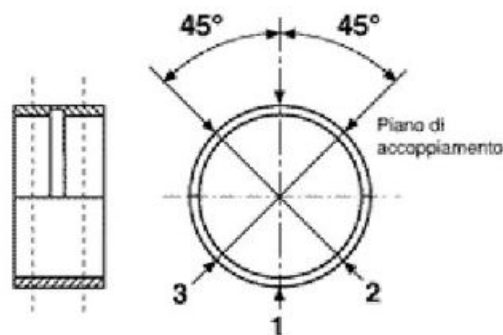
N.B.

TO KEEP THE BUSHINGS ON THE CRANKCASE IN SUCH POSITION, DRIVING IS FORCED ON CAST-IRON RINGS INSERTED IN THE CASTING OF BOTH CRANKCASE HALVES.

- Check the inside diameter of the main bushings in the three directions indicated in the diagram.
- Repeat the measurements for the other bushing half. see diagram.

N.B.

DO NOT TAKE THE MEASUREMENT ON THE TWO HALF-SHELL COUPLING SURFACE SINCE THE ENDS ARE RELIEVED TO ALLOW BENDING DURING THE DRIVING OPERATION.



- The standard bushing diameter after driving is variable on the basis of a coupling selection.
- The bushing seats into the crankcases are classified into 2 categories as for the drive shaft Cat. 1 and Cat. 2.
- Bushings are divided into 3 categories according to their thickness. See the table below:

CHECK THE BENCH BUSH

Name	Description	Dimensions	Initials	Quantity
Type A - Red		1.982 - 1.987		
Type B - Blue		1.987 - 1.992		
Type C - Yellow		1.992 - 1.997		

Coupling chart

COUPLING THE SEMI-SHAFTS WITH THE SEMI-CHASSIS AND BUSHES

Name	Description	Dimensions	Initials	Quantity
Half-shaft category 1 - Bushing category B			Spare crankcase set-up FC1 - Dis. CM1033015001	
Half-shaft category 2 - Bushing category C			Spare crankcase set-up FC1 - Dis. CM1033015001	
Half-shaft category 1 - Bushing category A			Spare crankcase set-up FC2 - Dis. CM1033015002	
Half-shaft category 2 - Bushing category B			Spare crankcase set-up FC2 - Dis. CM1033015002	

N.B.

FOR SERVICING WITH SPARE PARTS, MATCH THE SHAFT WITH TWO SHOULDERS OF CATEGORY 1 TO CRANKCASE FC1 (OR CATEGORY 2 TO CRANKCASE FC2).

A spare crankcase cannot be combined with a driving shaft with mixed categories. Spare shafts have half-shafts of the same category.

N.B.

TO REPLACE THE HALF-SHAFTS, REMOVE THE COUNTERSHAFT BEARINGS AS DESCRIBED ABOVE. REMOVE THE COMPLETE DRIVEN PULLEY AND THE ANTI-FLAPPING ROLLER FROM THE TRANSMISSION SIDE HALF-CRANKCASE, AS DESCRIBED IN CHAPTER "AUTOMATIC TRANSMISSION", AND THE HUB COVER WITH THE RELEVANT GEARS AND BEARINGS AS DESCRIBED IN CHAPTER "FINAL REDUCTION".

Countershaft

- Using a micrometer, measure the 2 bearings of the countershaft as shown in the figure.

Characteristic

Standard diameter:

17 - 0.01 - 0.02 mm



- Check that the water pump drive is not worn.

Refitting the crankshaft

- Check that the oil pump and countershaft control gear are free from deformations or dents. Replace, if required.

N.B.

IF YOU HAVE TO REPLACE THE OIL PUMP AND COUNTERSHAFT CONTROL GEAR IT IS NECESSARY TO REPLACE THE COUNTERSHAFT GEAR AS WELL.

- Before installing the gear on the crankshaft, carefully clean the two matching surfaces removing any residues of LOCTITE from the holes using a brush.



Blow with compressed air and degrease the mounting holes on both surfaces to make the new LOCTITE grip.

Apply the recommended product to the holes again.

Recommended products

Loctite 243 Medium-strength threadlock

Loctite 243 medium-strength threadlock

- Repeat the same procedure for the 4 fastening screws.
- Insert the control gear on the crankshaft with the hole countersink visible.
- Tighten the 4 fastening screws to the prescribed torque.

N.B.

TO AVOID DAMAGING THE SCREW CONTROL HEXAGON, IT IS PREFERABLE TO USE AN INSIDE HEXAGON SOCKET WRENCH.

Locking torques (N*m)

Gear mounting on crankshaft screws 10 -12

- Lubricate the main bearing on the flywheel side half-crankcase.
- Lubricate the shim adjustment washer.
- Insert the shim adjustment washer on the crankshaft in its original position.
- Insert the special timing tool in the hole on the countershaft.



Specific tooling

020471Y Pin for countershaft timing

- Insert the crankshaft on the pin and into the bushing.
- Before inserting thoroughly, make the oil pump gear align with the control gear.
- Insert thoroughly and remove the special tool.



N.B.

WHEN INSERTING THE SHAFT ON THE HALF-CRANKCASE, BE CAREFUL NOT TO DAMAGE THE MAIN BEARING WITH THE THREADED TANG OF THE CRANKSHAFT AND WITH THE TIMING CONTROL TOOTHED PINION.

- Install the oil pump closing plate.
- Tighten the 2 flanged fastening screws to the prescribed torque.

Locking torques (N*m)

**Bulkhead screws for oil pump housing cover
8 - 10**



Refitting the crankcase halves

- Remove the oil guard from the transmission side half-crankcase using a screwdriver.



- Install a new oil guard after lubricating it, using the special tool, arranging it at a 0.5 mm recess from the crankcase plane.

CAUTION

A WRONG POSITIONING OF THE OIL GUARD AFFECTS THE LUBRICATION OIL CIRCULATION.

Specific tooling

020360Y Adaptor 52 x 55 mm



020376Y Adaptor handle

- Insert the gasket on the flywheel side half-crankcase.



- Lubricate the main bearing on the transmission side half-crankcase.

- **Couple the 2 half-crankcases being careful not to damage the bushing on the transmission side half-crankcase with the threaded tang of the crankshaft.**

- Insert the engine support retain screw on the flywheel side half-crankcase without tightening.

- Insert the 14 fastening screws by arranging the single shorter screw "A" and the single longer screw "B" as shown in the figure.



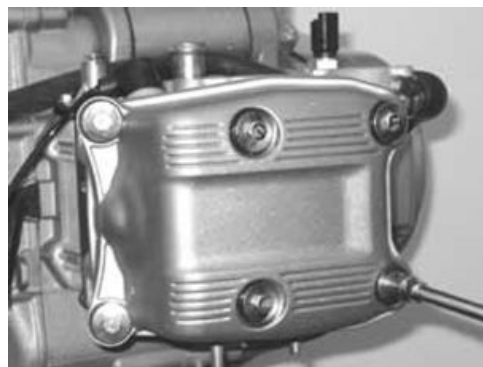
- Tighten the screws thoroughly and tighten to the prescribed torque.
- Check that the crankshaft rotates freely.

N.B.

REMOVE ANY EXCESS FROM THE CRANKCASE COUPLING GASKET ON THE CYLINDER PLANE, TO ENSURE BETTER SEALING PERFORMANCE.

Locking torques (N*m)**Engine-crankcase coupling screws 11 ÷ 13**

- Install the thermal unit (cylinder, head, piston) as described in section "Thermal unit and timing system".



- Install the flywheel with start-up control as described in the "Flywheel and start-up" chapter.



- Install the flywheel cover with the cooling system sleeves, as described in the "Flywheel cover chapter".



- Install the complete driving pulley, the transmission cover and the relevant mesh filter and the outside transmission cover as described in the section "Automatic transmission".



See also

[Cylinder assy. and timing system](#)

[Flywheel cover](#)

Lubrication

TECHNICAL SPECIFICATIONS

SUMP CAPACITY

Specification	Desc./Quantity
Overhaul	1.7 l
Oil and filter replacement	1.5 l

RECOMMENDED ENGINE OIL

Product	Description	Specifications
AGIP CITY HI TEC 4T	Engine oil	SAE 5W-40, API SL, ACEA A3, JASO MA Synthetic oil

OIL PUMP

Specification	Desc./Quantity
Type	Trochoidal
Rotor thickness	8 mm
Assembly clearances	Lobe ends 0.05-0.008 mm
Outside rotor radial clearance	0.05- 0.12 mm
Rotor axial clearance	0.025 - 0.065 mm

BY-PASS

Specification	Desc./Quantity
Type	with piston
Plunger diameter	13.9 - 0.039 -0.057 mm
Spring free length	62.5 mm
Calibration pressure	4 bar

PRE-FILTER

Specification	Desc./Quantity
Type	mesh, plastic

OIL FILTER

Specification	Desc./Quantity
Type	Paper with pressure relief and anti-drain back by-pass valves

OIL MINIMUM PRESSURE INDICATOR LIGHT SWITCH

Specification	Desc./Quantity
Calibration	0.3 - 0.6 bar

HEAD LUBRICATION CONTROL JET

Specification	Desc./Quantity
Diameter	1 ± 0.05 mm *

* Tightening torque 5÷7 N·m

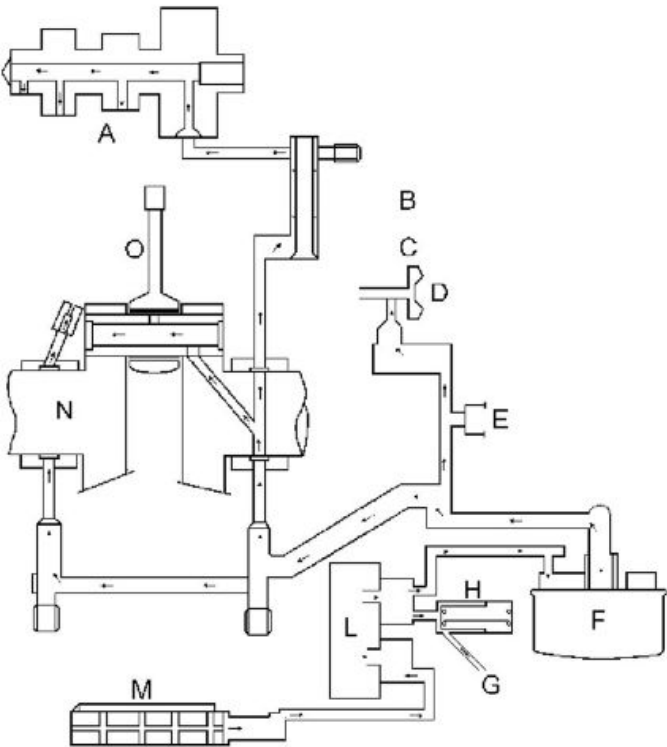
PISTON COOLING NOZZLE

Specification	Desc./Quantity
Diameter	0.8 ± 0.05 mm

CRANKCASE VENTILATION CHECK

Specification	Desc./Quantity
Device	metal reed valve and decantation chamber

Conceptual diagrams



PRINCIPLE DIAGRAM

Specification	Desc./Quantity
A	Camshaft
B	Cylinder-head plane
C	Cylinder-crankcase plane
D	Water pump impeller
E	Minimum oil pressure sensor
F	Oil filter cartridge
G	To the oil sump
H	By-pass valve
L	Oil pump
M	Mesh pre-filter
N	Crankshaft
O	Connecting rod

General characteristics

Lubrication circuit is split into two sections:

- High pressure
- Low pressure

The high pressure section includes all components located on the engine crankcase, while the low pressure section only refers to the thermal unit.

The trochoidal pump is installed into the sump and is controlled through a couple of gears.

To guarantee the integrity of the pump, a pre-filter is installed.

The pre-filter is of the screw-in type and the plug serves at the same time as an engine oil drain plug.

The pump is controlled by means of a piston by-pass calibrated to 4 bar. This is located before the cartridge filter and both are installed on the flywheel cover, so that the seal of the filter is subject to the pressure of the circuit.

The by-pass located before the cartridge filter improves the operating conditions for the filter proper, particularly with cold oil.

The filter is equipped with an anti-cavitation valve and a pressure relief valve; the latter intervenes when the filtering element causes a pressure drop exceeding 1 ± 0.2 bar.

These conditions naturally occur only with cold oil and at high engine revs or if the filter is clogged.

The filtered oil is used to lubricate the shaft of the water pump and once at the engine crankcase, to lubricate the crankcase bearings, the connecting rod head and the piston cooling nozzle located on the bearings on the transmission side.

The crankcase bearing on the transmission side is provided with an oil seal and the respective drain line.

The supply line for the timing system comes from the flywheel-side bearing; the supply to the head is controlled by the respective spray jets in the engine crankcase.

The components of the timing system function with low-pressure oil.

The camshaft bearings are marked directly on the aluminium of the head; the axial clearance of the camshaft is partly compensated by the oil supplied to the small end bearings.

The camshaft supplies the lubricant to the rocking levers via the bores provided; these are installed in a position to ensure that the lubrication is maintained even after the scooter has stopped. This is achieved when the camshaft reaches its most usual and likely position when the engine is switched off.

The oil used to lubricate the head returns to the sump via the ducts in the chain casing and hence also provides lubrication for the chain.

In order to avoid the gas collecting in the bottom of the tank carrying oil out of the housing, a non-return valve and a decantation chamber are used. The one-way valve is of metal sheet design; the decantation chamber is provided with a drainage bore. If they fail oil can get into the pipe supplying air to the engine. Excessive oil vapours may result in a blockage in the ducts of the throttle body.

In order to signal low oil pressure in the circuit, a pressure switch is used, located immediately after the oil filter outlet.

The lubrication circuit does not include the countershaft; its lubrication comes from the oil transported by the gearing or by the centrifugal effect of the crankshaft.

The same applies to the piston or the pin, but in this case the cooling nozzle is particularly important.

Diagnosis guide

1 - Minimum oil pressure warning light on with hot engine.

AHEAD - go to 2

2 - Remove the minimum pressure switch electric connector.

Check that the warning light turns off.

YES - go to 3 NO go to 11

3 Check the actual oil pressure.

AHEAD - go to 4

4 - Remove the switch and fit the special tool with the relevant gasket.

Specific tooling

020193Y Oil pressure gauge

020434Y Oil pressure control fitting

- Remove the dipstick with the oil filling cap and insert a cap fitted with the temperature probe supplied with the special tool. Insert the probe to feel contact with the crankcase bottom and pull back a few millimetres.

Specific tooling

020331Y Digital multimeter

AHEAD - go to 5



5 - Measure the pressure with cold and idling engine.

STANDARD VALUES

Specification	Desc./Quantity
20°C Temperature	
1400 rpm	

approx. 4.5 bar

N.B.

RPM CAN BE MEASURED BOTH BY THE EXHAUST GAS ANALYSER AND BY THE DIAGNOSTIC TESTER

Specific tooling

020460Y Scooter diagnosis and tester

YES go to 6 NO go to 12

6 - Let the engine warm up and repeat the check with hot oil.

STANDARD VALUES

Specification	Desc./Quantity
80°C Temperature	
1400 rpm	

approx. 1.5 bar

YES go to 7 NO go to 8

7 - Replace the oil minimum pressure switch.

8 - If pressure lower than 1.3 - 1.5 bar is measured.

AHEAD go to 9

9 - Replace the oil filter and repeat the pressure check with oil at 80°C.

YES go to 10 NO go to 13

10 - The failure was fixed.

It is recommended to respect the suggested number of kilometres covered.

11 - Check and restore the electrical system.

12 - If pressure lower than 4 bar is measured.

AHEAD go to 9

13 - Remove the flywheel cover and check the by-pass and the cover sealing gasket efficiency towards the case internal side, as described in the "Flywheel cover" chapter.

YES go to 14 NO go to 15

14 - Check whether there is an irregular clearance on the crankshaft:

- axial clearance (see the "Crankcase and crankshaft" chapter)
- radial clearance, especially in the direction of the cylinder axis
- clearance according to the direction of rotation with the connecting rod in quadrature

YES go to 16 NO go to 17

15 - Replace the faulty components ("Flywheel cover" chapter).

16 - Overhaul the engine ("Crankcase and crankshaft" chapter).

17 - Open the engine crankcase and remove the oil pump, as described in the "Crankcase and crankshaft" chapter.

- Check the oil pump as described in the following pages.
- Check that the cooling nozzle and the timing feeding jet are properly installed.
- Visually inspect the crankshaft couplings and their size ("Crankcase and crankshaft" chapter).

N.B.

POTENTIAL IRREGULARITIES IN COUPLINGS AND THE TIMING SYSTEM COMPONENTS CANNOT BE DETECTED WHEN INSPECTING THE LUBRICATION PRESSURE. THEY MAY BECOME EVIDENT BY AN INCREASE IN NOISE.

N.B.

IN CASE OF IRREGULAR PRESSURE ON THE CRANKCASE, CARRY OUT A VISUAL AND DIMENSIONAL INSPECTION OF THE TIMING SYSTEM COMPONENTS (SEE "THERMAL GROUP AND TIMING SYSTEM" CHAPTER).

Oil pressure check

1 - In case of oil leaks from the oil filter or from the flywheel cover coupling gasket, check the lubrication pressure.

AHEAD go to 2

2 - Install the special tool.

Specific tooling

020193Y Oil pressure gauge

020434Y Oil pressure control fitting

AHEAD go to 3

3 - Check the system pressure with cold engine and medium - high speed.

Standard pressure < 6 bar

YES go to 4 NO go to 5

4 - Replace the damaged components.

5 - Check the working order of the adjustment by-pass (see "flywheel cover" chapter) and restore proper sliding.

N.B.

STANDARD PRESSURES ARE OBTAINED USING OIL WITH THE PRESCRIBED VISCOSITY. A HIGHER VISCOSITY CAUSES AN INCREASE OF THE SYSTEM PRESSURE.

1 - If oil consumption is above 250 g/1000 km on a run-in engine, proceed as follows.

AHEAD go to 2

2 - Check the presence of oil at the scavenge duct on the filter box.

YES go to 3 NO go to 4

3 - Check the one-way reed valve and the decantation chamber drainage hole.

YES go to 5 NO go to 4

4 - Check the thermal group seals (piston rings, valve guides and oil guards), see "Thermal group and Timing system" chapter.

5 - Restore the valve or the drainage hole efficiency.

Oil pump

Removal

- Remove the closing plate of the oil pump housing by loosening the 2 retaining screws with their washers.



- Remove the oil pump complete with the gearing by loosening the 2 retaining screws through the eyes machined in the gearing proper.



- Remove the gasket.



- Remove the two screws and the oil pump cover.



- Remove the inside rotor retaining snap ring turning it to move the opening at the shaft face.



- Remove and wash the rotors thoroughly with petrol and compressed air.
- Extract the shaft with its gear and check that it is in good working order and free from wear.



- Reassemble the rotors in the pump body, keeping the two reference marks visible
- Insert the shaft with the gear and install the lock ring; then, turn it with the opening opposed to the shaft face.
- Check any irregular clearance between shaft and pump body.



- Using a thickness gauge, check the distance between the rotors in the position shown in the figure.

Characteristic

Admissible limit clearance:

0.012 mm



- Check the distance between outside rotor and pump body; see figure.

Characteristic

Admissible limit clearance:

0.25 mm



- Check the rotor axial clearance using a rectified bar as reference plane, as shown in the figure.

Characteristic**Limit values admitted:**

0.1 mm



Inspection

- For tests on the oil pump, see the "Lubrication" chapter.



Refitting

- Make sure the gasket is in the correct position.

N.B.**THE TOOTH OF THE GASKET MUST BE IN ITS SEAT.**

- Insert the oil pump with gear
- Insert the 2 retaining screws through the slots on the gear and tighten to the prescribed torque.

N.B.**THE ASSEMBLY POSITION OF THE PUMP IS FIXED BY INSTALLATION OF THE SCREWS.**

Failure to observe the tightening torque may alter the coupling clearance of the rotors with the pump body.

Locking torques (N*m)

Screws fixing oil pump to the crankcase 5 - 6



- Insert the countershaft with gearing into the fly-wheel-side half-crankcase.
- Install the special tool in the position shown in the figure.

Specific tooling

020479Y Countershaft lock wrench

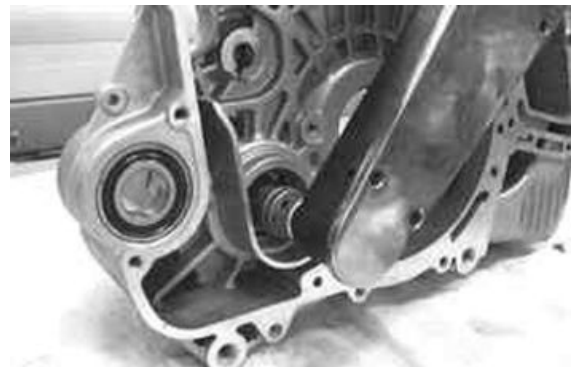


- Keep the countershaft in position and insert the washer with the nut.
- Tighten the nut to the prescribed torque, using the recommended product.
- Remove the special tool.

Recommended products

Loctite 243 Medium-strength threadlock

Loctite 243 medium-strength threadlock



Locking torques (N*m)

Countershaft fixing nut 25 - 29

- Lubricate the internal rotors.
- Check there are no signs of scoring or wear on the oil pump cover.
- If non-conforming values or signs of wear are found, replace the pump.
- Fit the pump cover in the position that permits the crankcase fixing screws to be aligned.
- Tighten the two fastening screws to the prescribed torque.



Locking torques (N*m)

Oil pump cover screws 0.7 ÷ 0.9

INDEX OF TOPICS

INJECTION

INJEC

EMS injection system

The injection system is of the integrated injection and ignition type.

Injection is indirect in the manifold through electronic injector.

Injection and ignition are timed on the 4-stroke cycle using a tone wheel pivoted on the camshaft control and a reluctance variation sensor.

Combustion and ignition are managed on the basis of the engine speed and the throttle valve opening.

Further corrections are made according to the following parameters:

- Coolant temperature.
- Temperature of the intake air
- Ambient pressure

The system implements an idle feeding correction with cold engine through a stepper motor on a bypass circuit of the throttle valve. The control unit manages the stepper motor and the injector opening time, thereby ensuring the idle steadiness and the proper combustion.

In all conditions of use, fuel preparation is managed by modifying the injector opening time.

The fuel feed pressure is held steady in accordance with the environmental pressure.

The **feed circuit** consists of:

- Fuel pump
- Fuel filter
- Injector
- Pressure regulator

Pump, filter and regulator are placed into the fuel tank using a single support.

The injector is connected by two pipes provided with quick couplings. This allows obtaining a continuous circulation, thereby avoiding the risk of fuel boiling. The pressure regulator is situated at the end of the circuit.

The fuel pump is controlled by the EMS control unit; this ensures the scooter's safety

The **ignition circuit** consists of:

- H.V. coil
- H.V. cable
- Screened cap
- EMS control unit
- Spark plug

The EMS control unit manages the ignition with optimum timing, ensuring the timing on the 4-stroke cycle (ignition only during compression).

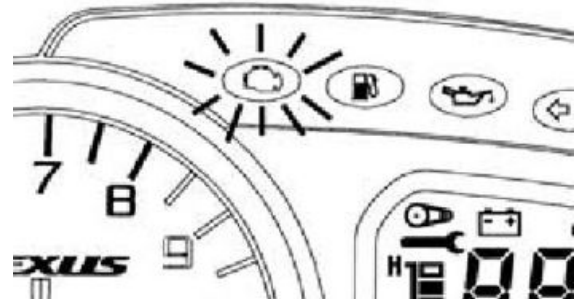
The EMS injection/ignition system manages the engine function according to a preset program.

Should any input signals fail, an acceptable working order of the engine is ensured to allow the user to reach a service station.

Of course, this cannot happen when the rev counter signal is missing, or when the failure concerns the control circuits:

- Fuel pump
- H.V. coil
- Injector

The control unit is provided with a self-diagnosis system connected to an indicator light in the instrument panel.



Failures are detected and restored by the diagnostic tester.

In any case, when the fault is no longer present, the data storage is automatically cleared after 16 cycles of use (cold start, running at regular engine temperature, stop).

The diagnostic tester is also required to adjust the idle mixture.



Specific tooling

020460Y Scooter diagnosis and tester

The EMS injection-ignition system has a control function over the rpm indicator and the radiator cooling electric fan.

The EMS is connected to the antitheft immobilizer system decoder.

In turn, the decoder is connected to a flashing diagnostic LED that also serves as deterrent.



The EMS control unit power supply is further controlled by the emergency switch and by the side stand switch, to allow further safety of the scooter.



Precautions

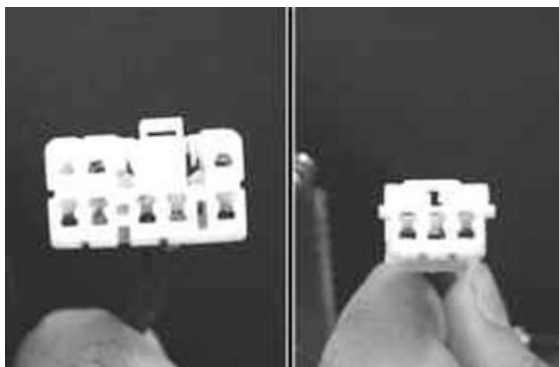
1. Before fixing any part of the injection system, check to see if there are any registered faults. Do not disconnect the battery before checking for faults.
2. The fuel supply system is pressurised at 300 kPa (3 BAR). Before disconnecting the quick coupler of a pipe in the fuel supply system, check that there are no naked flames, and do not smoke. Act with caution to prevent spraying in the eyes.
3. When fixing electric components, operate with battery connected only when actually required.
4. When functional checks are performed, check that the battery voltage is over 12V.
5. Before trying to start the vehicle, check to make sure there is at least two litres of fuel in the tank. Failure to respect this norm will damage the fuel pump.
6. If the scooter is expected to remain unused for a long time, refill the tank up to a little over half the level. This will ensure the pump will be covered by fuel.
7. When washing the vehicle, be careful with the electric components and wiring.
8. When an ignition problem is detected, start the checks from the battery and the injection system connections.
9. Before disconnecting the EMS control unit connector, perform the following operations in the order shown:
 - Set the switch to «OFF»
 - Disconnect the batteryFailure to respect this norm may damage the control unit.
10. Do not invert the polarity when fitting the battery.
11. In order to prevent damages, disconnect and reconnect the EMS connectors only if actually required. Before reconnecting, check that the connectors are dry.
12. When carrying out electric inspections, do not force the tester probes into the connectors. Do not take measurements not specifically foreseen by the manual.
13. At the end of every check performed with the diagnostic tester, protect the system connector with its cap. Failure to observe this norm may damage the EMS control unit.
14. Before reconnecting the quick couplers of the power supply system, check that the terminals are perfectly clean.

Terminals setup

Layout of the system-side connectors and the connectors on the electronic control unit.

ELECTRONIC CONTROL UNIT SIDE**SYSTEM SIDE****ECU**

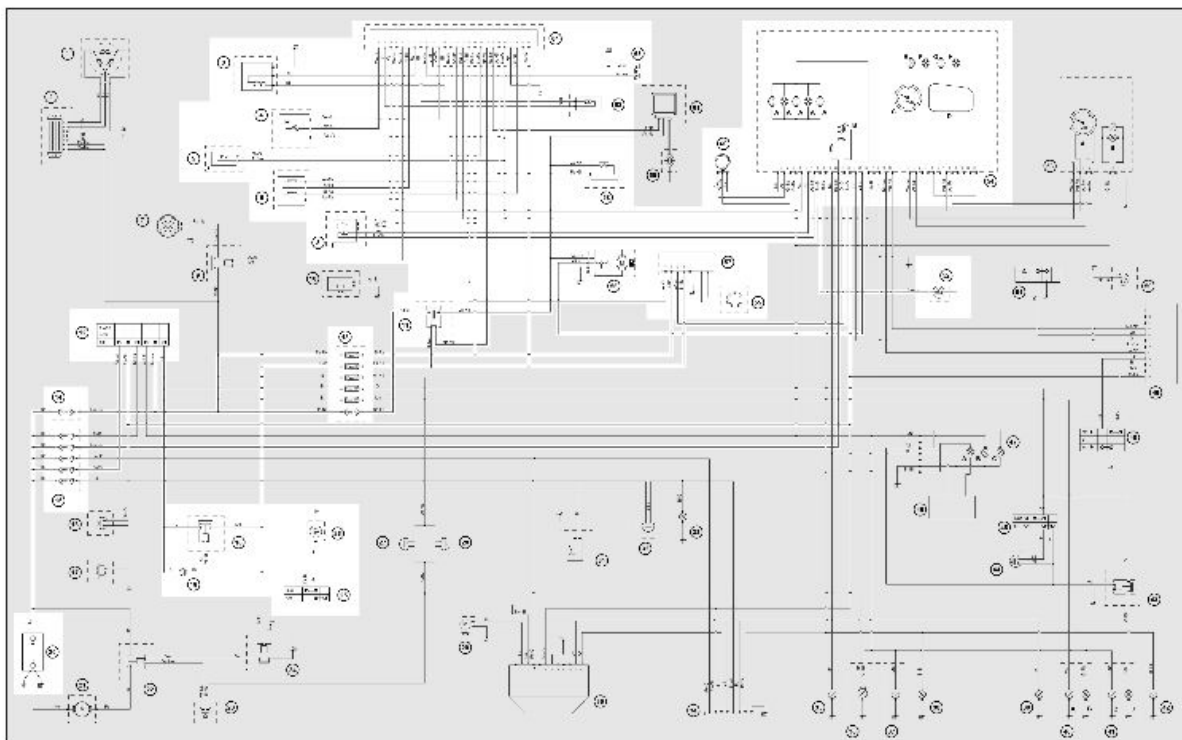
	Specification	Desc./Quantity
1	Throttle potentiometer power supply	+5 V
2	Oxygen sensor	(-)
3	Rpm indicator / consumption counter	
4	Engine temperature	(+)
5	86 electric fan remote control switch	
6	Stepper motor	Stepper motor
7	Engine rpm sensor	
8	Oxygen sensor	(+)
9	EMS diagnostic connector	
10	EMS diagnostic connector	
11	Throttle potentiometer signal	
12	Engine rpm sensor	
13	Injector control	(negative)
14	Stepper motor	Stepper motor
15	Injection warning light	(-)
16	Decoder (serial)	Overturn sensor
17	Battery power supply	(+)
18	Air temperature sensor	(+)
19	Fuel pump	(-)
20	H.V. coil	(negative control)
21	Stepper motor	Stepper motor
22	Sensor power supply	(-)
23	Control unit negative	
24	Stepper motor	Stepper motor
25	Turn indicator control device	
26	Continuous power supply	(positive)



IMMOBILIZER DECODER

	Specification	Desc./Quantity
1	-	
2	Immobilizer LED control	(negative)
3	Base power supply	(positive)
4	Negative	
5	-	
6	Electronic control unit EMS	(serial)
7	-	
8	Continuous power supply (positive)	Immobilizer aerial

EMS circuit diagram



KEY:

3. Engine rev sensor

- 4. Throttle valve position sensor
- 5. Ambient temperature sensor
- 6. Stepper motor for idle nozzle
- 8. Engine temperature sensor
- 11. Injection load remote control
- 12. Key switch
- 13. Fuse box A
- 14. Main fuse
- 15. Fuse box B
- 18. Engine stop remote control
- 19. Diode
- 20. Battery
- 25. Engine stop switch
- 26. Centre stand switch
- 52. Oil pressure sensor
- 54. Instrument panel
 - A. Instrument panel light
 - B. Immobilizer LED
 - C. Speedometer
 - D. Digital display
 - E. Engine Warning indicator light
 - F. Low fuel warning light
 - G. Oil warning light
- 55. Immobilizer aerial
- 56. Fuel pump / fuel level transmitter
- 58. Fuel injector
- 60. Tone wheel
- 62. Lambda probe
- 63. Diagnostic socket
- 64. Fuel injection electronic control unit

Troubleshooting procedure

This section makes it possible to find the solutions to use in troubleshooting.

Engine does not start

ENGINE DOES NOT START IF ONLY PULLED

Possible Cause	Operation
Immobiliser enabling signal	System not encoded System not efficient, repair according to the indications of the self-diagnosis
Presence of faults detected by the self diagnosis	Pump relay HV coil Injector revolution timing sensor
Fuel supply	Fuel in the tank Fuel pump activation Fuel pressure (low) Injector capacity (low)
Power to the spark plug	Shielded spark-plug cap HV coil (secondary insulation)
Parameter reliability	Coolant temperature Distribution timing - injection ignition Intake air temperature
End of compression pressure	End of compression pressure

Starting difficulties

ENGINE START-UP PROBLEMS

Possible Cause	Operation
Presence of faults detected by the self diagnosis	Pump relay H.V. coil Injector revolution timing sensor Air temperature Coolant temperature. Atmospheric pressure
Start-up speed	Starter motor and remote control Battery Ground connections
End of compression pressure	End of compression pressure
Power to the spark plug	Spark plug Shielded cap HV coil Revolution timing sensor Ignition advance
Fuel supply	Fuel pressure (low) Injector capacity (low) Injector sealing (poor)
Correctness of the parameters	Coolant temperature Stepper throttle valve position intake air temperature (steps and actual opening) Cleaning of the auxiliary air pipe and throttle valve; air filter efficiency

Engine stops at idle

ENGINE DOES NOT HOLD IDLING/ IDLING IS UNSTABLE/ IDLING TOO LOW

Possible Cause	Operation
Presence of faults detected by the self diagnosis	Pump relay H.V. coil Injector revolution timing sensor Air temperature Coolant temperature. Atmospheric pressure
Ignition efficiency	Spark plug Ignition timing
Correctness of the parameters	Throttle valve position sensor Stepper Coolant temperature sensor Intake air temperature sensor
Intake system cleaning	Air filter Diffuser and throttle valve Additional air pipe and Stepper
Intake system sealing (infiltrations)	Intake manifold - head Throttle body - manifold Intake sleeve Filter box
Fuel feed (low pressure)	Fuel pump Pressure regulator Fuel filter Injector capacity
Analysis of exhaust fumes before the catalytic converter	Trimmer value adjustment (CO % adjustment)

Engine does not rev down

ENGINE DOES NOT RETURN TO THE IDLING SPEED/IDLING SPEED TOO HIGH

Possible Cause	Operation
Presence of faults detected by the self diagnosis	Pump relay H.V. coil Injector revolution timing sensor Air temperature Coolant temperature. Atmospheric pressure
Ignition efficiency	Ignition timing
Correctness of the parameters	Throttle valve position sensor Stepper Coolant temperature sensor Intake air temperature sensor
Intake system sealing (infiltrations)	Intake manifold - head Throttle body - manifold Intake sleeve Filter box
Fuel feed (low pressure)	Fuel pump Pressure regulator

Possible Cause	Operation
	Fuel filter
	Injector capacity
Analysis of exhaust fumes before the catalytic converter	Trimmer value adjustment (CO % adjustment)

Exhaust backfires in deceleration

EXHAUST BACKFIRES WHEN DECELERATING

Possible Cause	Operation
Presence of faults detected by the self diagnosis	Pump relay H.V. coil Injector revolution timing sensor Air temperature Coolant temperature. Atmospheric pressure
Correctness of the parameters	Throttle valve position sensor Stepper Coolant temperature sensor Intake air temperature sensor
Intake system sealing (infiltrations)	Intake manifold - head Throttle body - manifold Intake sleeve Filter box
Fuel feed (low pressure)	Fuel pump Pressure regulator Fuel filter Injector capacity
Exhaust system seal (infiltrations)	Manifold - cylinder head Manifold - muffler Analyser socket Muffler welding
Analysis of exhaust fumes before the catalytic converter	Trimmer value adjustment (CO % adjustment)

Engine revs irregularly

IRREGULAR PROGRESS OF THE ENGINE WITH VALVE SLIGHTLY OPEN

Possible Cause	Operation
Presence of faults detected by the self diagnosis	Pump relay H.V. coil Injector revolution timing sensor Air temperature Coolant temperature. Atmospheric pressure
Intake system cleaning	Air filter Diffuser and throttle valve Additional air pipe and Stepper
Intake system seal	Intake sleeve Filter box

Possible Cause	Operation
Ignition system	Spark plug wear check
Parameter reliability	Throttle valve position signal Coolant temperature indicator Intake air temperature indicator Ignition advance
TPS reset successful	TPS reset successful
Analysis of exhaust fumes before the catalytic converter	Trimmer value adjustment (CO % adjustment)

Poor performance at full throttle

POOR ENGINE PERFORMANCE AT FULL POWER/ IRREGULAR ENGINE PROGRESS ON PICKUP

Possible Cause	Operation
Presence of faults detected by the self diagnosis	Pump relay H.V. coil Injector revolution timing sensor Air temperature Coolant temperature. Atmospheric pressure
Spark plug power supply	Spark plug Shielded cap HV cable HV coil
Intake system	Air filter Filter box (sealing) Intake sleeve (sealing)
Parameter reliability	Throttle valve position signal Coolant temperature indicator Intake air temperature indicator Ignition advance
Fuel supply	Fuel level in the tank Fuel pressure Fuel filter Injector capacity

Engine knocking

PRESENCE OF KNOCKING (OVERHEAD KNOCKING)

Possible Cause	Operation
Presence of faults detected by the self diagnosis	Pump relay H.V. coil Injector revolution timing sensor Air temperature Coolant temperature. Atmospheric pressure
Ignition efficiency	Spark plug
Parameter reliability	Throttle valve position signal Coolant temperature indicator

Possible Cause	Operation
	Intake air temperature indicator Ignition advance
Intake system seal	Intake sleeve Filter box
TPS reset successful	TPS reset successful
Fuel supply	Fuel pressure Fuel filter Injector capacity Fuel quality
Selection of the cylinder base gasket thickness	Selection of the cylinder base gasket thickness

Decoder master-box circuit

This section describes the operations to be carried out to check the power supply circuit.

Constant supply circuit check

The decoder basic power supply is necessary for the deterrent flashing management. The injection control unit power supply is necessary for the stepper motor management.

A power supply failure disables both ignition and injection.

In case of power supply faults, the diagnostic tester gives the information "NO REPLY FROM THE CONTROL UNIT".

To carry out the check, proceed as follows:

Specific tooling

020460Y Scooter diagnosis and tester

1 - Check whether the immobiliser system LED indicates that the switch is in position "**ON**" and that the deterrent flashing is on.

YES go to 2 NO go to 7

2 - The decoder is properly programmed.

YES go to 3

3 - Switch set to "**ON**" with side stand raised and emergency switch set to "**OFF**". The injection indicator turns on for about 3 seconds.

YES go to 5 NO go to 4

4 - Check the instrument unit and its power supply.

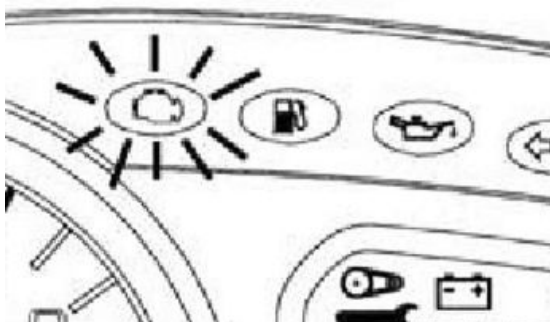
YES go to 3

5 - Set the emergency switch to "**RUN**". The injection warning light comes on for about 5 seconds.

YES go to 6 NO go to 7

6 - The injection control unit is certainly powered.

7 - Check that fuses 3 and 7 are in working order.



YES go to 10 NO go to 8

8 - Fix any wiring short circuits and replace the fuse.

YES go to 1 NO go to 9

9 - Check any short circuit on decoder or control unit and replace, if necessary.

YES go to 1

10 - Place the special tool between control unit and power supply system. Disconnect the main decoder connector and check the following conditions:

Terminal no. 3= battery positive

Terminal no. 4= battery negative

YES go to 11 NO go to 13

Specific tooling

020481Y Control unit interface wiring

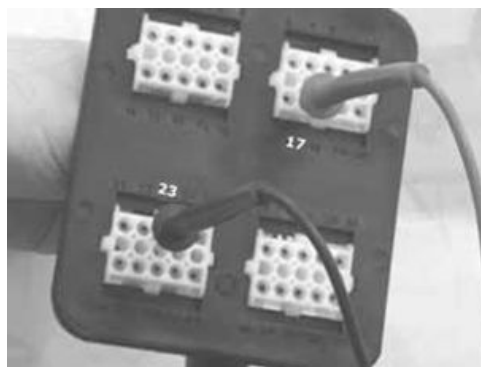
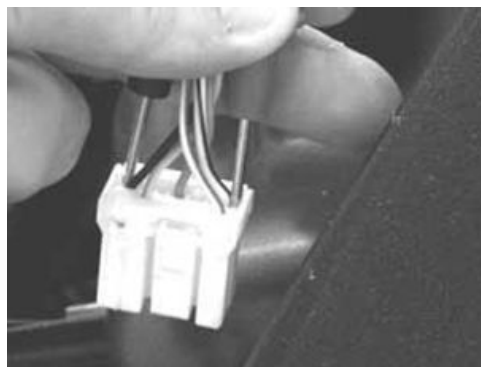
11 - Decoder with proper base power supply.

Use the special tool to check the control unit power supply:

Pin 17 = battery positive

Pin 23 = battery negative

YES go to 12 NO go to 13



12 - Control unit with proper base power supply.

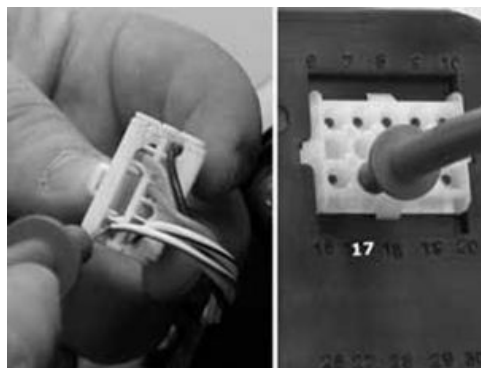
13 - If the battery negative is not present, check continuity between Pin 23 of the special tool and earth.

Detect the presence of the battery positive on Pin 17 of the special tool and on pin 3 of the decoder connector.

YES go to 12 NO go to 14

YES go to 11

14 - Fix the cable harness.



Key-switch power supply circuit check

A failure of the constant power supply disables both ignition and injection functions. In case of power supply faults, the diagnostic tester gives the information "NO REPLY FROM THE CONTROL UNIT".

Specific tooling

020460Y Scooter diagnosis and tester

1 - Check whether the immobilizer system LED indicates switching to "ON"

YES go to 2 NO go to 4

2 - Raise the side stand. Set the emergency switch to "OFF". Turn the key switch to "ON". Set the emergency switch to "RUN". Check whether the injection warning light turns on for 5 seconds

YES go to 3 NO go to 4

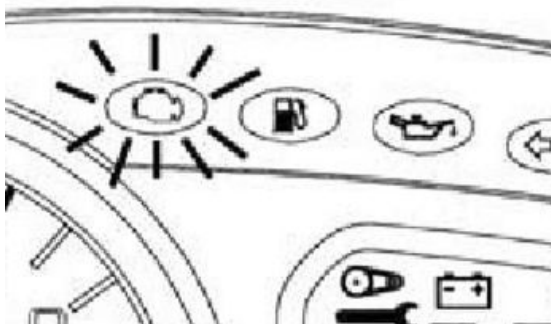
3 - Continuous power supplies are regular

4 - Check the function of fuse No. 8, check the function of the engine stop remote control.

YES go to 5 NO go to 6

5 - Place the special tool between control unit and injection system.

YES go to 7



Specific tooling

020481Y Control unit interface wiring

6 - Fix any short circuits and replace the fuse.

Check decoder and control unit, if necessary

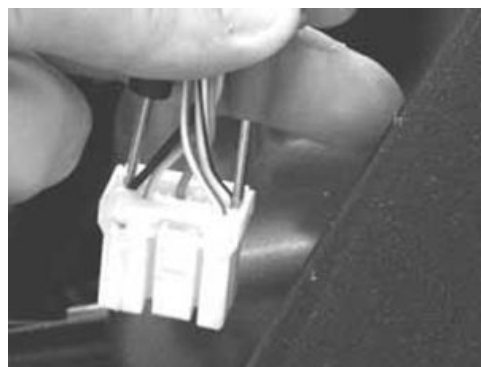
YES go to 1

7 - Disconnect the main decoder connector and check the following conditions: switch set to "ON", switch to "RUN" and side stand raised

Terminal no. 8 = battery positive

Terminal no. 4= battery negative

YES go to 8 NO go to 10



8 - Decoder with proper continuous power supply.
Use the special tool to check the control unit continuous power supply. Switch set to "**ON**", switch to "**RUN**" and side stand raised.

Pin 26 = battery positive

Pin 23 = battery negative

YES go to 9 NO go to 10

Specific tooling

020481Y Control unit interface wiring

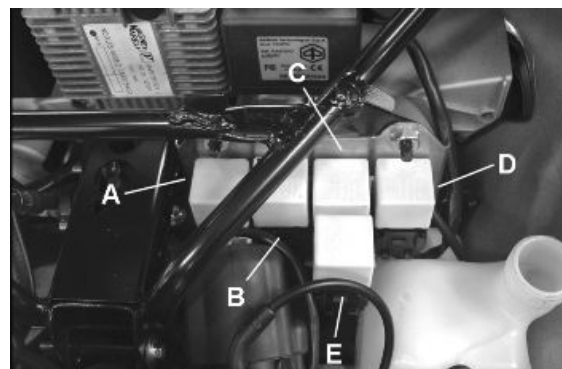
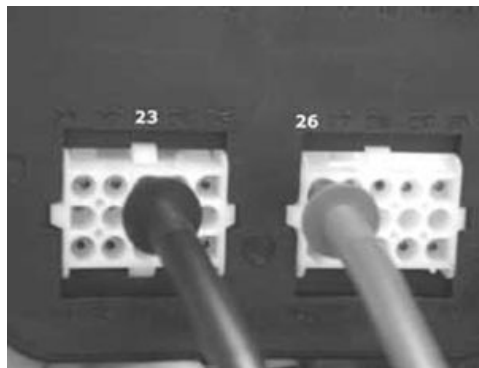
9 - Control unit with proper continuous power supply.

10 - If only one component is not powered check the relevant connector. If the problem involves both the decoder and CPU check the continuity of the decoder CPU power supply line.

Pin 26 electronic control unit - Pin 87 engine stop remote control switch = continuity

Pin 8 decoder - Pin 87 engine stop remote control switch = continuity

YES go to 12 NO go to 11



11 - Fix the wiring or the connection

YES go to 10

12 - Proper continuous power supply

YES go to 13

13 - Check the connector and the continuity of the key switch set to "**ON**"

Pin B - F = Continuity

YES go to 14

14 - Check the engine stop remote control switch connector and the switch efficiency.

The connector can be recognised by its larger section white lead.

85 - 86 = approx. 70W

YES go to 15

N.B.

CHECK THE COIL RESISTANCE

15 - Check the signal circuit:

- emergency switch and connector
- side stand switch and connector

YES go to 16

16 - Check the cable harness continuity. Check the utility control main remote control switch.

Disconnect the master remote control switch.

Check the diode installed on the earth connection of the main remote control switch pickup.

86 - earth = continuity with high resistance (connect the tester: positive with 86; negative with earth).

When the polarity is inverted there should be no continuity.

Diagnostic circuit

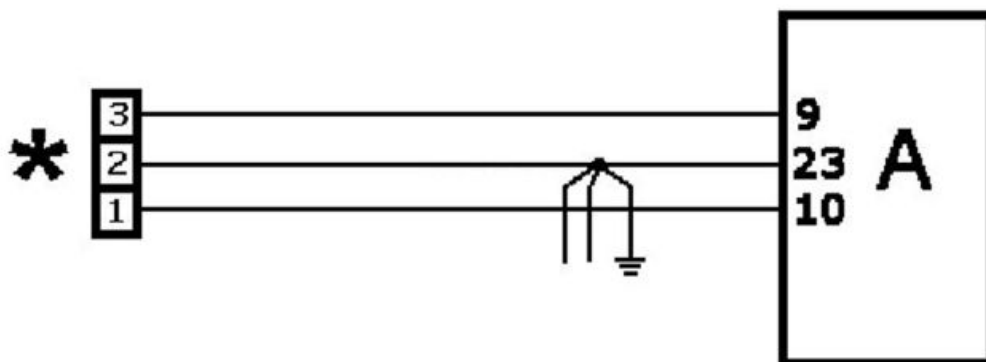
* CONNECTOR FOR DIAGNOSTIC TESTER

A = INJECTION CONTROL UNIT

Connect the diagnostic tester.

Specific tooling

020460Y Scooter diagnosis and tester



If the diagnostic tester displays "No reply from the control unit", disconnect the continuous power supply for 10 seconds and switch to "ON" again; if the message is still displayed, proceed as follows:

1 - Check the diagnostic tester connections.

YES go to 2 NO go to 3



2 - Check the control unit base and continuous power supplies.

YES go to 4

3 - Restore

4 - Place the special tool between control unit and system. Keep the control unit disconnected.

YES go to 5

Specific tooling

020481Y Control unit interface wiring

5 - Check the following conditions:

PIN 1 diagnostic socket - PIN 10 control unit = continuity

PIN 2 diagnostic socket - PIN 23 control unit = continuity with earth

PIN 3 diagnostic socket - PIN 9 control unit = continuity

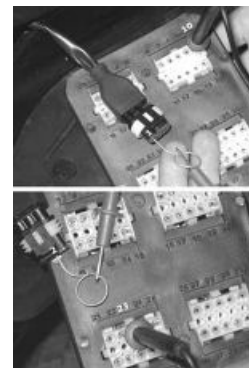
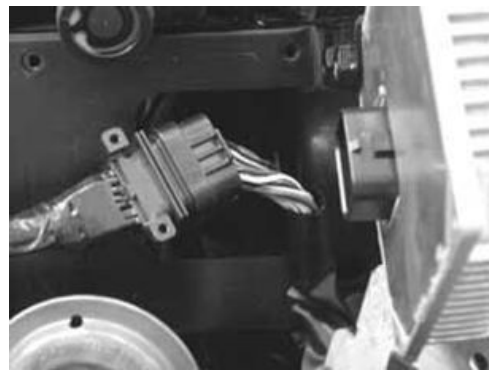
10 - 23 = insulation ($>1\text{ M}\Omega$)

9 - 23 = insulation ($>1\text{ M}\Omega$)

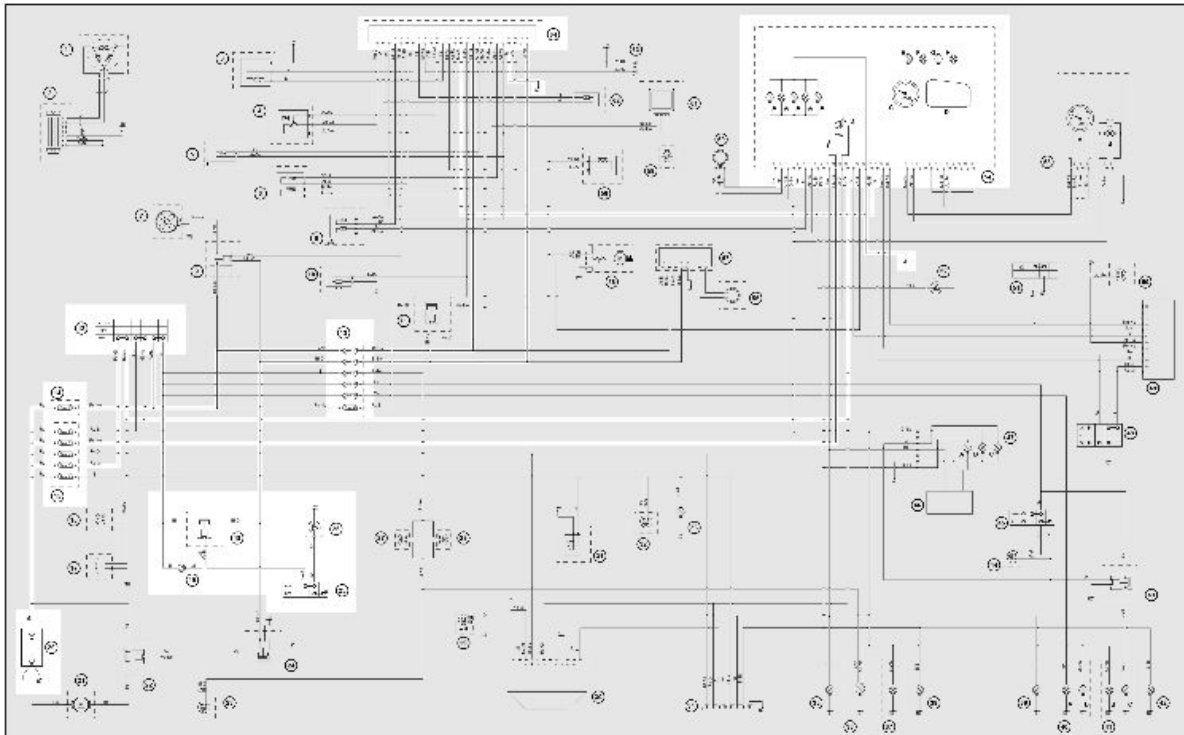
YES go to 6 NO go to 7

6 - The circuit is in good working order. Check the control unit.

7 - Fix the interruption or short-circuit.



Injection warning light circuit

**KEY:**

- 12. Key switch
- 13. Fuse box A
- 14. Main fuse
- 15. Fuse box B
- 18. Engine stop remote control
- 19. Diode
- 20. Battery
- 25. Engine stop switch
- 26. Centre stand switch
- 54. Instrument panel
- A. Instrument panel light
- B. Immobilizer LED
- C. Speedometer
- D. Digital display
- E. Engine Warning indicator light
- F. Low fuel warning light
- G. Oil warning light

64. Fuel injection electronic control unit

REFERENCE VALUES

	Specification	Desc./Quantity
1	TERMINAL: 15 - 23	CONDITIONS: DURING THE CHECK - Switch set to "ON" - Side stand raised - Switch to "RUN" STANDARD VALUES : 0 V
2	TERMINAL: 15 - 23	CONDITIONS: AFTER THE CHECK - Switch set to "ON" - Side stand raised - Switch to "RUN" STANDARD VALUES : Battery voltage

The injection warning light is controlled upon every switching to "ON" by the 3-second timing generated by the digital instrument. This step is normally interrupted by the injection control unit control. The timing lasts 5 seconds.

The diagnostic tester is not programmed to check this circuit.

Proceed as follows:

Specific tooling**020460Y Scooter diagnosis and tester**

1 - Turn the switch to the "ON" position Turn the emergency switch to position "RUN". Keep the side stand raised. Make sure the light goes on for 5 seconds.

YES go to 2 NO go to 3

2 - The system is working.

3 - Put the special tool between the control unit and system.

YES go to 4

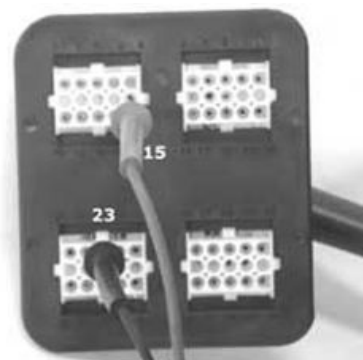
Specific tooling**020481Y Control unit interface wiring**

4 - Switch in "ON" position Emergency switch on "RUN".

Side stand up Wait more than 5 seconds.

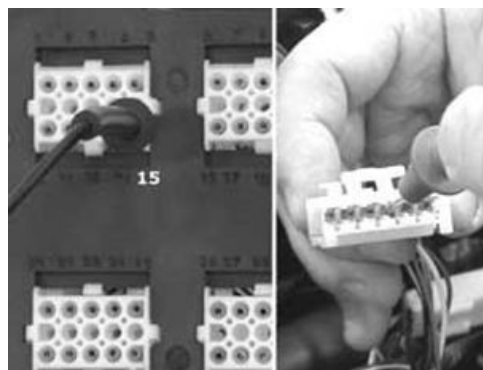
15 - 23 = battery voltage

YES go to 5 NO go to 6



5 - Check the CPU connector. Check the electronic control unit.

6 - Check the continuity between pin 15 of the ECU and pin 17 of the connector 20 input connector of the instrument panel.



The injection CPU manages the negative of the light. The light must go off after the initial check. The light goes on again when the CPU autodiagnosis detects a fault. When the fault disappears the light goes back off, however, the related operating tests need to be carried out. The light can go on whether the engine is able to run or not.

Self-diagnosis system

The injection control unit is provided with an auto-diagnosis function.

When a failure is detected, the control unit:

- turns on the injection indicator (only when it is current).
- enables the engine management check according to the data entered in the control unit (where possible).
- stores the failure (always).

In the event of intermittent failures, the indicator follows the failure trend and storage remains active.

Stored data are automatically deleted when the failure does not occur for over 16 usage cycles of the scooter (heating - use - cooling). The battery disconnection does not delete stored data.

Checking stored failures

Connect the diagnostic tester to the scooter system.

Select the function "ERROR" in the menu.

Specific tooling

020460Y Scooter diagnosis and tester



The tester pages display the list of errors detectable by the auto-diagnosis.

Errors detected by the auto-diagnosis are marked by one or two reference dots.

They are arranged on two lines:

Line A = current failures (present)

Line M = stored failures



Errors detectable by the auto-diagnosis may refer to the following system circuits or sectors of the control unit:

- Throttle valve position signal
- ambient pressure signal
- coolant temperature signal
- sucked air temperature signal
- wrong battery voltage
- Injector and relevant circuit
- HV coil and relevant circuit
- Stepper and relevant circuit
- Pump relay circuit
- Electric fan relay circuit
- RAM memory
- ROM memory
- EEPROM
- Microprocessor
- Signals panel (stroke - revolution signal - unsteady cycle)

Underlined failures cause the engine to stop.

In the other cases, the engine works managed by the basic data.

Deleting stored failures

After mounting any failures, connect the diagnostic tester.

Select the menu on the "errors deleting" function.

Press "OK" and follow the instructions. Perform a trial cycle and check whether the failure occurs again.



Specific tooling

020460Y Scooter diagnosis and tester

For troubleshooting for any faults see the related chapter sections.

Fuel supply system

Fuel is fed to the injector by a pump, a filter and a pressure regulator integrated with the fuel level indicator inside the tank.



The pump unit is connected to the injector by:

2 semi-flexible pipes

4 quick unions

1 T union with O-ring and retain bracket for the injector

The pipes are crossed and fixed to the intake manifold to prevent wear of the quick unions connected to the T union for the injector.

N.B.

BEFORE WORKING ON THE FUEL SUPPLY SYSTEM, CAREFULLY CLEAN THE PARTS TO PREVENT DAMAGING THE FAST-RELEASE COUPLING SEAL OR TO PREVENT DIRT GETTING INTO THE DUCTS.

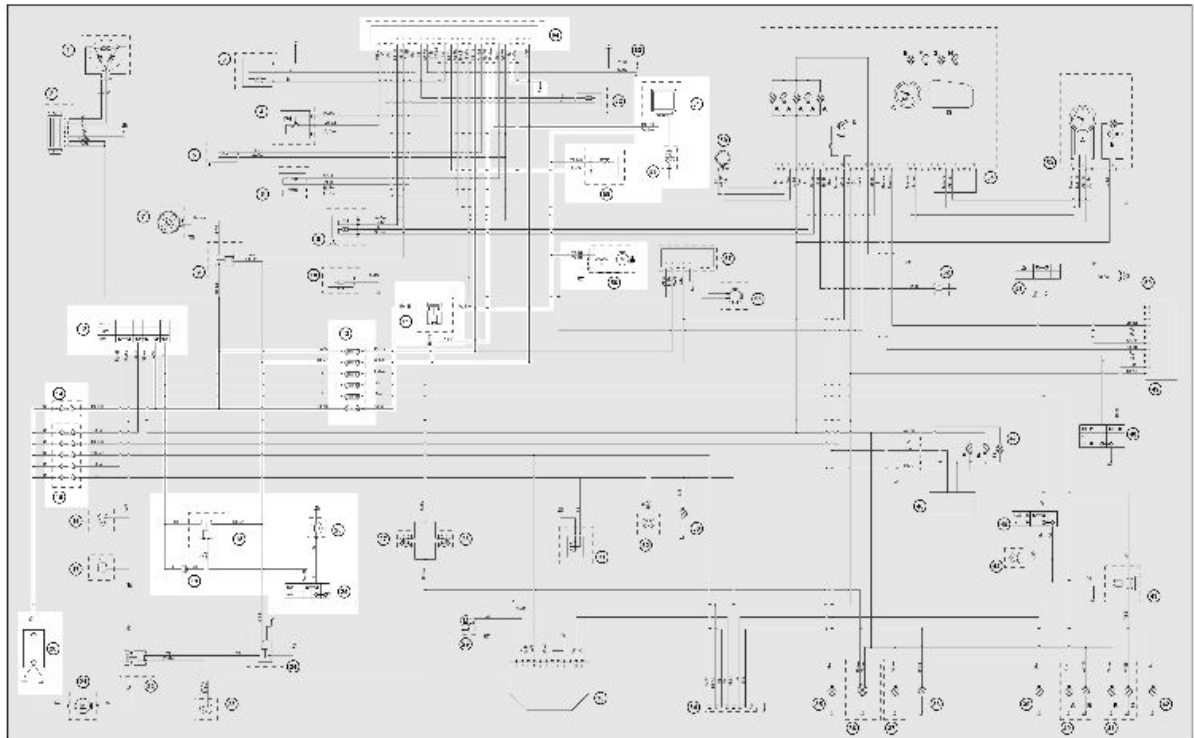
CAUTION

**THE SYSTEM IS UNDER PRESSURE.
DO NOT SMOKE DURING ANY OPERATION.
PREVENT ANY FUEL SPRAYING.**

WARNING

- BEFORE STARTING THE ENGINE, CHECK WHETHER THERE IS FUEL IN THE TANK.
 - DO NOT USE THE SCOOTER IN RESERVE FOR A LONG TIME, UP TO THE POSSIBILITY OF RUNNING OUT OF FUEL.
 - IF THE SCOOTER IS EXPECTED TO REMAIN UNUSED FOR A LONG TIME, REFILL THE TANK AT LEAST TO HALF THE LEVEL.
- FAILURE TO OBSERVE THESE RULES CAN DAMAGE THE PUMP.**
-

Circuit diagram



KEY

- 11. Injection load remote control
- 12. Key switch
- 13. Fuse box A
- 14. Main fuse
- 15. Fuse box B
- 18. Engine stop remote control
- 19. Diode
- 20. Battery
- 25. Engine stop switch
- 26. Centre stand switch
- 56. Fuel pump / fuel level transmitter
- 58. Fuel injector
- 59. Spark plug
- 61. HV coil
- 64. Fuel injection electronic control unit

Removing the injector

N.B.

ONLY REMOVE THE INJECTOR FROM THE MANIFOLD IN THE EVENT OF A PROVEN DEFECT. OPERATING TEST OF THE INJECTOR MUST BE PERFORMED WITH THE INJECTOR INSTALLED ON THE MANIFOLD (SEE "INJECTION").

- To remove the injector, remove the central set screw of the "T" shunt acting as a support for the injector.



- Remove the injector from the manifold.



- Once the engine is repaired check the CO% value again while idling to make sure it is within the prescribed limits. If the CO% is not in conformity, proceed with calibration as described in the "Carburetion adjustment" chapter.

Refitting the injector

Carefully check to make sure the components are clean.

- Fit new O-rings and grease them.
- Apply the recommended product to the set screws and tighten to the prescribed torque.

Recommended products

Loctite 243 Medium-strength threadlock

Loctite 243 medium-strength threadlock

Locking torques (N*m)

injector fixing screw 3 ÷ 4

N.B.

ONCE THE ENGINE IS REPAIRED CHECK THE CO% VALUE WHILE IDLING TO MAKE SURE IT IS WITHIN THE PRESCRIBED LIMITS. IF THE CO% IS NOT IN CONFORMITY, PROCEED WITH CALIBRATION AS DESCRIBED IN THE ADJUSTING IDLE CARBURETION PARAGRAPH.



Removing the butterfly valve

N.B.

THE THROTTLE BODY IS A PART WHICH INCLUDES VARIOUS COMPONENTS AND IS USUALLY SUPPLIED COMPLETE. TO TEST THESE COMPONENTS SEE THE "INJECTION" CHAPTER.

- Remove the 3 retaining screws indicated in the figure.



CAUTION

THE THROTTLE BODY COMES PRE-CALIBRATED. TAMPERING WITH THE THROTTLE STOP REGISTER IS TO BE ABSOLUTELY AVOIDED. THIS REGISTER HAS BEEN SEALED FOR THIS PURPOSE. FOR PROBLEMS WITH IDLING SEE THE "INJECTION" CHAPTER.

N.B.

REMOVAL OF THE THROTTLE BODY CAN BE EFFECTED WITH THE MANIFOLD ON OR OFF THE ENGINE.

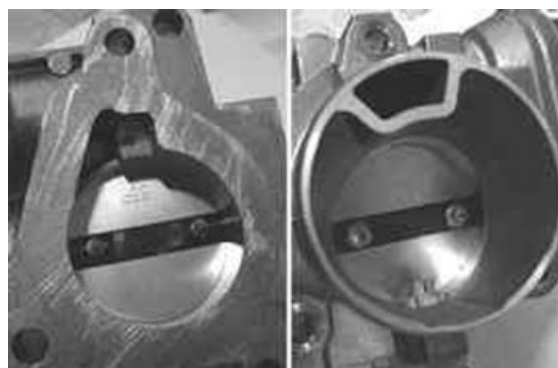
- Make sure the seal rims on the coupling surfaces between the manifold-throttle body and manifold-head are in good condition.

CAUTION

IF AIR GETS IN IT CAN JEOPARDISE THE OPERATION OF THE INJECTION SYSTEM, ESPECIALLY WHEN THE ENGINE IS IDLING.



- Make sure the throttle valve and related conduit are clean.
- Make sure the supplementary air channel managed by the stepper motor is clean.



N.B.

IF THE THROTTLE BODY IS REPLACED RESET THE T.P.S. AND ADJUST THE CO%. ONCE THE ENGINE IS REPAIRED CHECK THE CO% VALUE WHILE IDLING TO MAKE SURE IT IS WITHIN THE PRESCRIBED VALUES.

IF THE CO% IS NOT IN CONFORMITY, PROCEED WITH CALIBRATION AS DESCRIBED IN THE ADJUSTING IDLE CARBURETION CHAPTER.

throttle body

Upon analysing the material sent and covered by the warranty, it seems several throttle bodies have been mistakenly replaced due to valve fouling. Dirt deposited on that valve, mainly on the inlet manifold side, can be easily removed. Once clean, the throttle body guarantees an air flow exactly the same as the original. Throttle valve fouling is phenomenon that happens at different times depending on how the scooter is used, weather conditions and idle speed adjustment. This phenomenon can be easily detected as a gradual poor idle signals it. Carry out a thorough check with a scooter diagnostic tester, drw. 020460y. With engine temperature of at least 90°, the parameters may be as follows:

	Standard	Dirty throttle body
Engine revs	1500±5	< 1400
Ignition advance	5°÷7°	10°
Throttle valve opening	5.24°	5.24°

The error menu displays the signals stored in the "RPM sensor". This takes place only when the engine stops with the key switch set to "on." An exhaust fumes analysis will show a very rich and non adjustable idle carburetion ($\text{CO} > 4\%$ - $\text{CO}_2 < 12\%$). Measure with the tool in drw. 020625y. It is evident that, except for cases of early fouling, cleaning should not be carried out when still covered by the warranty. After cleaning the throttle body, check and, if necessary, adjust C0. If these indications occur when the injection warning light turns on or further errors or wrong parameters are present, it is necessary to carry out the relevant controls indicated in the manual. In such a case, there is a real fault evidently.

Refitting the butterfly valve

- Carry out the operations in the reverse order of the disassembly, tighten the 3 set screws to the prescribed torque.

Locking torques (N*m)

Throttle body fixing screws 11 ÷ 13



Pump supply circuit

The control unit starts the pump in the following conditions:

- by setting the switch to "ON" with emergency switch to "RUN" and side stand raised. The pump does not supply.
- If the phase rotation signal is received. Continuous supply.

The initial timing is useful to bleed the system especially after a stop with engine in temperature. In these conditions, the fuel altered by boiling will be mixed with that in the tank.

During use, the pump operation will be subject to the engine speed.

Circuit check

Proceed as follows:

1 - Set the switch to "**ON**" with emergency switch to "**RUN**" and side stand raised. The pump rotates for 2 seconds.

YES go to 2 NO go to 3

2 - Try to start up. Check that the engine speed matches the pump rotation.

YES go to 4 NO go to 5

3 - The pump does not rotate, or it rotates uninterruptedly.

YES go to 5

4 - The pump power supply is conforming.

5 - Connect the diagnostic tester to the scooter system.

YES go to 6

Specific tooling

020460Y Scooter diagnosis and tester

6 - Try to start up. Select the function "**ERRORS**" in the menu. Check whether there are any failures.

YES go to 7 YES go to 8 NO go to 28

7 - Pump control relay circuit failure.

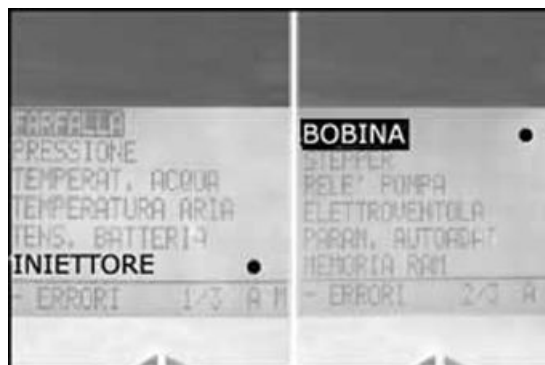
YES go to 9



8 - Failure of:

- injector
- H.V. coil
- Signals panel

YES go to 18



9 - The control unit has detected a failure on the line of pin 19

YES go to 10 YES go to 11

10 - Line to earth. In this case, the pump always starts to rotate if there is a continuous power supply.

YES point 12

11 - Interrupted line. The relay cannot control the pump feeding

YES go to 13

12 - Check and restore the earth insulation of the control unit line 19 and of the pump remote control switch line 85.

YES go to 14

13 - Install the special tool between control unit and the injection system.

YES go to 15

Specific tooling

020481Y Control unit interface wiring

14 - Delete the code and check from the beginning.

15 - Set the switch to "ON" with switch to "RUN" and side stand raised. Wait more than two seconds and check the following conditions:

19 - 23 = battery voltage

YES go to 16 NO go to 17



16 - Replace the control unit.

17 - Check the presence of voltage (+ batt.) between pin 86 of the pump remote control switch and pin 23 of the control unit. Fix the wiring, if required. Check the relay coil continuity.

85 - 86 = $100 \pm 50\Omega$



18 - Check that fuse 12 is in working order

YES go to 20 NO go to 19

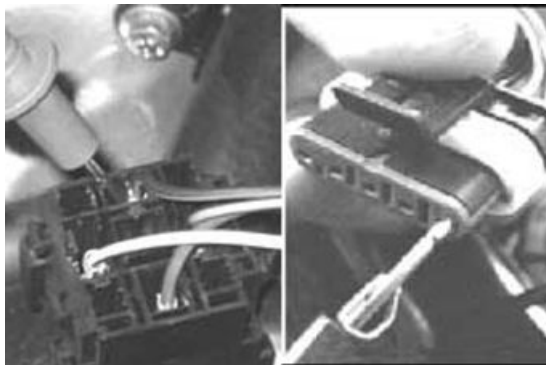
19 - Disconnect the following connectors: fuel pump, H.V. coil, injector

YES go to 22

20 - Check the efficiency of the pump remote control switch. Check the wiring continuity between remote control switch and pump.

87 (remote control switch) - green/black (pump) = continuity

NO go to 21

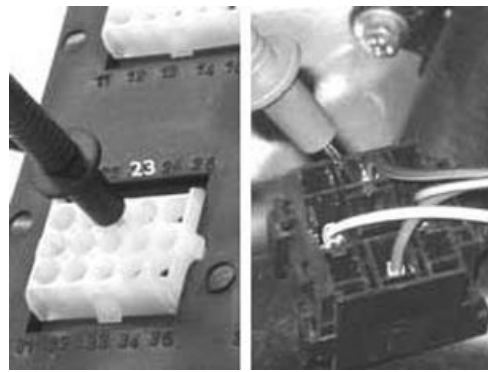


21 - Fix the wiring and repeat the check from the beginning.

22 - Check the earth insulation of wiring

87 (pump remote control switch) - 23 = insulation (>1 MΩ)

YES go to 24 NO go to 23



23 - Restore the wiring insulation and replace the fuse.

24 - Check the ground insulation of the primary winding of the HV coil and of the injector coil.

YES, go to 25

25 - Check the pump winding resistance: approx. 1.5Ω

YES go to 26 NO go to 27

26 - Replace the fuse and check the pump.

27 - Check the absorbed current.

28 - Select the diagnostic tester menu on the "**ACTIVE DIAGNOSIS**" function. Select the fuel pump simulation function. Enable the function with continuous power supply on and engine off.

YES go to 29



Specific tooling

020460Y Scooter diagnosis and tester

29 - The tester prompts the control unit to start the pump for 30 seconds

YES go to 30

30 - Acoustically check the following conditions:

- Relay closure
- Pump rotation
- Relay opening

YES go to 31 NO go to 32

31 - The pump is fed. Perform a functional check of the pump.

32 - Check the efficiency of the pump connector.

YES go to 33 NO go to 34

33 - Replace the fuel pump.

34 - Restore

The injection CPU manages the negative of the light. The light must go off after the initial check. The light goes on again when the CPU autodiagnosis detects a fault. When the fault disappears the light goes back off, however, the related operating tests need to be carried out. The light can go on whether the engine is able to run or not.

The ignition system control unit is programmed to ensure optimal carburetion while riding along streets. The idle carburetion needs to be adjusted to compensate for the production tolerances and engine settlement.

This adjustment is done by modifying the injector opening time with the engine running at idle.

To adjust, proceed as follows:

1 - Idle carburetion adjustment must be performed on an engine ready for precision adjustment.

Check in advance:

- spark plug
- that air filter is clean
- that throttle body is clean
- intake system for sealing
- exhaust system for sealing
- valve clearance
- fuel filter
- Fuel pressure

N.B.

IDLE SPEED IS OBTAINED BY PRECALIBRATING THE THROTTLE BODY AND ACTIVATING THE STEPPER.

Characteristic

Engine idle speed

1500 ± 50 rpm

Check that the throttle body is not tampered.

YES go to 2

2 - Preheat and check the zero setting of the exhaust fumes analyser.

Remove the exhaust manifold cover and connect the extension to the coupling clamp for the analyser pipe.

YES go to 3



3 - Connect the diagnostic tester.

Set the switch to "ON" with switch to "RUN" and side stand raised.

YES go to 4

4 - Select the menu on the "ERRORS" function.

Check whether there are any failures.

YES go to 6 NO go to 5

5 - Select the menu on the "PARAMETERS" function.

YES go to 7

6 - Repair according to indications supplied.

YES go to 4

7 - Start the engine and let it warm up until the following conditions are present:

- coolant temperature = over 80°C

- intake air temperature = 25 ÷ 30°C

YES go to 8

8 - Activate the exhaust fumes analyser and check the following conditions are present:

- CO = 1.25±0.25%

- CO₂ = 14.50±1%

YES go to 9 NO go to 10

9 - The adjustment is correct.

10 - If a different CO value is read, adjust the idle injection timing.

YES go to 11

11 - Select the diagnostic tester menu on the «CO CALIBRATION» option.

Activate the adjustment function.

YES point 12

12 - «TRIMMER VALUE» is displayed.

The numbers displayed can be positive or negative.

YES go to 13

13 â To increase the CO the injection time needs to be increased.

To decrease the CO the injection time needs to be decreased.

Adjust the trimmer value according to the indications in the table:

YES go to 14



TRIMMER VALUE	INJECTION TIME	C O
+100	HIGH	INCREASE
+ 50	↗	↗
+ 10	LOW	↗
0	↘	DECREASE
- 10	MEDIUM	
- 50		
-100		

N.B.

THE TRIMMER VALUE 0 CORRESPONDS TO THE AVERAGE INJECTION TIMING. AFTER ADJUSTMENT ENGINES CAN HAVE CARBURETION WITH BOTH POSITIVE AND NEGATIVE TRIMMER VALUES. THIS IS DUE TO NORMAL PRODUCTION TOLERANCES.

14 - After having modifying a trimmer value, wait until the CO value becomes steady.

In case of incorrect adjustment, press OK to store the value in the control unit memory.

YES go to 15



15 - Select «PARAMETERS» and «ECU DATA» to confirm the new trimmer change has been stored.



N.B.

WHEN THE CO PERCENTAGE IS RIGHT AND THE CO2 PERCENTAGE DOES NOT FALL INTO THE SPECIFIED VALUES, THE LAMBDA VALUE IS ALSO DISTORTED. IF THIS OCCURS, CAREFULLY CHECK THE EXHAUST SYSTEM FOR ADEQUATE SEALING.

When the CO percentage is correct and the HC (PPM) value exceeds the maximum limit allowed, check:

- spark plug
- valve clearance
- timing system phase
- outlet valves for sealing

When the control unit is replaced, reset TPS and pre-program the trimmer value of the original control unit (if available) preventively.

In any case, check the CO value again.

N.B.

WHEN THE CO PERCENTAGE IS RIGHT AND THE CO2 PERCENTAGE DOES NOT FALL INTO THE SPECIFIED VALUES, THE LAMBDA VALUE IS ALSO DISTORTED.

If this occurs, carefully check the exhaust system for adequate sealing.

When the CO percentage is correct and the HC (PPM) value exceeds the maximum limit allowed, check:

- spark plug
- valve clearance
- timing system phase
- outlet valves for sealing

When the control unit is replaced, reset TPS and pre-program the trimmer value of the original control unit (if available) preventively.

In any case, check the CO value again.

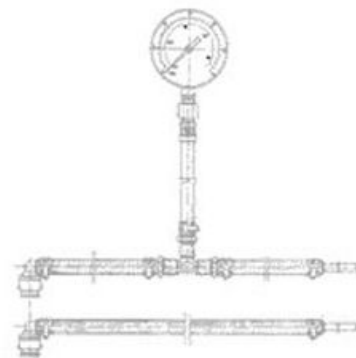
Circuit leak test

Before performing the checks concerning the system pressure, it is necessary to proceed by carefully cleaning all feeding system components.

To perform the inspections it is necessary to use the special tooling kit for fuel pressure check.

Specific tooling

020480Y Petrol pressure check set



Before disconnecting any fastener, reduce the system pressure.

Detach the electrical connector from the pump support with the engine running and wait for the shut-down.

The engine stops at approximately 1.5 bar.

CAUTION

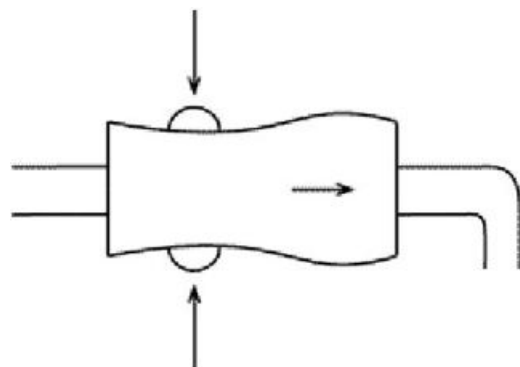
CAREFULLY DETACH THE HOSE TERMINAL PREVENT POSSIBLE SPRAYS FROM COMING INTO CONTACT WITH THE EYES.

The special tool is equipped with fast-release fittings, similar to those provided for the circuit.

In order to disconnect the female terminals (injector side), it is necessary to press the two extensions and draw them.

CAUTION

DO NOT FORCE THE TERMINAL IF THIS DOES NOT COME LOOSE; EVENTUALLY, TRY TWISTING IT. THE TERMINAL IS DESIGNED SO THAT AN INCREASE IN TENSION INCREASES THE LOCKING FORCE.



To detach male type terminals (pump side) it is necessary to press the coaxial rings towards the pump, and extract the terminals.

CAUTION

DO NOT FORCE THE TERMINAL IF THIS DOES NOT COME LOOSE; EVENTUALLY, TRY TWISTING IT. THE TERMINAL IS DESIGNED SO THAT AN INCREASE IN TENSION INCREASES THE LOCKING FORCE.

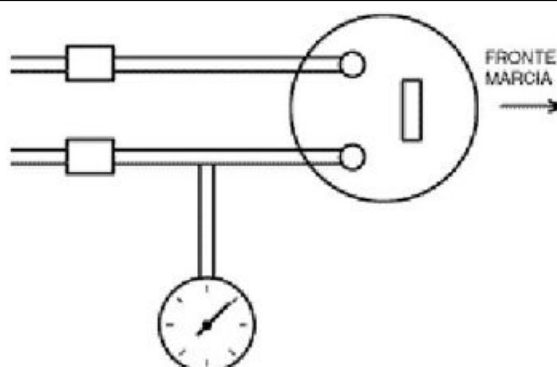


The system pressure check must be carried out, for practical reasons, by connecting on the pump side.

Connect the manometer to the outlet duct (RHS) and the extension tube to the inlet duct (LHS).

CAUTION

BEFORE REASSEMBLING CHECK THE TOOL DUCTS ARE CLEAN.



Pressure regulator check

1 - Connect the diagnostic tester.

Specific tooling

020460Y Scooter diagnosis and tester



Select the menu on the "ACTIVE DIAGNOSIS" function.

Select the "PUMP DIAGNOSIS" function.

YES go to 2

2 - Enable the function with continuous power supply on and engine off.

The control unit starts the pump for 30 seconds

YES go to 3

3 - Let the system bleed for a few seconds.

Make sure that there are no external leaks.



Check the regulation pressure with pump power supply voltage higher than 12 V.

Regulation pressure = 300 - 320KPa (3 - 3.2 BAR)

YES go to 4 NO go to 5

4 - The pressure regulator is efficient.

5 - Pressure too high

Check that the return duct is not clogged or squashed

YES go to 6 NO go to 7

6 - Replace the pressure regulator.

7 - Pressure regulation too low

Start the pump rotation again. Using pliers with flat and long tips, temporarily clamp the return duct by the extension of the specific tool (**the serial pipe does not allow this operation**).

fuel pressure = over 300 KPa (3 BAR)

YES go to 8 NO go to 9

8 - Replace the pressure regulator.

9 - Replace the fuel pump.



Fuel pump and filter check

This procedure is useful during maintenance to check the filter efficiency in delivery.

Connect the diagnostic tester.

Connect the fuel pressure check kit.

Specific tooling

020460Y Scooter diagnosis and tester

020480Y Petrol pressure check set

1 - Select the diagnostic tester menu on the «**ACTIVE DIAGNOSIS**» function.

Select the «**PUMP DIAGNOSIS**» function.

The pump starts for 30 seconds.

YES go to 2



2 - Let bleed for a few seconds.

Make sure that there are no leaks.

Using pliers with flat and long tips, temporarily clamp the return duct by the extension of the special tool with pump power supply voltage higher than 12 V, check the system maximum pressure.

Maximum pressure = > 600 KPa (6 BAR)

YES go to 3 NO go to 4



Specific tooling

020480Y Petrol pressure check set

3 - Check the system seal.

Start the pump for 30 seconds using the diagnostic tester.

When the pump stops, wait 3 minutes.

Check the system pressure.

Fuel pressure = over 200 KPa (2 BAR)

YES go to 5 NO go to 6

Specific tooling

020460Y Scooter diagnosis and tester

4 - If pressure is lower, carefully check the voltage with pump under stress.

If voltage is higher than 12 V, replace the pump.

5 - The system seal is efficient.

Check the free flow rate.

AHEAD go to 16

6 - Repeat the test. When the pump stops, use pliers with flat and long tips to temporarily clamp the return duct by the extension of the special tool.

This causes an increase of the fuel pressure.

AHEAD go to 7



7 - Check whether the pressure decreases with the same trend as the system when free from bottle-necks

AHEAD go to 8

8 - Pressure decreases much more slowly

YES go to 9 NO go to 10

9 - Replace the pressure regulator. Check the system seal again.

10 - There occur trend variations

YES go to 11 NO go to 13

11 - Repeat the test clamping the pipe of the special tool in the portion between the branch and the injector.

Check whether the pressure decreases with the same trend as the system when free. Pressure decreases much more slowly

YES go to 12 NO go to 13

Specific tooling

020480Y Petrol pressure check set

12 - Check and replace the injector, if required, due to an insufficient seal.

(see "THERMAL UNIT AND TIMING SYSTEM")

13 - There are no trend variations

Repeat the test clamping the pipe of the special tool in the portion between the branch and the pump. Check whether pressure decreases much more slowly.

YES go to 14 NO go to 15

Specific tooling

020480Y Petrol pressure check set

14 - The pump unidirectional valve is faulty. Replace the pump. (see Pump bracket overhaul)

15 - Check the pipe and the injector union seals more carefully.

Check the component seals again, if necessary.

A POOR SYSTEM SEAL ONLY AFFECTS THE START-UP VELOCITY.



16 - Disconnect the pump connector, start the engine, wait until it stops and connect the connector again.

Disconnect the fuel return pipe from the pump support (left pipe).

AHEAD go to 17



17 - Introduce the return pipe into a graduated container.

Using the diagnostic tester, start the fuel pump for 10 seconds.

Make sure that the power supply voltage is more than 12V.

Measure the amount of fuel delivered.

Pump free flow rate = 300 - 320 cc.

YES go to 18 NO go to 19



Specific tooling

020460Y Scooter diagnosis and tester

18 - The fuel filter is not clogged.

The scooter can be used respecting the limit of 48000 km.

19 - The flow rate is less than 250 cc.

The fuel filter is dirty. Replace the pump support.

Pump electrics check

This section describes the operations to be carried out to perform electric checks on the pump.

Resistor check

Disconnect the connector from the pump support.

Using a tester, measure the pump winding resistance.

Connect the tester probes to the pump support pins as shown in the figure.

Electric characteristic

Resistance:

approx. 1.5 Ω

In case of infinite resistance, replace the pump.



With infinite resistance, the pump does not rotate.

With resistance close to 0 Ω , the pump power consumption is too high, with the possibility of blowing the fuse No. 12. Carry out the following check.

Pump consumption check

The pump power consumption may vary according to:

- Power supply voltage
- Pump running-in
- Regulation pressure
- Delivery filter cleaning

To check the current consumption, proceed as follows

- Disconnect the pump remote control switch connector.
- With key switch set to "**OFF**", connect the jumpers 30-87 on the connector using the tester probes in ammeter function (see figure).
- Check the pump rotation and power consumption



N.B.

THIS CONSUMPTION REFERS TO:

- **POWER SUPPLY VOLTAGE = approx. 12 V**
- **PUMP RUN IN**
- **SYSTEM PRESSURE = 300 KPA (3 BAR)**
- **FUEL FILTER CLEAN**

Electric characteristic

Current consumption:

approx. 3.5 - 4.2 A

The a dirty filter causes an increase of the absorption. If the overpressure valve opens, the pump absorbs approx. 6-7A.

In case of excessive absorption(5A), replace the filter. See pump support overhaul.

If the fault continues, replace the pump.

Fuel filter check

To check the fuel filter inspect the following:

- Free flow
- Current absorbed by the pump. A clogged filter causes:
- Poor performance especially at full power
- Pump absorption increase

N.B.

DO NOT BLOW THE FILTER WITH COMPRESSED AIR. A DAMAGED FILTER MAY CAUSE THE INJECTOR CLOGGING.

Pump bracket overhaul

To remove the pump support from the tank, proceed as follows:

- Disconnect the electric connector.
- Start the engine and wait for the spontaneous stop.
- Clean the tank and the pump support (wash and blow with compressed air, if necessary).
- Disconnect the delivery and return pipes by the quick unions.



CAUTION

PREVENT ANY FUEL SPRAYING.

- Loosen the pump support mounting ring nut (RH threading).



- Remove the pump support and the sealing gasket.

N.B.

WHEN EXTRACTING, BE CAREFUL NOT TO DEFORM THE FLOATING ARM.



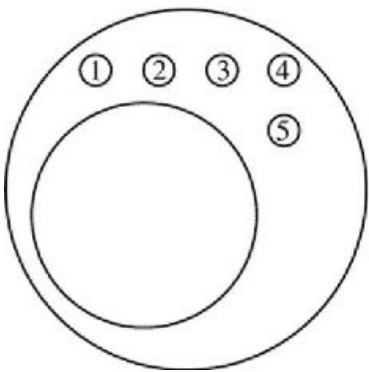
To replace the components, proceed as follows:

(1) Level indicators:

- Note the assembly position and the path of the two connecting wires.

Pos 2 = wire connected to the circuit

Pos 3 = wire connected to the mobile arm



Pass the wires through the hole obtained between filter and pressure regulator.

- Disconnect and extract the wires
- Using a screwdriver on the retain tab as shown in the figure, extract the level indicator from the support



- Level indicator check

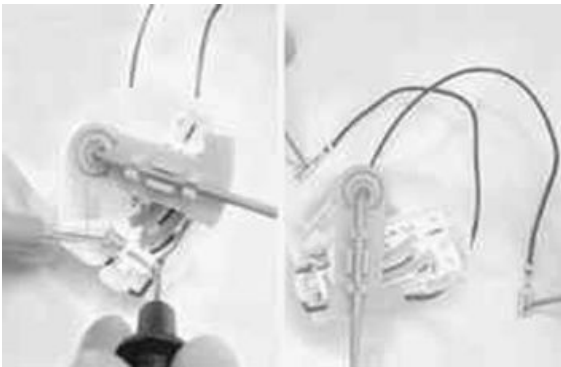
The check may also be carried out before removal from the support.

Measure the resistance between the two level indicator wires.

Moving the float arm, check that the resistance is subject to gradual variations according to the arm motion.

LIMIT VALUES

	Specification	Desc./Quantity
1	Empty tank position:	95 - 105 Ω
2	Full tank position:	0 - 9 Ω



- Repeat the operations in the reverse order for re-assembly.

(2) Pressure regulator:

- Remove the locking spring
- Extract the pressure regulator with sealing rings.

N.B.

TO OVERCOME THE RESISTANCE OF THE O-RINGS, LEVER WITH A SCREWDRIVER THROUGH THE OPENINGS OBTAINED ON THE STOP INSERTION SIDE.

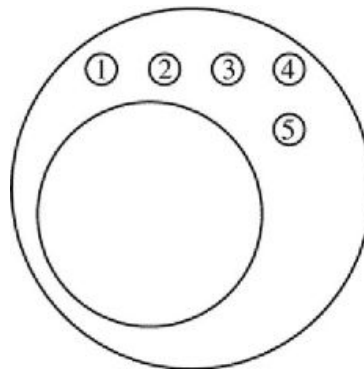
- Lubricate the O-rings and repeat the operations in the reverse order for re-assembly.



(3) Fuel pump

- Note the position of the power supply wires on the support
pos 1 = positive (red)
pos 4 = negative (black)

- Disconnect the power supply cables



- Cut the delivery pipe mounting band on the support.



- Remove the pump mounting washer



- Remove the filter coupling pipe
- Remove the pump with annular support and pre-filter.



- If the pump requires replacement, remove the pre-filter and the annular support.
- For re-assembly, perform the removal operations in the reverse order using a new band for the delivery pipe and a new pump mounting washer.



N.B.

TO CLEAN THE PRE-FILTER, USE PETROL AND COMPRESSED AIR.

Orientate the pump properly.



(4) Fuel filter

The fuel filter is supplied already assembled with the pump support.

To replace the support, move the level indicator, the pressure regulator and the pump from the old to the new support.

For these operations, follows the instructions given above.



Pump bracket installation

- Before reassembling, carefully check the tank cleaning.

In case of dirt or water, remove the tank.

- Install the sealing gasket on the pump support.

- Introduce the pump into the tank being careful not to deform the level indicator arm.



- Place the sealing gasket on the tank.

- Install the pump support onto the seat aligning the connector with the scooter longitudinal axle.

N.B.

AN INCORRECT ORIENTATION MAY IMPAIR THE LEVEL INDICATOR PERFORMANCE.



- Screw the mounting ring nut and tighten thoroughly.

Locking torques (N*m)

Electric pump locking ring nut 20

- Connect the feeding circuit pipes again and check the proper introduction by pulling and turning upwards.

- Reconnect the electric connector.

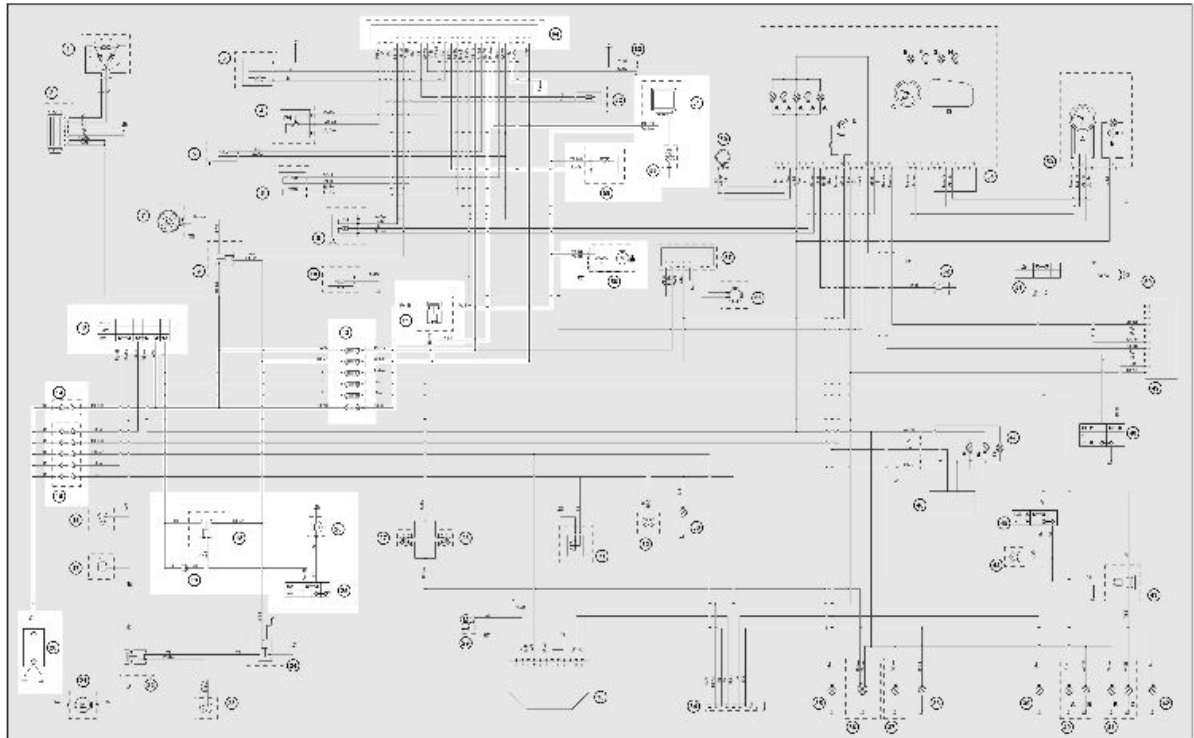
- Recharge the system with at least 4÷5 timings (key switch «OFF-ON»)

N.B.

DO NOT START THE PUMP BEFORE REFILLING THE TANK. FAILURE TO OBSERVE THIS RULE CAN DAMAGE THE PUMP.

- Check that the feeding system quick couplings seal is efficient.

Inspecting the injector circuit



KEY

- 11. Injection load remote control
- 12. Key switch
- 13. Fuse box A
- 14. Main fuse
- 15. Fuse box B
- 18. Engine stop remote control
- 19. Diode
- 20. Battery
- 25. Engine stop switch
- 26. Centre stand switch
- 56. Fuel pump / fuel level transmitter
- 58. Fuel injector
- 59. Spark plug
- 61. HV coil
- 64. Fuel injection electronic control unit

1 - Connect the diagnostic tester. Select the menu on the "ACTIVE DIAGNOSIS" function.

Select the "INJECTOR" function.

YES go to 2

Specific tooling

020460Y Scooter diagnosis and tester



2 - Enable the function with continuous power supply on and engine off. The control unit controls the fuel pump continuously and at the same time starts the injector opening. The injector openings are repeated for a few seconds.

YES go to 3

3 - Acoustically check the injector openings and wait for the tester results

YES go to 4 NO go to 5

4 - 5 injector openings detected. The injection tester displays "test successful".

YES go to 7

5 - No injector openings detected. The injection tester displays "test failed".

YES go to 9 NO go to 6

6 - No injector openings detected. The injection tester displays "test successful".

YES go to 8

7 - The injector control circuit is efficient. Perform the injector hydraulic check.

8 - The injector control circuit is efficient. Repeat the acoustic check and perform the injector hydraulic check for safety reasons.

9 - Select the menu on the "ERRORS" function. Check whether the injector failure message only is displayed.

YES go to 14 NO go to 10



10 - There are also fault messages for: pump relay
YES go to 13 NO go to 11



11 - There is also a fault message for the HV coil.

YES point 12

12 - Check the power supply circuit with the fuse 12 and the remote control switch. Common feeding to the fuel pump.

13 - Check the pump relay control circuit

14 - Install the special tool between the injection system and the control unit.

YES go to 15

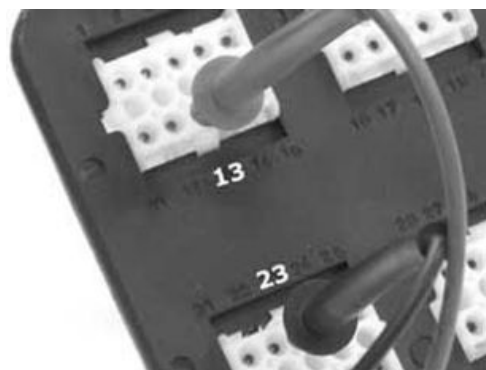
Specific tooling

020481Y Control unit interface wiring

15 - Arrange a multimeter with positive prod on pin 13 and negative prod on pin 23. Set the switch to "ON" with switch to "RUN" and side stand raised. Check the presence of battery voltage during the fuel pump timing.

13 - 23 = battery voltage for 2 seconds.

YES go to 16 NO go to 17

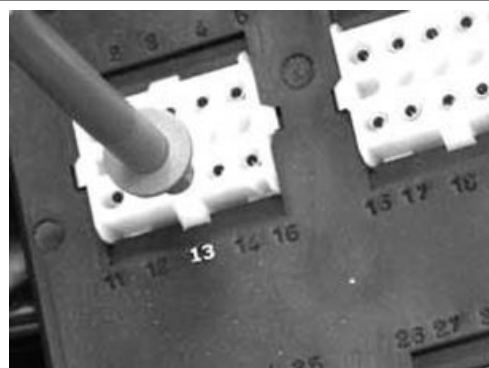


16 - The injector electric circuit is steady Repeat the checks. If the fault continues, check the control unit connector. If necessary, replace the electronic control unit.

17 - Repeat the test using the resistance multimeter. Check the resistance between pin 13 and pin 87 (black/green cable) of the pump remote control switch.

13 - black/green = $14.5\Omega \pm 5\%$ (resistance of the injector)

YES go to 19 NO go to 18



18 - No continuity. Disconnect the connector and repeat the resistive check directly at the injector terminals.

Resistance = $14.5 \Omega \pm 2\%$

YES go to 21 NO go to 22



19 - Check the earth insulation of the injector negative line. Disconnected control unit and injector connectors.

13 - 23 = Ω infinity

NO go to 20

20 - Repair or replace the cable harness.

21 - Check the continuity between the injector power supply connector (red - yellow) and pin 13. Restore the continuity, if required, or replace the wiring

22 - Replace the injector.

Inspecting the injector hydraulics

To check the injector it is advisable to remove the intake manifold along with throttle body and injector.

The injector should be removed from the manifold only if necessary.

For these operations, see the "thermal unit and timing system" chapter

1 - Connect the diagnostic tester. Use the socket in the under-saddle compartment.

Install the fuel pressure check kit special tool.

In this case, the injector can be connected directly to the tool quick couplings.

AHEAD go to 2



Specific tooling

020460Y Scooter diagnosis and tester

020480Y Petrol pressure check set

2 - Prepare a graduated container with minimum capacity of 100 cm³ and a resolution of 10-20 cm³. Connect the injector to the wire supplied with the injection tester. The wire is provided with alligator clips for direct connection to the battery.

Prepare an auxiliary battery.

Set the switch to "**ON**" with switch to "**RUN**" and stand raised.

Select the "active diagnosis" function.

Start the pump diagnosis.

During the first 30 seconds of pump diagnosis, power the injector by the wire and the auxiliary battery for 15 seconds.

Collect the fuel delivered by the injector into the graduated container.

Power supply pressure = 300 KPa (3 BAR)

Quantity delivered = approx. 40 cm³

YES go to 3 NO go to 4



3 - Perform the injector sealing test.

Dry the injector outlet with a blast of compressed air. Activate the fuel pump. Wait for one minute, making sure there are no leaks coming from the injector. Slight oozing is normal.

Value limit = 1 drop per minute

YES go to 5 NO go to 6



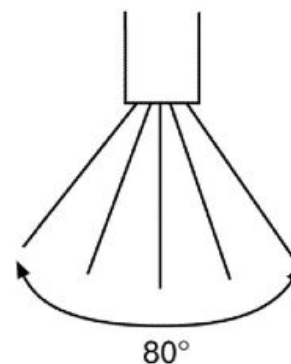
4 - Higher quantities are not expected.

For lower quantities, replace the injector (THERMAL UNIT AND TIMING SYSTEM).

5 - The injector is conforming.

6 - Repeat the test. If the fault continues, replace the injector (THERMAL UNIT AND TIMING SYSTEM)

The injector atomisation cannot be checked by simple methods. The injector is provided with 5 holes whose angulation forms a jet with a taper of



about 80°. The jet thus formed impinges both intake valves.

N.B.

- AN INJECTOR WITH LOW FLOW RATE AFFECTS THE MAXIMUM PERFORMANCE.
- AN INJECTOR WITH POOR SEAL AFFECTS IDLING AND THE START-UP FEATURES AFTER A SHORT STOP WITH HOT ENGINE.
- IN CASE OF CLOGGING OF THE INJECTOR, IT IS NECESSARY TO REPLACE IT, ALONG WITH THE FUEL FILTER CONTAINED IN THE TANK. CAREFULLY CLEAN THE SYSTEM AND THE TANK.

Troubleshooting

1 - A failure of the EMS system is more likely to be due to the connections than to the components. Before searching the EMS system for failures, perform the following checks:

SUGGESTION FOR TROUBLESHOOTING

	Specification	Desc./Quantity
1	1. Power supply	- Battery voltage - Burnt fuse - Remote control switches - Connectors
2	2. Chassis earth	
3	3. Fuel supply	- Faulty fuel pump - Dirty fuel filter
4	4. Ignition system	- Faulty spark plug - Faulty coil - Faulty screened cap
5	5. Intake circuit	- Dirty air filter - Dirty by-pass circuit - Faulty stepper motor
6	6. Other	- Wrong distribution timing - Wrong idle speed carburetion - Wrong reset of the throttle valve position sensor

2 - Failures to the EMS system may depend on loosened connectors. Make sure that all connections are properly implemented.

Check the connectors being careful of the following: 1. check that terminals are not bent. check that connectors are properly engaged.

Check whether the failure changes if the connector is slightly vibrating.

3 - Before replacing the EMS control unit, check the whole system carefully.

If the fault is fixed by replacing the EMS control unit, install the original control unit again and check whether the fault occurs again.

4 - For troubleshooting, use a multimeter with an internal resistance of more than 10KΩ/V.

Improper instruments may damage the EMS control unit.

The instruments to be preferred have a definition of more than 0.1V and 0.5Ω and an accuracy of more than $\pm 2\%$.

Immobiliser circuit

The EMS system is integrated with the immobiliser antitheft device.

Its functions are:

- Start-up enabled by key recognition.
- Deterrent flashing.



System components

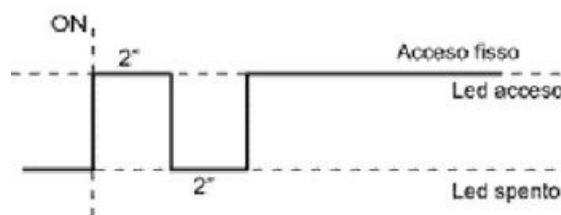
The system consists of:

- EMS system control unit
- Decoder
- Aerial
- Master key (red)
- Service key (black)
- Deterrent and diagnosis LED

Virgin circuit

When control unit (ECU) and decoder are not programmed, the following conditions occur:

- Key switch set to "**OFF**". Deterrent flashing inactive.
- Key switch set to "**ON**". Ignition and injection disabled and LED on with solid light.



When the key switch is set to "**ON**", the LED switches on as shown in the figure.

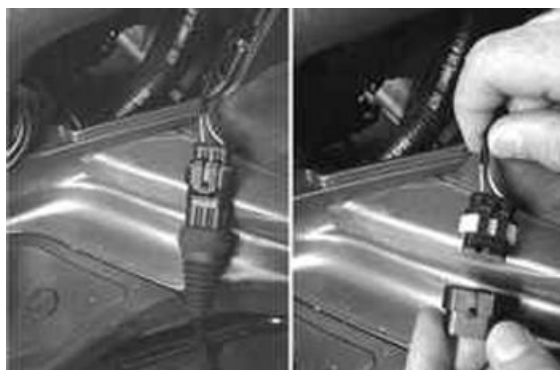
The LED is turned on by the decoder.

The control unit data can be checked by the diagnostic tester.

Specific tooling

020460Y Scooter diagnosis and tester

To connect the diagnostic tester, open the spark plug inspection port and pull out the EMS Diagnosis socket. Remove the protection cap and connect the tester terminal.



Power the diagnostic tester by connecting the terminals to the battery poles, or the specific connector to the socket inside the gloves compartment.



Set the switch to "ON" and select the diagnostic tester menu to the immobiliser function. Scroll the pages to display the control unit data.



N.B.

AN UNPROGRAMMED SYSTEM CANNOT BE DETECTED UPON FIRST FITTING, OR IN CASE THE DECODER AND THE CONTROL UNIT ARE REPLACED CONCURRENTLY.

The information will be as follows:

Unprogrammed control unit «ON»

Start-up disabled «ON»

Key number Zero › 250

Setting the circuit

The electronic ignition system is controlled by the control unit with the integrated Immobilizer system. The immobilizer is an anti-theft system that allows the scooter to be operated only when it is started with coded keys recognised by the control unit. The code is integrated into a transponder inserted into the body of the key. This permits transparent operation for the rider who has to do no more than the normal turn of the key. The Immobilizer system consists of the following components:

- Control unit
- Decoder
- Immobilizer aerial
- Master key with integrated transponder (brown key)
- Service key with integrated transponder (black key)
- H.V. coil
- Diagnostic LED

The diagnostic LED also control the function of the immobiliser lamp. This function is activated every time the key switch is turned to position "OFF" or the emergency stop switch is turned to "OFF" and, in order not to prejudice the battery charge, remains active for 48 hours. When the key switch is turned to "ON", it interrupts the function of the immobiliser lamp and a start enable lamp comes "ON". The time for which this lamp stays on depends on the programming of the control unit. In the event that the LED goes out irrespective of the position of the key switch and/or the instrument panel is not initialised, check:

- Battery voltage is "ON"
- That none of fuses 1, 3, 7 or 8 has blown
- Power supply to the control unit as specified below:

Disconnect the connector from the control unit. Check the following conditions:

With the key switch in position "OFF":

- Battery voltage between terminals 17-23 and terminals 17-chassis ground (continuous power supply). In the event that there is no voltage, check that fuse 1 has not blown and check the corresponding wiring.

With the key switch in position "ON" and the engine stop switch in "RUN":

- Battery voltage between terminals 26-23 and terminals 26-chassis ground (continuous power supply). In the event that there is no voltage, check:

1. The condition of fuse No. 1 and the corresponding wiring.

2. The function of the engine stop remote control.

- Check for voltage on the blue/grey cable at the exit from the engine stop remote control. In the event that there is no voltage, check:

1. The contacts of the key switch.

2. The function of the engine stop switch, then for the presence of earth on the green/blue cable and the engine stop switch with the stand raised and the engine stop switch in position RUN.

3. The function of the diode of the engine stop remote control.

If no fault is found, replace the control unit.

N.B.

AN ACCIDENTAL LOSS OF THE SERVICE KEY PROGRAMMING CAN ARISE FROM GENERAL FAULTS OF THE IGNITION SYSTEM. IN THIS CASE, CHECK THE HV LINE SHIELDING.

In any case it is advisable to use resistive spark plugs.

LED signals

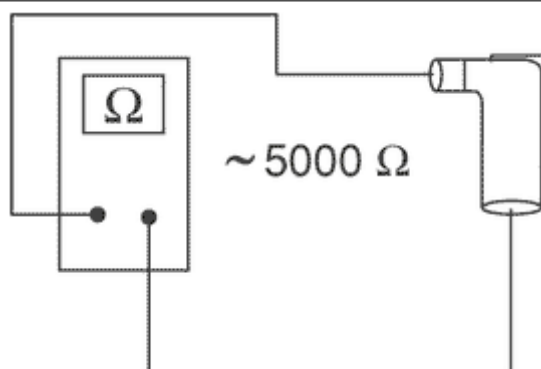
When the ignition system is not encrypted, any key will start the engine but limited to 2000 rpm. The keys can only be recognised when the decoder has been correctly programmed. The procedure for programming a new decoder requires the recognition of the "master" key as the first key to be programmed: this is particularly important as it is the only key that allows the decoder to be reset and reprogrammed for programming the service keys.

The master and service keys must be used to code the system as follows:

- Insert the Master key, turn it to «ON» and keep this position for two seconds (lower and upper limits 1 to 3 seconds).
- Insert the service key and turn it to "ON" for 2 seconds.
- If you have copies of the key, repeat the operation with each key.
- Insert the MASTER key again and turn it to "ON" for 2 seconds.

The maximum time to change keys is 10 seconds. During a single data storage sequence a maximum of 7 service keys are allowed.

It is essential to adhere to the times and the procedure. If you do not, start again from the beginning. Once the system has been programmed, master key transponder, decoder and control unit are strictly matched. With this link established, it is now possible to encode new service keys, in the event of losses, replacements, etc. Each new programming deletes the previous one so, in order to add or eliminate keys, you must repeat the procedure using all the keys you intend to keep using.



If a service key should become un-coded, the efficiency of the high voltage circuit shielding must be thoroughly inspected: In any case it is advisable to use resistive spark plugs.

Characteristic

MASTER key:

BROWN KEY

SERVICE key:

BLACK KEY

Checking master-box data

Connect the diagnostic tester.

Set to "ON" and select the immobilizer function.

Scroll the pages the find the data.

Specific tooling

020460Y Scooter diagnosis and tester



The information will be as follows:

- Blank control unit "**OFF**"
- Start-up disabled "**OFF**"
- Number of keys 2*

*The number denotes how many keys have been used for programming, master key included.

Resetting the circuit

1 Replacing the small cylinder

- Remove the original master key transponder and install it on the master key of the new cylinder.
- Program the system again as described above.

2 Decoder replacement

When the decoder is replaced it is necessary to program the system again.

Programming is indispensable for the engine start-up. (see System programming).

3 Control unit replacement

Programming is indispensable when the control unit is replaced to enable the engine start-up.

In this case it is sufficient to switch to "ON" using the master key.

N.B.

- THE SERVICE KEY (BLACK-COLOURED) IS NOT USED FOR PROGRAMMING.

- WHEN NOT PROGRAMMED, THE CONTROL UNIT ALLOWS NO FUNCTIONAL DIAGNOSIS ON THE ENGINE.

4 Replacing or duplicating service keys

Keys can be duplicated using the blank keys and the original master key.

A copy may also be requested using the scooter CODE CARD.

Program the system again using the master key and all service keys (see System programming).

N.B.

THE CODE CARD CAN ONLY BE USED WHEN THE ORIGINAL MASTER KEY IS AVAILABLE.

Diagnostic codes

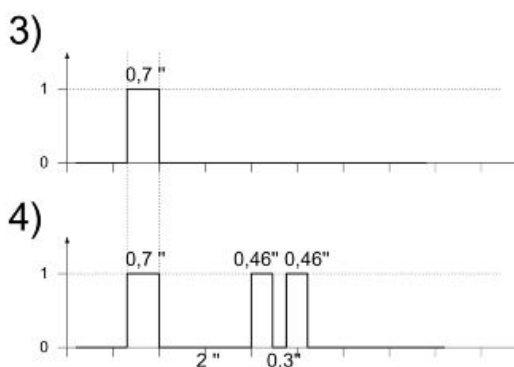
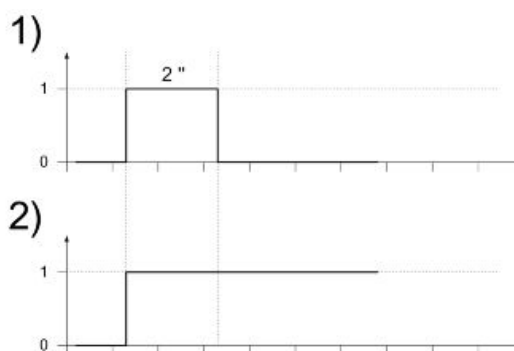
The immobiliser system is tested each time the ignition-key switch is turned from OFF to ON. During this diagnostics phase a number of control unit statuses can be seen and various light codes displayed. Regardless of the code transmitted, if at the end of the diagnosis the led remains off permanently, the ignition is enabled. If, however, the led remains on permanently, it means the ignition is inhibited:

1. New decoder - key inserted: a single 2 second flash is displayed, after which the LED remains off permanently. The keys can be stored to memory, the scooter can be started but with a limitation imposed on the number of revs.

2. New decoder - transponder missing or illegible: The LED is permanently ON; in this condition, no operations are possible, including starting of the scooter.

3. Decoder programmed - service key inserted (normal operating condition): a single 0.7 second flash is displayed, after which the LED remains off permanently. The engine can be started.

4. Decoder programmed - master key inserted: a 0.7 sec. flash is displayed followed by the LED remaining off for 2 sec. and then by short 0.46 sec. flashes the same number of times as there are keys stored in the memory including the Master key. When the diagnosis has been completed,



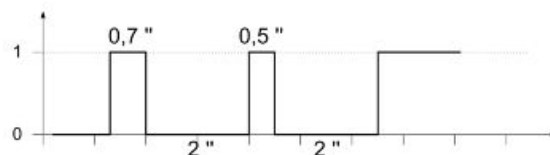
the LED remains permanently OFF. The engine can be started.

5. Decoder programmed - fault detected: a light code is displayed according to the fault detected, after which the LED remains on permanently. The engine cannot be started. The codes that can be transmitted are:

- Code 1 flash
- 2 flash code
- 3 flash code

Code 1

A one-flash code indicates a system where the serial line is not present or is not detected. Check the Immobilizer aerial wiring and change it if necessary.

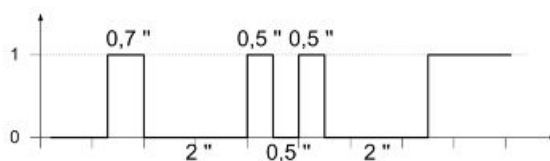


Code 2

Code 2 flashes signifies a system where the decoder does not recognise the transponder signal.

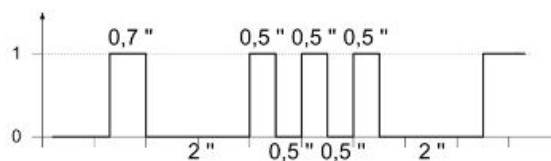
This might depend on the inefficiency of the immobiliser aerial or the transponder.

Turn the switch to ON using several keys: if the code is repeated even with the Master key, check the aerial wiring and change it if necessary. Otherwise replace the faults key and/or reprogram the decoder. If the problem persists, replace the decoder.



Code 3

Code 3 flashes signifies a system where the decoder does not recognise the key. Turn the switch to ON using several keys: If the error code is repeated even with the master key, replace the decoder. If this is not the case, perform a reprogramming.



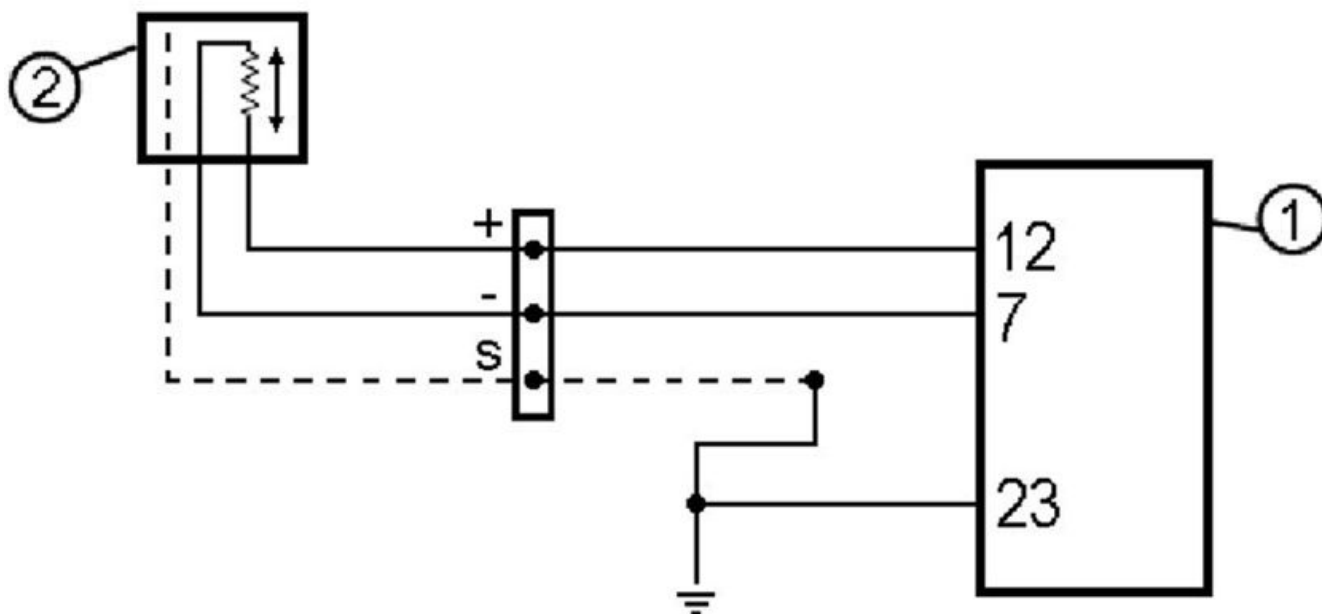
Tachometer

Electric characteristic

TERMINAL: 7 - 12

CONDITIONS : Start up engine speed

STANDARD: approx. 0.8 - 4.5 V



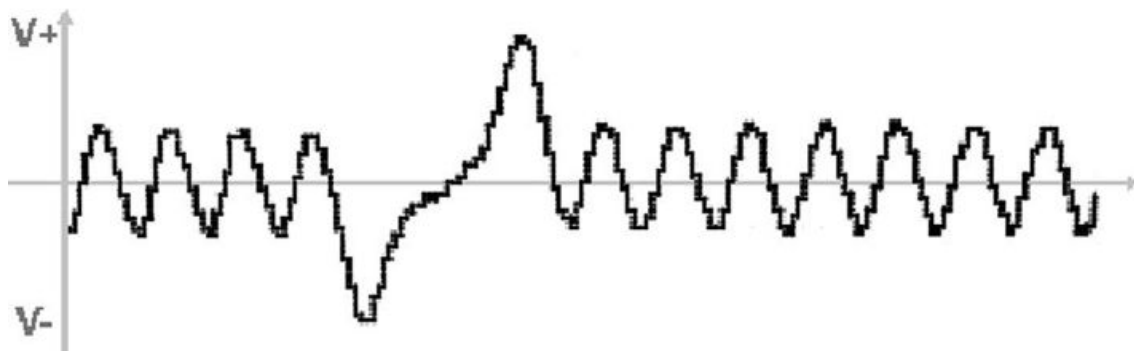
CIRCUIT LAYOUT

	Specification	Desc./Quantity
1	electronic control unit	
2	Engine rpm sensor	

The sensor allows the rotations and the angular position of the crankshaft to be recognised by reference to the TDC. Since the wheel speed sensor is pivoted on the camshaft it is also possible to recognise the 4-stroke cycle. Such solution allows controlling the injector and the spark plug every two revolutions of the crankshaft.

The sensor is of the reluctance variation type and is therefore comparable to an alternate current alternator that powers the control unit.

The signal frequency is interrupted by the vacuum generated by the two missing teeth on the wheel speed sensor.

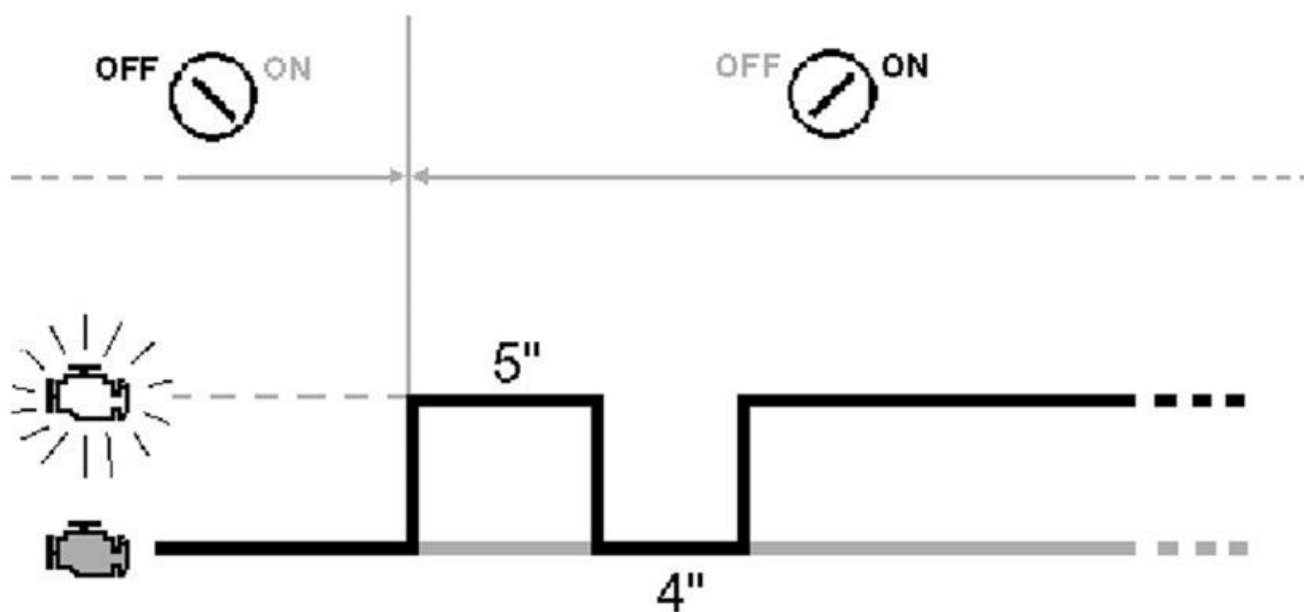


The sensor signal is fundamental for obtaining starting of the engine.

The CPU autodiagnosis is enabled on this circuit in 2 different ways based on use conditions.

Right after turning to "ON" (Power under the panel present in the CPU), the continuity and isolation of the sensor and related circuit are checked.

Any faults discovered in this phase are signalled via the injection light.



The fault continues to be signalled, but the circuit is only checked when turning to "ON". Therefore faults which occur or disappear after turning to "ON" are not acknowledged.

During and after the start phase, the autodiagnosis checks the alternating current produced by the sensor (synchronisation of the signal panel).

If a signal panel is detected which is not perfectly synchronised, corrective interventions are applied used to reconstruct the cycle. In this case the autodiagnosis records the number of lost synchronisations and signals the fault via the injection light.

The light remains on during the period the cycle is reconstructed.

If the revolution timing signal is completely missing due to mechanical faults or lack of magnetic activity, it will be impossible to start the engine (or it will stop while driving) and the autodiagnosis will not be able to record any faults.

To check the sensor and related circuit, proceed as follows:

1 - Connect the scooter tester.

Select the function "**ERRORS**" in the menu.

Check for any faults on the «**Signal panel**».

YES go to 2 NO go to 3

Specific tooling

020460Y Scooter diagnosis and tester

2 THE FAULT HAS BEEN RECORDED IN MEMORISED STATUS:

The signal panel may be synchronised with possibility of starting. The fault is probably occasional.

N.B.

A NON-CONFORMING SIGNAL PANEL FAULT MAY ALSO BE DETECTED IF THE ENGINE STOPS AFTER A FAULT INVOLVING IDLING.

THE FAULT HAS BEEN RECORDED IN CURRENT STATUS:

The control circuit gave a negative result when switching to "**ON**".

AHEAD go to 8

3 Select the "**PARAMETERS**" function on the menu.

Check the number of «**lost synchronisations**»:

1 TOOTH and > 1 TOOTH

YES go to 4 NO go to 5

4 THE INDICATION INCREASES PROGRESSIVELY OVER TIME WITH THE ROTATION OF THE ENGINE.

AHEAD go to 8

5 INDICATION = 1-3

THE RPM-TIMING CIRCUIT IS IN CONFORMANCE.

Make an attempt to start and use the parameters function to check for the "rpm engine" indication.



YES go to 6 NO go to 7

6 The signal panel is in conformance.

7 CHECK THE AIR GAP AND MAGNETIC ACTIVITY OF THE SENSOR.

See engine mechanics.

8 Check the sensor and related connection circuit with the control unit.

AHEAD go to 9

9 Install the connection wiring between the control unit and injection system. Do not make the connection with the control unit.

CONTINUE at 10

Specific tooling

020481Y Control unit interface wiring

10 Install the connection connector between the rpm timing sensor and injection system.

Measure the sensor resistance by connecting a multimeter between the terminals marked + and - (see the "Electrical system" chapter).

RESISTANCE OF THE REVOLUTION TIMING SENSOR: (AT 25°C)

	Specification	Desc./Quantity
1	Model with 1 clamp:	860 $\Omega \pm 130 \Omega$
2	Model with 2 clamps:	680 $\Omega \pm 100 \Omega$

YES go to 11 NO go to 12



11 - Check the earth isolation between a pole and the shielding.

(see the "Electrical system" chapter).

Electric characteristic

S - + =

infinite ($>M\Omega$)

YES go to 13 NO go to 12



12 - Replace the revolution sensor.

13 - Reconnect the revolution timing sensor connector.

Repeat the resistance check through the injection wiring pin 7 pin 12.

Electric characteristic

7-12 =

680 $\Omega \pm 100 \Omega$ (Model with 2 clamps)

7-12 =

890 $\Omega \pm 130 \Omega$ (Model with 1 clamp)

The value should be very close to that detected directly by the sensor.

YES go to 17 NO go to 14

14 - Higher or infinite resistance.

YES go to 15 NO go to 16

15 - Check the connectors carefully. Disconnect and check the continuity between connector and pin 7-12

Electric characteristic

Connector - 7 =

Continuity

Connector - 12 =

Continuity

Fix the connectors or replace the cable harness.

16

Electric characteristic

Resistance

0

Repair or replace the injection wiring (short circuit)

17 - Check the earth insulation again.

Electric characteristic



7-23 =

infinite (>1MΩ)

YES go to 19 NO go to 18

18 - Check the sensor and control unit connectors.

Repair or replace the injection wiring

19 - Measure the alternated voltage between pins 7 and 12 with engine at start-up speed.

Electric characteristic**7-12 =**

approx. 0.8 - 4.5 V eff

Revolution speed =

approx. 300-400 rpm

YES go to 20 NO go to 21

20 The sensor circuit is in conformance.

Use the parameter function to check if the engine rpm indication is present when trying to start.

If not, carefully check the CPU connection connector and replace it if necessary.

21 Check the air gap and magnetic activity of the sensor.

See the "Combustion unit and distribution" chapter.

If there is no magnetic activity replace the sensor.

N.B.

-THE SENSOR CABLE MUST BE PROPERLY INSTALLED FOR SERVICING.

-DO NOT FORCE THE CABLE.

-A POOR CABLE SHIELDING CAN IMPAIR THE ENGINE PERFORMANCE AT HIGH SPEED.



HT coil

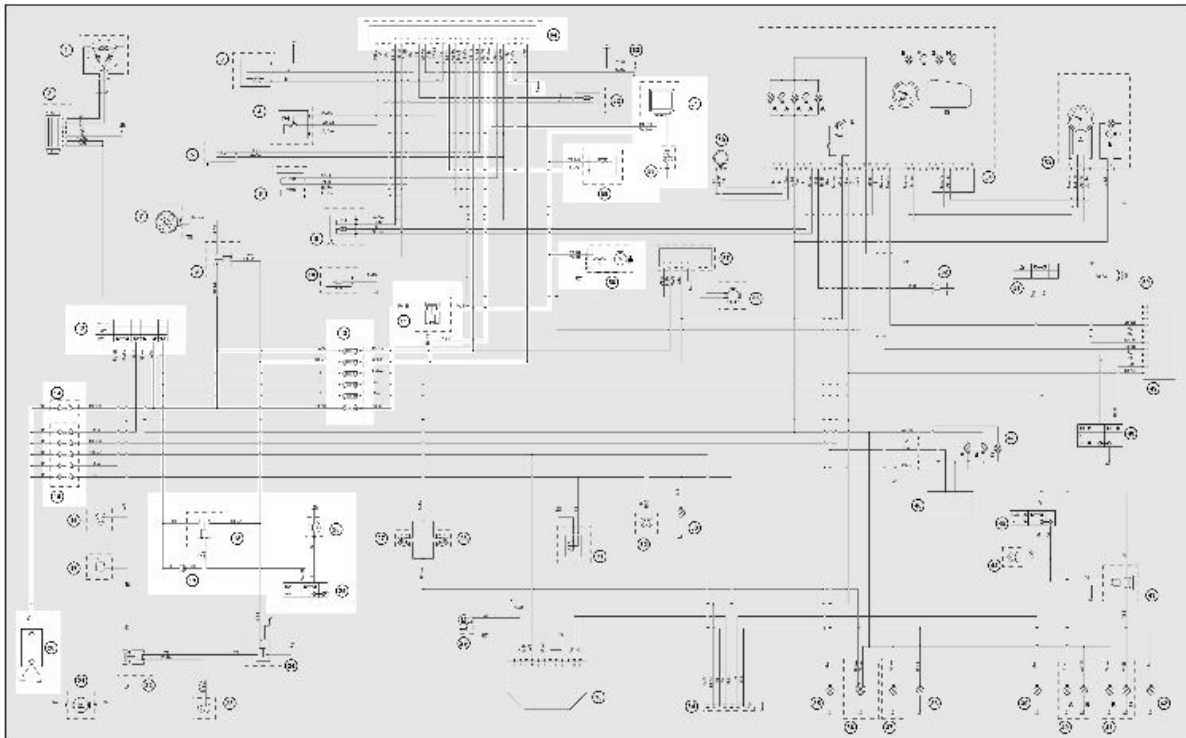
This section describes the ignition system operation.

Circuit diagram**Electric characteristic**

TERMINALS: 20 - 23

CONDITIONS : During the pump timing with engine off.

STANDARD: Battery voltage

**KEY**

- 11. Injection load remote control
- 12. Key switch
- 13. Fuse box A
- 14. Main fuse
- 15. Fuse box B
- 18. Engine stop remote control
- 19. Diode
- 20. Battery
- 25. Engine stop switch
- 26. Centre stand switch
- 56. Fuel pump / fuel level transmitter
- 58. Fuel injector
- 59. Spark plug
- 61. HV coil
- 64. Fuel injection electronic control unit

The ignition system is integrated with the injection and is of the inductive high efficiency type.

The control unit manages two important parameters:

- Ignition advance

This is optimised according to the engine rpm, to the engine load, temperature and ambient pressure

With idle engine, it is optimised to obtain the stabilisation of the speed at 1450 ± 50 R/1'. - Magnetisation time

The coil magnetisation time is controlled by the control unit. The ignition power is increased during the engine start-up.

The injection system recognises the 4-stroke cycle and therefore, ignition is only controlled during compression.

To check the ignition circuit, proceed as follows:

1 - Connect the diagnostic tester. Select the menu on the "ACTIVE DIAGNOSIS" function. Start the HV coil check with switch set to "ON", switch to "RUN" and side stand raised. Wait for the tester to display: "TEST SUCCESSFUL"

YES go to 3 NO go to 2

Specific tooling

020460Y Scooter diagnosis and tester

2 - The tester displays: "TEST FAILED". Repeat the test and wait for the tester to display: "TEST SUCCESSFUL"

YES go to 3 NO go to 4

3 - Select the menu on the "ERRORS" function. Check the presence of current or stored errors relating to the H.V. coil.

YES go to 6 NO go to 5

4 - Test failed

YES go to 6

5 - The coil control circuit is efficient.

Check the H.V. coil secondary, the cable and the screened cap

6 - Install the special tool between the injection system and the control unit.



Measure voltage between pins 20 and 23 of the specific

Specific during the timing phase of the fuel pump.

To start the timing, set the switch to "ON" with switch to "RUN" and side stand raised.

Electric characteristic

20-23 =

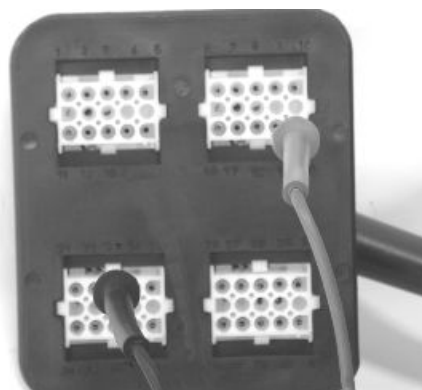
Battery voltage (coupled to the pump rotation -2 seconds).

If you want to increase the test time, enable the

"pump relay diagnosis" function

(30 seconds)

YES go to 7 NO go to 8



7 - The coil primary control circuit is efficient.

Carefully check the connectors to the control unit and to the coil.

Replace the control unit, if necessary.

8 - Disconnect the connector to the H.V. coil primary.

Repeat the voltage check between the black-green wire and earth.

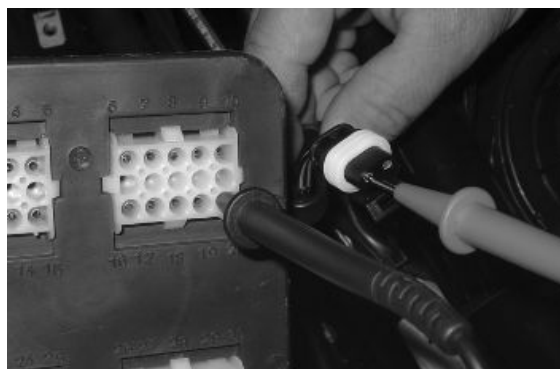
Electric characteristic

Black-green-23 =

battery voltage

(coupled to the pump rotation-2 seconds).

YES go to 10 NO go to 9



9 - Check the black-green wire continuity.

Repair or replace the wiring.

N.B.

A FAILURE OF THE REMOTE CONTROL SWITCH WOULD CAUSE THE PUMP ROTATION FAILURE

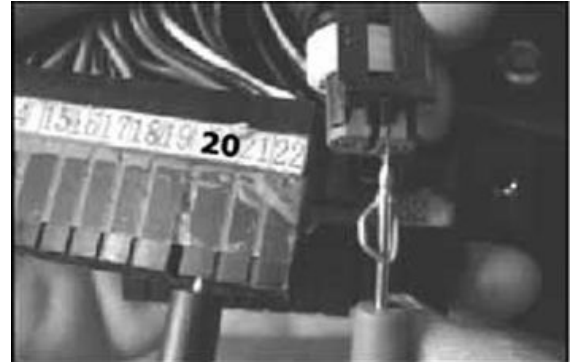
10 - The positive power supply is conforming. Check the continuity between the pink-black wire of the connector and pin 20.

Electric characteristic

Pink-black-20 =

Continuity

YES go to 12 NO go to 11



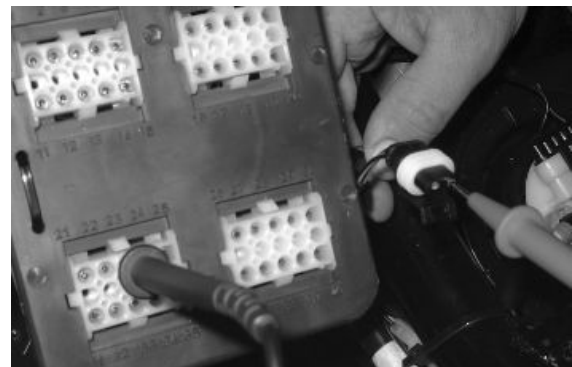
11 - Check the continuity of the pink-black wire in the two systems.

Electric characteristic

Pink-black (coil connector)-20 =

Continuity

YES go to 12 NO go to 13



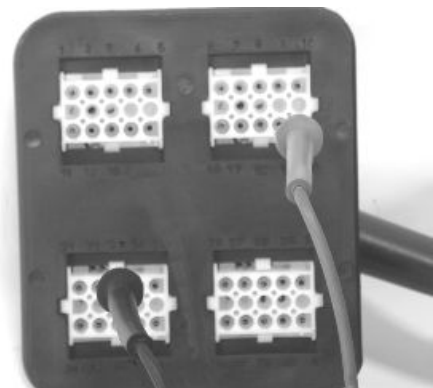
12 - Check the earth insulation of the negative line.

Electric characteristic

20-23 =

Ω infinite ($>1M\Omega$)

YES go to 15 NO go to 14



13 - Repair or replace the faulty system. Repeat the check with the menu on "ACTIVE DIAGNOSIS".

14 - Repeat the earth insulation check in the two sections. Repair or replace the wiring. Repeat the check with the menu on "ACTIVE DIAGNOSIS" H.V. coil control simulation. Delete the errors stored in memory.

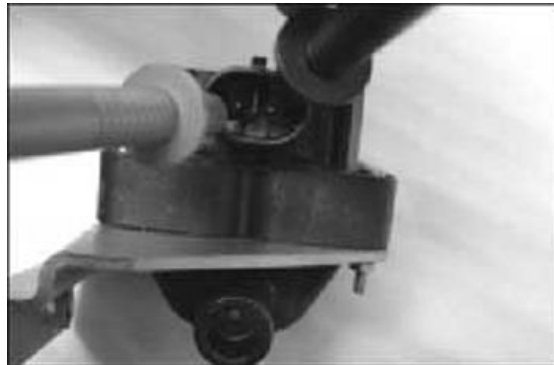
15 - Check the continuity of the H.V. coil primary. See figure.

Electric characteristic

Primary resistance =

$0.5 \pm 8\%$

YES go to 16 NO go to 19



16 - Check the earth insulation of the primary circuit
Measure between one of the primary terminals and earth.

Electric characteristic

Primary-earth =

Ω infinite ($>1M\Omega$)

YES go to 17 NO go to 19



17 - Check the secondary resistance.

Measure the resistance between one of the primary terminals and the spark plug cable output

Electric characteristic

Primary HV cable output =

$3.1 K \pm 9\%$

YES go to 18 NO go to 19



18 - The coil is conforming.

19 - Replace the coil

Inspecting the spark plug shielded cap

Measure the shielded cap resistance.

Electric characteristic

Resistance:

5 K Ω

If different values are measured (<1; >20K Ω), replace the shielded cap.



N.B.

A SHIELDLESS CAP OR SPARK PLUG CAN ADVERSELY AFFECT THE INJECTION SYSTEM. FOR INFORMATION ON THE SPARK PLUG, SEE THE «SPECIFICATIONS» AND «MAINTENANCE» CHAPTERS.

Spark advance

The ignition advance is determined electronically on the basis of parameters known by the control unit. For this reason it is not possible to declare the reference values based on the engine rpm.

The ignition timing value is detectable any time using the diagnostic tester.

It is possible to check whether the ignition advance determined by the system does in fact correspond with the value actually activated on the engine, by means of the stroboscopic light.

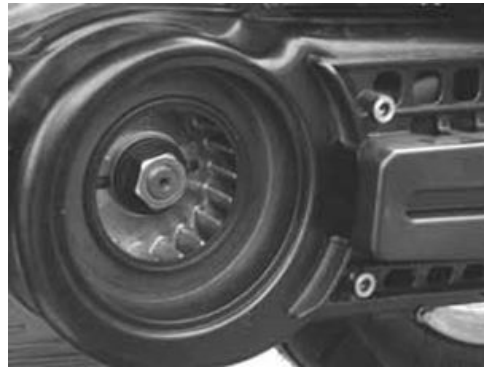
Specific tooling

020460Y Scooter diagnosis and tester

020330Y Stroboscopic light for timing control

Proceed as follows:

- Remove the transmission compartment cover as described in the "automatic transmission" chapter.



- Remove the TDC reference inspection cap between flywheel and crankcase cover. See the "flywheel cover" chapter



- By the driving pulley, turn the engine to find the alignment of the references to identify the TDC.



- Repeat for the reference between driving pulley and engine crankcase.



- Replace the inspection cap on the flywheel side.
- Connect the diagnostic tester.
- Start the engine.
- Select the menu on the "parameter" function.
- Select the stroboscopic light command in the traditional four-stroke engine position (1 spark 2 revs).
- Check that the real values of rpm and ignition advance match those measured using the diagnostic tester.



If the values do not match, check:

- distribution timing
- revolution-timing sensor
- Injection control unit

Coolant temperature sensor

Electric characteristic

TERMINALS: 4 - 22

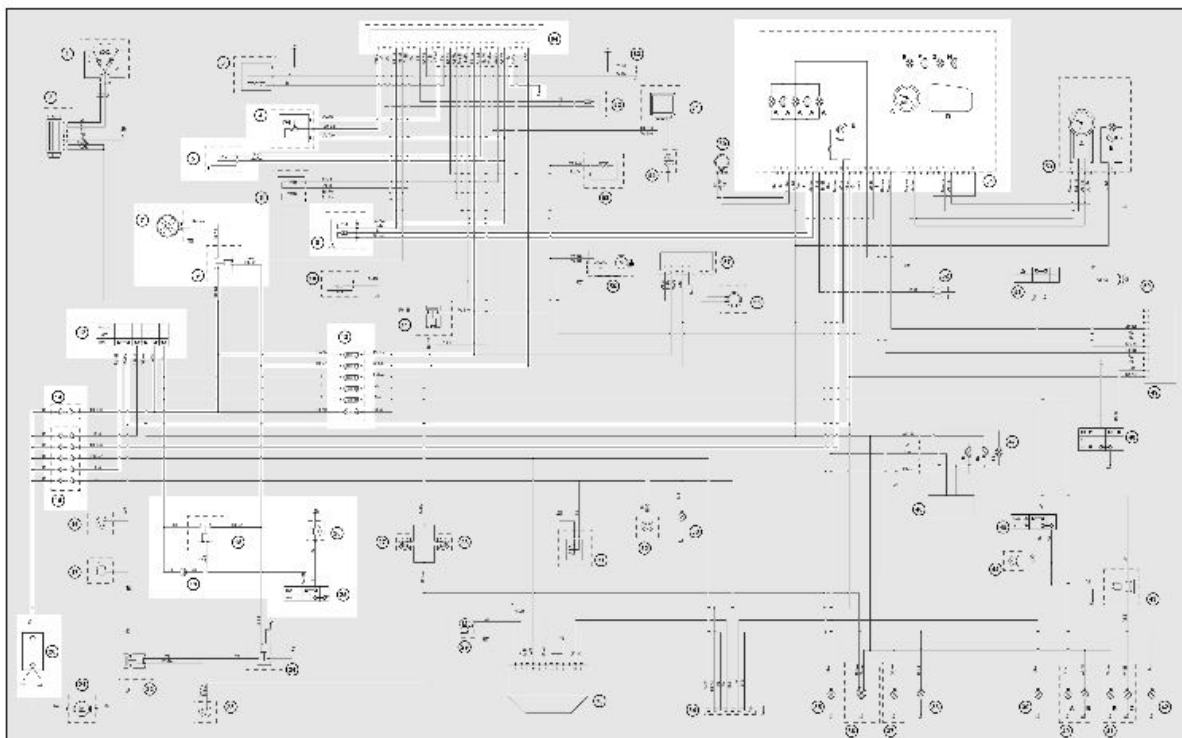
CONDITIONS : coolant temperature

STANDARD:

With connected sensor:

20° = $2500 \pm 100 \Omega$

80° = $308 \pm 6 \Omega$

**KEY**

- 1** Central control unit
- 2** Valve position sensor
- 3** Air temperature sensor
- 4** Coolant temperature sensor
- 5** Digital display

The coolant temperature sensor is installed on the engine head and provides the indications for the digital instrument and for the injection.

It is realised with two electrically different sections.

The injection section is realised with an NTC sensor connected to a 5V powered circuit. The resistance variation causes a variation of the circuit voltage. Such voltage is combined with a temperature value. By this value, the control unit can manage the engine operation, optimising it for all temperatures.

A failure of this circuit causes the switching on of the injection indicator and the tripping of the safeties (among which the electric fan continuous start). In these conditions, the engine works, even though not in an optimum way, always safeguarding the catalytic converter integrity.

A false temperature value that falls within the range of possible temperatures is a failure very difficult to manage. This can cause a failure of the safeties and an improper management of the ignition. Such failure is more easily detected upon the engine start-up.

To check the sensor and related circuit, proceed as follows:

- 1** - Connect the injection diagnostic tester and select the menu on the "errors" function.

Check whether faults have been recorded regarding the coolant temperature sensor.

YES go to 3 NO go to 2

Specific tooling

020460Y Scooter diagnosis and tester

2 - The EMS system has received no indications of temperatures out of the range of possible temperatures.

If you suspect a wrong temperature indication, proceed to perform the following check.

N.B.

**A WRONG TEMPERATURE SIGNAL CAN BE DETECTED BY COUPLING THE ANALOGUE INSTRUMENT INDICATION WITH THE ELECTRIC FAN START.
IN ANY CASE, BEFORE CHECKING THE SENSOR, CHECK THE FILLING AND BLEEDING OF THE COOLING SYSTEM**

3 - Before checking the sensor and the relevant circuit, wait until the engine has cooled down and the scooter has set to the working area temperature.

YES go to 4

4 - Set the switch to "ON" with switch to "RUN" and side stand raised. Select the menu on the "parameters" function. Do not start the engine.

YES go to 5

5 - Check the following values: coolant temperature sucked air temperature ambient temperature The three indications are equal or they are slightly different (e.g. 1° C).

YES go to 6 NO go to 7

6 - The temperature sensor is providing probably correct information.

Check at approx. 80° C.

7 - Install the special tool.

WARNING

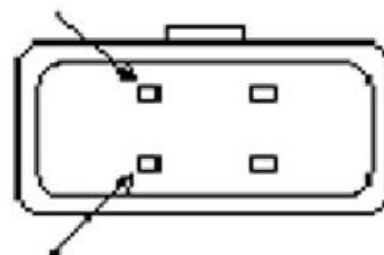
DO NOT CONNECT THE CONTROL UNIT CONNECTOR.

Specific tooling

020481Y Control unit interface wiring

YES go to 8

8 - Disconnect the coolant temperature sensor connector. Measure the sensor resistance between the terminals shown in the figure.
Check that the resistance matches the values declared according to the temperature.



Electric characteristic

TEMPERATURE RESISTANCE

9.6KW -10° C

5.975KW. 0

3.81KW +10° C .

2.5KW +20° C
1.68KW +30° C
0.3KW +80° C

YES go to 10 NO go to 9

9 - Replace the sensor.

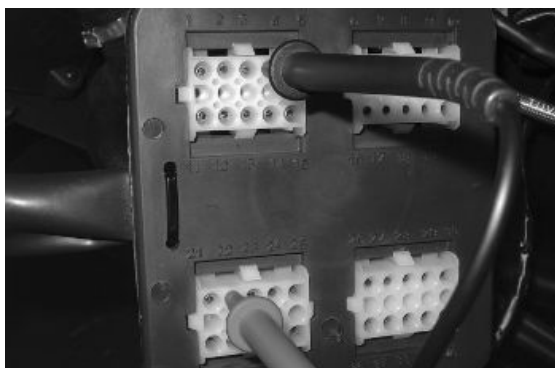
10 - Connect the sensor connector and repeat the resistive check at terminals 4 and 22;

Electric characteristic

4-22 =

Resistance equal to the value directly detected at the sensor.

YES go to 13 NO go to 11



11 - If slightly higher values are detected, check the connectors.

If infinite resistance is detected (>1MW), check the continuity between the two lines with disconnected connectors.

Electric characteristic

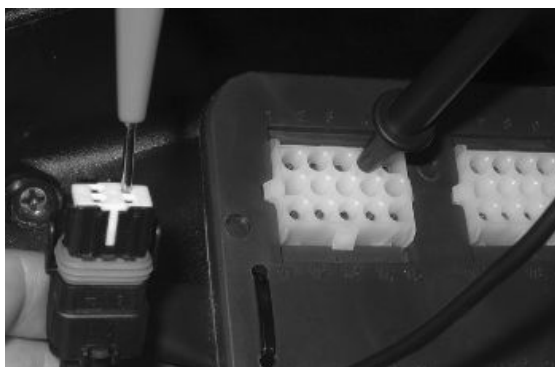
Blue-white-4 =

0W (continuity)

Light blue/green-22 =

0 ohm. (Continuity)

YES point 12



12 - Repair or replace the cable harness.

YES go to 10

13 - Check that the sensor circuit is earth insulated.

Electric characteristic

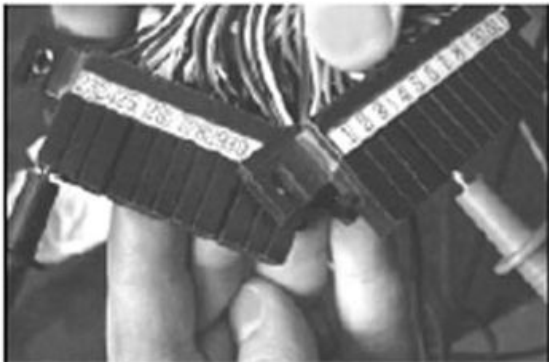
4-23 =

ohm infinite (>1Mohm)

22-23 =

ohm infinite (>1Mohm)

YES go to 15 NO go to 14



14 - Repair or replace the wiring.

Check the air temperature lines and the throttle valve position.

YES go to 13

15 - Connect the special tool to the control unit.
Set the switch to "**ON**" with switch to "**RUN**" and side stand raised.

YES go to 16



Specific tooling

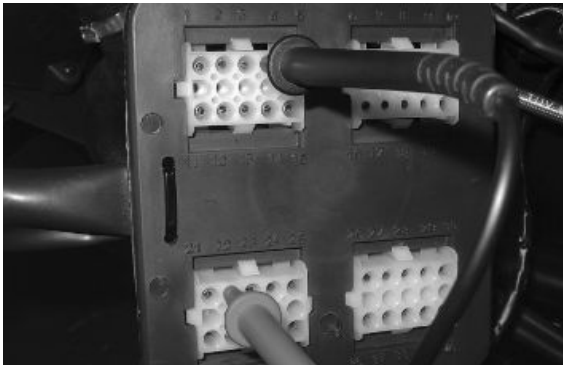
020481Y Control unit interface wiring

16 - Measure voltage at terminals 4 and 22;

TEMPERATURE VOLTAGE

	Specification	Desc./Quantity
1	X V	-10° C
2	X V	0
3	X V	+10° C
4	X V	+20° C
5	X V	+30° C
6	X V	+80° C

YES go to 21 NO go to 17



Electric characteristic**Measured value =**

5±0.2 V

Repeat the wiring and sensor continuity checks.

YES go to 18**18****Electric characteristic****Measured value =**

0 V

Repeat the sensor and circuit earth insulation check.

YES go to 19 NO go to 20**19** - Check the control unit connector.

Check the control unit power supply.

Replace the control unit, if necessary.

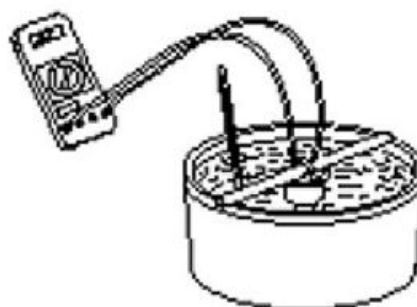
20 - Repair or replace the cable harness.

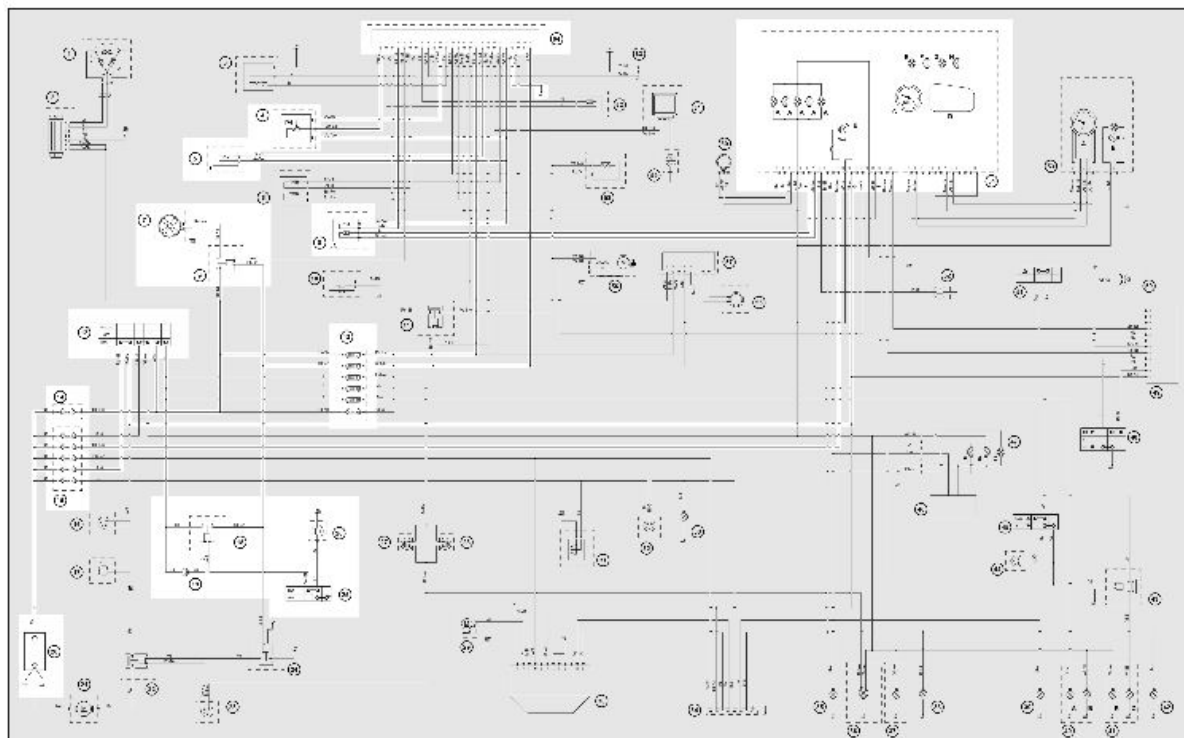
21 - Start the engine and check that voltage decreases gradually according to the temperature increase as per table.

YES go to 22 NO go to 23**22** - The temperature signal is conforming.**23** - Replace the temperature sensor.**N.B.**

FOR A MORE ACCURATE CHECK OF THE SENSOR, REMOVE IT FROM THE ENGINE AND CHECK ITS RESISTANCE AT CONTROLLED TEMPERATURE.

USING A SUITABLE CONTAINER, IMMERSE THE METAL PORTION OF THE SENSOR IN WATER, HEAT GRADUALLY AND READ THE TEMPERATURE AND RESISTANCE VALUES. CHECK THE MATCHING AS PER TABLE

**Intake air temperature sensor****Electric characteristic****TERMINALS:** 18 - 22**CONDITIONS:** Sucked air temperature 20°**STANDARD:** With connected sensor: 3750 ± 200 Ω

**KEY**

- 1** Central control unit
- 2** Valve position sensor
- 3** Air temperature sensor
- 4** Coolant temperature sensor
- 5** Digital display

The sucked air temperature sensor is installed in the bottom side of the throttle body on the filter box side.

The sensor is an NTC and has the same functional layout as the coolant temperature sensor.

This signal is used to optimise the engine performance. Anyway, this data is less important than the coolant temperature signal.

A failure of this circuit causes the control unit to turn on the injection warning light and activate the safety control, thereby ensuring the engine operation.



To check the sensor and related circuit, proceed as follows:

1 - Connect the diagnostic tester.

Select the function "**ERRORS**" in the menu.

Check whether there are any indications regarding the sucked air temperature sensor.

YES go to 3 NO go to 2

Specific tooling

020460Y Scooter diagnosis and tester

2 - The EMS system has received no indications of temperatures out of the range of possible values.

If you suspect a wrong temperature indication, proceed to perform the following check.

3 - Before checking the sensor and the relevant circuit, wait until the engine has cooled down and the scooter has set to the working area temperature.

YES go to 4

4 - Set the switch to "**ON**" with switch to "**RUN**" and side stand raised. On the diagnostic tester, select the «**PARAMETERS**» menu.

YES go to 5

5 - Check the following values:

coolant temperature

sucked air temperature

ambient temperature indicated by the digital instrument.

The three indications are equal or they are slightly different (e.g. 1° C).

YES go to 6 NO go to 7

6 - The sucked air temperature sensor is providing an incorrect information.

7 - Install the special tool. Do not connect the control unit connector.

YES go to 8

Specific tooling

020481Y Control unit interface wiring

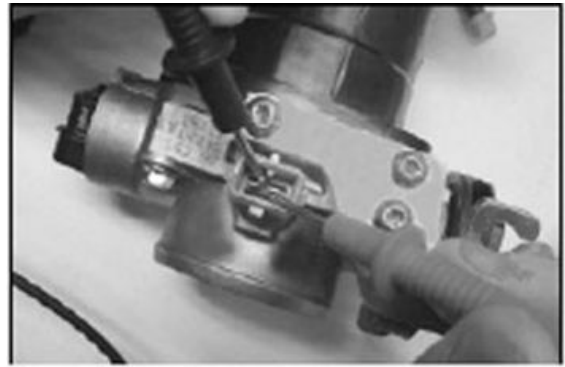
8 - Disconnect the sucked air temperature sensor connector.

Measure the resistance between the sensor terminals. Check that the resistance matches the values declared according to the temperature.

TEMPERATURE RESISTANCE

	Specification	Desc./Quantity
1	9.6 Kohm	-10° C
2	5.975 Kohm	0
3	3.81 Kohm	+10° C
4	2.5 Kohm	+20° C
5	1.68 Kohm	+30° C

YES go to 10 NO go to 9



9 - Replace the sensor.

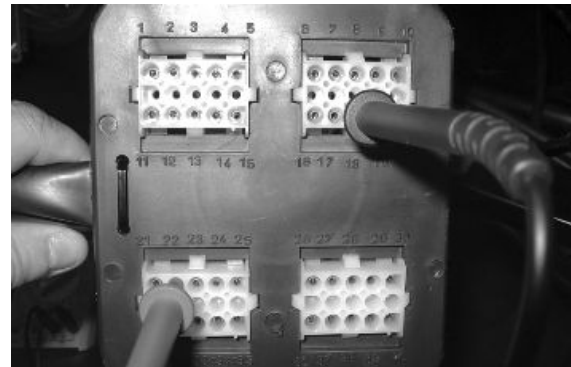
10 - Connect the sensor connector and repeat the resistive check at terminals 18 and 22.

Electric characteristic

18-22 =

Resistance equal to the value directly detected at the sensor.

YES go to 13 NO go to 11



11 - If slightly higher values are detected, check the connectors.

If infinite resistance is detected ($>1\text{Mohm}$) check the continuity between the two lines with disconnected connectors.

Electric characteristic

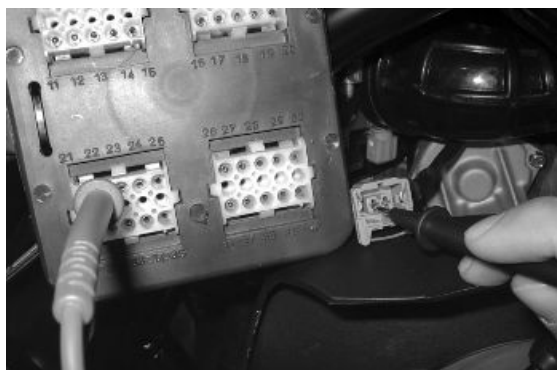
Grey-white-18 =

0 ohm (continuity)

Light blue/green-22 =

0 ohm (continuity)

YES point 12



12 - Repair or replace the cable harness.

YES go to 10

13 - Check that the sensor circuit is earth insulated.

Electric characteristic

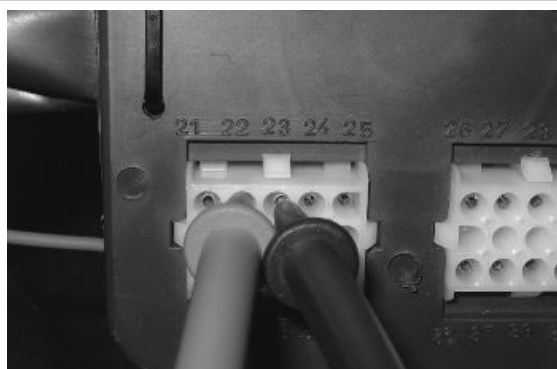
18-23 =

infinite ($> 1 \text{ Mohm}$)

22-23 =

infinite ($> 1 \text{ Mohm}$)

YES go to 15 NO go to 14



14 - Repair or replace the wiring. Check the valve position and the fluid temp. lines.

YES go to 13

15 - Connect the special tool to the control unit.

Set the switch to "ON" with switch in "RUN" and side stand raised.

YES go to 16

Specific tooling

020481Y Control unit interface wiring

16 - Measure voltage at terminals 18 and 22.

Electric characteristic

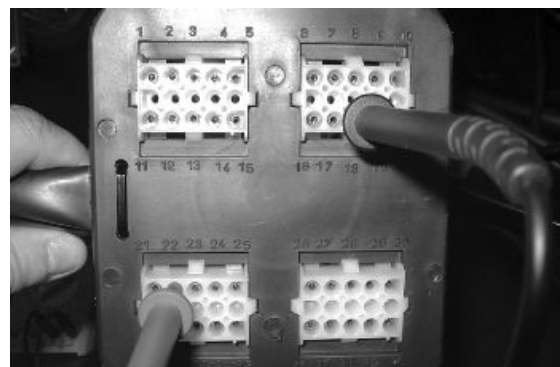
18-22 =

V as in the table.

TEMPERATURE VOLTAGE

	Specification	Desc./Quantity
1	X V	-10° C
2	X V	0
3	X V	+10° C
4	X V	+20° C
5	X V	+30° C
6	X V	+80° C

YES go to 21 NO go to 17



17

Electric characteristic

Measured value =

5±0.2 V

Repeat the wiring and sensor continuity checks.

YES go to 18

18

Electric characteristic

Measured value =

0 V

Repeat the sensor circuit earth insulation check.

YES go to 19 NO go to 20

19 - Check the control unit connector. Check the control unit power supply. Replace the control unit, if necessary.

20 - Repair or replace the cable harness.

21 - Start the engine and check that voltage decreases gradually according to the air filter box temperature increase.

N.B.

WITH MILD WEATHER, 30° C CAN BE EASILY REACHED AFTER A FEW MINUTES OF STOP WITH IDLE ENGINE.

Pressure sensor

This sensor does not have a system since it is directly installed into the control unit.

The sensor allows the control unit to optimise the engine performance based on altimetric variations.

To check the sensor, proceed as follows:

1 - Connect the diagnostic tester.

Select the function "**ERRORS**" in the menu.

Check whether there are any indications regarding the pressure sensor.

YES go to 2 NO go to 3



Specific tooling

020460Y Scooter diagnosis and tester

2 - Replace the injection control unit.

3 - Select the menu on the "**PARAMETERS**" function.

Check that the pressure value in mm/Hg matches that of another scooter or of an external barometer.

Electric characteristic

Max error:

± 20 mmHg

YES go to 4 NO go to 5



4 - The ambient pressure signal is correct.

5 - Replace the injection control unit.

Throttle valve opening sensor

Throttle position sensor (t.p.s.)

Electric characteristic

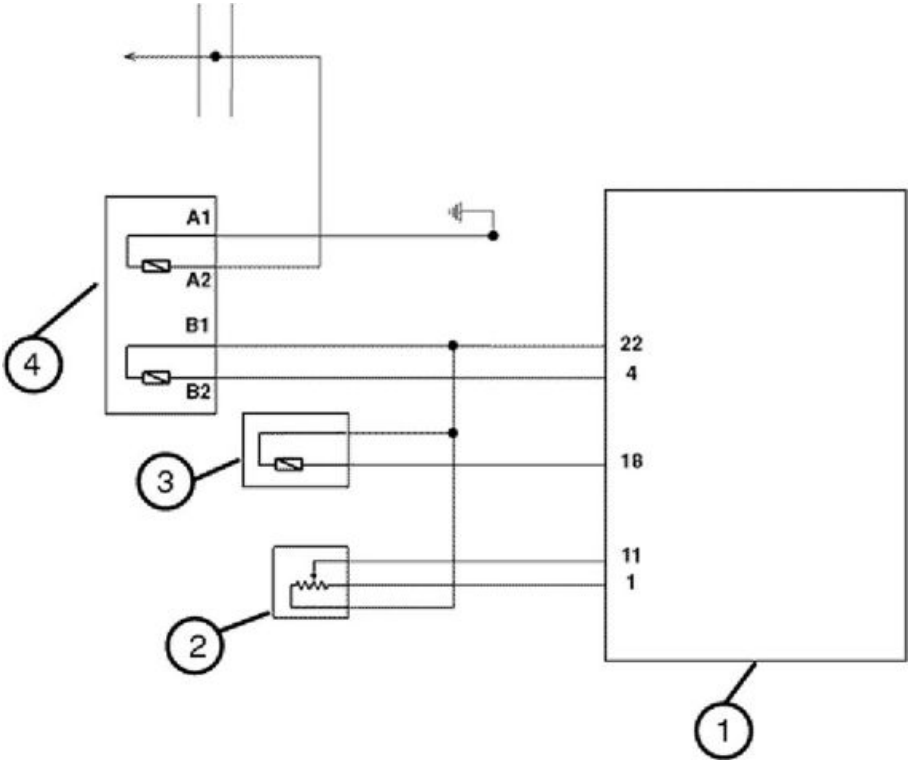
TERMINALS: 1 - 22

CONDITIONS: Switch set to "ON"

STANDARD: 5 V
TERMINALS: 11 - 22

CONDITIONS: Opening the throttle gradually

STANDARD: Volt= Progressive increase



CIRCUIT LAYOUT

	Specification	Desc./Quantity
1	electronic control unit	
2	Valve position sensor	
3	Air temperature sensor	
4	Fluid temperature sensor	

The throttle valve position sensor is not removable and is installed on the throttle body.

This sensor receives a 5-V power supply from the control unit and transmit a gradually increasing voltage to the same, with an increase of the throttle valve opening. The control unit converts this voltage at an angular position of the valve.

The engine rpm and the throttle valve position are the two basic signals for the engine management. A failure of this circuit causes the switching on of the injection indicator and the tripping of the safeties. In these conditions, the engine works, even



though not in an optimum way, always safeguarding the catalytic converter integrity.

The throttle valve position signal is especially important at the small valve openings. These areas are also where the sensor works more frequently, and therefore they require more frequent checks after a high number of kilometres run.

To check the sensor and related circuit, proceed as follows:

1 - Connect the diagnostic tester.

Set the switch to "**ON**" with switch to "**RUN**" and side stand raised.

Select the tester menu on the «**ERRORS**» function.

Check whether the control unit has detected any failures relating to the throttle valve position signal.

YES go to 6 NO go to 2

Specific tooling

020460Y Scooter diagnosis and tester

2 - Select the diagnostic tester menu on the "**PARAMETERS**" function.

Check whether the control unit recognises the extreme positions:

Throttle valve to minimum

Throttle valve to maximum

YES go to 4 NO go to 3



3 - Check the adjustment of the throttle valve control flexible transmissions. Fix or replace, if required.

YES go to 2

4 - Gradually open the throttle valve, check that the mV value increases progressively and proportionally with the opening variation.

YES go to 5 NO go to 6

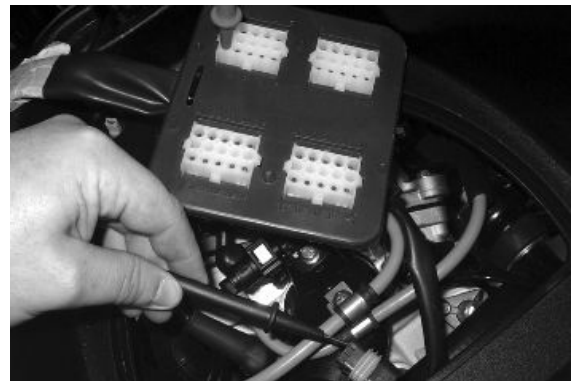
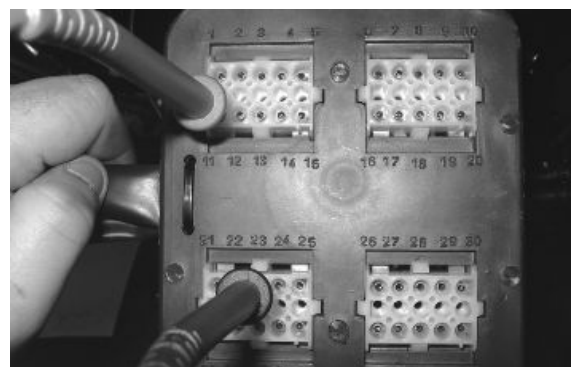
5 - The throttle valve position signal is conforming.

6 - Connect the special tool to the injection system.

Do not connect the tool to the control unit.

Disconnect the throttle valve position sensor connector.

Check the continuity between the connector's terminals and the relevant pins on the control unit.

Specific tooling**020481Y Control unit interface wiring****Electric characteristic****Light blue/green-22 =**0 Ω (continuity)**Brown-yellow-1 =**0 Ω (continuity)**Orange-light blue-11 =**0 Ω (continuity)YES go to 8 NO go to 7**7 - Repair or replace the injection wiring.**YES go to 6**8 - Check the earth insulation of the three circuit lines.****Electric characteristic****22-23 =** Ω infinite (>1M)**1-23 =** Ω infinite (>1M)**11-23 =** Ω infinite (>1M)YES go to 10 NO go to 9**9 - Repair or replace the injection wiring**YES go to 8

10 - Connect the special tool to the control unit.

Set the switch to "**ON**" with switch to "**RUN**" and side stand raised.

Measure voltage between terminals 1 and 22 of the special tool.

Specific tooling

020481Y Control unit interface wiring

Electric characteristic

1-22 =

5±0.2 V

YES go to 12 NO go to 11



11 - Check the control unit connector.

Replace the control unit, if necessary.

YES go to 10

12 - Connect the throttle valve position sensor connector.

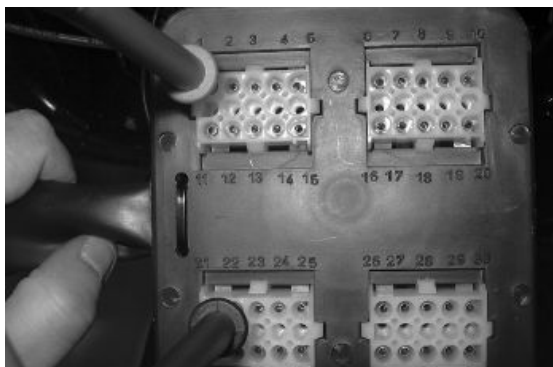
Repeat the voltage measurement between terminals 1 and 22 of the special tool.

Electric characteristic

1-22 =

5±0.2 V

YES go to 13 NO go to 14



13 - Measure voltage between terminals 11 and 22. Gradually open the throttle valve and check that the voltage value increases progressively.

N.B.

BY WAY OF AN INDICATION, VOLTAGE MAY VARY FROM APPROX. 700MV AT MINIMUM, AND ABOVE 4V AT MAXIMUM.

Electric characteristic

11-22 =

V (progressive variation)

The possible variations of the limit values are caused by the sensor installation tolerances.

YES go to 15 NO go to 14

14 - Replace the throttle body along with sensors and stepper.

YES point 12

15 - Check that the voltage measured at pins 11 and 22 matches that indicated by the diagnostic tester set to "**PARAMETERS**".

YES go to 16 NO go to 17

16 - The throttle valve position sensor and relevant circuit are conforming.

17 - Replace the control unit.



Zeroing the throttle

Resetting the throttle valve position signal (T.P.S. reset)

The throttle body is supplied with throttle valve position sensor and is pre-calibrated.

Pre-calibration entails regulating the minimum opening of the throttle valve to obtain a certain flow of air under preset reference conditions.

Pre-calibration ensures optimal air flow for the control of the idling.

This regulation must not be tampered with in any way whatsoever.

The injection system will complete the management of the idling through the stepper and the variation of the ignition advance.

The throttle body after the pre-calibration has an opened valve with angle that can vary depending on the tolerances of the machining of the pipe and the valve itself.

The valve position sensor can also assume various fitting positions. For these reasons the mVs of the sensor with the valve at minimum can vary from one throttle body to another.

To obtain the optimum fuel preparation, especially at small openings of the throttle valve, it is essential to match the throttle body with the control unit following the procedure known as TPS resetting.

With this operation we inform the control unit, as the starting point, of the mV value corresponding to the precalibrated position. The control unit will recognise such value as angle 5.24°.

To reset, proceed as follows:

Connect the diagnostic tester.

Set the switch to "ON" with switch in "RUN" and side stand raised.

Select the functions of the diagnostic tester on "TPS RESET".

Specific tooling

020460Y Scooter diagnosis and tester



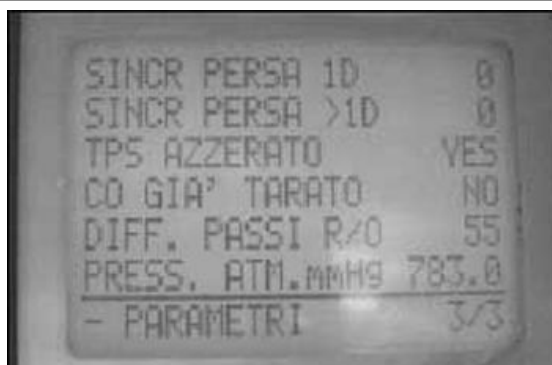
Make sure that the throttle valve with the control is supporting the stop screw.



Guaranteeing that this position will be kept, send a confirmation for the TPS reset procedure.



Select the "PARAMETERS" function and check that the TPS reset "YES" is displayed.



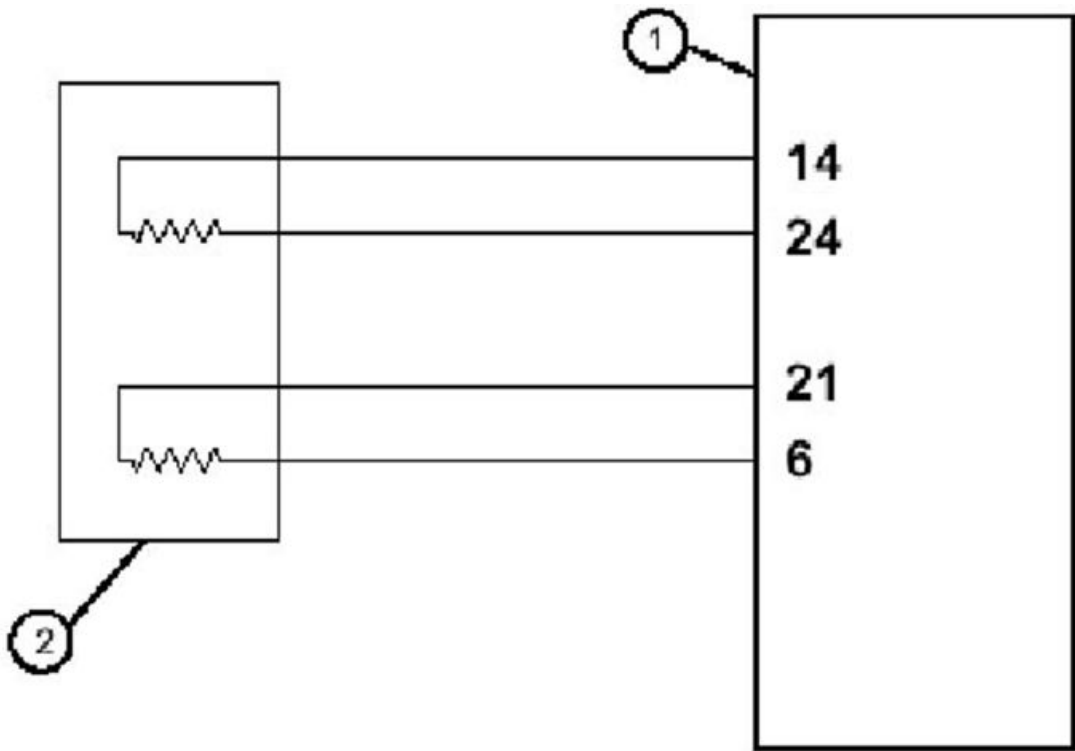
Reset should be performed in the following cases:

- on first fitting.
- in case of replacement of the throttle body
- if the injection control unit is replaced.

N.B.

THE TPS RESETING PROCEDURE MUST NOT BE CARRIED OUT WITH A USED THROTTLE BODY BECAUSE POSSIBLE VALVE WEAR AND STOP WEAR FOR THE MINIMUM OPENING MAKE THE AIR FLOW DIFFERENTLY FROM THAT OF PRE-CALIBRATION.

Step motor



CIRCUIT LAYOUT

	Specification	Desc./Quantity
1	electronic control unit	
2	Stepper motor	Stepper motor

The throttle body is provided with an auxiliary air circuit. This is enabled by a piston valve controlled by a stepper motor.

The stepper is powered by the control unit only when the opening must be changed.

The revolution is divided into portions called "steps".

By changing the opening "steps" it is possible to properly feed the engine to facilitate the start-up procedure and adjust the air feeding with cold engine. When the engine reaches the working temperature, the stepper partly closes again.



To prevent wear of the adjustment piston, operation at full speed is obtained with a minimum opening of 43 - 45 "steps".

To recover possible adjustments, every switching to "**OFF**" causes the piston to close up to end of travel and to open up again by a fixed number of steps (self-reset).

When the control unit changes the stepper opening "steps" it also changes the injection time to ensure proper ignition.

The engine idle speed is practically stabilised at 1550-50 rpm. After a hot start-up step you can perceive the first increase in the revolutions and the subsequent closing of the stepper to stabilise the speed.

In case of irregular speed, before carrying out electric checks inspect the throttle valve and the auxiliary air circuit cleaning.

To check the stepper and the relevant circuit, proceed as follows:

1 - Connect the diagnostic tester.

Set the switch to "**ON**" with switch to "**RUN**" and side stand raised.

Lift the scooter on the central stand. Select the function "**ERRORS**" in the menu.

Check whether the control unit has detected any failures relating to the stepper circuit.

YES go to 8 NO go to 2

Specific tooling

020460Y Scooter diagnosis and tester

2 - Select the menu on the "**PARAMETERS**" function. Check the number of "steps" programmed by the control unit to obtain start-up. This setting is a function of the engine temperature.

Electric characteristic

20° C =

approx. 135 - 140 steps

YES go to 3 NO go to 4



3 - Start the engine and let it warm up.

With a coolant temperature of more than 70°C, the control unit must control the stepper with about 45 "steps".

YES go to 5 NO go to 4



4 - Check the coolant temperature sensor signal. Check the control unit, if necessary.

5 - Select the menu on the "**ACTIVE DIAGNOSIS**" function. Select "**STEPPER**" diagnosis. Start the diagnosis with idle engine at the working temperature. Check whether the stepper controls some revolution variations and wait for the diagnostic tester response.

N.B.

THE CPU ENABLES THE DIAGNOSIS ONLY WHEN THE IDLE SPEED IS WITHIN THE SPECIFICATIONS.

YES go to 6 NO go to 8



6 - Test successful. Variations of revolutions perceived.

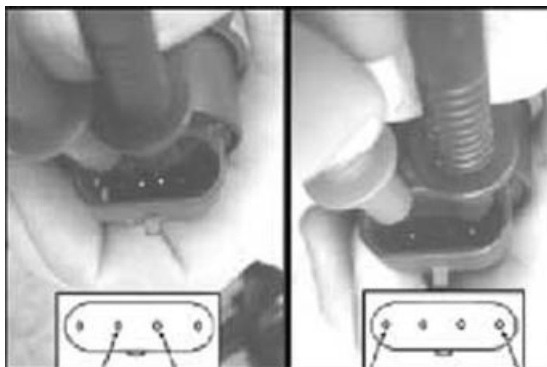
YES go to 7 NO go to 9

7 - Stepper and relevant circuit efficient.

8 - Test failed. No change in the rpm, check the stepper circuit. Disconnect the stepper connector.

Check the resistance of the stepper circuits by connecting the tester as indicated in the figure. The two measurements must have the same value.

Electric characteristic

Resistance =approx. 51 Ω YES go to 11 NO go to 10**9 - Test successful.**

No variations of revolutions.

Remove the throttle body.

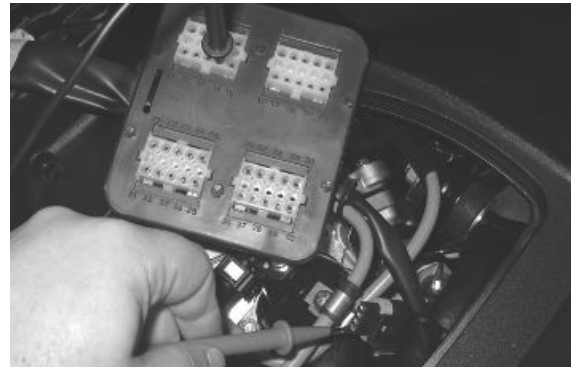
Check the auxiliary air circuit cleaning. Switch from "ON" to "OFF" and again to "ON" and check whether the piston valve moves. If the valve does not move, replace the throttle body.

**10 - Replace the throttle body****11 - Connect the special tool.**

For these checks, do not connect the special tool to the control unit. Check the continuity of the 4 power supply lines of the stepper.

Specific tooling**020481Y Control unit interface wiring****Electric characteristic****A Light blue-red-14 =**0 Ω (continuity)**B Orange-blue-6 =**0 Ω (continuity)**C Light blue-yellow-21 =**0 Ω (continuity)**D Light blue-black-24 =**0 Ω (continuity)

YES go to 12 NO go to 13



12 - Check the earth insulation of the 4 stepper lines.

Electric characteristic

14-23 =

>1 MΩ (infinite)

6-23 =

>1 MΩ (infinite)

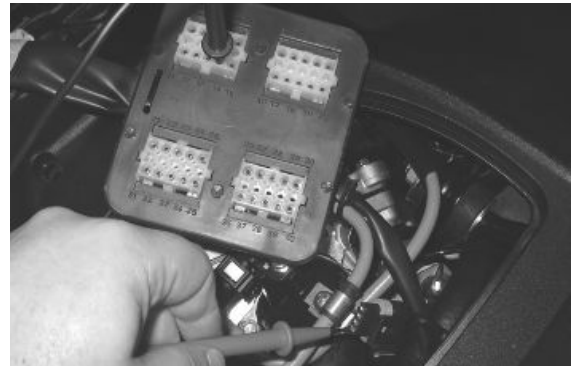
21-23 =

>1 MΩ (infinite)

24-23 =

>1 MΩ (infinite)

YES go to 14 NO go to 13



13 - Repair or replace the wiring.

YES go to 11

14 - Connect the stepper connector.

Repeat the continuity check with the tool pins.

Electric characteristic

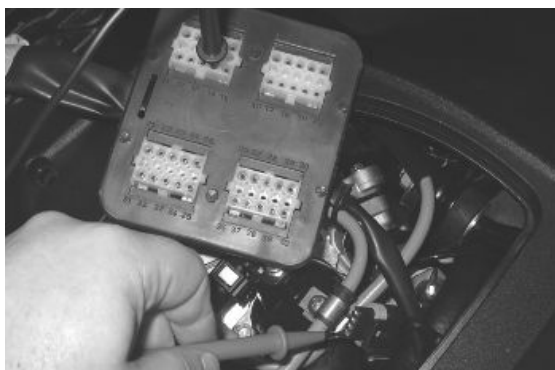
14-24 =

approx. 51 Ω

6-21 =

approx. 51 Ω

YES go to 16 NO go to 15



15 - Check cable harness and connectors more carefully.

16 - Connect the control unit connector.

Set the switch to «**ON**» with switch to «**RUN**» and side stand raised. Repeat the "ON" "OFF" "ON" switching.

Check the presence of voltage pulses on the stepper command lines.

Set-up for direct voltage measurements.

N.B.

PULSES ARE USED TO CHANGE THE STEPPER POSITION.

Electric characteristic

14-24 =

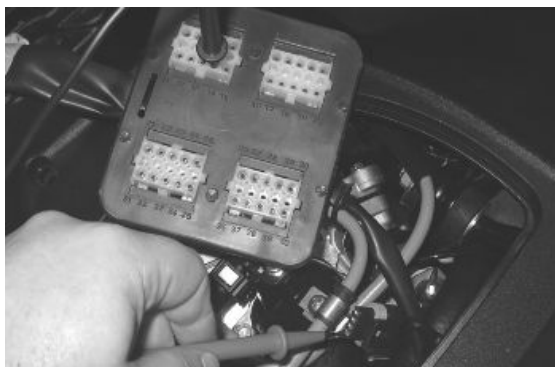
V (pulses for a few seconds)

6-21 =

V (pulses for a few seconds)

After reaching the optimum position, the power supply voltage becomes null.

YES go to 17 NO go to 18



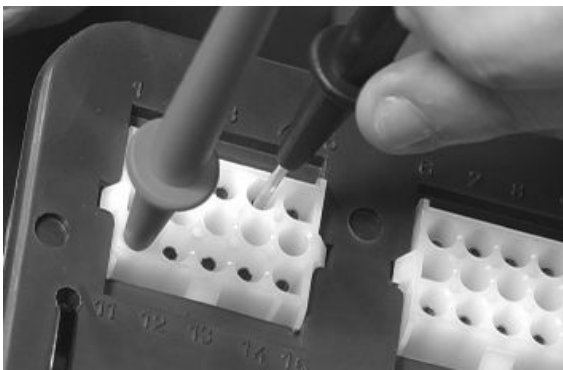
17 - The stepper circuit is efficient.

18 - Check the control unit connector. Replace the control unit, if necessary.

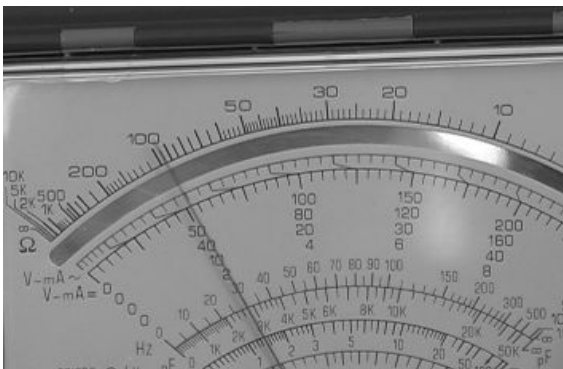
Lambda probe

SIGNAL CHECK

Install the electronic control unit interface wiring.
Start the engine and warm up until the electric fan switches on.
Use an analogue multimeter with a direct voltage scale measuring down to 2 V.
Connect the multimeter probes between pin 2 (-) and pin 8 (+)

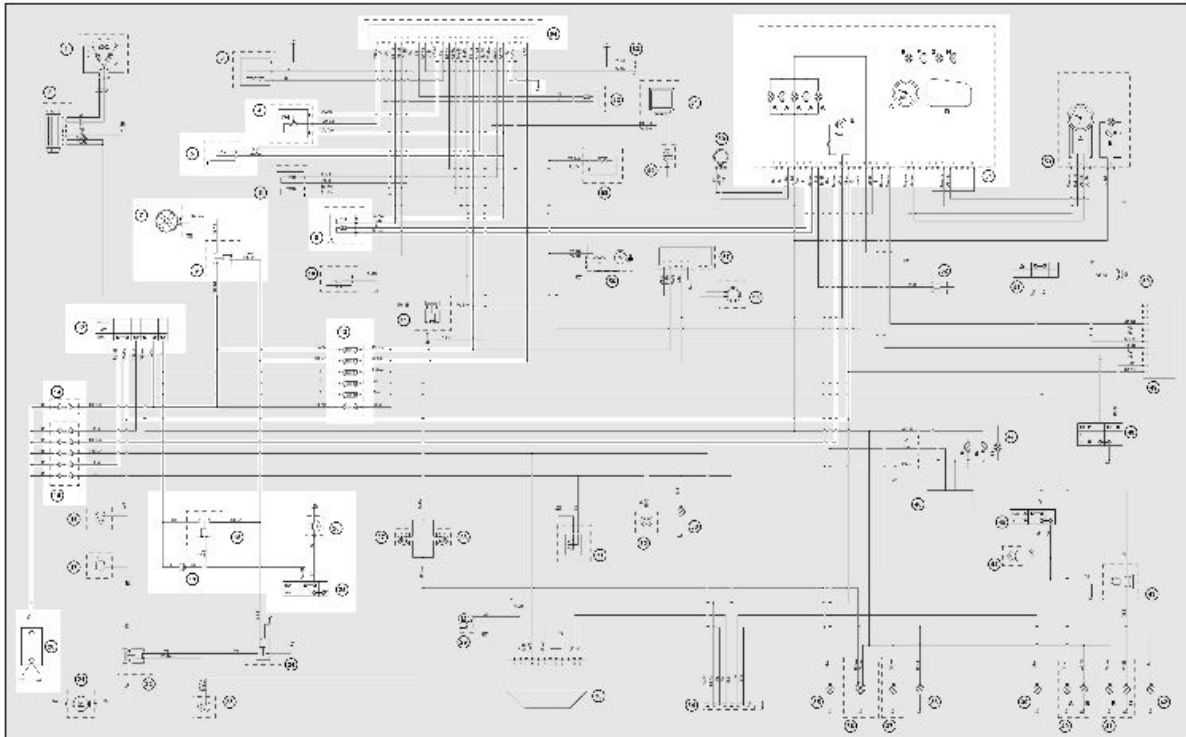


With the engine running at idle speed, check that the voltage oscillates between 0V and 1V
With the throttle valve completely open, the voltage is approx. 1V.
During the closing phase, the voltage is approx. 0V.
If the voltage remains constant, the sensor may be damaged. Remove the sensor and check that there are no oil or carbon deposits inside it..



Impianto elettroventilatore

TERMINALS	CONDITIONS	STANDARD
5 - 23	Switch in position "ON" Switch on "RUN" Side stand raised Electric fan off	Battery voltage

**KEY:**

- 4. Throttle valve position sensor
- 5. Ambient temperature sensor
- 7. Electric fan
- 8. Engine temperature sensor
- 9. Remote control for electric fan
- 12. Key switch
- 13. Fuse box A
- 14. Main fuse
- 15. Fuse box B
- 18. Engine stop remote control
- 19. Diode
- 20. Battery
- 25. Engine stop switch
- 26. Centre stand switch
- 54. Instrument panel
- A. Instrument panel bulbs
- B. Immobilizer LED
- C. Speedometer
- D. Digital display

E. Engine Warning indicator light

F. Low fuel warning light

G. Oil warning light

64. Fuel injection electronic control unit

The electric fan system is powered by a remote control switch connected to the continuous power supply controlled by the electronic control unit of the injection system.

The electronic control unit of the injection system controls the electric fan in relation to the measured engine temperature.

If prolonged running of the electric fan is noticed, check the following carefully before starting to check the electrical system:

- Coolant level in the expansion tank - bleeding of the inlet hose to the engine
- Bleeding of the outlet from the head
- Function of the thermostat
- Function of the pump

For these checks, see chapter "Cooling system".

To check the circuit, proceed as follows:

1 - Connect the diagnostic tester. Set the switch to "ON" with switch to "RUN" and side stand raised. Select the "ERRORS" function. Check whether the control unit has detected any failures relating to the electric fan control circuit.

YES go to 8 NO go to 2

2 - Select the menu on the "ACTIVE DIAGNOSIS" function. Activate the electric fan diagnostic function. Check acoustically for rotation of the electric fan. Wait for the exit from the diagnostic tester.

YES go to 3 NO go to 4



3 - Test successful. The fan is rotating.

YES go to 5

4- Test failed. The fan is not rotating.

YES go to 8 NO go to 6

5- The electric fan system is OK

6 - Test successful. The fan is not functioning

YES go to 7

7 - The remote control switch circuit is OK. Check the connections to the electric fan, the function of the contacts of the remote control switch, the positive lines, the negative line and the motor of the electric fan.

8 - Disconnect the remote control unit of the electric fan. Check the continuity of the exciter coil.

85 - 86 = $100 \pm 50\Omega$

YES go to 10 NO go to 9

9 - Replace the remote control switch

YES go to 8

10 - Connect the special tool between the control unit and the system. Do not connect the electronic control unit

YES go to 11

11 - Check for positive battery voltage at pin 85 of the remote control switch connector.

85 (blue/grey) - 23 = Battery voltage with switch in position "ON"

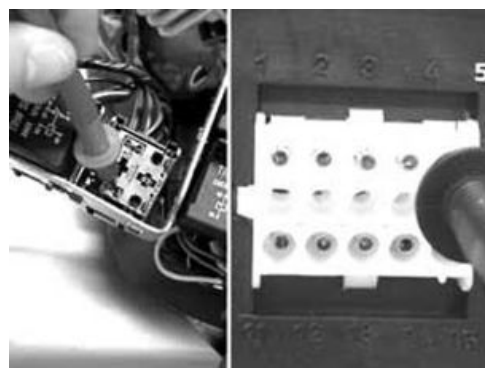
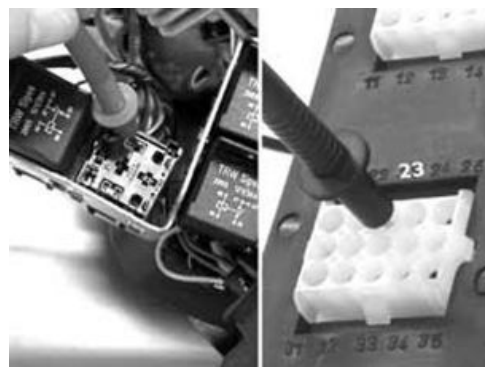
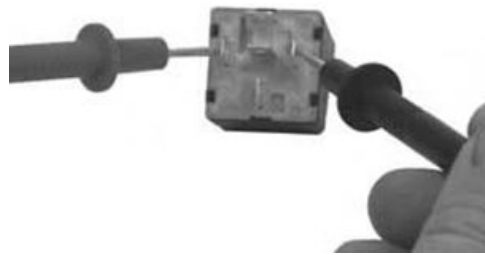
YES go to 13 NO go to 12

12 - Repair or replace the wiring.

13 - Leaving the remote control switch disconnected, check for continuity between pin 86 of the remote control switch connector and pin 5 of the electronic control unit.

86 (green/white) - 5 = 0Ω (continuity)

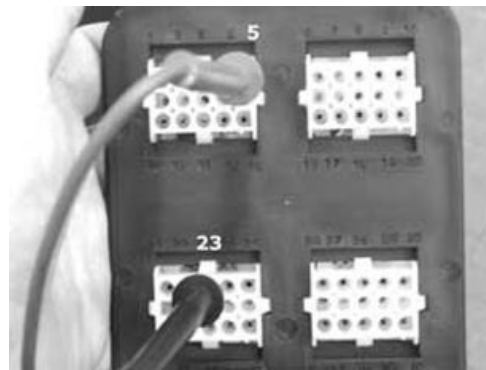
YES go to 14 NO go to 15



14 - Check the earth insulation.

5 - 23 >1 M Ω (infinite)

YES go to 16 NO go to 15

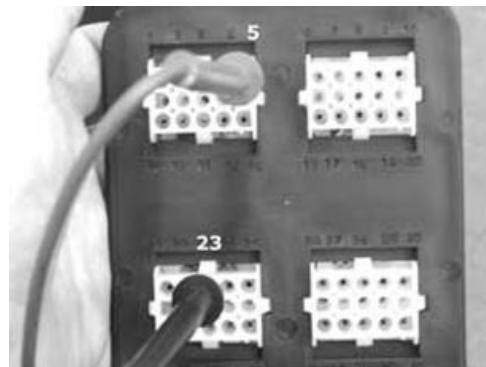


15 - Repair or replace the cable harness.

16 - Connect the remote control switch and check for battery voltage between terminals 5 and 23 with the key switch in position "ON".

5 - 23 = Battery voltage with panel in position "ON"

YES go to 17



17 - Repeat the check with the electronic control unit connected and the engine cold.

5 - 23 = Battery voltage with panel in position "ON"

If the fault continues, replace the electronic control unit.

INDEX OF TOPICS

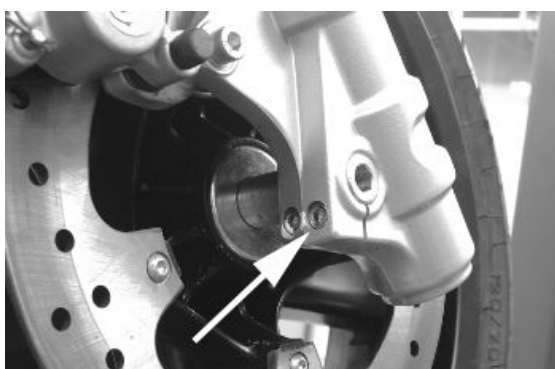
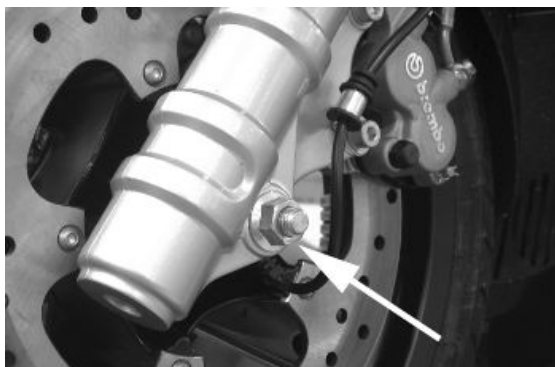
SUSPENSIONS	SUSP
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This section is devoted to operations that can be carried out on the suspension.

Front

Removing the front wheel

- Remove the fixing nut from the wheel axle on the left side of the vehicle.
- Loosen the two screws fixing the wheel axle clamp and remove the clamp.



Front wheel hub overhaul

Check that the wheel bearings do not show signs of wear.

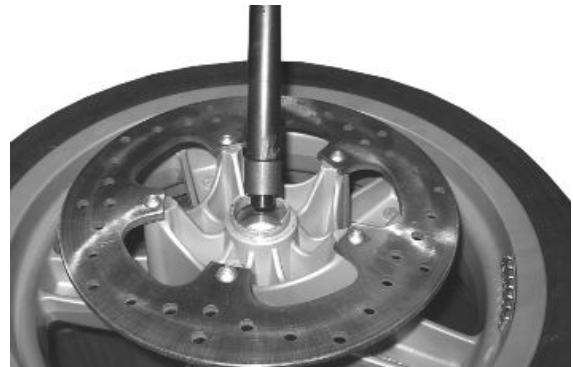
If you have to replace the wheel bearings, proceed as follows:

- Remove the two bearings on the brake disc side using pliers 14 and the special bell 9.
- Remove the internal spacer.





- Support the front wheel with two wooden shims that make it possible to avoid scratching in the case of contact with the rim.
- Insert the punch (consisting of adaptor handle, 24 mm adaptor and 15 mm guide) from the brake disc side to permit the removal of the opposite side bearing and the spacer bushing.



Specific tooling

020376Y Adaptor handle

020456Y Ø 24 mm adaptor

020412Y 15 mm guide

- Heat the bearing seat on the side opposite the brake disc with the heat gun.



- Insert the bearing using the punch consisting of adaptor handle, 40x37 mm adaptor and 15 mm guide, and take it to the stop.



- Reinsert the spacer bushing on the brake disc side using the appropriate tool and take it to the stop.

Specific tooling**020376Y Adaptor handle****020359Y 42x47-mm adaptor****020412Y 15 mm guide****020201Y Spacer bushing driving tube**

- Refit the cap and tighten the five fixing screws.



- Turn over the wheel and insert the internal spacer with the part fitted with the seeger ring facing the bearing on the brake disc side.



- Heat the bearing seat on the side the brake disc with the heat gun.



- 2 - Insert the two bearings one at a time using the punch consisting of adaptor handle, 32x35 mm adaptor and 15 mm guide, and take it to the stop.

Specific tooling

020376Y Adaptor handle

020357Y 32 x 35 mm adaptor

020412Y 15 mm guide

Refitting the front wheel

- When refitting, pay attention in repositioning the odometer drive correctly.

Locking torques (N*m)

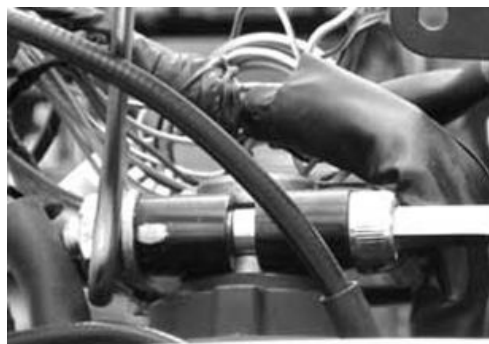
Wheel axle nut $45 \div 50$ Wheel axle clamp screws 6 - 7 Nm



Front fork

Removal

- Remove the front wheel.
- Remove the front mudguard
- Remove the front brake calliper
- Remove the front and rear handlebar cover.
- Remove the pin mounting the handlebar to the steering tube.
- Remove the handlebar and rest it on the shield back plate.



Using the special tool, loosen and remove the upper ring nut, the spacer washer and the counter-ring nut.

- Extract the fork.

N.B.

TAKE CARE TO SUPPORT THE FORK SO AS TO PREVENT IT FROM COMING OFF ABRUPTLY

Specific tooling

020055Y Wrench for steering tube ring nut



Overhaul

Check pump unit

- Check that the oil holes on the pumping are free from clogging.
- Check that the sealing snap ring is not damaged.



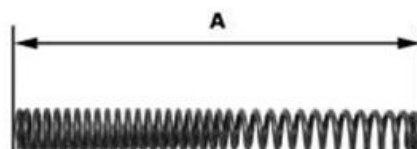
Check the spring length

- Check the length "A" of the spring.

Characteristic

Standard spring length:

291.6 mm



Servicing tapered bearing seats

- Check that the seats and the tapered bearings exhibit no scratches or wear.

N.B.

THE TAPERED BEARING SEATS SHOULD BE REMOVED ONLY IF STRICTLY NECESSARY.

In case of replacement, proceed as follows:

- Using a bearing removal punch, inserted from the bottom, remove the top seat on the steering head. Then, remove the bottom seat of the tapered bearing inserting the punch from the top of the headstock.

Specific tooling

020004Y Punch for removing fifth wheels from headstock



Servicing fork stems

- Using an inside 17 mm hexagonal spanner, loosen the top stem closing cap.



- Loosen the stem support clamp and remove fork leg and stem.



- Remove the spring.
- Drain the oil.
- Remove the screw with copper washer shown in the figure. To prevent the pumping member rotation, insert an inside 22 mm hexagon spanner into the stem.
- Remove the pumping member.



- Remove the dust guard ring using a screwdriver as shown in the figure.

N.B.

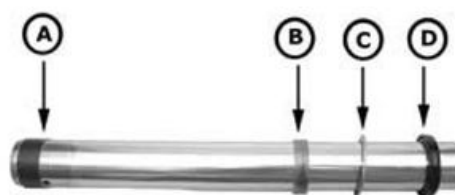
BE CAREFUL NOT TO DAMAGE THE DUST GUARD AND THE STEM.



- Remove the oil guard safety lock using a screwdriver.
- Repeatedly actuate the stem to remove it from the fork leg.



- Extract the oil guard "D", the abutment washer "C" and the top bushing "B".
- Widen and remove the bottom bushing "A".



Refitting

Installing stems on fork legs

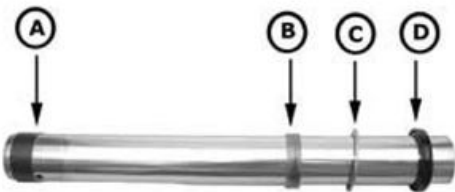
Preassemble the stem as indicated:

- Install the bushing from the bottom of the stem



- Insert the following from the top of the stem:

- 1 Bushing "B"
- 2 Abutment washer "C"
- 3 Oil guard "D"



- Insert the pumping member guiding bushing at the bottom end of the stem.



- Insert the stem into the casing being careful not to let the guiding bushing come out of the stem.
- Move the oil guard in abutment using a tube.

TUBE SIZE	
Specification	Desc./Quantity
Inside:	44 mm
Outside:	51 mm
Height:	approx. 105 mm



- Insert the contrast spring into the pumping member.
- Insert the pumping member into the stem.
- Insert the stem into the fork leg being careful not to let the guiding bushing come out of the stem.
- Insert and screw the pumping member screw with a new copper washer and tighten to the prescribed torque.

**CAUTION**

TO PREVENT THE PUMPING MEMBER ROTATION, INSERT AN INSIDE 22 MM HEXAGON WRENCH INTO THE STEM.

Locking torques (N*m)

Pumping element fixing screw 25 - 35

- Pour recommended oil into the stem.

Recommended products

AGIP FORK 7,5W Oil for front fork

Hydraulic oil SAE 7,5W

Characteristic**Amount oil:**

195 ± 3 cc

- Insert the spring with the thickest turns at the bottom.
- Insert the stem into the fork clamp.
- Tighten the clamp to screw the top stem closing cap.
- Check that the sealing ring on the cap is in good working order, then tighten the cap on the stem to the prescribed torque.

**Locking torques (N*m)**

Stem upper cap 35 - 55

- Loosen the fork clamp screws and move the stem closing cap in abutment with the clamp.
- Tighten the clamp screws to the prescribed torque.

Locking torques (N*m)

Fork clamp screws 20 ÷ 25



- Grease the tapered bearing using the specified product.

Recommended products

AGIP GREASE PV2 Grease for the steering bearings, pin seats and swinging arm

White anhydrous-calcium based grease to protect roller bearings; temperature range between -20 C and +120 C; NLGI 2; ISO-L-XBCIB2.



- Insert the fork into the headstock.
- Insert the tapered bearing after applying the specified product.

Recommended products

AGIP GREASE PV2 Grease for the steering bearings, pin seats and swinging arm

White anhydrous-calcium based grease to protect roller bearings; temperature range between -20 C and +120 C; NLGI 2; ISO-L-XBCIB2.



- Using the special tool, tighten the first ring-nut on the steering tube to a holding torque, then tighten completely.

Locking torques (N*m)

Holding torque of lower ring nut 20 ÷ 25

- Tighten to the prescribed torque.

Locking torques (N*m)

Lower steering ring nut 10 - 13 **

- Install the space washer.
- Using the special tool, tighten the second locking ring nut on the steering tube to the prescribed torque.

Locking torques (N*m)

Upper steering ring nut 36 - 39

- Install the handlebars on the steering tube, paying attention to the centring, aligning the recess on the handlebar with that on the steering tube as shown in the figure.



- Tighten the handlebar retaining screw on the steering tube to the prescribed torque.
- Install the front and rear handlebar covers as described in the section "Scooter body".
- Install the front mudguard
- Install the front wheel.
- Install the front brake callipers.
- Tighten the retaining screws of the brake calliper to the support.

Specific tooling

020055Y Wrench for steering tube ring nut

Locking torques (N*m)

Screw securing handlebar to steering tube 45 - 50 Holding torque of lower ring nut $20 \div 25$ Upper steering ring nut 36 - 39 Lower steering ring nut 10 - 13 ** Front brake calliper mounting on fork $20 \div 25$ Front brake disc mounting 11 \div 13 Plastic protection retaining screw 5 - 6

Steering bearing

Removal

Service of tapered bearing on fork

- Check that the tapered bearing on the fork exhibits no deformations or wear.

THE BEARING SHOULD BE REMOVED ONLY IF STRICTLY NECESSARY.

In case of replacement, proceed as follows:

- Support the fork in a vice.
- Insert the contrast plate in the upper end of the steering tube



- Insert the special tool as shown in the figure.



- Insert the retaining band of the two half-rings.



- Using a 19 mm hexagonal spanner, extract the roller bearing.

Specific tooling

020458Y Puller for lower bearing on steering tube



Refitting

Reassembly of tapered bearing in steering tube

- Insert the a new plate and a new dust guard in the steering tube
- Insert the a new tapered bearing in the steering tube
- Using the special tool and a mallet to move the dust guard and the bearing in abutment.



Specific tooling

006029Y Punch for fitting fifth wheel seat on steering tube

Reassembly of steering tapered bearing seats

Using the special tool, reassemble the tapered bearing housings on the head as described below:

- Place a new top housing on the head and a new bearing seat on the bottom side.
- Insert the screw of the special tool set-up with the adapters for inserting bearing and seat, into the steering head, as shown in the figure.
- Using two 24 mm wrenches, tighten the screw to move the two seats in abutment.

N.B.

ALWAYS USE A NEW BEARING AND A NEW SEAT.

Specific tooling

001330Y Tool for fitting steering seats

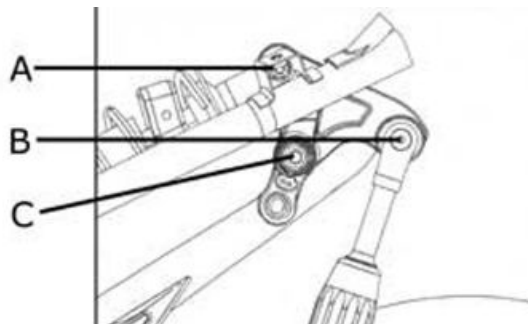


Rear

A= Connection of rear shock absorber to support connecting rod: **38 - 46**

B = Strut upper connection: **56 - 70**

C = Connection of front support strut and shock absorber to frame: **73 - 80**



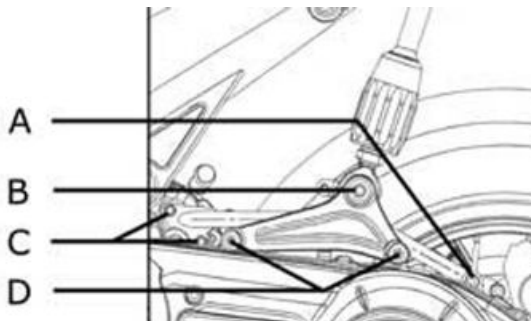
A = Connection of rear support strut to hub cover: **20-25 N·m**

B = Strut lower connection: **30 - 35 Nm***

*** Lock using the recommended product**

C = Rear support connection to crankcase: **11-13 Nm**

D= Assembly plate mounting on strut support: **11-13 Nm**



Recommended products

Loctite 243 Medium-strength threadlock

Loctite 243 medium-strength threadlock

The scooter has a "Power Drive" progressive rear suspension system combined with the "Direct Link" system of engine mounting on the frame that gives exceptional rigidity to the whole system.

The scooter has a special connecting strut between engine and frame that allows the travel gear to be adjusted to 15 positions.

It is thus possible by turning the ring nut on the lower part of the strut to raise or lower the rear section of the scooter.

It is possible to adjust the geometry of the rear end to the preference of the rider and thus to adjust the road holding of the scooter:

-
- Lowers the rear section for improved stability at higher speeds.



-
- Preference for a higher rear section to improve handling and reduced speeds.



Removing the rear wheel

-
- Remove the muffler assembly.
 - Remove the plastic plug from the wheel locking nut



- Remove the cotter pin, the cap, the wheel axle fixing nut and the outer one of the two spacers.



- Remove the two screws fixing the mudguard to the bracket
- Remove the two screws fixing the bracket to the engine

- Undo the wheel axle bracket, using the heat gun if necessary.



- Remove the 5 bolts of the wheel and remove



Refitting the rear wheel

To fit, follow the removal steps but in the reverse sequence, being careful to fit the spacers on the wheel axle as shown in the photograph.

Locking torques (N*m)

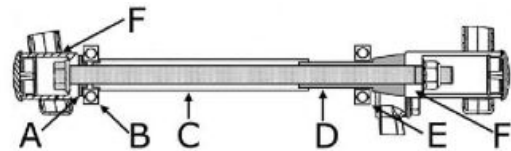
Muffler arm clamping screws 27 ÷ 30 **Rear wheel axle nut** 104 ÷ 126 **Shock absorber-crankcase attachment bracket** 20 ÷ 25 **Lower shock absorber clamping screw** 33 ÷ 41 Nm **Rear brake calliper fixing screws** 25 ÷ 30 Nm



Swing-arm

The scooter has engine-chassis rigid fixing system known as Direct-link.

The system consists of:



A= Left spacer

B= Right-side engine support bearing

C= Central spacer

D= Right spacer

E = Left side engine support bearing

F = Chassis

Removal

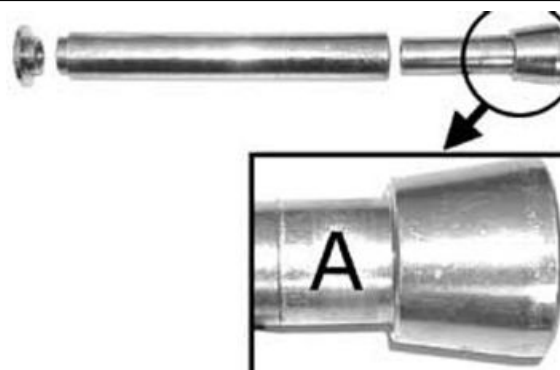
- Adequately hold the engine.
- Remove the engine to chassis fixing pin.
- Move the engine backwards so that spacers can be removed
- Remove the left spacer shown in the figure.



- Remove the central and the right spacers.



- To refit perform the operation in reverse order carefully respecting the locking torque and lubricate the area marked «A» for the right spacer on the engine bearing to slide.



Locking torques (N*m)

Engine - chassis fixing pin 100 - 120

Two different types of fixing pins are fitted on the engine:

- 17 mm flanged head bolts.
- 22 mm head bolts and washer.

Shock absorbers

Removal

- To remove the rear shock absorber, remove the two retaining screws shown in the figure.



Refitting

- To refit perform the operation in reverse order carefully respecting the locking torques.

Locking torques (N*m)

Rear shock absorber retainer to the chassis 38 - 46

Centre-stand

- Remove the two return springs from the centre stand.
- Loosen the fastening nuts.
- Remove the centre stand.
- On refitting tighten the nut to the specified torque.

Locking torques (N*m)

Central stand retainers 25 - 30



Centre stand

We wish to inform you that from Chassis No. ZAPM3510000007012, a new centre stand has been introduced to improve the function. The new stand differs from the old stand in having a 5 mm longer stand arms, increasing the height of the scooter from the ground. The modification also requires the introduction of a new stand stop buffer.

Side stand

- Unhook the springs.
- Loosen the nut.
- Pull out the screw.

Fitting

Carry out the previous operations in reverse order.

Locking torques (N*m)

Side stand clamp 15 ÷ 20



INDEX OF TOPICS

BRAKING SYSTEM

BRAK SYS

Specifications

The scooter has an integral brake system.

This is obtained with the left-hand brake pump connected simultaneously to the rear brake calliper and the front right calliper.

The connection to the rear calliper is direct.

The front calliper is connected via a pressure control valve with two thresholds.

The correct splitting of the braking force is also obtained via the dimensioning of the diameters of the discs and of the plungers of the callipers.

The integral brake system is also designed to meet higher standards of safety. To this end, simple deceleration is obtained only with the rear brake.

When the pump pressure exceeds 8 bar, front and rear brake operate simultaneously.

In this phase the increases in the pump pressure are detected by both the callipers.

When the front brake pressure reaches 23 bar, a new phase of limitation starts.

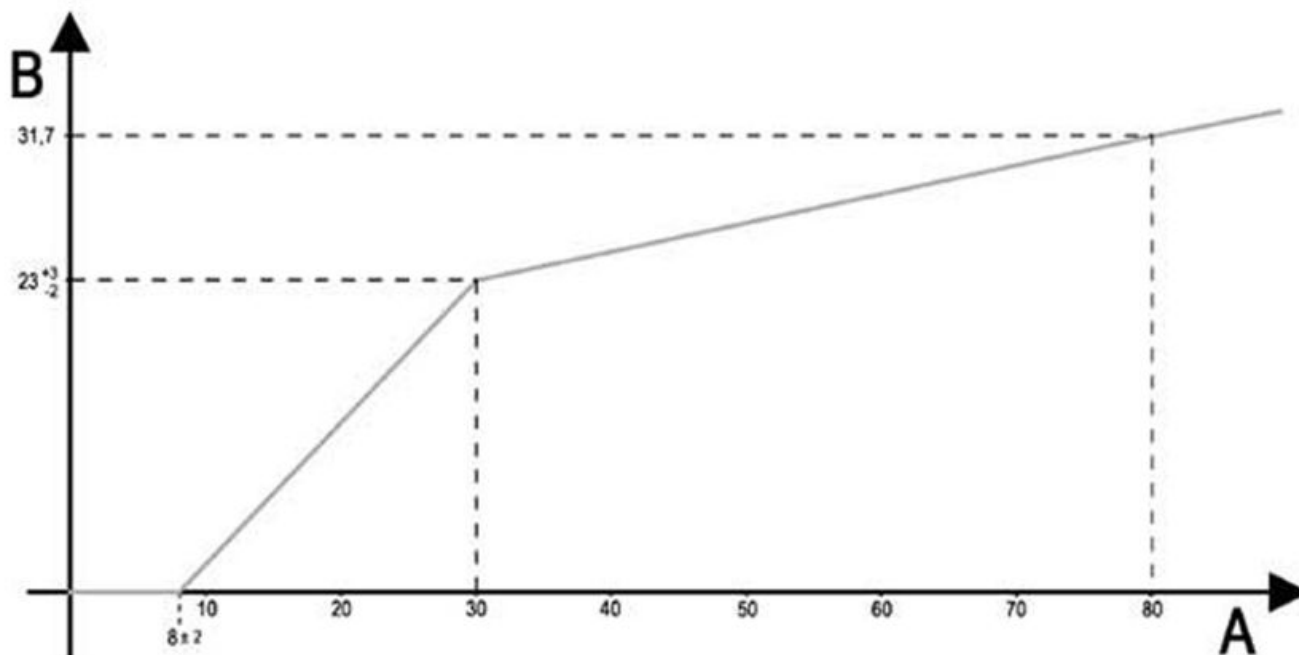
Any increments in the pump pressure will be detected in linear mode by the rear calliper.

The front calliper only detects slight increases, for example 80 bar rear corresponding to 31.7 bar front.

Any demands for excessive braking force will always result in a loss of rear wheel traction.

This condition helps to avoid dangerous locking of the front wheel.

When the traction conditions, load and speed permit the use of the full braking force, this is obtained by combining the function of the integral brake with that of the single front brake.



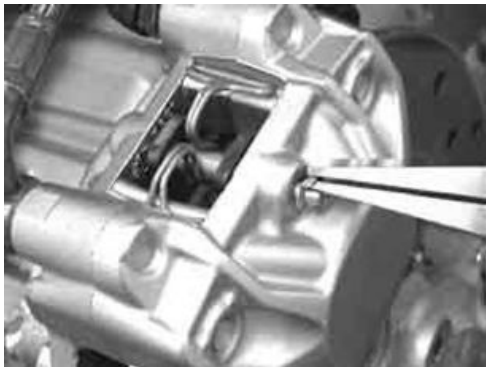
[P]

Specification	Desc./Quantity
A:	Rear brake pressure
B:	Front brake pressure

Rear brake calliper

Removal

- Remove the rear wheel.
- Remove the snap ring of the pad retaining pin.



- Using a key, partially slide off the pad retaining pin until the circlip is released.



- Remove the screws fixing the brake calliper to the bracket, then remove the brake calliper complete with pipe.



- Complete the extraction of the pad retention pin, the spring and the pads.

N.B.

IF BRAKE CALLIPER REPLACEMENT OR SERVICE IS NEEDED, BEFORE REMOVING THE CAL-
LIPER CLAMPS TO THE SUPPORT BRACKET, LOOSEN THE OIL JOINT FITTING.

Overhaul

- Remove the rear brake calliper
- Suitably support the brake calliper in a vice
- Remove the two calliper coupling screws as shown in the photograph.



- Remove the two plungers from the calliper body with the aid of short blasts of compressed air through the brake fluid feed holes.
- Remove the dust ring and the O-ring of each half calliper.
- Remove the two O-rings in the right half-calliper.



N.B.

WHEN REMOVING THE O-RINGS, BE CAREFUL NOT TO SCRATCH THE HALF CALLIPER SEATS

- Check that the pistons and their seats show no scratches.
- Wash and blow all the components carefully.
- Fit new sealing rings and dust guards.
- Refit the plungers in their seats being careful to lubricate with brake fluid



- Couple the half-calliper and tighten the two screws to the prescribed torque.

N.B.

TO AVOID DAMAGING THE GASKETS, WASH THE Pliers COMPONENTS ONLY WITH ALCOHOL. DO NOT USE FUEL OR DERIVATIVES.

Locking torques (N*m)

Brake calliper coupling 20 - 24

Refitting

- The rear break calliper can be recognised by its Ø 34 mm plungers and the bleed screw as shown in the figure.



- Insert the break pads in the pliers according to the arrow that indicates the break disc direction of rotation as shown in the photograph.



- Insert the pad fixing pin and the retention spring being careful to position its ends pointing towards the bleed screw as shown in the photograph.



- Insert the circlips on the pad fixing pin.

N.B.

FAILURE TO RESPECT THE PAD POSITIONING REQUIREMENTS WITH RESPECT TO THE DIRECTION OF ROTATION COULD INHIBIT PROPER BRAKE FUNCTION AND QUIETNESS.

- Keep the brake pads in contact with the plungers and insert the calliper in the brake disc.
- Fix the calliper to the support with the two screws with spring washer to the prescribed torque as shown in the photograph.



- Fasten the brake pipe union to the calliper and tighten to the prescribed torque

- Bleed the system and replace the rear wheel

N.B.

IF THE REAR BREAK CALLIPER SUPPORT PLATE HAS BEEN REMOVED, UPON REFITTING IT IS NECESSARY TO FOLD THE EDGES OF THE WASHER ON THE HEAD OF THE SCREWS FIXING THE PLATE TO THE CRANKCASE.

Locking torques (N*m)

Pipe joint / brake calliper 20 ÷ 25 Rear calliper support clamp to crankcase 20 ÷ 25

Front brake calliper

Removal

- Check the good condition of the brake hoses, of the seals and of the respective fittings. If any loss of brake fluid is discovered at the brake callipers, the callipers must be replaced.
- Remove the two retaining screws of the front brake calliper at the fork as indicated in the photo.



N.B.

BEFORE STARTING TO SERVICE OR REPLACE THE CALLIPER, LOOSEN THE CONNECTION OF THE PRESSURE HOSE AT THE BRAKE CALLIPER AFTER HAVING DEPRESSURISED THE CIRCUIT AS A WHOLE.

Overhaul

- Remove the front brake calliper and the corresponding pads.



- Remove the two pistons from the calliper body with the aid of small blasts of compressed air through the brake fluid feeding hole. A piece of rubber pipe may be needed to seal with the compressor gun.

N.B.

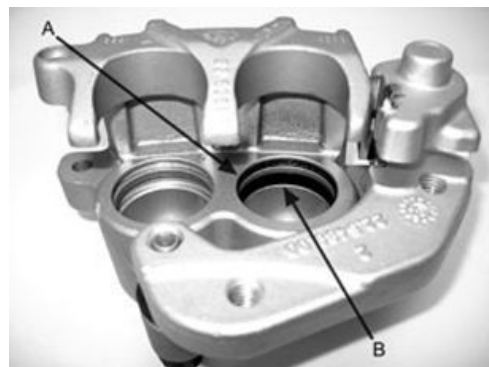
PAY ATTENTION WHEN THE PISTONS COME OUT AS THE STRONG BLASTS OF COMPRESSED AIR CAN MAKE THE PISTONS COME OUT OF THE PUMP BODY VIOLENTLY



- Remove the dust-cover ring «A» and the sealing ring «B» of each piston.

N.B.

DO NOT SCRATCH THE SEATS WHILE REMOVING THE RINGS.



- Check that the pistons and relevant seats exhibit no scratches.
- Wash only with alcohol and blow all the components carefully.
- Fit new sealing rings and dust guards.
- Assembly the pistons into the appropriate seats being careful to lubricate the sealing ring «B» with brake fluid. The dust guard ring «A» has an internal groove with specific grease.



- Decouple the floating support of the calliper body separating the 2 rubber dust-covers off their seats.

N.B.

TO EXTRACT THE LONG DUST-COVER PULL IT BY ITS HEAD AND INTRODUCE THE BELLOWS (LOCATED ON THE OTHER SIDE) INTO THE CALLIPER HOLE. LUBRICATE THE SLIDING PINS WITH SPECIFIC GREASE (APPROPRIATE FOR RUBBER GASKETS).



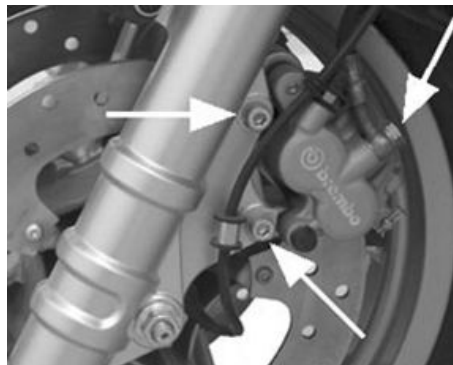
- Once the cleaning and replacement operations have been performed, reassemble all the parts in the reverse order followed during the removal.

N.B.

TO AVOID DAMAGING THE GASKETS, WASH THE PLIERS COMPONENTS ONLY WITH ALCOHOL. DO NOT USE FUEL OR DERIVATIVES.

Refitting

- Attach the sliding plate of the front brake calliper to the fork using the two screws with lock washers tightened to the specified torque.
- Connect the brake pipe to the calliper and tighten it to the prescribed torque, turning the fitting to-wards the front and parallel to the scooter axis as shown in the photo.



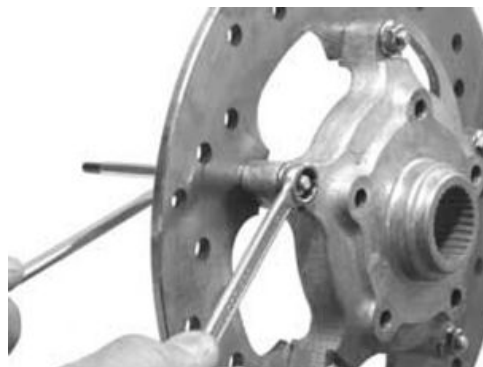
Locking torques (N*m)

Pipe joint / brake calliper 20 ÷ 25

Rear brake disc

Removal

- Remove the rear brake calliper
- Remove the brake disc with hub from the wheel axle.
- To remove the brake disc from the hub, support the unit in a vice and tighten the 5 fastening bolts with self-locking nuts.



Refitting

- To reassemble the brake disc on the hub, carry out the removal operations in the reverse order arranging the brake disc on the hub on the side opposed the wheel keying
- Follow the direction of rotation shown by the arrow and tighten to the prescribed torque.
- Lubricate the seat of the wheel bearing shaft on the manifold support with the recommended grease.



N.B.

APPLYING AN EXCESSIVE QUANTITY OF GREASE MAY IMPAIR THE BRAKE PERFORMANCE**Recommended products****AGIP GREASE PV2 Grease for the steering bearings, pin seats and swinging arm**

White anhydrous-calcium based grease to protect roller bearings; temperature range between -20 C and +120 C; NLGI 2; ISO-L-XBCIB2.

- Insert the hub - disc assembly in the wheel axle.

Locking torques (N*m)

Rear brake disc mounting 11 ÷ 13

Disc Inspection

- Remove the rear brake calliper.
- Using a micrometer check the disc thickness as shown in the photograph.

**Characteristic****Standard thickness:**

5 +02-01mm

Minimum thickness allowed after use:

4 mm

- Repeat the measurement at no fewer than six points on the disc.
- Check that the measurements do not show deviations higher than 0.1 mm
- Remove the front brake calliper.
- Position the magnetic base with dial gauge on the brake calliper support bracket as shown in the photograph.



- Suitably fix the flange to the wheel axle with the original nut and spacer and a Ø 17 mm bearing.

N.B.

SO AS NOT TO GET A DISTORTED READING, CAUSE THE DRIVEN PULLEY SHAFT TO TURN IN ORDER TO ROTATE THE DISC.

Specific tooling

020335Y Magnetic support for dial gauge

Characteristic**Max. deviation allowed:**

0.1 mm

- If you detect incorrect values, replace the disc. If the anomaly persists, replace the hub.

Front brake disc

Removal

- Remove the front wheel.
- Undo the five clamping screws shown in the photograph



Refitting

For the fitting, position the disc correctly using the arrow stamped on it as reference.

- Do up the screws to the prescribed torque and apply the recommended product

N.B.

THE ARROW STAMPED ON THE DISC INDICATING THE RUNNING DIRECTION MUST BE FITTED TOWARDS THE OUTSIDE OF THE VEHICLE.

Recommended products

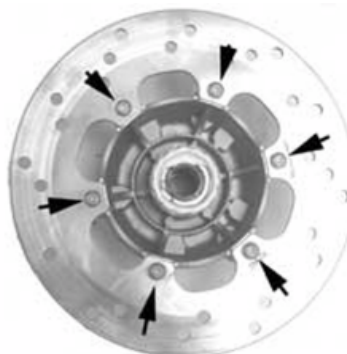
Loctite 243 Medium-strength threadlock

Loctite 243 medium-strength threadlock

Locking torques (N*m)

Brake disc fixing screw 5 ÷ 6.5

-
- Carry out the operations in the reverse order from the removal being careful to respect the direction of disc rotation shown by the arrow printed on it
 - Tighten the six screws to the specified torque.



Locking torques (N*m)

Brake disc screws: 6 +0.5 -1 Nm

Disc Inspection

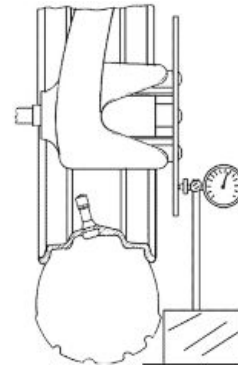
Checking the disc is important; it must be perfectly clean, with no sign of rust, oil or grease or other dirt and must not show signs of deep scoring.

Characteristic**New rear disc thickness**

4.0 mm

Disc thickness at wear limit (front)3.5 mm

- Using the appropriate tool, measure how much the disc protrudes when the wheel is fitted properly. The protrusion, measured near the external edge of the disc, must be less than 0.1 mm.
- If a value is measured other than the specified value, remove the front wheel (Front/Rear Suspension chapter) and check the protrusion of the disc. Maximum permissible out of true is 0.1 mm. If the value measured is greater, replace the disc and repeat the check.
- If the problem persists, check and replace the wheel hub if necessary.

**Specific tooling****020335Y Magnetic support for dial gauge**

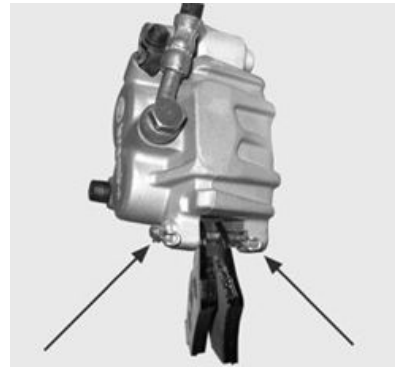
Front brake pads

Removal

- Remove the front brake calliper unscrewing the 2 retainers but leaving the hoses connected.
- Disengage the upper part of the pad from the seat located into the calliper body.



- Using a calliper, remove the 2 retaining pins of the pad sliding pin.
- Unscrew the retaining pin and the pads too.



- Check that the thickness of the friction material is more than 1.5 mm.
- Otherwise, replace it.



Refitting

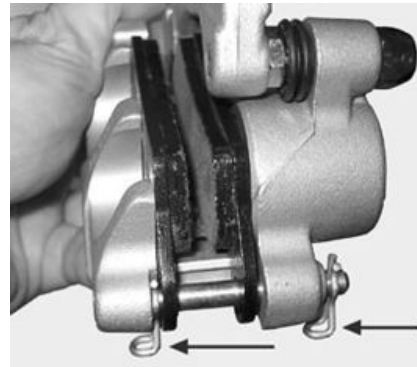
- Assemble the brake pads into the calliper inserting the upper tip into the groove and pressing it towards the thrust spring to facilitate inserting the pin.



- Insert the pad fixing pin from the reaction plate side, so that the pin head clicks in the seat in the groove on that plate.



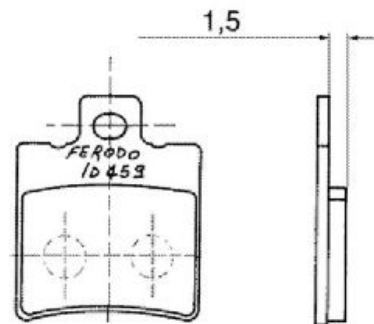
- Insert the 2 locking split pins of the pin orientating the heads towards the calliper body as shown in the figure.



Rear brake pads

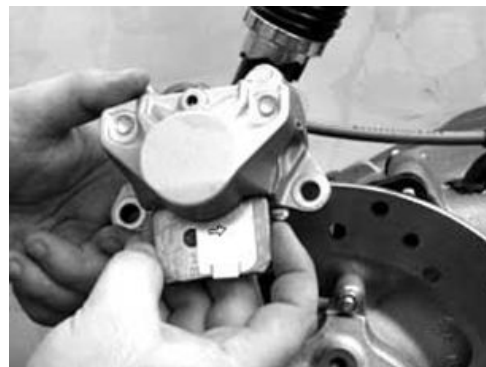
Removal

- Remove the rear brake calliper
- Remove the brake pad and check there are no faults or warping. If it does, replace it.
- Check that the thickness of the friction material is over 1.5 mm. Otherwise, replace it.

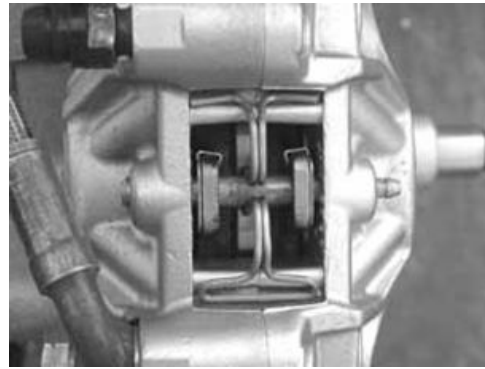


Refitting

- Insert the brake pads according to the direction of rotation of the brake disc, as indicated by the arrow on the anti-vibration pad.



- Insert the pad mounting pin and the retaining spring with its ends facing the bleed screw as shown in the figure.



- Insert the retaining ring on the pin
- Fasten the rear brake calliper to the bracket and tighten the 2 screws to the prescribed torque.

Locking torques (N*m)

Pipe joint / brake calliper 20 ÷ 25

Fill

Rear - combined

To bleed the integral system, first bleed the rear break calliper.

- Remove the rubber cap from the bleed screw and insert a rubber pipe to recover the brake fluid.



- With the left-hand brake lever, load the system and bring it up to the required pressure.
- Keeping the left-hand brake lever pulled, loosen the bleed screw to purge the air. Then tighten the bleed screw.



- Repeat the operation until only brake fluid comes out of the rubber pipe.
- Then repeat the bleed operations for both the regulating valve and the front left calliper.



- To access the regulating valve, it is necessary to remove the front shield.
- Top up the brake fluid to the right level in the tank.

N.B.

DURING THE BLEEDING OPERATIONS, MAKE SURE THE BRAKE FLUID DOES NOT COME INTO CONTACT WITH THE BODYWORK SO AS NOT TO DAMAGE IT. FURTHERMORE, DURING THE BLEEDING OPERATIONS REGARDING THE BRAKE CALLIPERS, MAKE SURE THE BRAKE FLUID DOES NOT COME INTO CONTACT WITH THE DISC BRAKES AND WITH THE BRAKE PADS. FAILURE TO COMPLY WITH THIS NORM WILL ENDANGER THE PROPER WORKING AND EFFICIENCY OF THE BRAKING SYSTEM

If necessary, bleeding can be done using a special vacuum pump

Specific tooling

020329Y MityVac vacuum-operated pump

Locking torques (N*m)

Circuit bleed calliper fitting 12 - 16

Front

- Remove the rubber hood from the bleed screw.
- Insert a rubber pipe in the bleed screw to permit the brake fluid to be recovered.



- With the right-hand brake lever, load the system and bring it up to the required pressure.
- Keeping the right-hand brake lever pulled, loosen the bleed screw to purge the air. Then tighten the bleed screw.
- Repeat the operation until only brake fluid comes out of the rubber pipe.
- Remove the fluid recovery pipe and refit the rubber hood over the bleed screw.
- Top up the brake fluid to the right level in the tank.

N.B.

DURING THE BLEEDING OPERATIONS, MAKE SURE THE BRAKE FLUID DOES NOT COME INTO CONTACT WITH THE BODYWORK SO AS NOT TO DAMAGE IT. FURTHERMORE, DURING THE

BLEEDING OPERATIONS REGARDING THE BRAKE CALLIPERS, MAKE SURE THE BRAKE FLUID DOES NOT COME INTO CONTACT WITH THE DISC BRAKES AND WITH THE BRAKE PADS. FAILURE TO COMPLY WITH THIS NORM WILL ENDANGER THE PROPER WORKING AND EFFICIENCY OF THE BRAKING SYSTEM

If necessary, bleeding can be done using a special vacuum pump

Specific tooling

020329Y MityVac vacuum-operated pump

Locking torques (N*m)

Circuit bleed calliper fitting 12 - 16

Front brake pump

Removal

- Remove the front handlebar cover.
- Empty the braking system corresponding to the circuit being inspected.
- Remove the two screws fixing the brake pump to the handlebar, indicated in the photograph.



- Remove the oil pipe fitting from the pump undoing the screw indicated in the figure.
- Remove the stop light switch connector



BRAKE PUMP TECHNICAL DATA

Specification	Desc./Quantity
Pump right piston diameter:	Ø 12
Left piston pump diameter:	Ø 15

Refitting

To refit, carry out the removal operations but in reverse order, respecting the prescribed locking torques.

Locking torques (N*m)

Pipe joint / brake calliper 20 ÷ 25

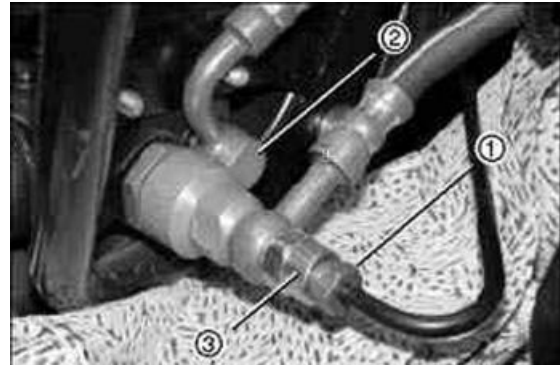
Rear brake pump - combined

Removal

Replace the pressure distribution valve

If problems are discovered in the brake force distribution between the front left brake calliper and the rear brake calliper (e.g. equal surface contact and braking of both the wheels, the rear brake engages but the front brake does not operate or vice versa, or the brakes function in completely different modes, or the distribution valve does not function correctly), proceed as described below:

- Bleed the brakes of the combined system.
- Remove the front knee guard.
- Loosen fitting 1 shown in the figure for the rear brake calliper.



N.B.

INSERT A CLOTH UNDER THE DISTRIBUTION VALVE TO AVOID BRAKE FLUID DRIPPING ONTO THE PLASTIC OR OTHER COMPONENTS OF THE SCOOTER.

- Remove fitting 2 of the front brake calliper.
- Remove fluid inlet fitting 3 from the pump to the valve.
- Remove the 2 TCEI socket head retaining screws of the holding the valve to the frame in the 2 bores shown in the figure.



- Remove the valve and replace with a new valve.
-

Refitting

To refit carry out the disassembly steps but in reverse order.

N.B.

USE NEW COPPER GASKETS ON THE JOINTS.



- Tighten the screws fixing the valve to the chassis, but above all tighten the brake piping to the prescribed locking torques.

- Fill and purge the braking system as described in the relevant section.



Locking torques (N*m)

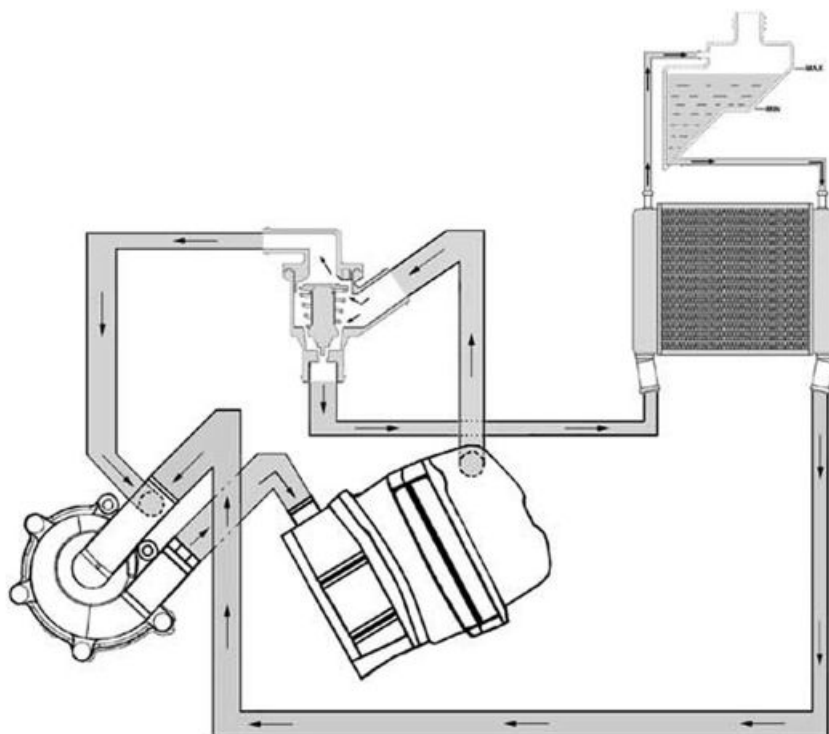
Coupling for oil on the integral braking system pump 16 ÷ 20 Coupling on the integral braking system device (from the pump) 20 ÷ 25 Front brake calliper - integral braking system device coupling 20 ÷ 25 Rear brake calliper - integral braking system device coupling 20 ÷ 25

INDEX OF TOPICS

COOLING SYSTEM

COOL SYS

Circuit diagram



The cooling system is of the forced circulation type, with continuous venting and air pressurisation.

Circulation takes place by a centrifugal pump driven by the countershaft.

The pump delivers the coolant to the thermal unit.

The two-way thermostat support is connected in output to the head. One way is connected to the pump and the other to the radiator (of the horizontal circulation type).

The radiator output is directly connected to the pump.

The expansion tank is connected in parallel to the radiator.

The radiator hot box is connected to the upper side of the expansion tank (in air).

The radiator cold box is connected to the lower side of the expansion tank (in the fluid).

When the engine is cold, the thermostat output to the radiator is closed, even though there is still a little flow for de-aeration obtained by a hole into the closing plate.

In this case, the circulation into the thermal unit is active to ensure an even heating.

Once the working temperature has been reached, the main circulation on radiator and expansion tank starts.

With the small openings in the thermostat there is a flow overlapping (recirculation and main one).

When the temperature is higher, the thermostat allows excluding the recirculation to favour the main circulation.

In this case, the flow is consistent in the expansion tank as well, and this ensures a continuous automatic venting.

For the system venting during the circuit filling step, there is a special union at the top of the head (see filling rules).

To ensure cooling in case of poor dynamic ventilation, there is an electric fan controlled by the injection system.

TECHNICAL SPECIFICATIONS

Specification	Desc./Quantity
Cooling system capacity	1.7 l
Prescribed fluid	Mixture of 50% water and fluid for sealed circuits (PARAFU MOTO RIDER)
Sealing pressure	Cap calibrated at 0.9 bar

THERMOSTAT

Specification	Desc./Quantity
Type	Wax-type, with deviator
Starts opening	82 ± 2°C

ELECTRIC VENTILATION

Specification	Desc./Quantity
Type	With piston
Electric ventilation start	107°C
Electric ventilation end	103°C

WATER PUMP

Specification	Desc./Quantity
Type	Centrifugal
Control	Coaxial at the countershaft

RADIATOR

Specification	Desc./Quantity
Type	Aluminium, with horizontal circulation

EXPANSION TANK

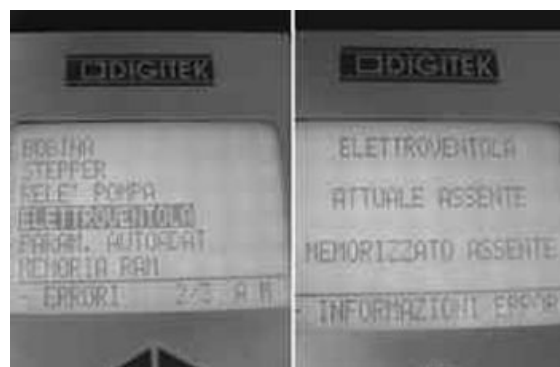
Specification	Desc./Quantity
Calibration	Automatic bleeding, in parallel with the radiator

Electric fan check

- Connect the injection diagnostic tester and select the menu on the "ERRORS" function.
- Check any failures in the electric fan control circuit (see "Injection" chapter)

Specific tooling

020460Y Scooter diagnosis and tester



- Select the menu on the "ACTIVE DIAGNOSIS" function and start the electric fan operation simulation (see "Injection" chapter).
- If the electric fan is certainly efficient, check the ventilation start and end temperature.



- Select the "PARAMETERS" function in the menu to display the coolant temperature.

Electric fan starts: 107°C

Electric fan stops: 103°C

- If non-conforming values are detected, replace the injection control unit (see «Injection» chapter).
- If the analogue instrument temperature is close to the red zone, but the degrees indicated by the diagnostic tester are below the electric fan start temperature, check the temperature sensor on the head and the relevant injection circuit (see «Injection» chapter);



N.B.

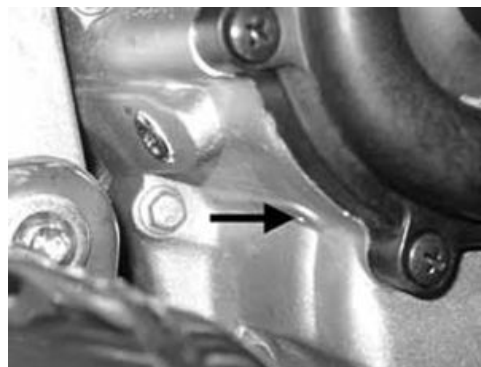
THE ELECTRIC FAN TEMPERATURE AT 107° C CAN ONLY BE MANAGED BY A SYSTEM SUPPLIED WITH A 50% MIXTURE AND PRESSURISED AT 0.9 BAR.

AVOID STARTING THE ENGINE WITHOUT PRESSURISATION SINCE IT MAY REACH THE BOILING TEMPERATURE BEFORE THE ELECTRIC FAN STARTS WORKING.

IN CASE OF AN INCREASE OF THE ELECTRIC FAN START TIME, CHECK THE THERMOSTAT OPENING TEMPERATURE AND CHECK THAT THE COOLANT DENSITY IS CORRECT. THE OPTIMUM DENSITY IS OBTAINED WITH A 50% WATER AND 50% COOLING CIRCUIT FLUID MIXTURE.

System sealing check

- Check the proper circuit sealing when it is in pressure and at the temperature.
- For a more accurate check, wait until the system has cooled down since small leaks may not be visible due to evaporation
- The water pump is provided with a drainage hole in case of leaks from the cooling system mechanical seal, or from the shaft sealing oil guard.



- If coolant or oil leaks are detected, inspect the pump (see Flywheel cover chapter).

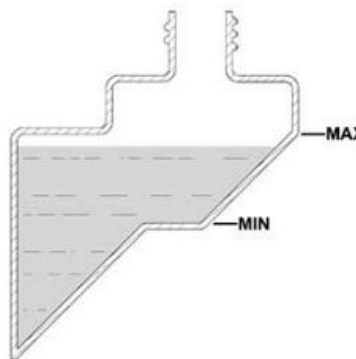
N.B.

DO NOT USE OILS OR GREASES WHILE MOUNTING THE COOLING SYSTEM. FAILURE TO OBSERVE THIS REGULATION CAN CAUSE IRREVERSIBLE DEFORMATION TO THE SEALING GASKETS.

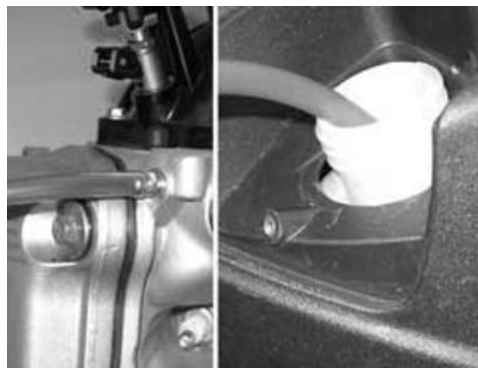
Coolant replacement

System top-up rules

- Prepare the mixture of 50% water and coolant.
- Fill the system to reach a level ranging between the MIX and MAX levels indicated in the expansion tank filler.
- Do not close the expansion tank with the cap.



- Use a transparent hose to connect the venting union with the expansion tank filler.
- Loosen the vent and start the engine.



- Keep it open until the air has been fully vented.
- Close the bleed screw.
- Stop the engine.
- Restore the level into the expansion tank and tighten the cap.
- Start the engine and let it warm up to reach the electric ventilation temperature.
- Stop the engine.
- Restore the level with cold engine.

CAUTION

ELECTRIC VENTILATION IS CONTROLLED BY THE TEMPERATURE MEASURED AT THE HEAD. THE ELECTRIC VENTILATION START DOES NOT MEAN THAT THE VENTING HAS BEEN COMPLETED.

VENTING IS COMPLETE WHEN THE EXPANSION TANK TEMPERATURE RISES.

Water pump - overhaul

- Carefully position a new O-Ring, avoiding contact with grease or oil.

CAUTION

FAILURE TO OBSERVE THIS ADVICE CAN IRRETRIEVABLY DEFORM THE O-RING.

-
- Refit the water pump cover, tightening the 6 fixing screws to the prescribed torque.

Locking torques (N*m)**Water pump cover screws 3 ÷ 4****Water pump ceramic seal**

Our Leader, Quasar, and Master liquid cooled engines are equipped with water pumps fitted with the ceramic seal in the subject. This component is intended to guarantee the leak tightness of the coolant in relation to the pump shaft. The seal achieved via two special ceramics, a static one and a spinning one, kept in contact by the thrust of a spring, coaxially mounted onto the pump shaft. The efficiency of this system is guaranteed by the accurate machining and cleaning of the components as they are fitted; in any case, ceramic seals are subjected to a running in period. During this period ($1,000 \pm 1,500$ km), there may be small leaks through draining holes, which remain visible on the aluminium crankcase. This phenomenon is particularly visible there where the hole is more exposed (Quasar and Master). In such cases we recommend cleaning the casing in order to be able to check again for leaks after a distance of more than 1500 km. If leaks continue or in the event of real losses, the ceramic seal should be replaced. For these operations, observe the tools and instructions given in the relevant service station manuals.

Note: The ceramic seal may be overhauled according to the following couplings:

- Coupling "A": seal ring no. 485084 with ceramic seal no. 486216
- Coupling "B": seal ring no. 841329 with ceramic seal no. 841330

The couplings above may be selected according to their availability, as they are interchangeable.

-
- Check that the reed valve of blow-by circuit closes adequately.



- Check that the water pump cover is not damaged or deformed.
- Check that the sealing O-Ring is in good condition



-
- Check that the rotor does not show deformations or dents.
 - Check that the plastic rotor forms an integral unit with the metal part.



-
- Check that the water pump shaft does not show signs of wear and tear on the bearings in contact with the crankcase, in the oil seal area and on the motion sensor.
 - Check that the ceramic seal surfaces are not scratched or worn.



-
- Check that there are no damages or dents on the outside diameter of the bypass.

Characteristic**Outside diameter:**

10.5 mm

- Check the free length of the spring.

Characteristic**Standard length:**

65.2 mm

Length limit after use:

64.0 mm



Thermostat

Check

Before proceeding to disassembly, carry out a few checks:

- Connect the diagnostic tester and select the «PARAMETERS» function (see Injection Chapter);
- Start the cold engine and let it warm up.
- Manually check when there is an abrupt increase in temperature at the exit of the radiator cold housing.

**N.B.**

THERE SHOULD BE A SLIGHT AND GRADUAL HEATING CAUSED BY A SMALL PASSAGE ON THE THERMOSTAT TO THE OFF POSITION.

Specific tooling**020460Y Scooter diagnosis and tester**

- Check the temperature read by the diagnostic tester.

Thermostat opening start: ~ 80°C

- If opening occurs at different temperatures, check the thermostat.
- Remove the thermostat as described in the fly-wheel cover paragraph.



- Visually check that the thermostat does not have mechanical failures.

- Prepare a metal container with ~ 1 litre of water.

- Immerse the thermostat, and keep it in the middle of the container.

- Immerse the multimeter thermometer probe close to the thermostat.

- Warm up the container using the thermal gun.

- Heat the water and periodically pull the thermostat out until its opening becomes visible.

- Insert a thin copper wire between the seat and the thermostat closing plate.

- Keep the wire into position until locking up is perceived.

- Let water and thermostat cool down.

- Progressively heat the water keeping the thermostat immersed by the wire.

- Check the opening temperature when the thermostat releases from the wire.



Opening starting temperature ~ 82° C

Specific tooling

020331Y Digital multimeter

020151Y Air heater

- Warm up until the thermostat is completely open.

N.B.

HEATING SHOULD BE GRADUAL.

N.B.

AVOID CONTACT BETWEEN THERMOSTAT AND CONTAINER FOR A CORRECT TEST PERFORMANCE.

- If incorrect values are detected, replace the thermostat.

- Repeat the filling and venting procedure.



diagnosis

Excessive system pressure

1 - Check the expansion tank cap efficiency.

N.B.

THE CAP IS EQUIPPED WITH A PRESSURE RELIEF VALVE CALIBRATED AT 0.9 BAR.

There is also a valve that must allow air inlet during the cooling step.

YES go to 2 NO go to 3

2 - Check the head gasket seal (see «Thermal group and timing system» chapter)

3 - Replace the cap.

Cooling fluid consumption

1 - Check the system outside seals as described above.

YES go to 2 NO go to 3

2 - Check the head gasket seal (see «Thermal unit and timing system» chapter)

- If water leaks are detected in the engine oil, inspect the pad on the head cooling circuit.

3 - Fix any damaged seals.

Oil in the fluid

1 - Oil into the coolant.

YES go to 2

2 - Check the head gasket seal (see «Thermal group and timing system» chapter)

INDEX OF TOPICS

CHASSIS

CHAS

This section is devoted to the operations that can be carried out on the vehicle's bodywork.

CAUTION

NEVER CLEAN PAINTED PLASTIC PARTS WITH SOLVENTS CONTAINING PETROL OR ITS BY-PRODUCTS.

Seat

- Remove the two clamping screws on the frame.
- Remove the control button of the undersaddle light.



Rear handlebar cover

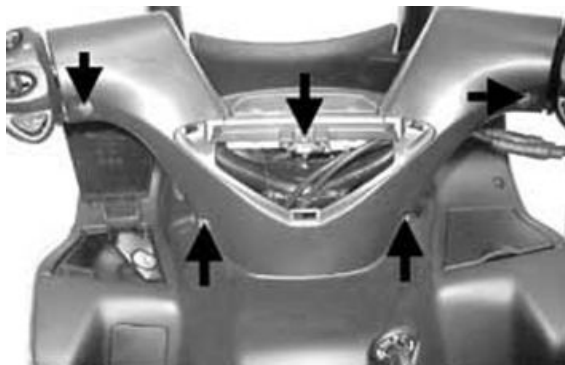
- Release the 3 locking tabs of the rear handlebar cover shown in the figure using a screwdriver and paying attention not to damage the paintwork.



- Remove the 5 mounting screws of the rear handlebar cover.

N.B.

WHEN INSTALLING, THE CENTRE SCREW IS A METAL SCREW, THE OTHER 4 ARE PLASTIC.



- Remove the frames of the brake pump on the left and right secured with 2 locking tabs.



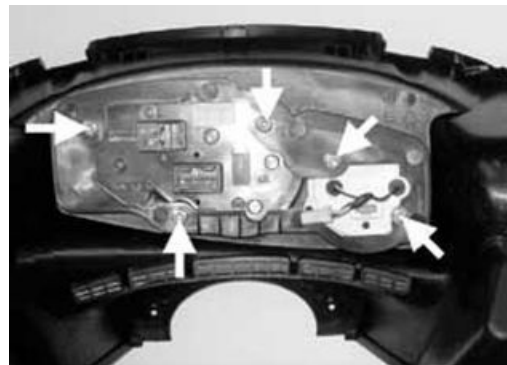
- Loosen the 4 retaining screws of the front handlebar cover with the handlebar proper.



Remove the 4 pressure indicator lights from the warning light group, pulling them downwards.

Instrument panel

- Remove the upper shield back plate.
- Loosen the 5 nuts of 10 mm holding the instrument panel.



Headlight assy.

- Remove the centre cover of the shield.
- Remove the 4 front retainers of the front light assemblies.



- To remove the right-hand light assembly, remove the screw located near the cover of the expansion tank.



- To remove the left-hand light assembly, remove the screw located in the left-hand storage compartment.



Remove the light, disconnecting the electric connector from the light and the complete lamp holder of the position light.

N.B.

THE TWO REAR ADJUSTMENT SCREWS SHOWN IN THE FIGURE ARE ADJUSTED DURING ASSEMBLY OF THE LIGHT AND MUST NOT BE ALTERED.



Frame central cover

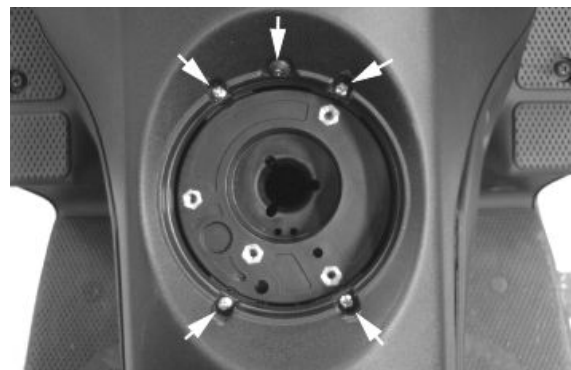
- Remove the saddle.
- Remove the two screws in the battery compartment shown in the figure.



- Remove the fuel tank flap.
- Remove the 5 screws indicated in the figure.

CAUTION

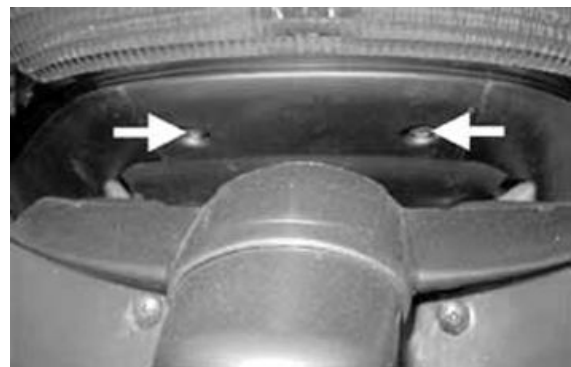
PROVISIONALLY PROTECT THE NECK OF THE FUEL TANK USING A CLEAN CLOTH TO PREVENT ANY DIRT OR OBJECTS ACCIDENTALLY FALLING INTO THE TANK.



- Remove the lateral air conveyors and loosen the two screws shown in the figure.
- Remove the cover, unscrewing it from its retainers.



- Remove the two screws indicated in the figure.



- Remove the seven screws indicated in the figure.
- Remove the central cover from its retainers.



Legshield

- Remove the windscreen complete with support.
- Remove the front light assembly.
- Remove the upper shield back plate.
- Remove the lower shield back plate.
- Remove the front deflectors.
- Remove the 2 screws located under the front deflectors.
- Remove the centre screw (without slotted head) located behind the front light.



- Remove the 4 screws (2 per side) accessible from the footrest and located to the sides of the radiator.

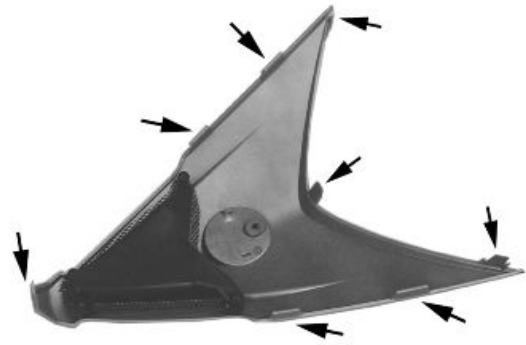


- Remove the front shield, disconnecting the wiring and the connectors of the headlights and lights.

- Remove the Gilera emblem.
- Remove the screw shown in the figure.

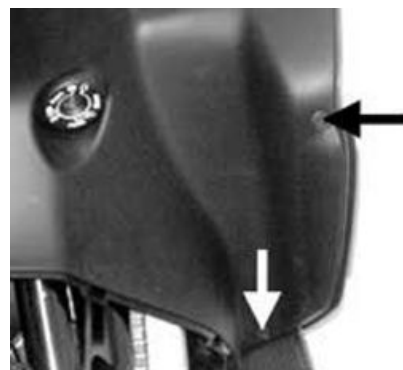


- Paying attention not to damage the plastic parts, release the 3 upper retainers of the windshield support and the 4 side retainers of the front shield.



Knee-guard

- Remove the centre union.
- Remove the 4 lateral screws (2 on each side) indicated in the figure.

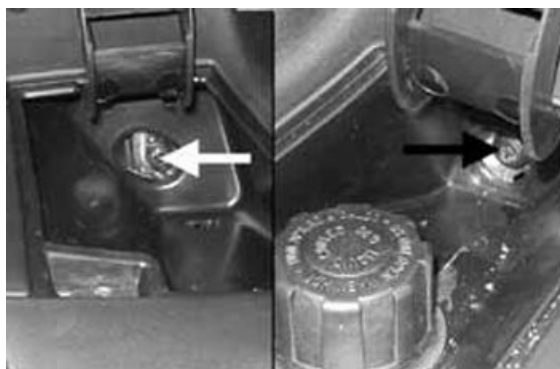


- Press the shield back plate forward to allow access to the socket on the frame of the key switch.
- Turn the frame in anticlockwise direction (it may be necessary to use pliers), disengaging the locking teeth shown in the figure.



- Remove the front fuse holder, levering out using a flat screwdriver on the tab located on the side (on the side of the key switch).
-

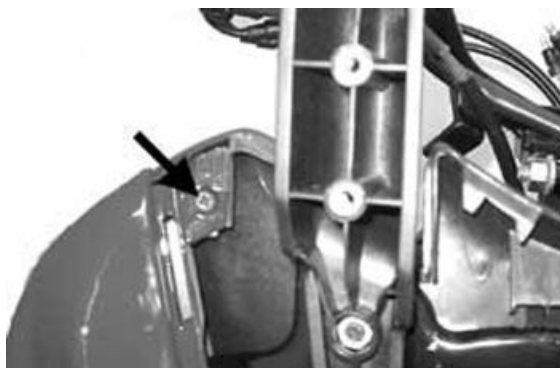
-
- Remove the 2 screws located inside the storage compartment and the coolant top-up compartment (in order not to have to remove the front headlight).



-
- Unscrew the 4 screws indicated in the figure.



-
- Loosen the two upper screws on the front of the scooter holding the plate.



- Remove the handlebar retaining bolt, unscrewing upwards and pushing towards the lower shield back plate.
- Remove the cap of the expansion tank and the rubber gasket using a screwdriver or pliers.
- Disconnect the complete upper shield back plate from the lower section paying particular attention to the tab located under the glove-box (left-hand side).

Once raised, remove the 3 connectors of the instrument panel and the connector on the wiring of the instrument lighting.

Removing the ignition key-switch when on *off*

- Remove the lower shield back plate.
- Unscrew the seat opening transmission from the side.
- Remove in advance the ring of the immobiliser antenna.
- Loosen the 2 hex. socket head screws and remove the complete switch.

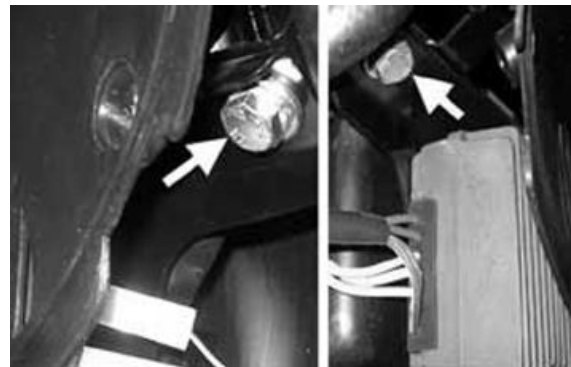


- From the underside it is possible to loosen the 3 retaining screws and to release the 2 locking tabs to raise the mounting plate of the steering lock strut.
- The latter has a retaining tab with cylindrical teeth that cannot be replaced.



Front wheel housing

- Remove the spoiler.
- Remove the front fork.
- Remove the plate supporting bracket for the horn and voltage regulator by loosening the two retaining screws shown in the figure in order to release the two lower retainer of the wheel housing.



- Remove the upper fixing screw of the wheel housing to permit movement.



- In order to remove the wheel housing it is necessary to remove the front brake hose to the tank and combination with the splitter.

Taillight assy.

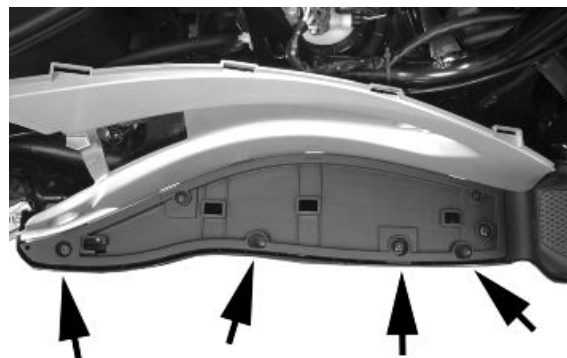
- Remove the side fairings.
- Remove the upper central screw.



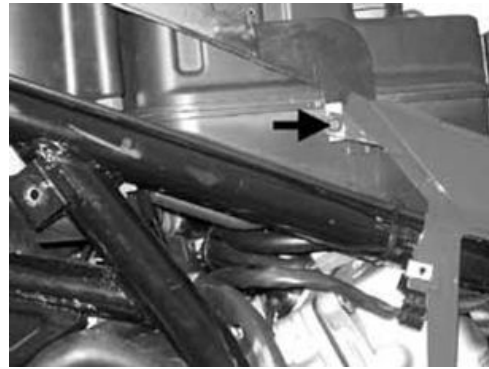
- Using a wrench offset by 10 mm between the under-saddle compartment and the tubes of the frame, loosen the 2 rear retaining bolts and then disconnect the retainers of the lights at the ends of the support.
- Remove the light and disconnect the bulb holder by turning it through 30° in anticlockwise direction.

Footrest

- Remove the centre union.
- Remove the side fairings.
- Remove the mat of the footrest.
- Remove the screws indicated in the figure.



- Remove the complete footrest from the side fairing.

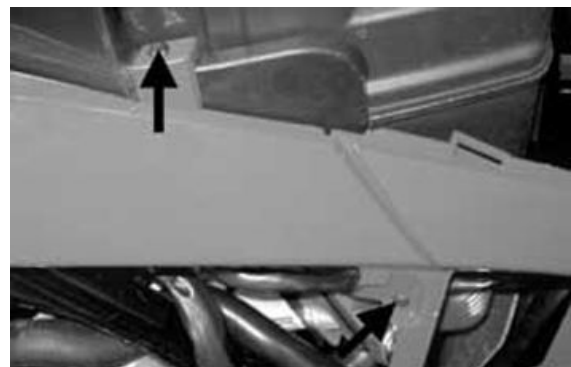


- Remove the screw shown in the figure to remove the front footrest.



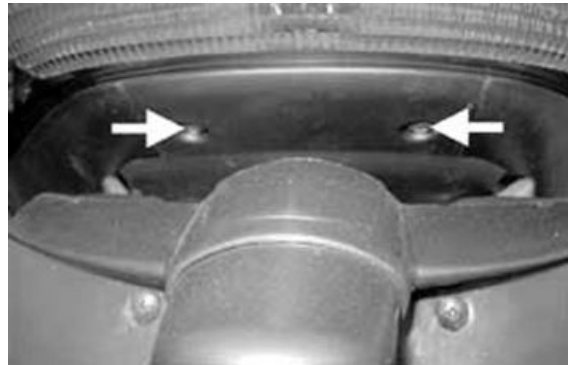
Side fairings

- Remove the rear central cover.
- Remove the passenger handles.
- Remove the lower cover.





- Remove the lower side cover.
- Remove the eight screws shown in the figure (four on each side).
- Pull out the fairing.



- Remove the three screws indicated in the figure.

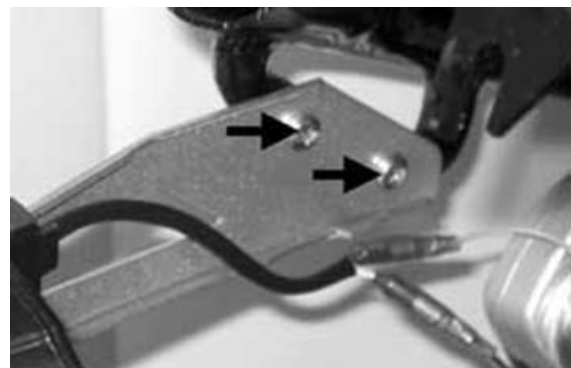


- Remove the 2 hex. socket head screws and then the passenger handgrips on the left and right.

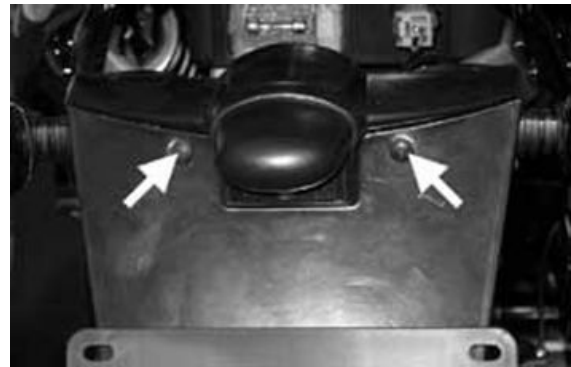


License plate holder

- Remove the lower cover.
- Remove the four retaining screws (2 per side) and disconnect the electrical connectors.



- In order to access the licence plate bulb it is sufficient to remove the two retaining screws of the rear cover from the support and to pull out the complete bulb holder.

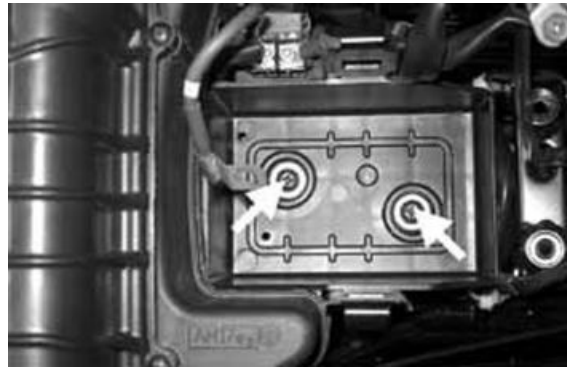


Air filter

- Remove the helmet compartment.
- Remove the straps of the oil vapour recovery hose and the air bellows shown in the figure.



- Loosen the two screws shown in the figure.



- Loosen the two retainers shown in the figure and remove the complete air filter.



- Remove the general fuse.
- Disconnect the battery housing from its metallic support and remove the complete filter housing.

Electric characteristic

Fuse

30A

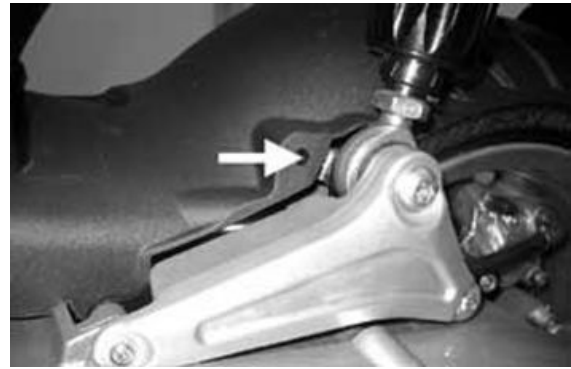


Rear mudguard

- Remove the two clamps shown in the figure.



- Remove the retainer of the mudguard/strut reinforcement plate to remove the complete mudguard.

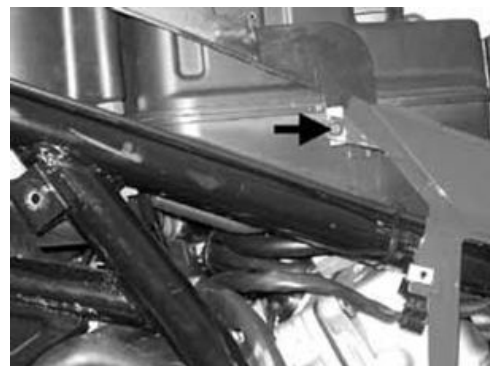


Helmet bay

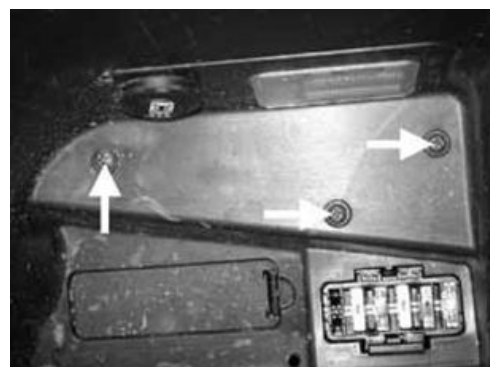
- Remove the side panels
- Remove the six upper clamping screws.



- Remove the 2 lateral retaining screws with the central covers.



- Remove the 3 screws located inside the compartment in the rear part providing the mounting for the electrical system of the saddle opening device and for the support of the transmission.



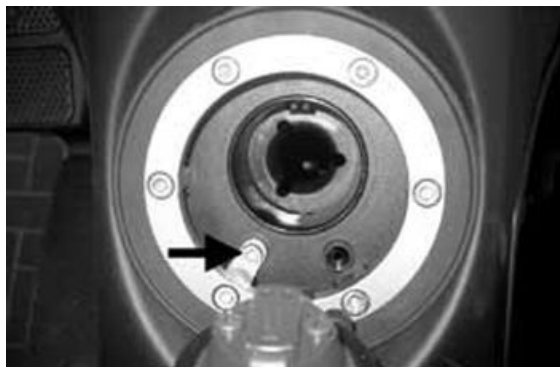
- Disconnect the connectors of the power socket and the under-saddle light.
- Remove in turn the complete power socket due to the interference with the frame.
- Remove the fuse holder assembly, disconnecting the lateral retaining tab.

- Remove the complete underseat compartment.

Fuel tank

Fuel tank flap

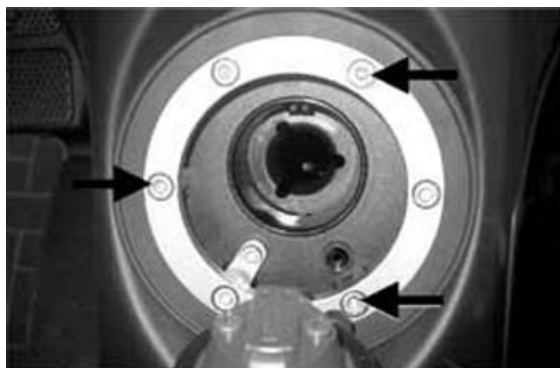
- Open the fuel tank flap.
- Remove the hex. socket head screw shown in the figure.



- Remove the 3 hex. socket head screws shown in the figure.

N.B.

THE OTHER 3 SCREWS HAVE ONLY AN AESTHETIC FUNCTION



Remove the flap, the gasket, the second flap and the second gasket.

Fuel tank filler neck

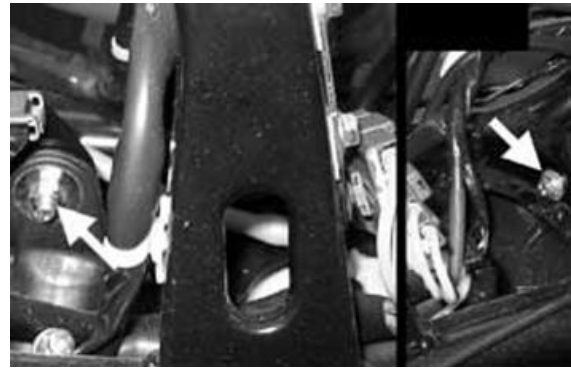
- Remove the fuel tank flap.
- Remove the central chassis cover.
- Remove the 2 retaining straps of the filler neck to the tank.
- Remove the 2 upper hoses (the left-hand hose and the "too short" hose; the hose on the right is the tank breather).



N.B.

THIS OPERATION SHOULD PREFERABLY BE PERFORMED WITH THE TANK EMPTY.

- Remove the central chassis cover.
- Remove the lower cover.
- Remove the fuel tank cap.
- Remove the two upper tank retainers shown in the figure.

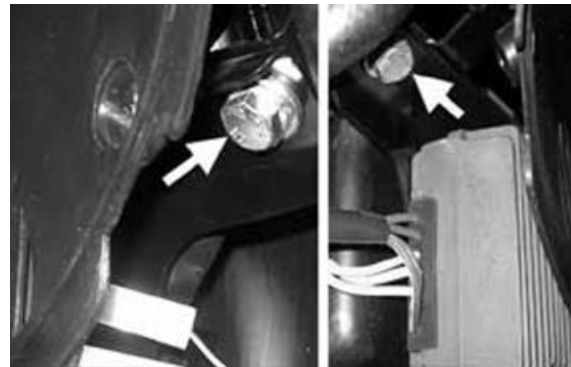


- Remove the fuel pump retainers.

N.B.

PAY PARTICULAR ATTENTION WHEN UNSCREWING THE FUEL PIPES AS EXCESSIVE FORCE COULD DAMAGE THE PLASTIC INSERTS ON THE PUMP BODY. IT IS NECESSARY, HOWEVER, DURING REMOVAL TO PRESS LIGHTLY ONTO THE LINES AND TO PUSH THE CROWN TOWARDS THE PUMP, AND THEN TO MAINTAIN PRESSURE ON THE CROWN AND TO PULL THE LINES UPWARDS.

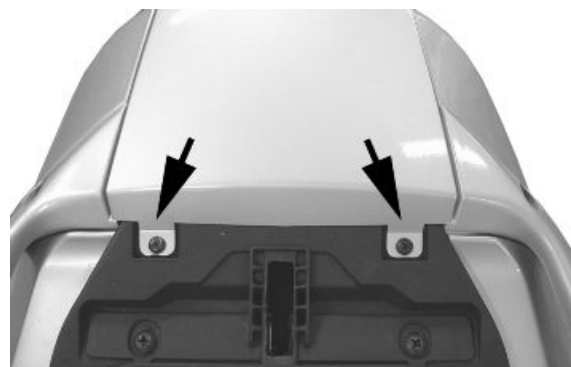
- Remove the plate supporting bracket for the horn and voltage regulator by loosening the two retaining screws shown in the figure in order to release the two lower retainers of the wheel housing.



- Remove the tank through the front lower part of the scooter.
- For reassembly, perform the previous operations in the reverse order.

Rear central cover

- Raise the saddle.
- Remove the two fixing screws shown in the figure.



Front mudguard

- Remove the 4 retaining screws and pull the mudguard towards the front of the scooter.
- Pay attention during assembly to the correct positioning of the retaining straps of the hoses.



Radiator fan

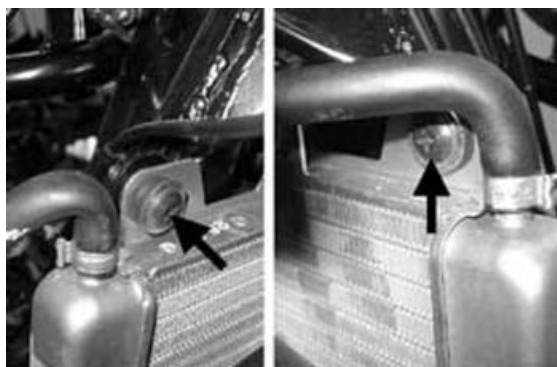
- Remove the spoiler.
- Remove the front fork.
- Remove the plate supporting bracket for the horn and voltage regulator by loosening the two fixing screws shown in the figure in order to release the two lower retainers of the wheel housing.



- Remove the upper fixing screw of the wheel housing to permit movement.

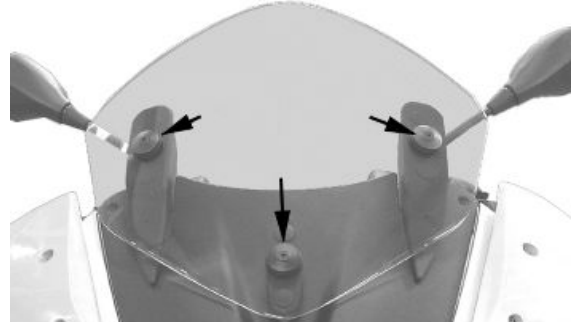


- Prepare a container to collect the coolant.
- Remove the feed and return hoses from the expansion tank.
- Remove the coolant feed and return hoses from the radiator.
- Remove the retaining screws of the radiator to the frame shown in the figure.
- Disengage the complete radiator and the electric fan.



Flyscreen

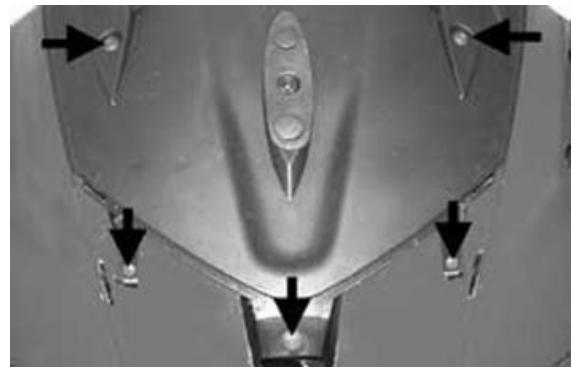
- Remove the 3 hex. socket head screws (when reassembling, pay attention to insert the longest screw in the middle position) then remove the windshield complete from the rubber lips.



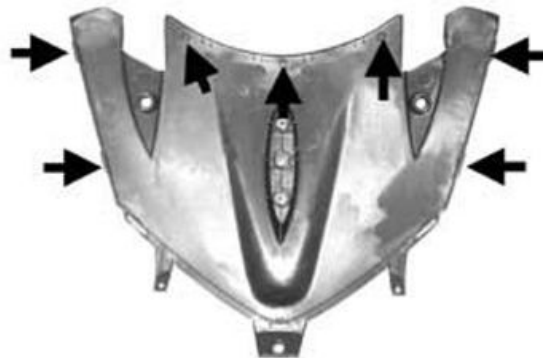
- Remove the plugs and remove the seals on the 2 lateral windshield support arms.



- Remove the plastic cover from the windshield support, loosening the 5 screws shown in the figure.

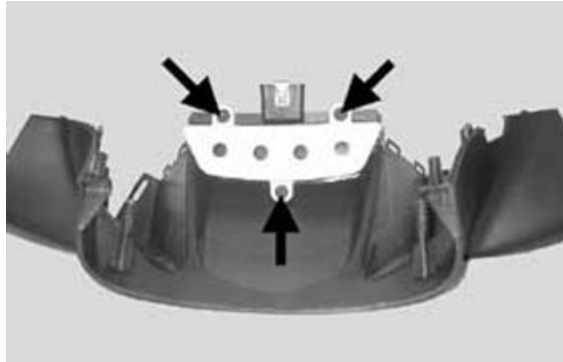


- Disengage the 7 retaining tabs (3 with the shield back plate, 4 with the shield).
Once the 4 lateral tabs have been released it is sufficient to separate the upper part from the lower part and to pull it carefully upwards.



Pilot lights kit

- Remove the handlebar cover.
- Remove the three screws shown in the figure, then pull the complete group from the front handlebar cover.



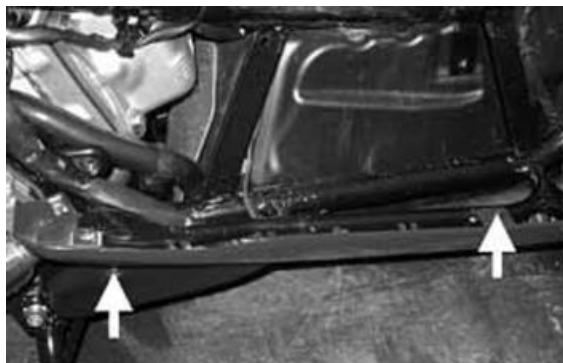
Battery

- Remove the elastic strap and the battery cover.

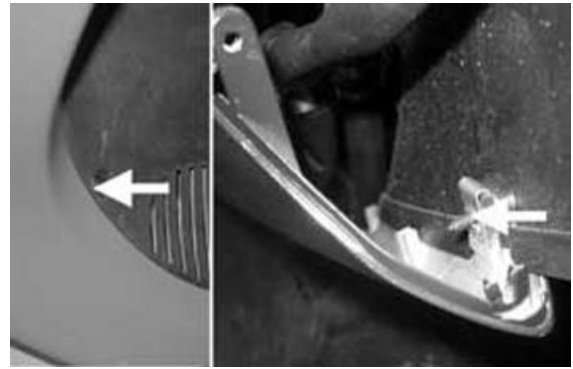


Lower cover

- Remove the two screws of the lower spoiler (long type).
- Remove the 2 screws located under the footrests.



-
- Remove the 4 union screws with the front wheel housing cover.
 - Pull the spoiler from the lower part of the scooter.



INDEX OF TOPICS

PRE-DELIVERY

PRE DE

Carry out the listed tests before delivering the scooter.

WARNING

BE VERY CAREFUL WHEN HANDLING FUEL.

Aesthetic inspection

Appearance check:

- Paintwork
- Fitting of plastics
- Scratches
- Dirt

Tightening torques inspection

Lock check

- Safety locks

SAFETY LOCKS:

Name	Torque in Nm
Rear shock absorber retainer to the chassis	38 - 46
Front wheel shaft	45 ÷ 50
Rear wheel axle	104 ÷ 126
Rear brake disc mounting	11 ÷ 13
Engine - chassis fixing pin	100 - 120
Screw securing handlebar to steering tube	45 - 50
Upper steering ring nut	36 - 39
Lower steering ring nut	10 - 13 **

*** tighten and loosen by 90°*

- Cover retaining screws

Electrical system

Electric System:

- Main switch
- Headlamps: high beams, low beams, side/taillights (front and rear) and relevant warning lights
- Adjusting the headlights according to the regulations currently in force
- Front and rear brake light buttons and relevant bulb - Turn indicators and relevant bulbs
- Instrument lighting
- Instrument panel: fuel and temperature indicator
- Instrument panel warning lights
- Horn
- Electric start-up
- Engine stop by emergency stop switch and side stand
- Saddle electric opening button

CAUTION

TO ENSURE MAXIMUM PERFORMANCE, THE BATTERY MUST BE CHARGED BEFORE USE. INADEQUATE CHARGING OF THE BATTERY WITH A LOW LEVEL OF ELECTROLYTE BEFORE IT IS FIRST USED SHORTENS THE LIFE OF THE BATTERY.

CAUTION

WHEN INSTALLING THE BATTERY, CONNECT THE POSITIVE CABLE BEFORE CONNECTING THE NEGATIVE ONE, AND PERFORM THE REVERSE OPERATION UPON REMOVAL.

WARNING

BATTERY ELECTROLYTE IS TOXIC AND IT MAY CAUSE SERIOUS BURNS. IT CONTAINS SULPHURIC ACID. AVOID CONTACT WITH EYES, SKIN AND CLOTHING.

IN CASE OF CONTACT WITH EYES OR SKIN, RINSE WITH ABUNDANT WATER FOR ABOUT 15 MINUTES AND SEEK MEDICAL ATTENTION AT ONCE.

IF IT IS SWALLOWED, IMMEDIATELY DRINK LARGE QUANTITIES OF WATER OR VEGETABLE OIL. SEEK IMMEDIATE MEDICAL ATTENTION.

THE BATTERIES PRODUCE EXPLOSIVE GAS; KEEP THEM AWAY FROM NAKED FLAMES, SPARKS AND CIGARETTES. IF THE BATTERY IS CHARGED IN A CLOSED PLACE, TAKE CARE TO ENSURE ADEQUATE VENTILATION. ALWAYS PROTECT YOUR EYES WHEN WORKING CLOSE TO BATTERIES.

KEEP OUT OF THE REACH OF CHILDREN

CAUTION

NEVER USE FUSES WITH A CAPACITY HIGHER THAN THE RECOMMENDED CAPACITY. USING A FUSE OF UNSUITABLE RATING MAY SERIOUSLY DAMAGE THE VEHICLE OR EVEN CAUSE A FIRE.

Levels check

Level check:

- Hydraulic brake system liquid level.
 - Rear hub oil level
 - Engine coolant level
 - Engine oil level
-

Road test

Test ride

- Cold start
 - Instrument operations
 - Response to the throttle control
 - Stability on acceleration and braking
 - Rear and front brake efficiency
 - Rear and front suspension efficiency
 - Abnormal noise
-

Static test

Static test after test ride:

- Restarting when warmed up
-

- Starter operation
 - Minimum hold (turning the handlebar)
 - Uniform turning of the steering
 - Possible leaks
 - Operation of the radiator electric fan
-

Functional inspection

Operating test:

- Hydraulic brake system
- Lever travel
- Clutch - Check for correct operation
- Engine - Check for correct general operation and make sure there is no unusual noise
- Other
- Check documents:
Check chassis No. and engine No.
- Check tool kit
- License plate assembly
- Check locks
- Check tyre pressures
- Installation of mirrors and any accessories

CAUTION

NEVER EXCEED THE RECOMMENDED INFLATION PRESSURES OR TYRES MAY BURST.

CAUTION

CHECK AND ADJUST TYRE PRESSURE WITH TYRES AT AMBIENT TEMPERATURE.

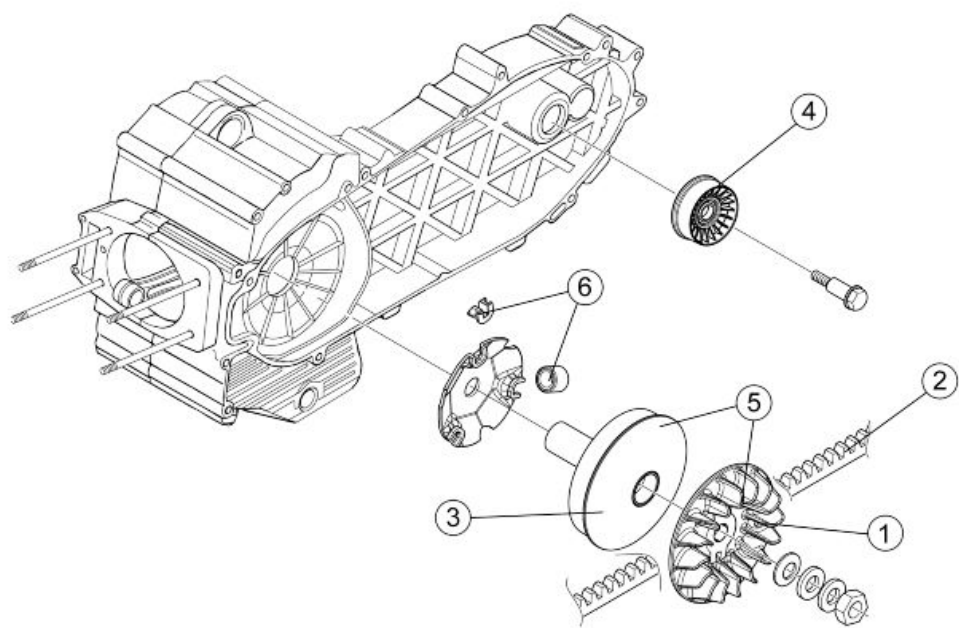
INDEX OF TOPICS

TIME

TIME

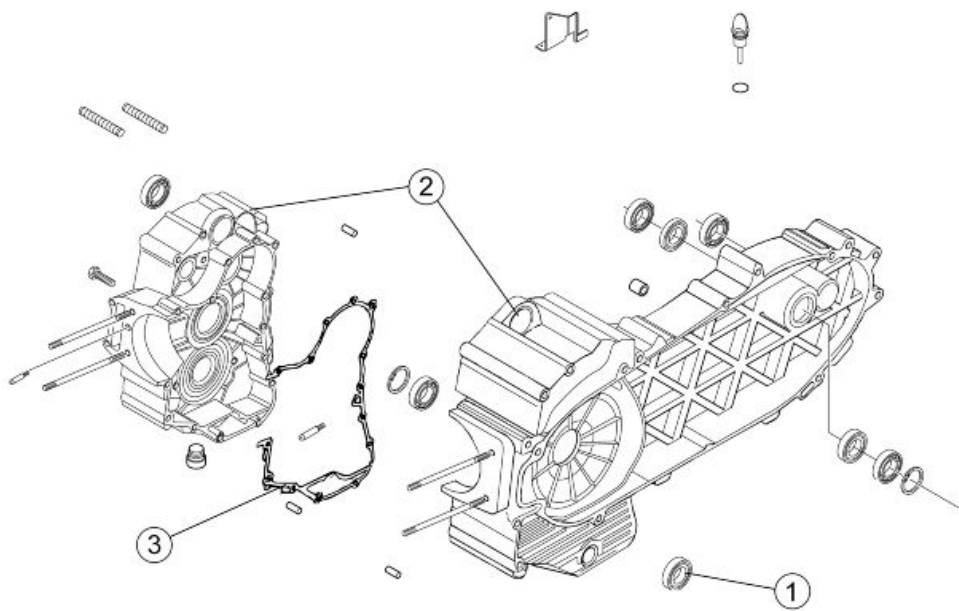
This section is devoted to the time necessary to carry out repairs.
For each operation, the description, code and time envisages are specified.

Engine



ENGINE			
	Code	Action	Duration
1	001001	Engine to chassis - Replace- ment	

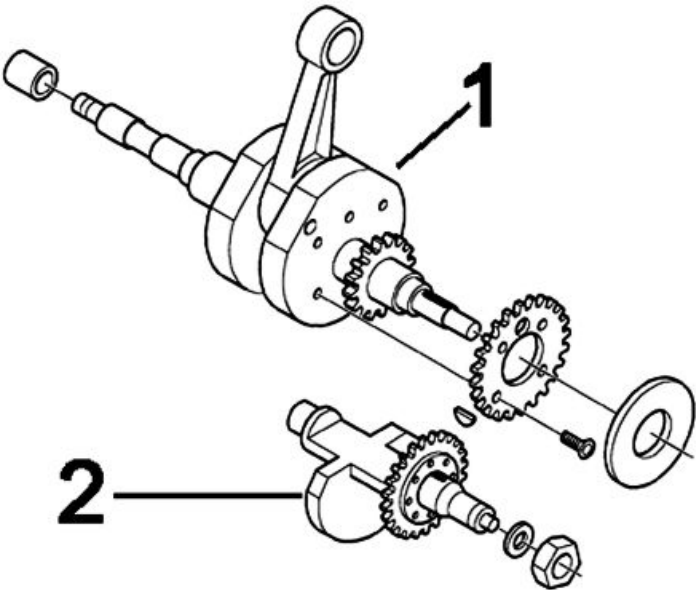
Crankcase



CRANKCASE

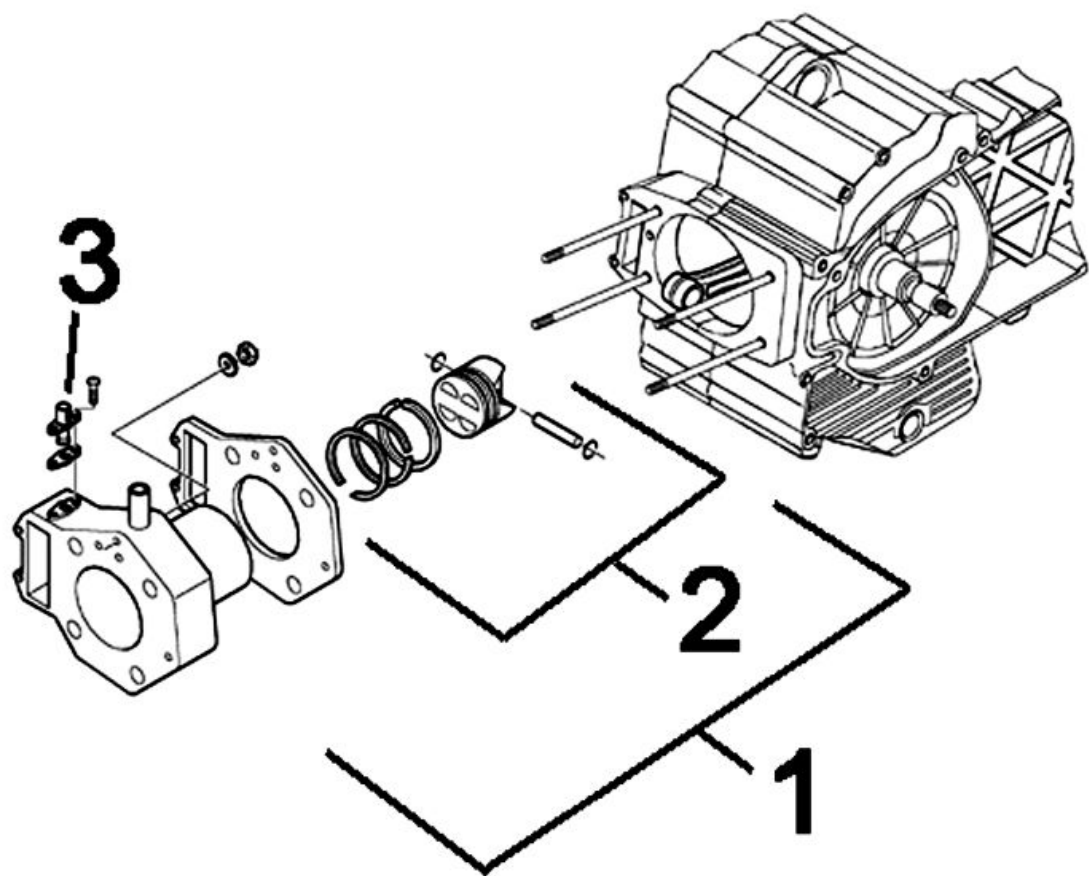
	Code	Action	Duration
1	001100	Oil seal, clutch side - Replacement	
2	001133	Engine crankcase- Replacement	
3	001153	Crankcase half gasket - Replacement	

Crankshaft



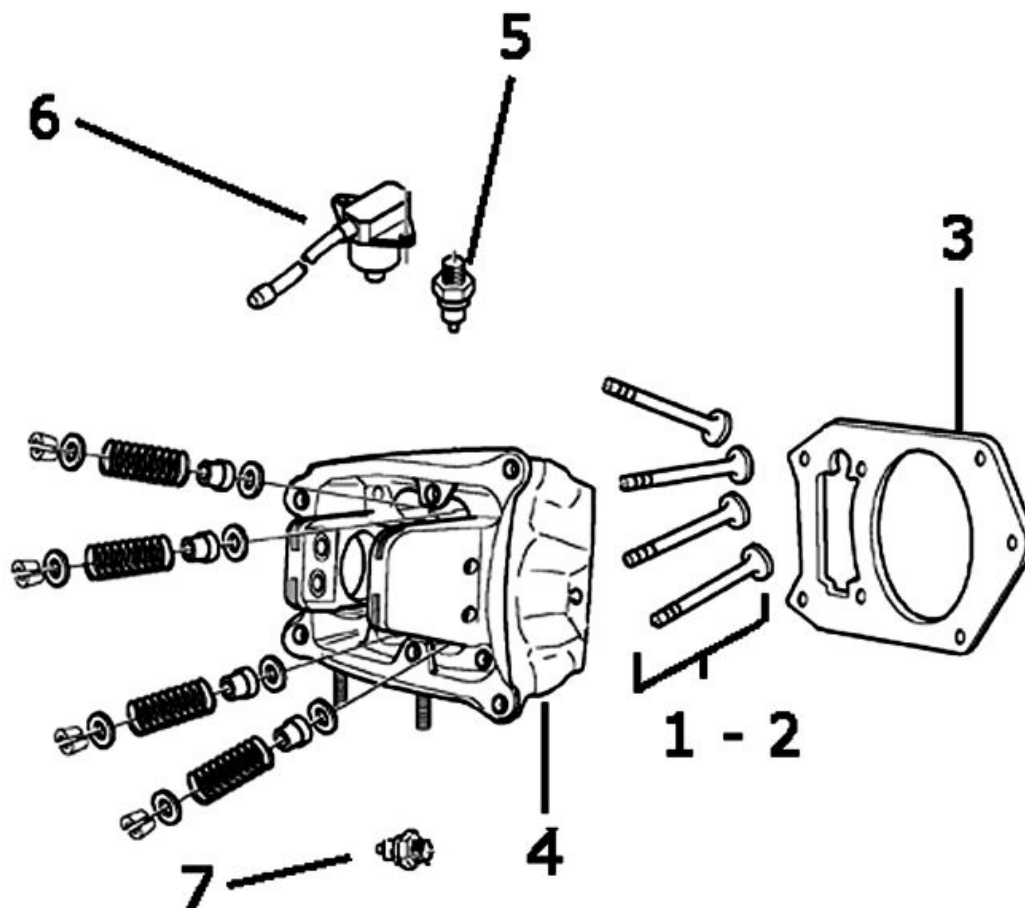
CRANKSHAFT			
	Code	Action	Duration
1	001117	Crankshaft - Replacement	
2	001098	Countershaft - Replacement	

Cylinder assy.



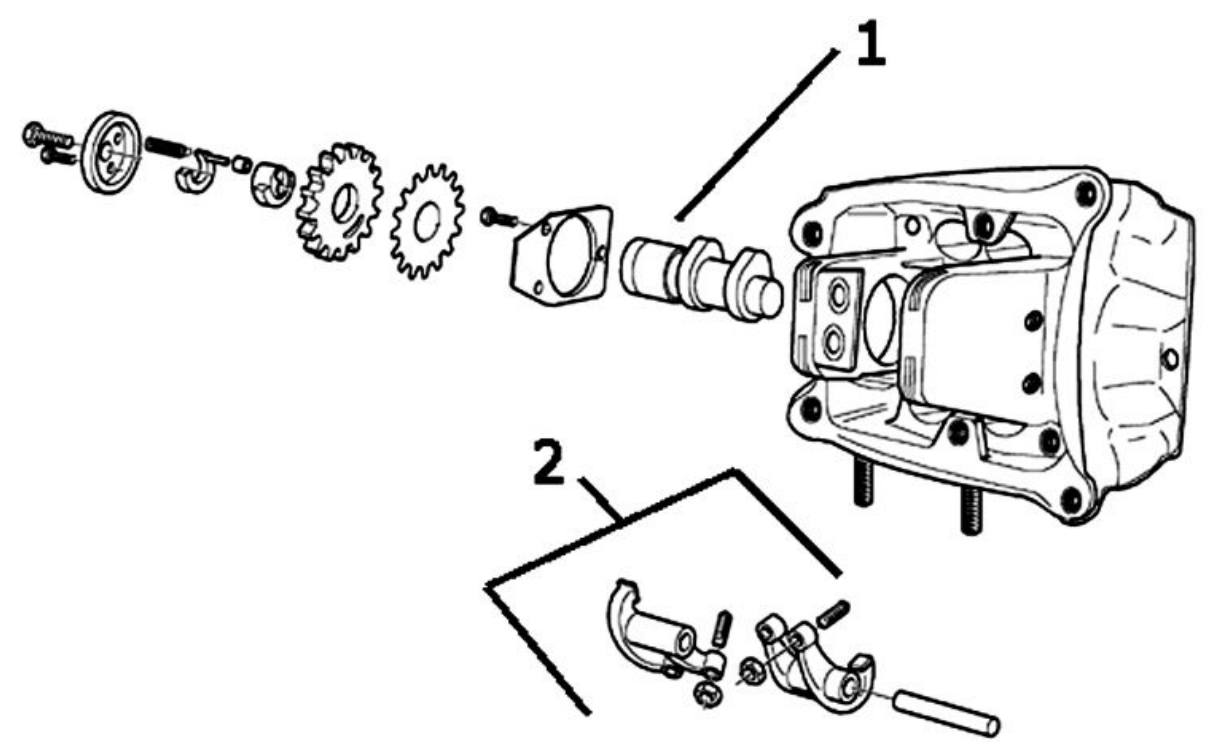
CYLINDER GROUP

	Code	Action	Duration
1	001002	Cylinder piston - Replace- ment	
2	001154	Pin-ring-piston assembly - Service	
3	001129	Chain tensioner - Service and Replacement	

Cylinder head assy.**HEAD UNIT**

	Code	Action	Duration
1	001045	Valves - Replacement	
2	001049	Valves - Adjustments	
3	001056	Head gasket - Replacement	
4	001126	Head - Replacement	
5	001083	Thermistor - Replacement	
6	005116	revolution timing sensor - Replacement	
7	007012	Coolant bleed valve - Replacement	

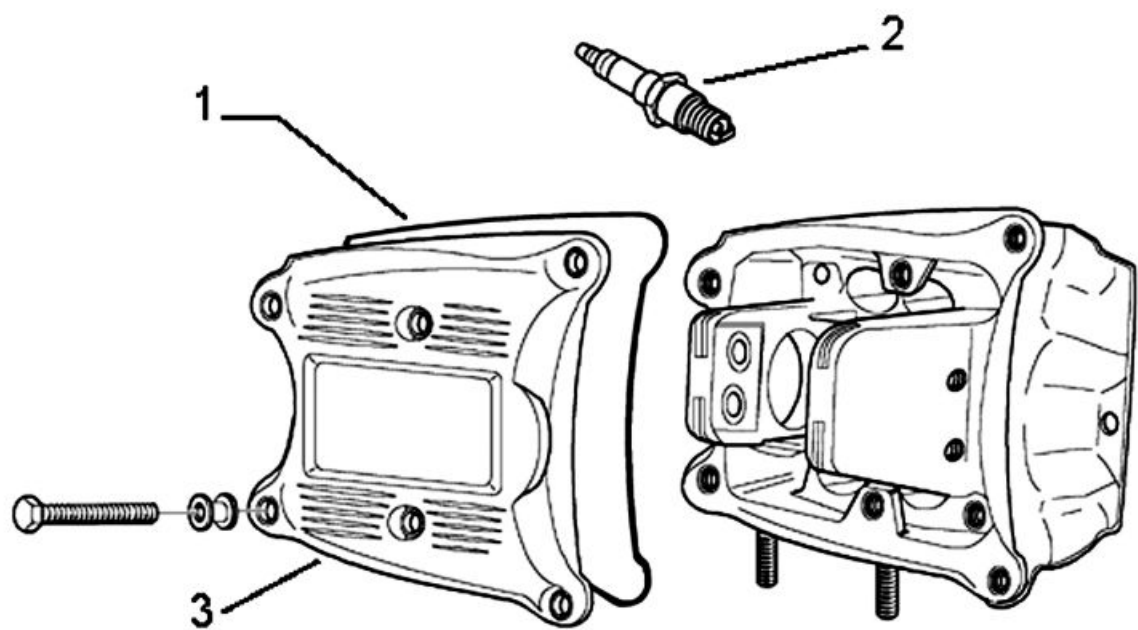
Rocker arms support assy.



ROCKING LEVER SUPPORT UNIT

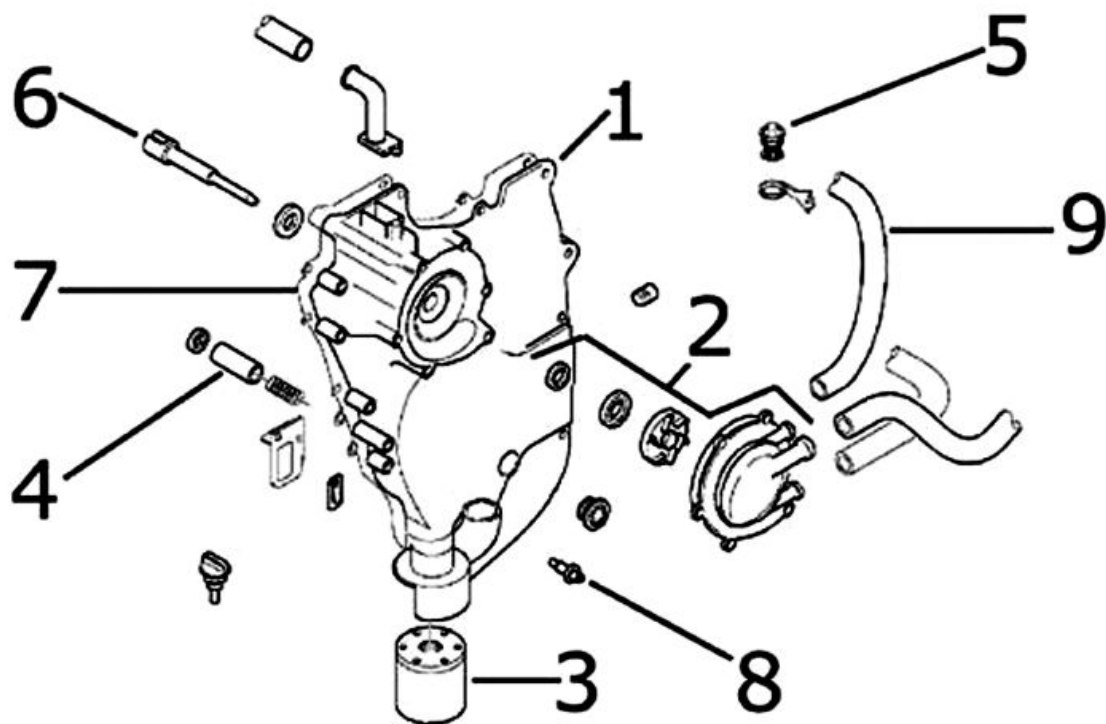
	Code	Action	Duration
1	001044	Camshaft - Replacement	
2	001148	Rocking lever valve - Replacement	

Cylinder head cover



HEAD COVER			
	Code	Action	Duration
1	001089	Head cover - Replacement	
2	001093	Spark plug - Replacement	
3	001088	Head cover gasket - Replacement	

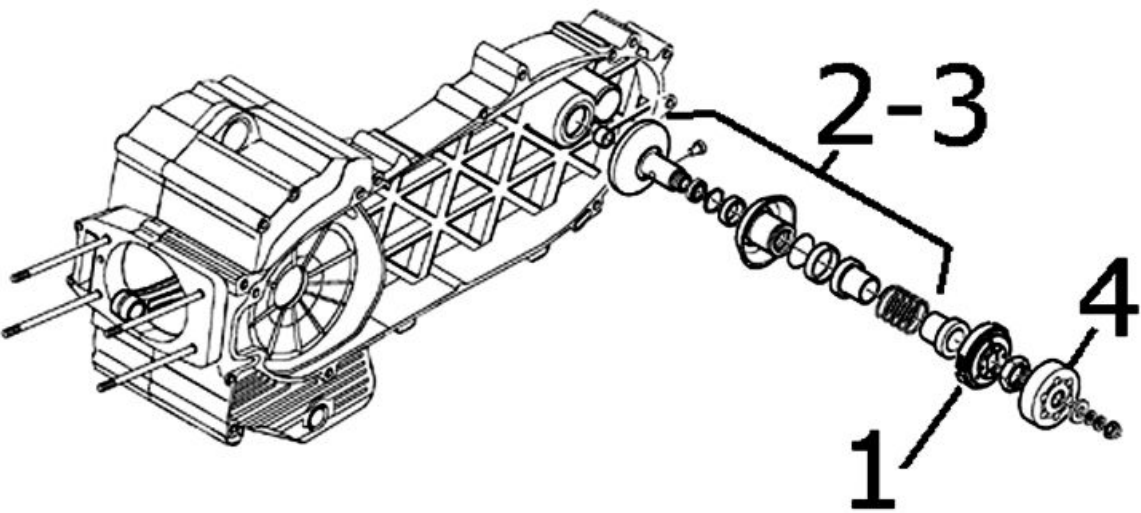
Flywheel cover



FLYWHEEL COVER

	Code	Action	Duration
1	001087	Flywheel cover - replace	
2	001113	Water pump - Replacement	
3	001123	Oil filter -Replacement	
4	001124	By-pass valve - Replacement	
5	001057	Thermostat - Replacement	
6	001062	Water pump command shaft - Replacement	
7	001150	Flywheel cover gasket - Replacement	
8	001160	Minimum oil pressure sensor - Replacement	
9	007011	By-pass manifold - thermostat - drain valve - Replacement	

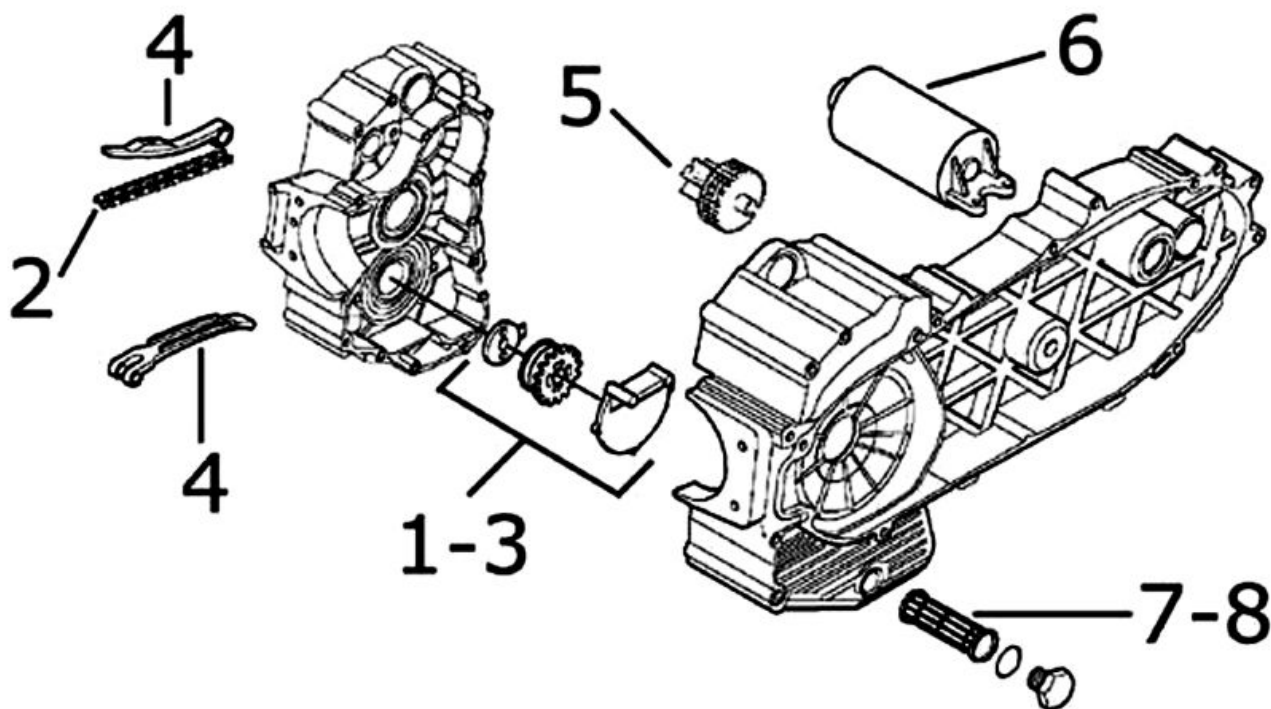
Driven pulley



DRIVEN PULLEY

	Code	Action	Duration
1	001022	Clutch - Replacement	
2	001012	Driven pulley - Overhaul	
3	001110	Driven pulley - Replacement	
4	001155	Clutch bell housing - Re- placement	

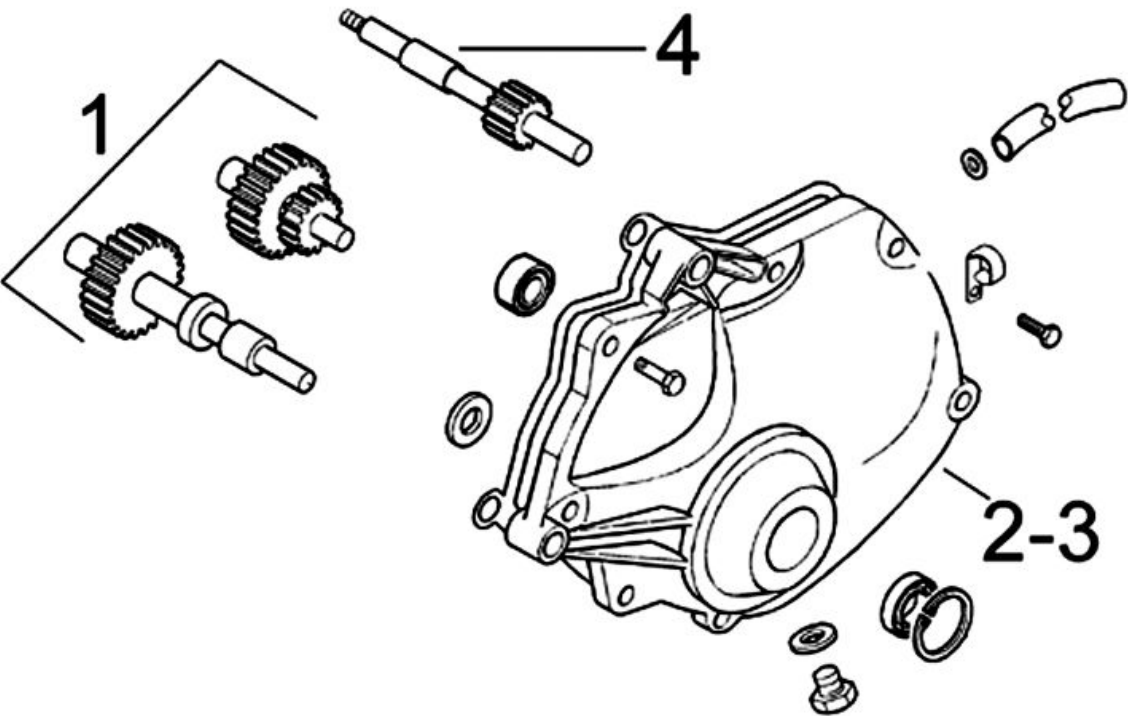
Oil pump



OIL PUMP

	Code	Action	Duration
1	001042	Oil pump - overhaul	
2	001051	Belt/ Timing chain - Replacement	
3	001112	Oil pump - change	
4	001125	Chain guide pads - change	
5	001071	Start-up pinion - Replacement	
6	001020	Starter motor - Replacement	
7	001102	Net oil filter - Replacement / Cleaning	
8	003064	Engine oil - change	

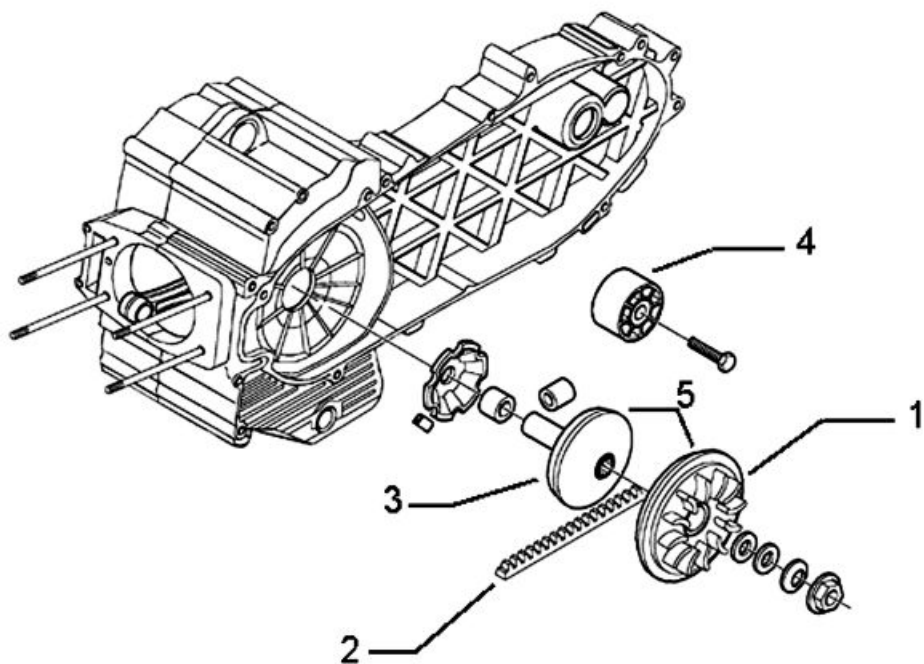
Final gear assy.



FINAL REDUCTION GEAR ASSEMBLY

	Code	Action	Duration
1	001010	Geared reduction unit - Service	
2	001156	Gear reduction unit cover - Replacement	
3	003065	Gear box oil - Replacement	
4	004125	Rear gear shaft - Replacement	

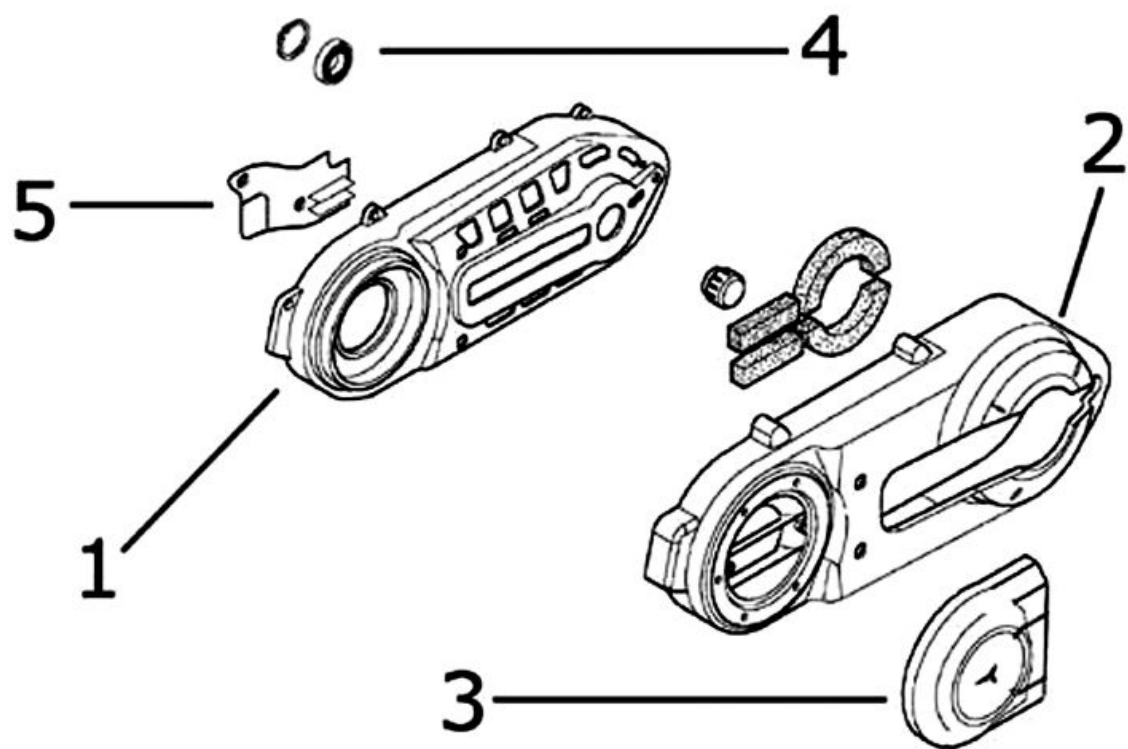
Driving pulley



DRIVING PULLEY

	Code	Action	Duration
1	001086	Driving half-pulley - Replacement	
2	001011	Driving belt - Replacement	
3	001006	Driving pulley - Service	
4	001141	Belt anti-flapping roller - Replacement	
5	001066	driving pulley - Replacement	

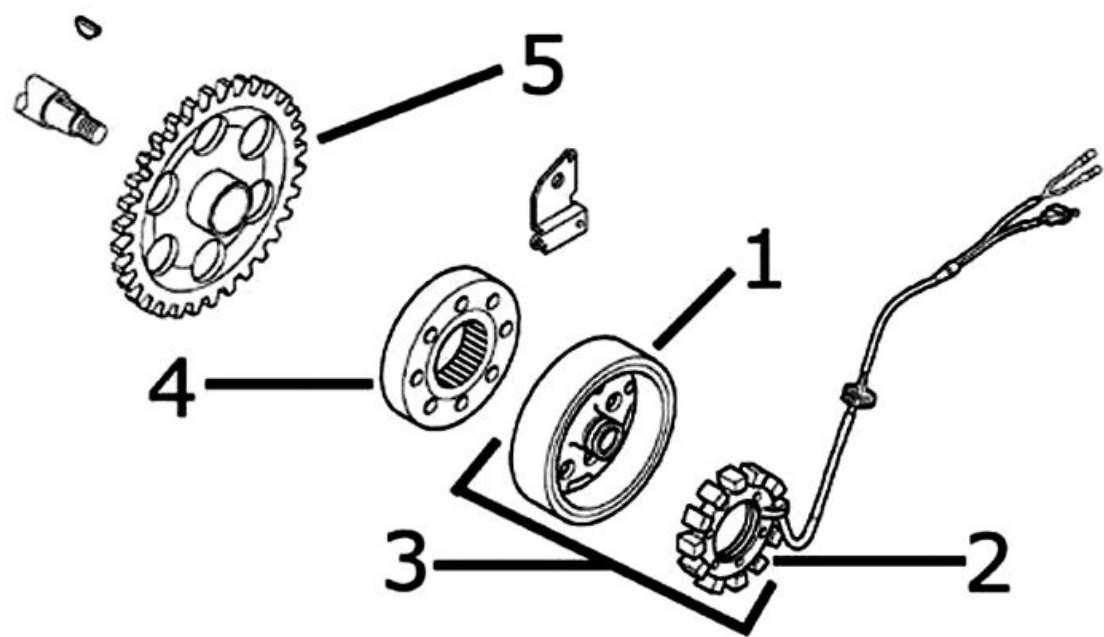
Transmission cover



TRANSMISSION COVER

	Code	Action	Duration
1	001065	Internal transmission cover - Replacement	
2	001096	External transmission cover - Replacement	
3	001131	Transmission air intake - Replacement	
4	001135	Transmission cover bearing - Replacement	
5	001170	Air manifold - replacement	

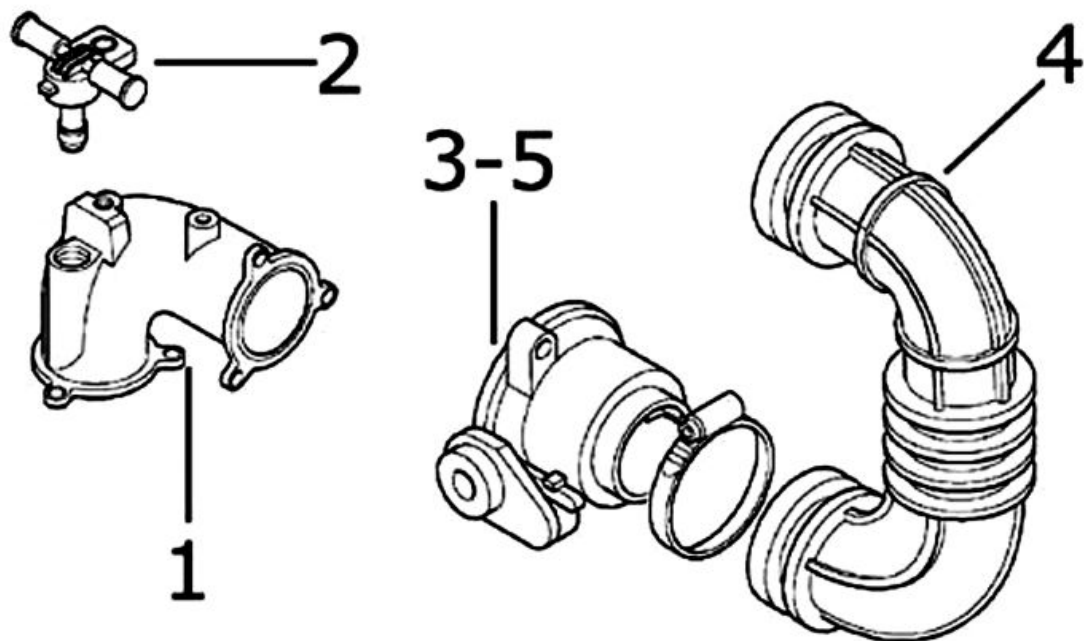
Flywheel magneto



MAGNETO FLYWHEEL

	Code	Action	Duration
1	001173	Rotor - replace	
2	001067	Stator - Replacement	
3	001058	Flywheel - Replacement	
4	001104	Start-up freewheel - Replacement	
5	001151	Start-up driven gearing - Replacement	

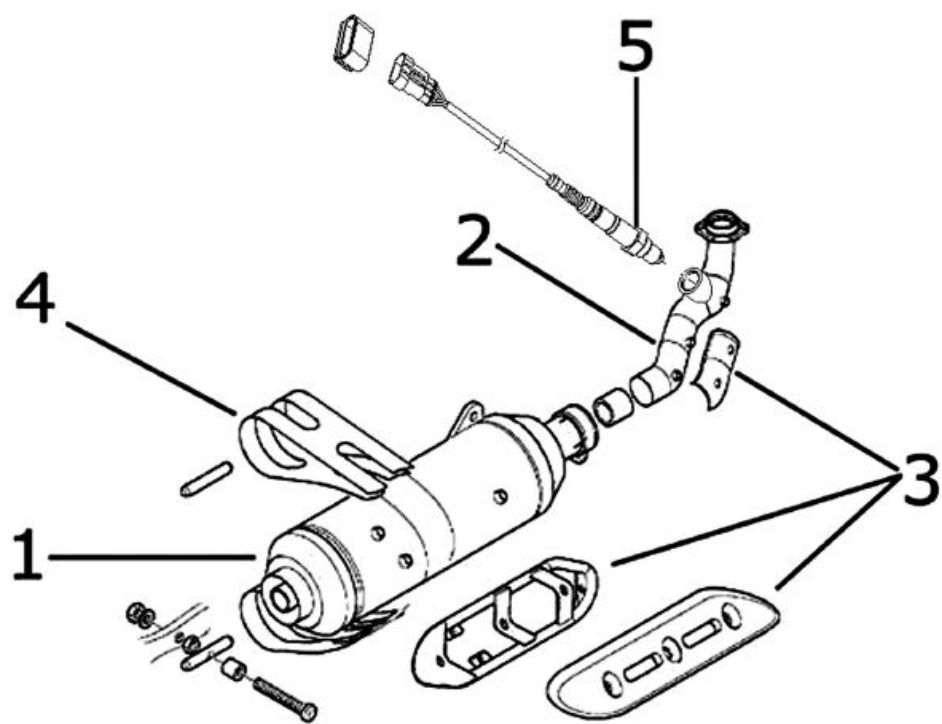
Butterfly valve



THROTTLE BODY

	Code	Action	Duration
1	001013	Intake manifold - change	
2	001047	Injector - Replacement	
3	001166	Throttle body - Replacement	
4	004122	Cleaner / Throttle body union - Replacement	
5	001171	Throttle body - Service/clean- ing	

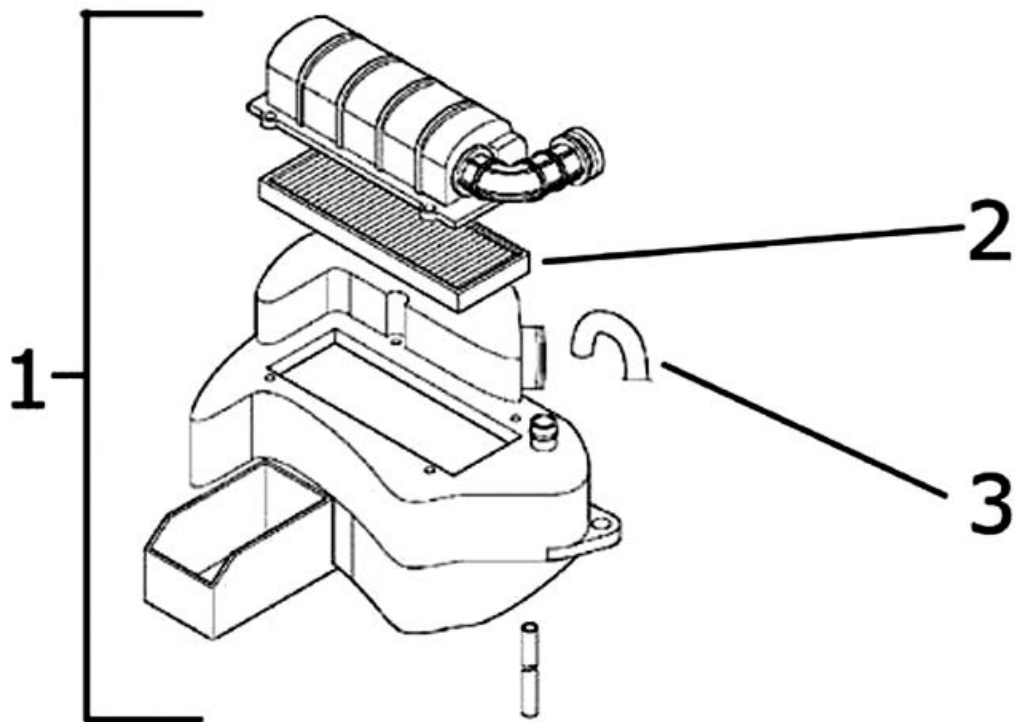
Exhaust pipe



MUFFLER

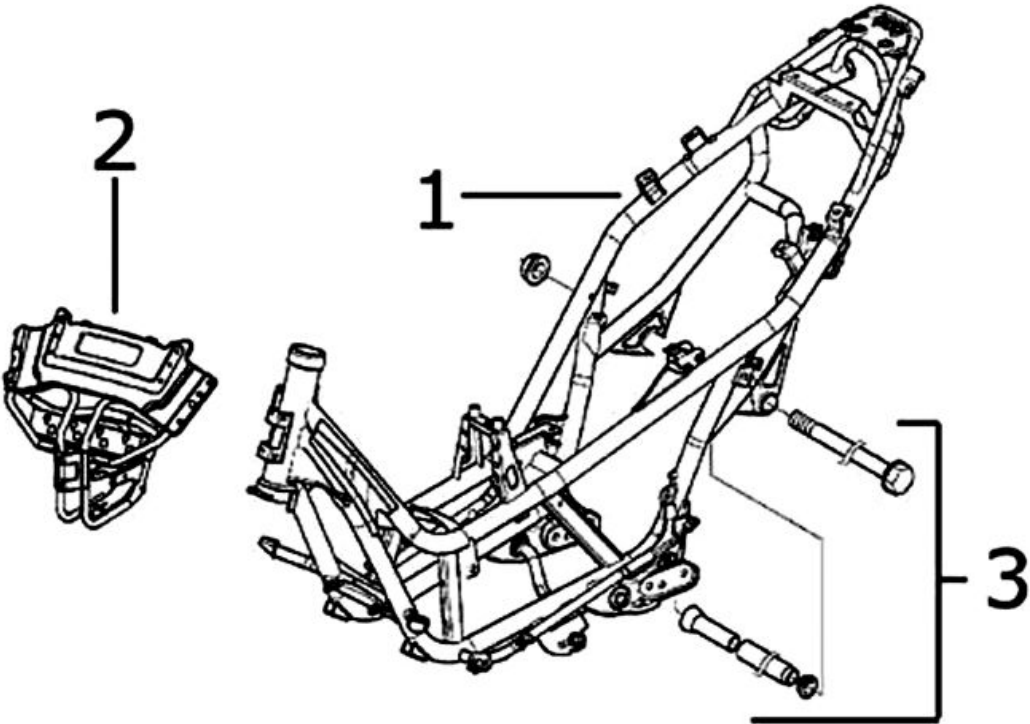
	Code	Action	Duration
1	001009	Muffler - Replacement	
2	001092	Exhaust manifold - Replacement	
3	001095	Muffler guard - Replacement	
4	004169	Muffler guard - Replacement	
5	005138	Lambda probe - Replacement	

Air cleaner



AIR CLEANER			
	Code	Action	Duration
1	001015	Air filter box - change	
2	001014	Air filter - Replacement/ Cleaning	
3	001074	Oil vapour recovery pipe - Re- placement	

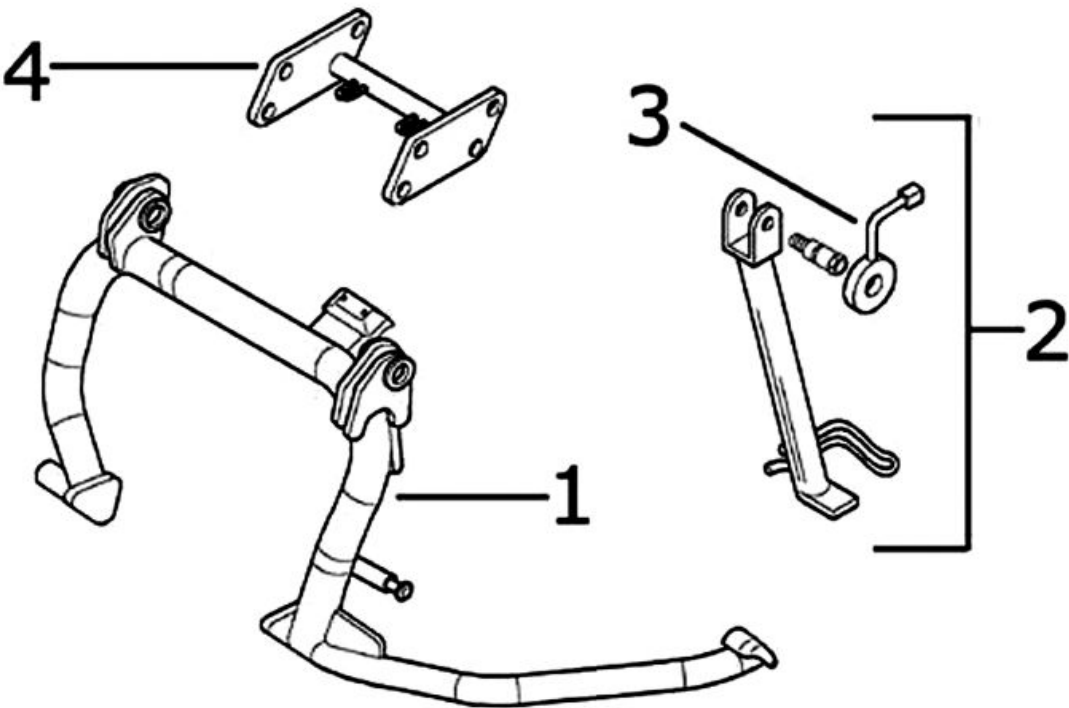
Frame



FRAME

	Code	Action	Duration
1	004001	Frame - replace	
2	004146	Front frame - Replacement	
3	001032	Engine support pin - Replacement	

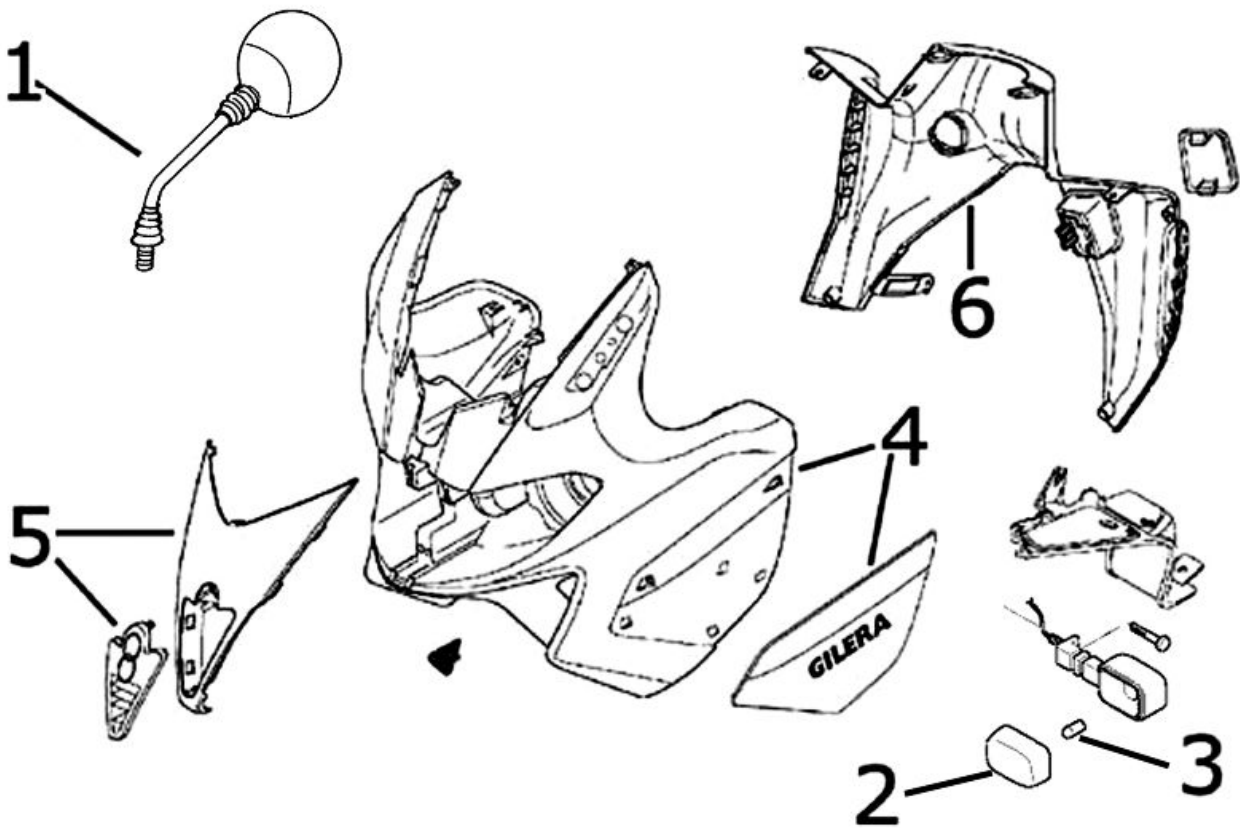
Centre-stand



SIDE/CENTRAL STAND

	Code	Action	Duration
1	004004	Stand - Replacement	
2	004102	Side stand - Replacement	
3	005079	Side stand switch - Replacement	
4	004171	Stand support plate - Replacement	

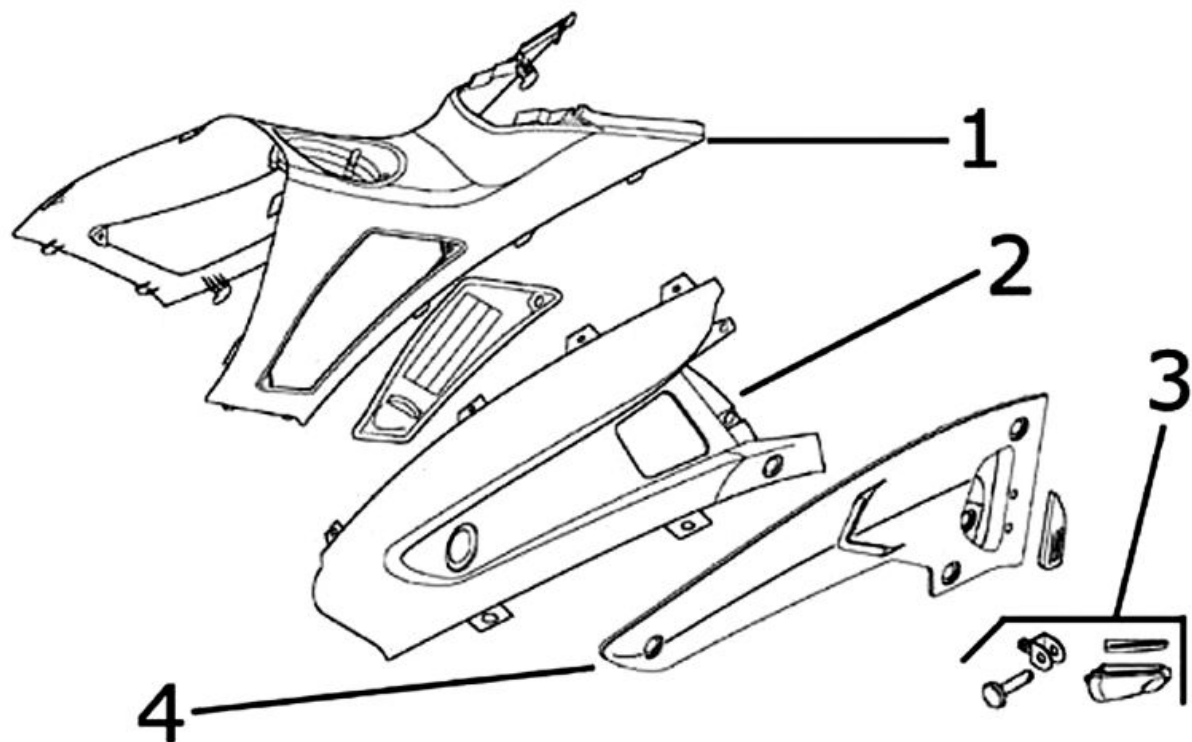
Legshield spoiler



FRONT SHIELD - SPOILER

	Code	Action	Duration
1	004066	Rear-view mirror - Replacement	
2	005091	Turn indicator glass - Replacement	
3	005067	Front direction indicator bulb - Replacement	
4	004064	Front shield - Replacement	
5	004149	Shield central cover - Replacement	
6	004065	Shield back plate - Replacement	
7	005080	Front fuse-holder - Replacement	

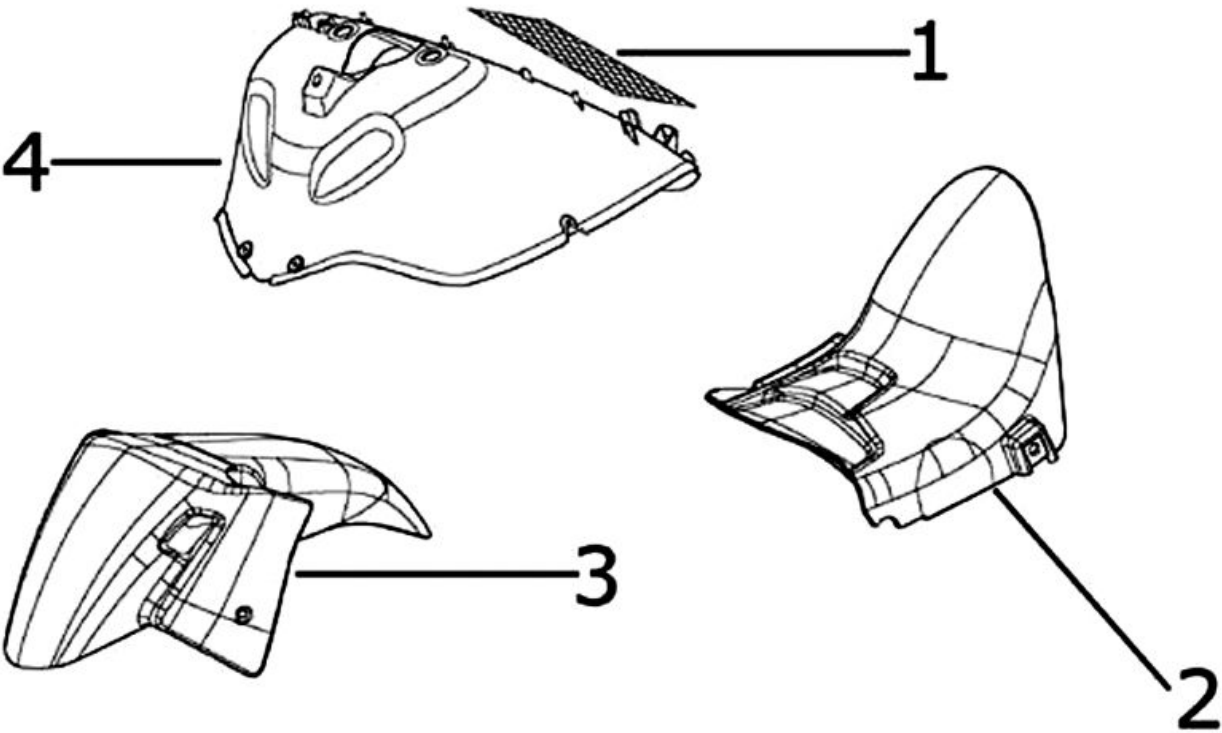
Central cover



CENTRAL FRAME COVER

	Code	Action	Duration
1	004011	Central chassis cover - Replacement	
2	004104	Left side cover - Replacement	
3	004105	Right side cover - Replacement	
4	004079	Rear footrest - Replacement	
5	004143	Footrest support - replace	

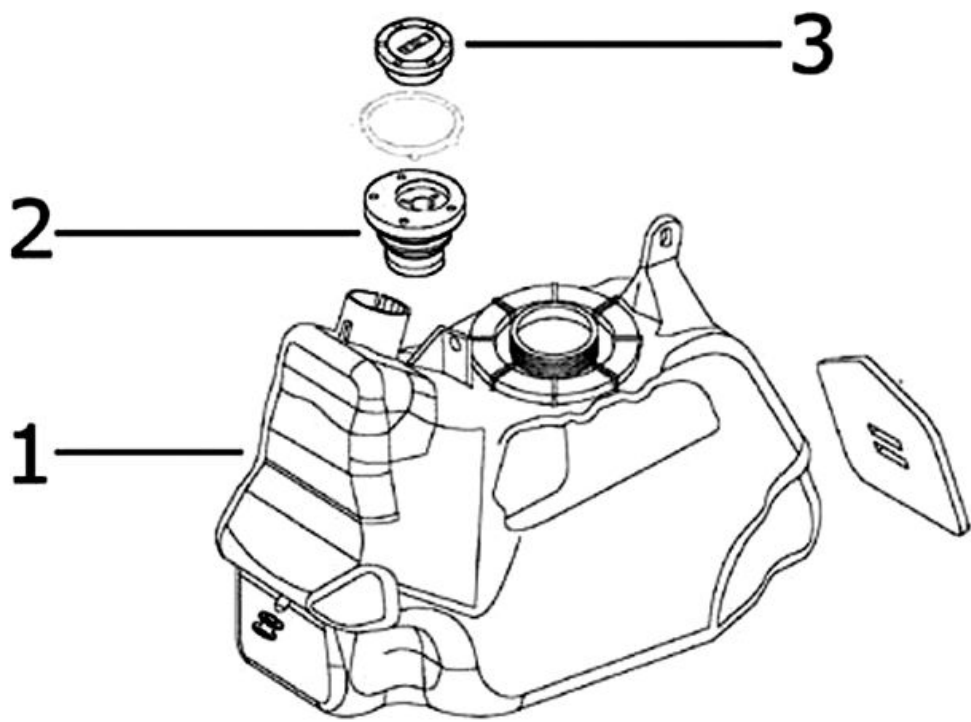
Mudguard



MUDGUARDS

	Code	Action	Duration
1	004167	Grill / radiator cover - replace	
2	004009	Rear mudguard - Replacement	
3	004002	Front mudguard - change	
4	003087	Wheel housing - Replacement	

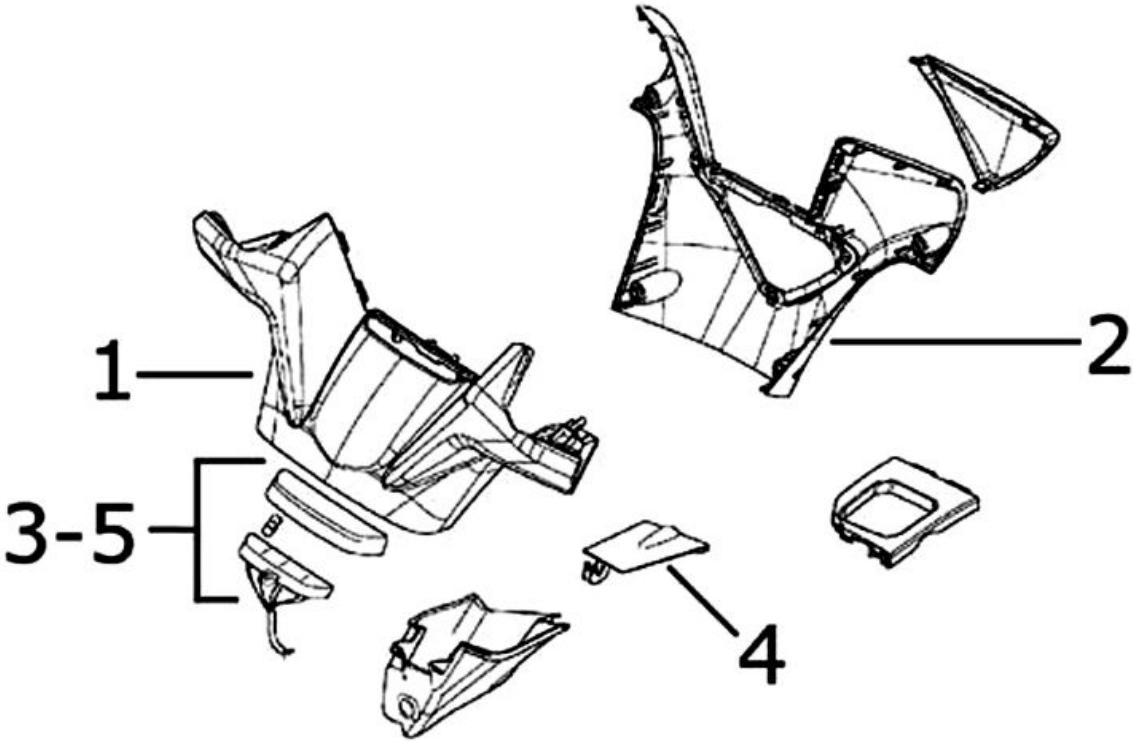
Fuel tank



FUEL TANK

	Code	Action	Duration
1	004005	Fuel tank - replace	
2	004170	Tank filler neck - Replacement	
3	004168	Fuel filler flap - Replacement	
4	004109	Fuel tank breather - replace	

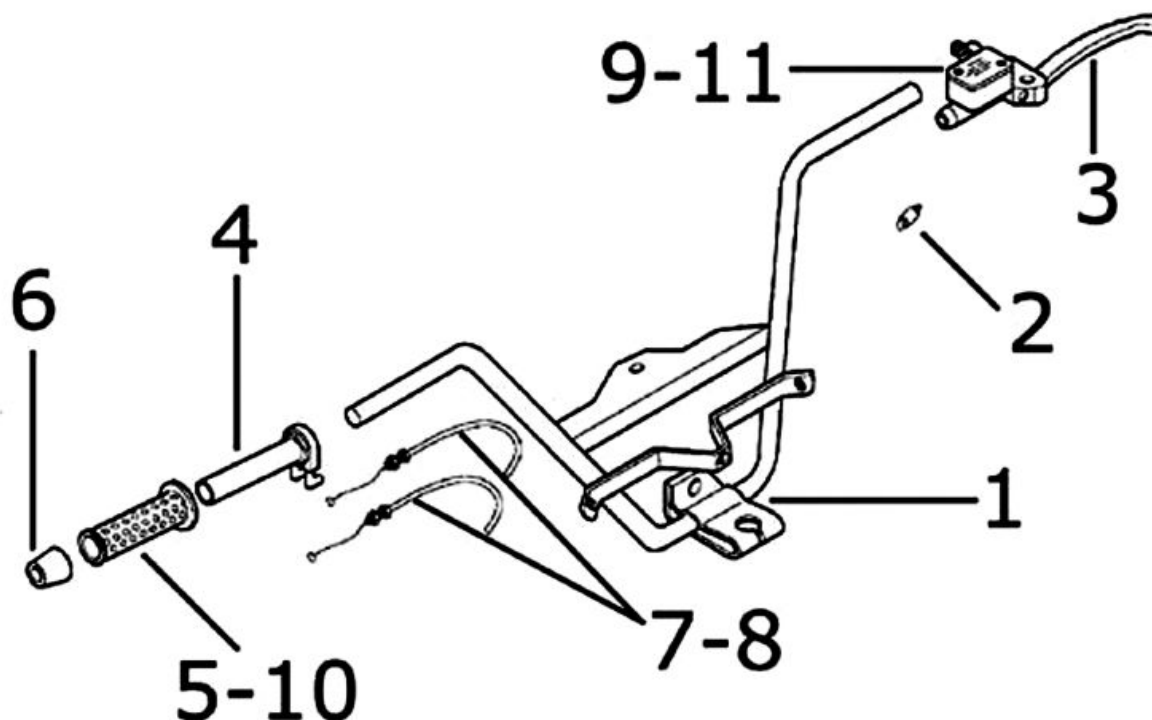
Handlebar covers



HANDLEBAR COVERS

	Code	Action	Duration
1	004018	Handlebar front section - Re- placement	
2	004019	Handlebar rear section - Re- placement	
3	005129	Warning light group - Re- placement	
4	004156	Glove-box flap - Replace- ment	
5	005038	Instrument panel warning light bulbs - Replacement	

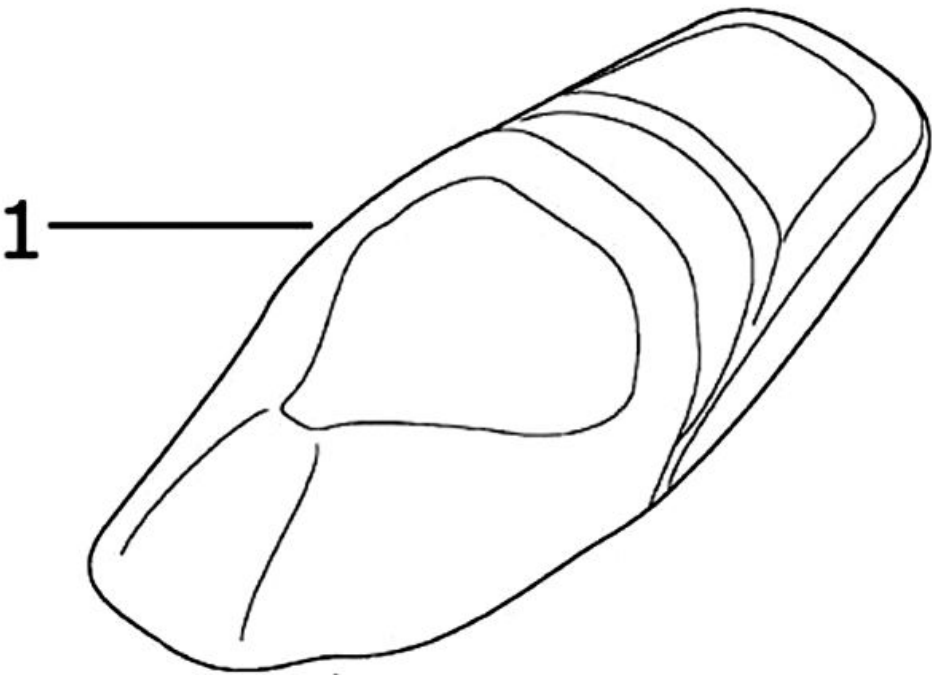
Handlebar components



HANDLEBAR COMPONENTS

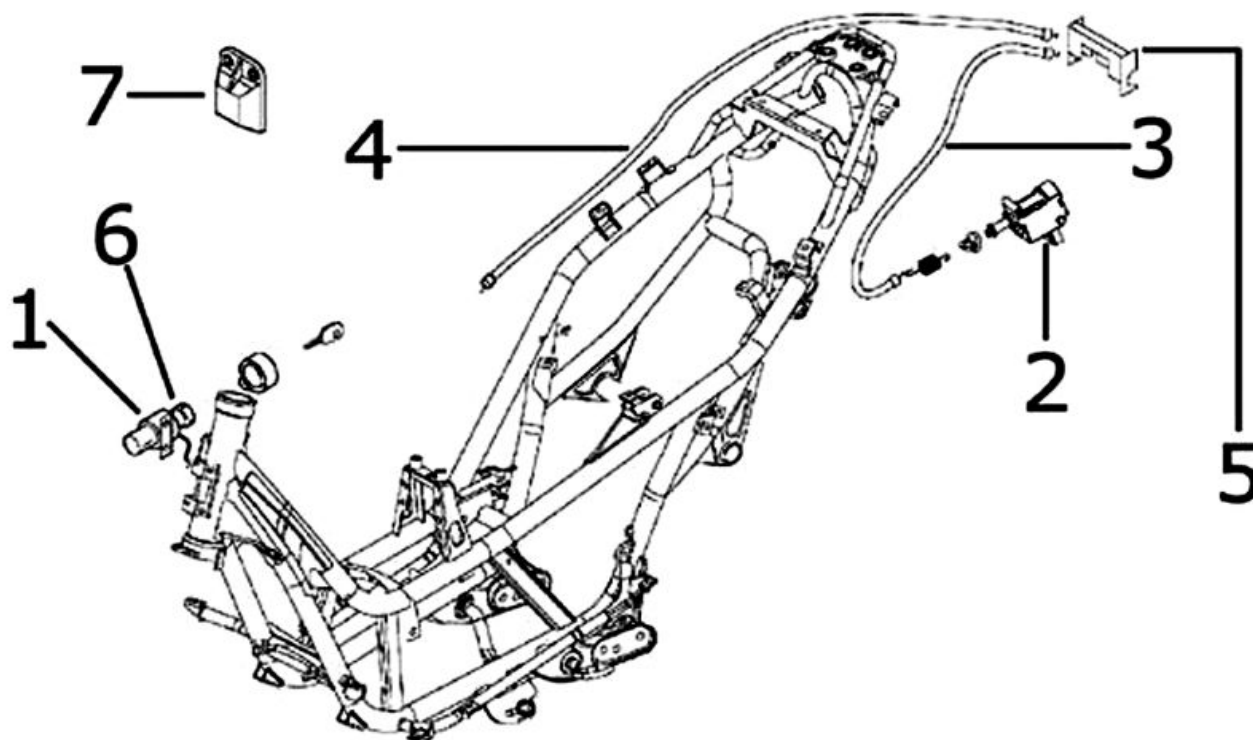
	Code	Action	Duration
1	003001	Handlebar - Replacement	
2	005017	Stop switch - Replacement	
3	002037	Brake or clutch lever - Replacement	
4	002060	Complete gas command - Replacement	
5	002059	Right hand grip - Replacement	
6	003059	Counterweight - Replacement	
7	002063	Throttle control transmission - Replacement	
8	003061	Accelerator transmission - Adjustment	
9	002024	Front brake pump - replace	
10	002071	Left hand grip - Replacement	
11	002088	Integral brake pump - Replacement	

Seat



SADDLE			
	Code	Action	Duration
1	004003	Saddle - Replacement	
2	004150	Saddle shock absorber - Re- placement	

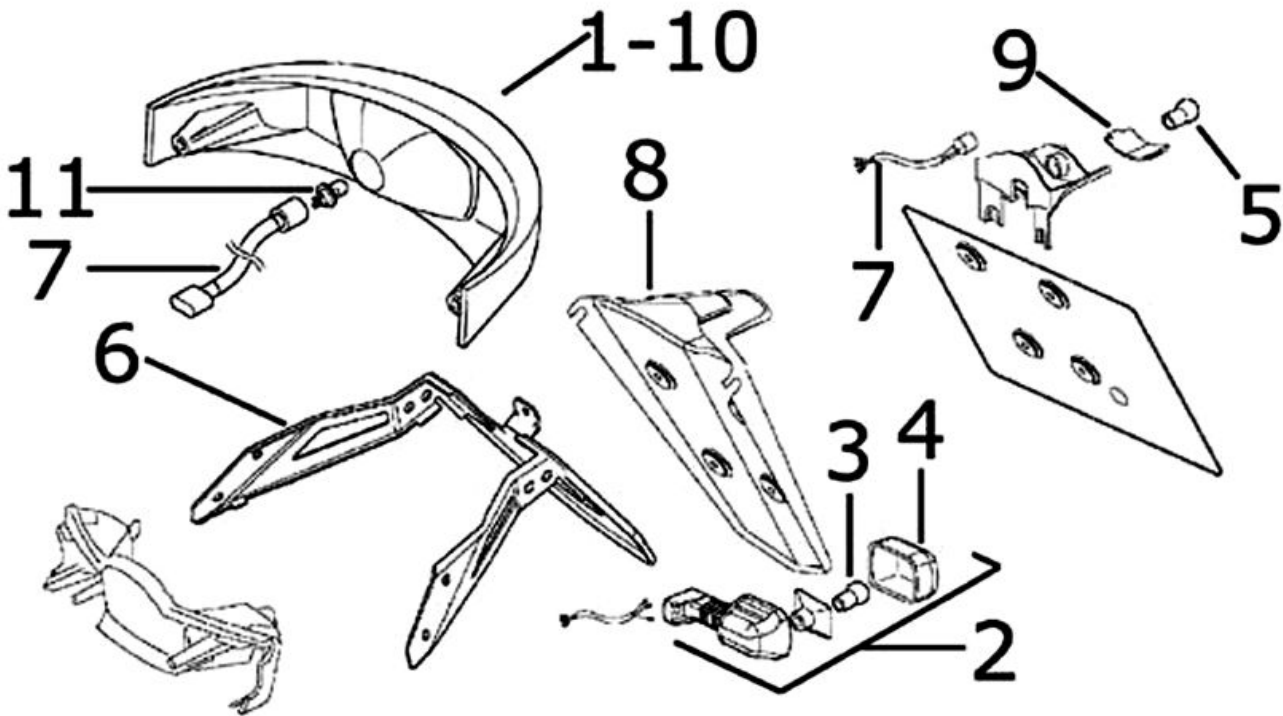
Locks



LOCKS

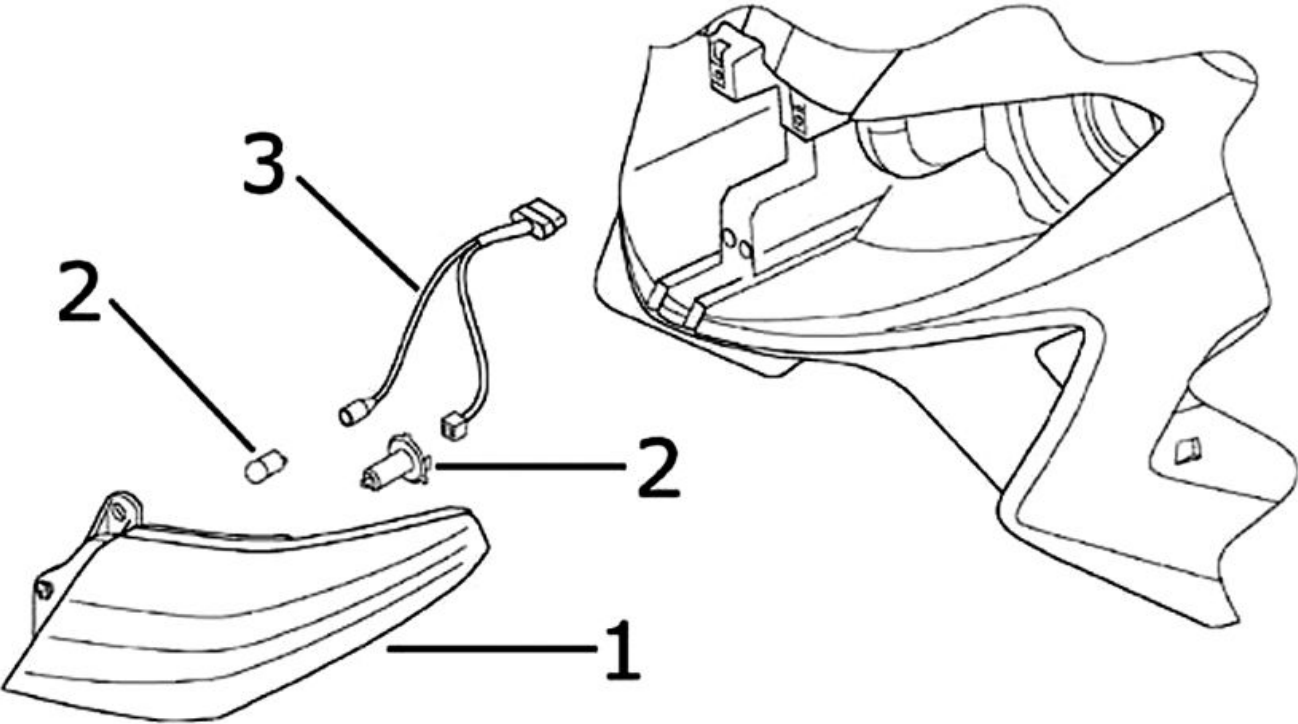
	Code	Action	Duration
1	004010	Antitheft lock - Replacement	
2	005099	Electric saddle opening device - Replacement	
3	002083	Saddle opening transmission - Replacement	
4	002092	Seat locking transmission - replacement	
5	004054	Saddle lock catch - Replacement	
6	005072	Immobilizer antenna - replacement	
7	005126	Saddle opener receiver - replacement	

Turn signal lights



REAR LIGHTS

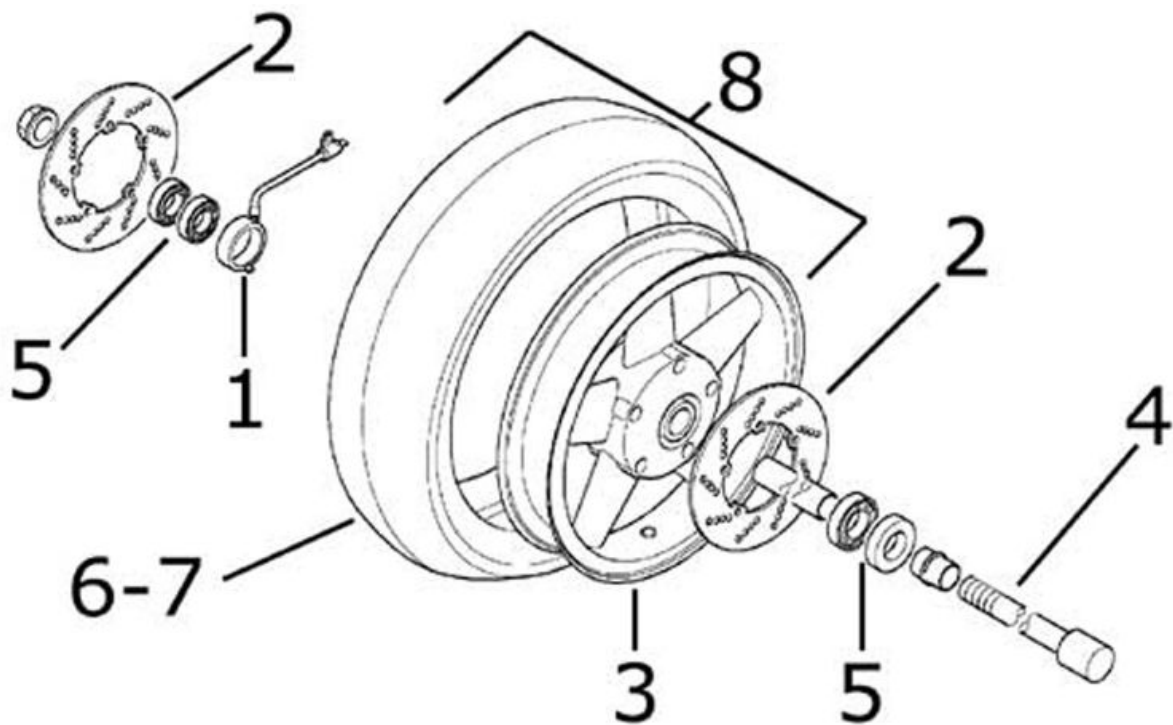
	Code	Action	Duration
1	005005	Taillight - change	
2	005022	Rear turn indicators - Replacement	
3	005068	Rear turn indicator bulb- Replacement	
4	005091	Turn indicator glass - Replacement	
5	005031	Licence plate light bulb - Replacement	
6	004136	License plate holder support - Replacement	
7	005030	Rear headlight cable unit- Replacement	
8	005048	Licence plate holder - Replacement	
9	005032	Transparent licence plate cover - replace	
10	005028	Rear light assembly glass - Replacement	
11	005066	Rear light bulbs - Replacement	



FRONT LIGHTS

	Code	Action	Duration
1	005002	Front headlamp - replace	
2	005008	Front headlamp bulbs - re- place	
3	005044	Front lights cable unit - re- place	

Front wheel



FRONT WHEEL

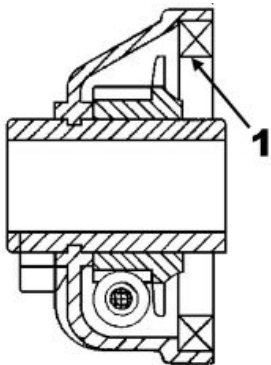
	Code	Action	Duration
1	005089	Tone wheel - Replacement	
2	002041	Front brake disc - Replacement	
3	003037	Front wheel rim- Replacement	
4	003038	Front wheel axle - Replacement	
5	003040	Front wheel bearings - Replacement	
6	003047	Front tyre - replace	
7	003063	Tyre pressure - check	
8	004123	Front wheel - Replacement	

Grease tone wheel or drive

Please take note that the code has been introduced:

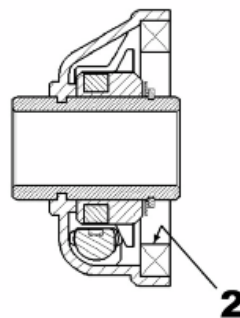
900001 - Tone wheel / drive greasing - 15'.

Never mistake the codes 002011 (movement sensor replacement) and 005089 (tone wheel replacement) in the event of noise of the indicated components. The grease recommended is TUTE-

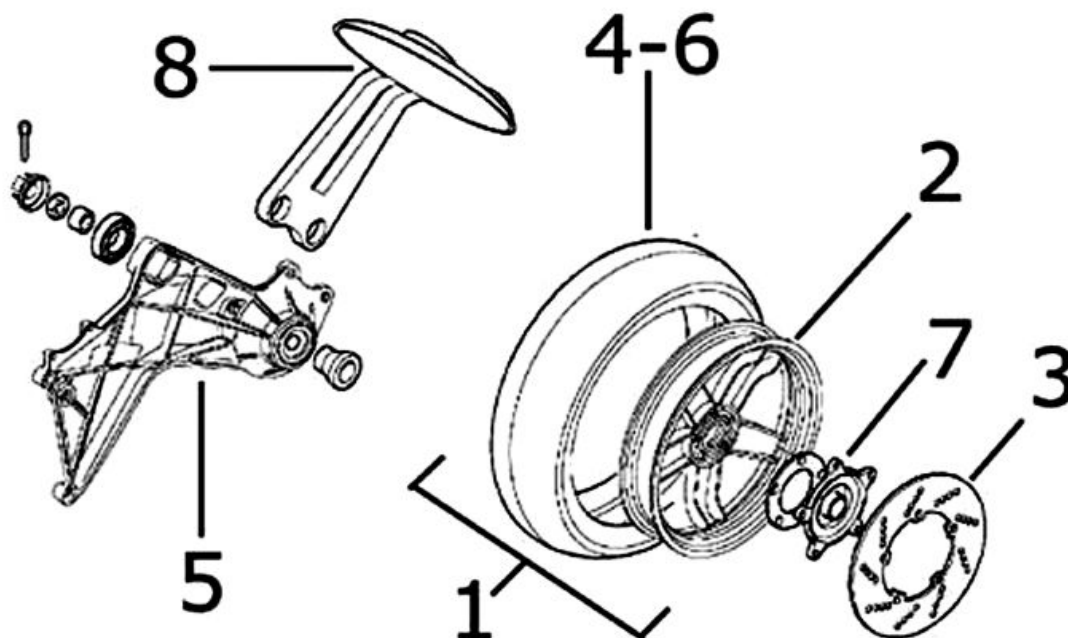


LA MRM 2 (soap-based lithium grease with Mo-lybdenum disulphide).

In the following points we indicate with an arrow the area to be greased (1 - Drive, 2 - Tone wheel)



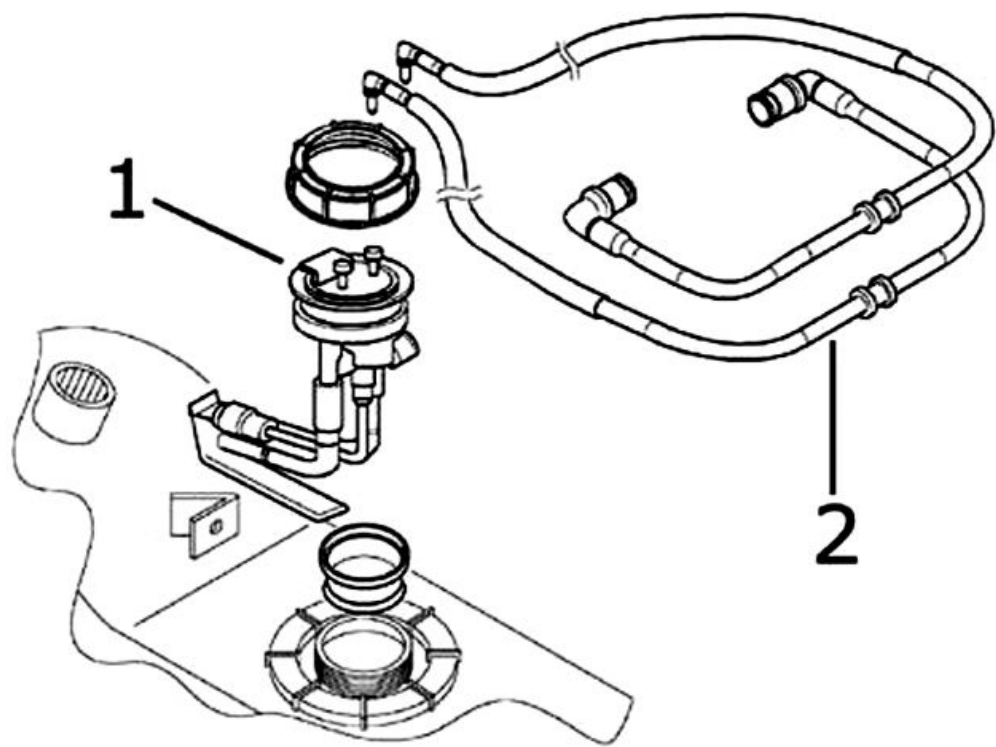
Rear wheel



REAR WHEEL

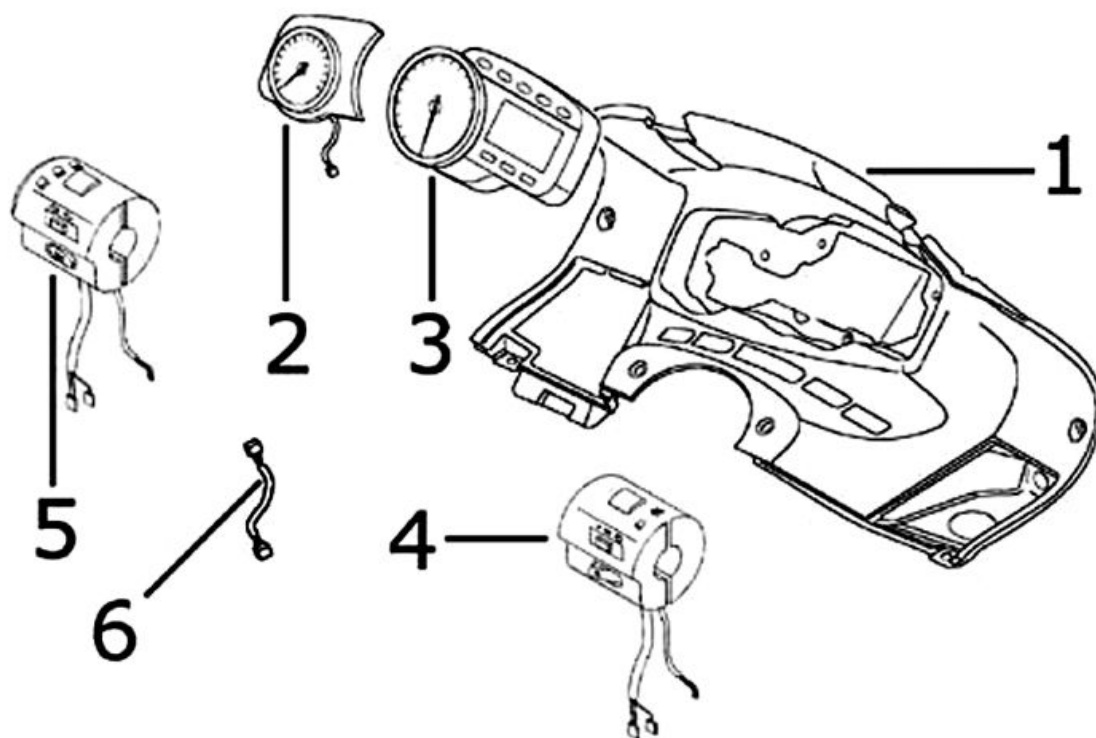
	Code	Action	Duration
1	001016	Rear wheel - Replacement	
2	001017	Rear wheel rim - replace	
3	002070	Rear brake disc - Replacement	
4	003063	Tyre pressure - Check	
5	003077	Muffler / rear shock absorber support arm - Service	
6	004126	Rear wheel tyre - Replacement	
7	002028	Rear wheel hub - Replacement	
8	004052	Bumper - Replacement	

Fuel pump

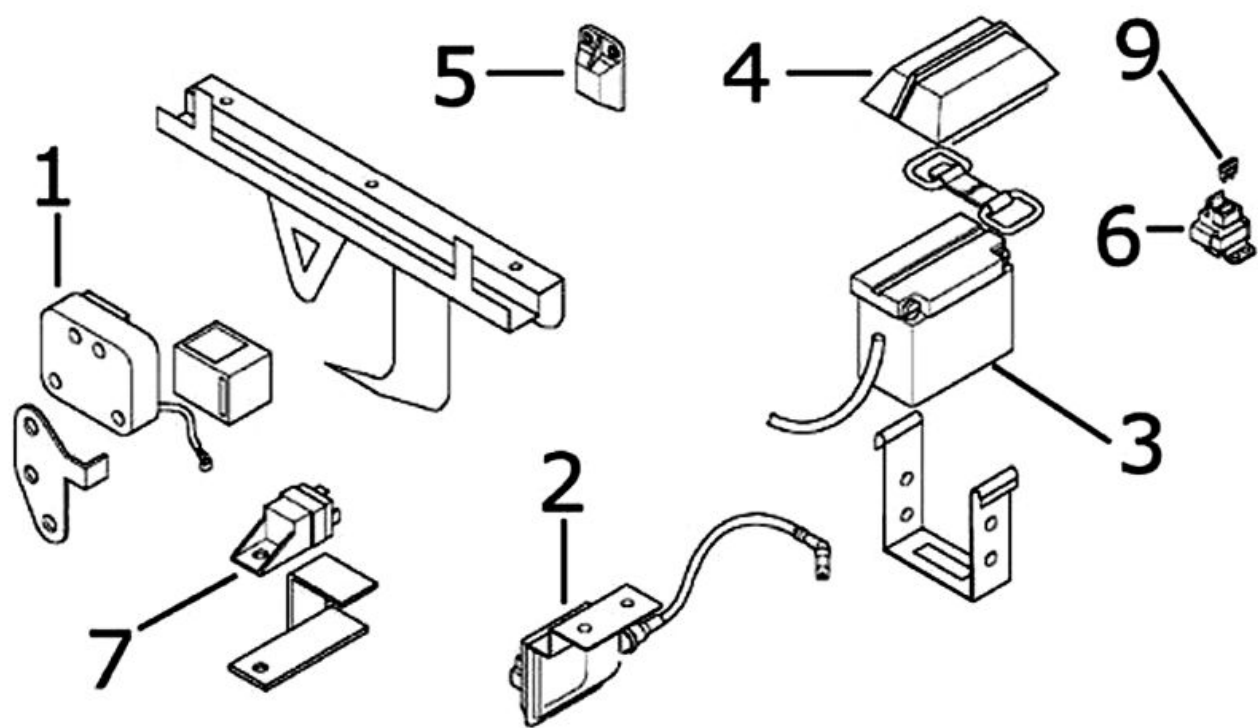


FUEL PUMP

	Code	Action	Duration
1	004073	Fuel pump - Replacement	
2	004137	Injector pump pipe - Replacement	

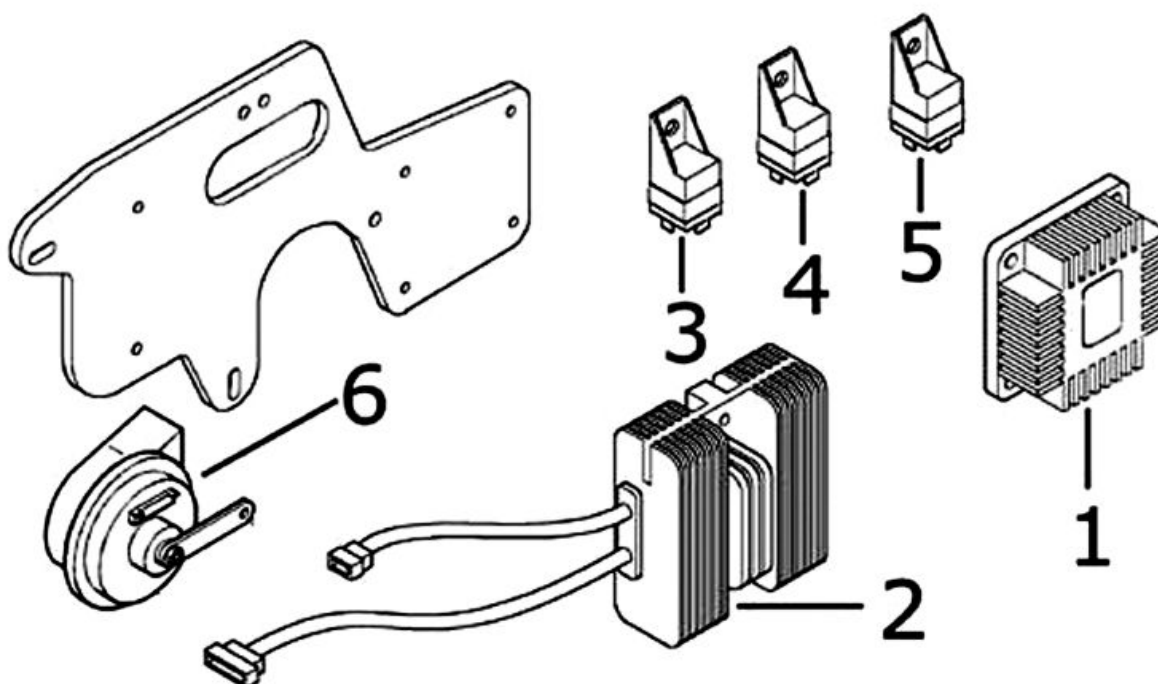
Electric devices**HANDLEBAR ELECTRICAL COMPONENTS**

	Code	Action	Duration
1	004035	Instrument panel - Replacement	
2	005014	Odometer assembly - replacement	
3	005083	Board computer - replacement	
4	003074	Handlebar right control - Replacement	
5	003075	Handlebar left control - Replacement	
6	005082	Instrument unit wiring - replacement	



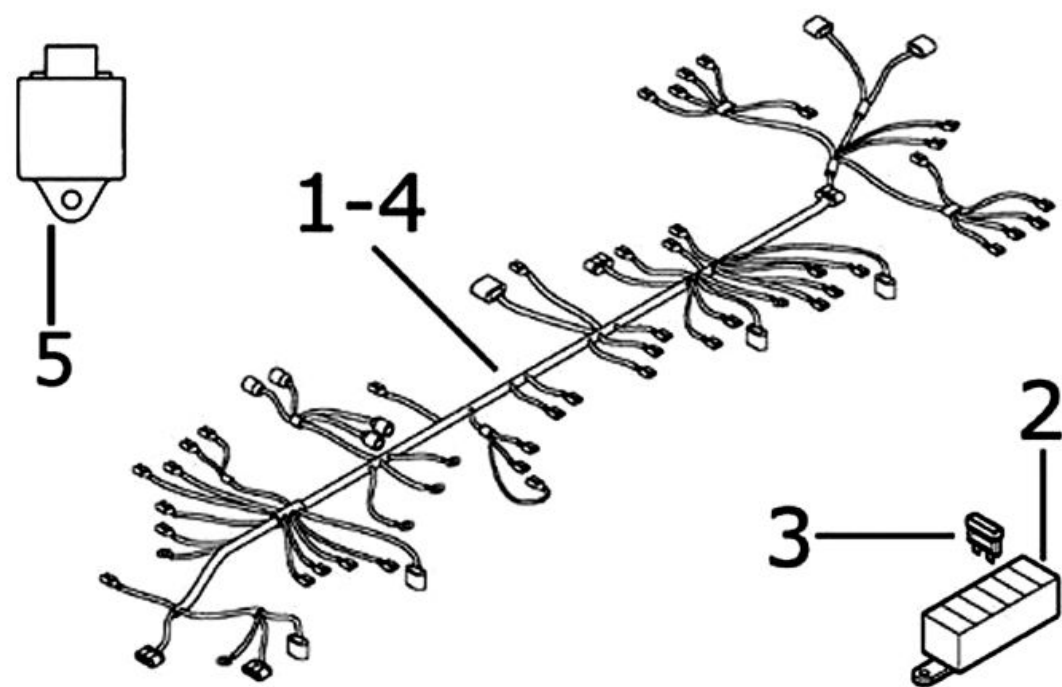
ELECTRIC DEVICES

	Code	Action	Duration
1	005127	Overturn sensor - replacement	
2	001069	H.V. coil - Replacement	
3	005007	Battery - change	
4	005046	Battery cover - change	
5	005073	Immobilizer decoder - Replacement	
6	005011	Start-up remote control switch - Replacement	
7	005128	Diode group - replacement	
8	001094	Spark plug cap - Replacement	
9	005024	Main fuse - replacement	



ELECTRIC DEVICES

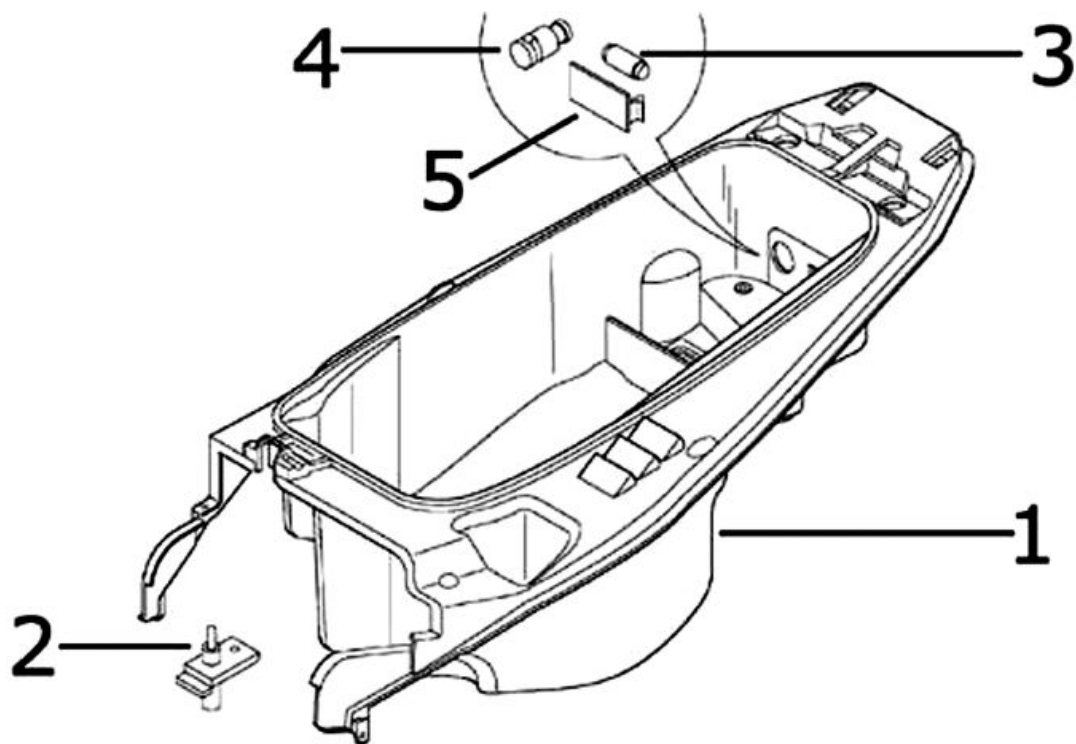
	Code	Action	Duration
1	001023	Injection control unit - Replacement	
2	005009	Voltage regulator - Replacement	
3	005117	Electrical fan remote control - Replacement	
4	005088	Emergency stop remote control - Replacement	
5	005096	Injection components remote control - Replacement	
6	005003	Horn - Replacement	



ELECTRIC DEVICES

	Code	Action	Duration
1	005001	Electrical system - Replacement	
2	005054	Fuse holder - Replacement	
3	005052	Fuse (1) - Replacement	
4	005114	Electrical system - Service	
5	005130	Electric control management device - Replacement	

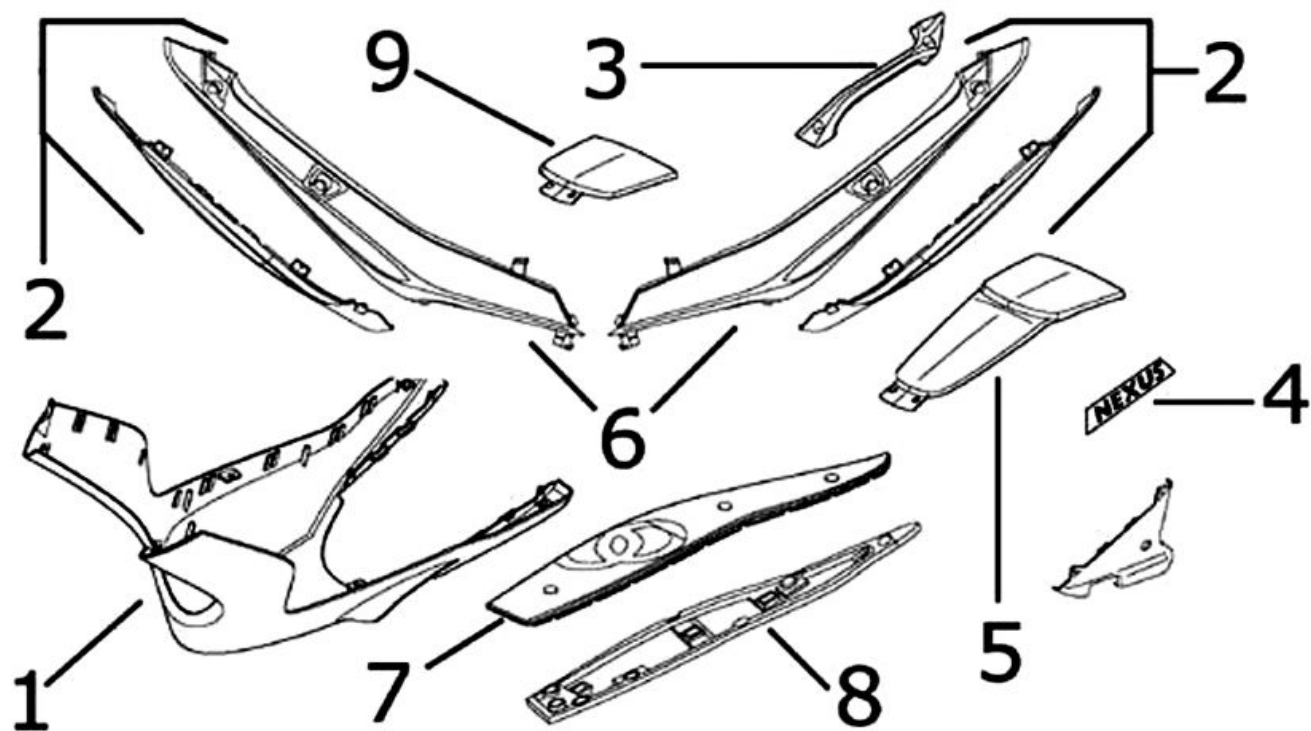
Helmet bay



HELMET COMPARTMENT

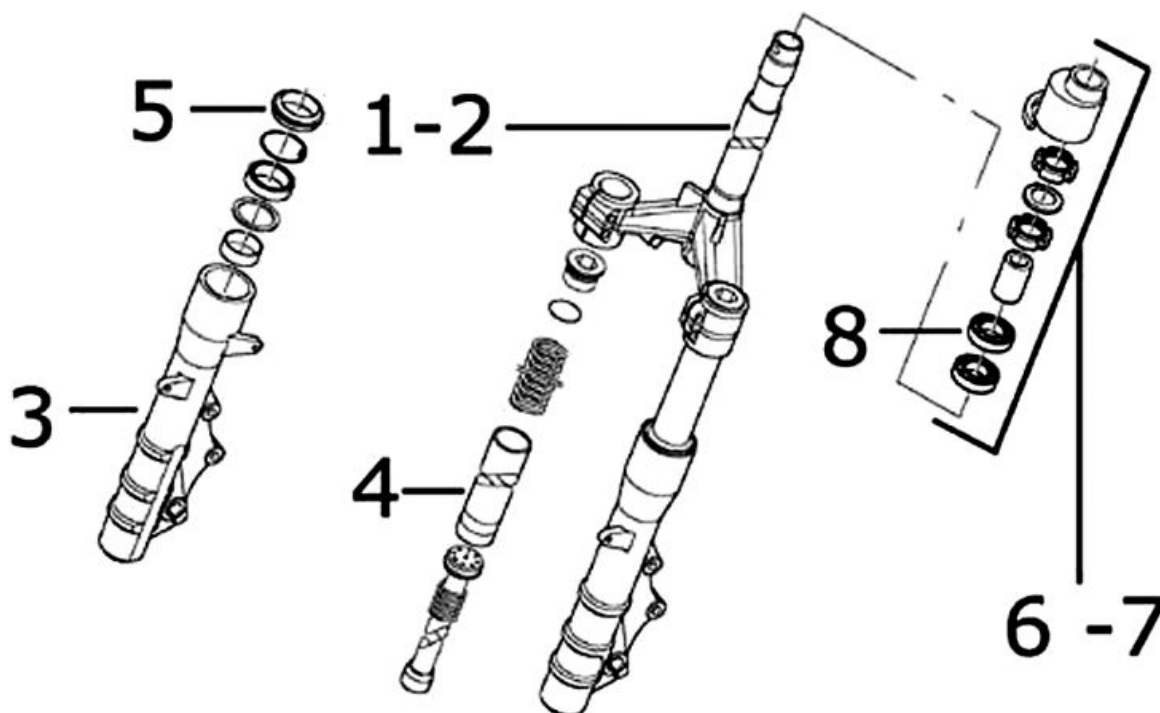
	Code	Action	Duration
1	004016	Helmet compartment - re- place	
2	005033	Glove-box light switch - Re- placement	
3	005026	Helmet compartment light - Replacement	
4	004142	Plug socket - Replacement	
5	005027	Helmet compartment bulb support - Replacement	

Rear side fairings



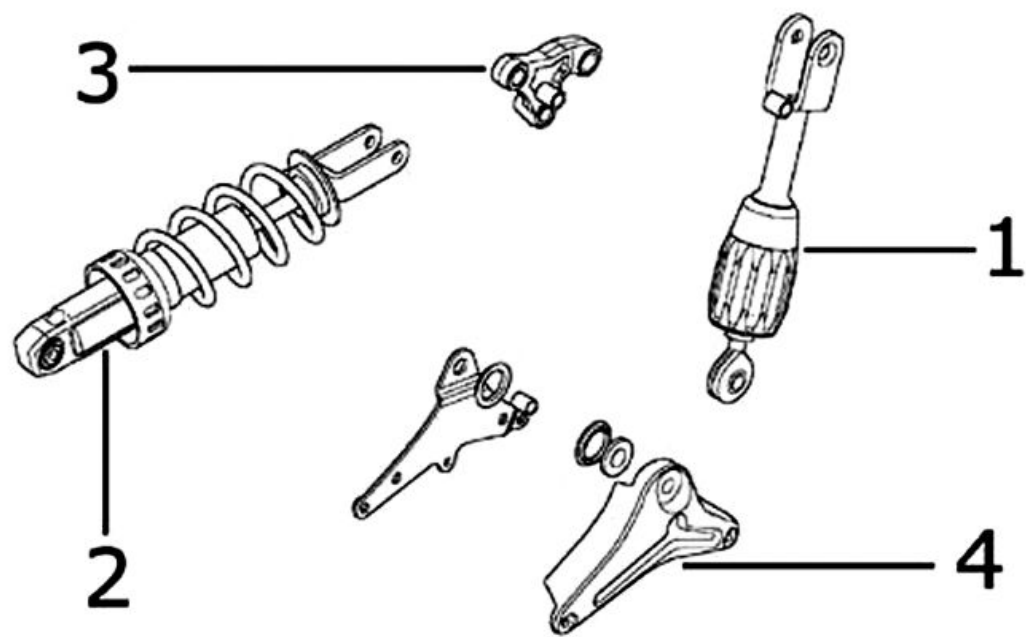
REAR COVERS

	Code	Action	Duration
1	004053	Spoiler - Replacement	
2	004085	Rear fairing - Replacement	
3	004068	Passenger handgrip - Replacement	
4	004159	Plates / Stickers - Replacement	
5	004036	Lower chassis cover - Replacement	
6	004012	Rear side panels (2) - Replacement	
7	004075	Mat - Replacement	
8	004015	Footrest - Replacement	
9	004056	Upper rear light cover - Replacement	

Front suspension**FRONT SUSPENSION**

	Code	Action	Duration
1	003051	Complete fork - replace	
2	003010	Front suspension - service	
3	003076	Fork housing - replacement	
4	003079	Fork stem - Replacement	
5	003048	Fork oil seal - Replacement	
6	003073	Steering clearance - Adjust	
7	003002	Steering fifth wheels - change	
8	004119	Upper steering bearing - re- placement	

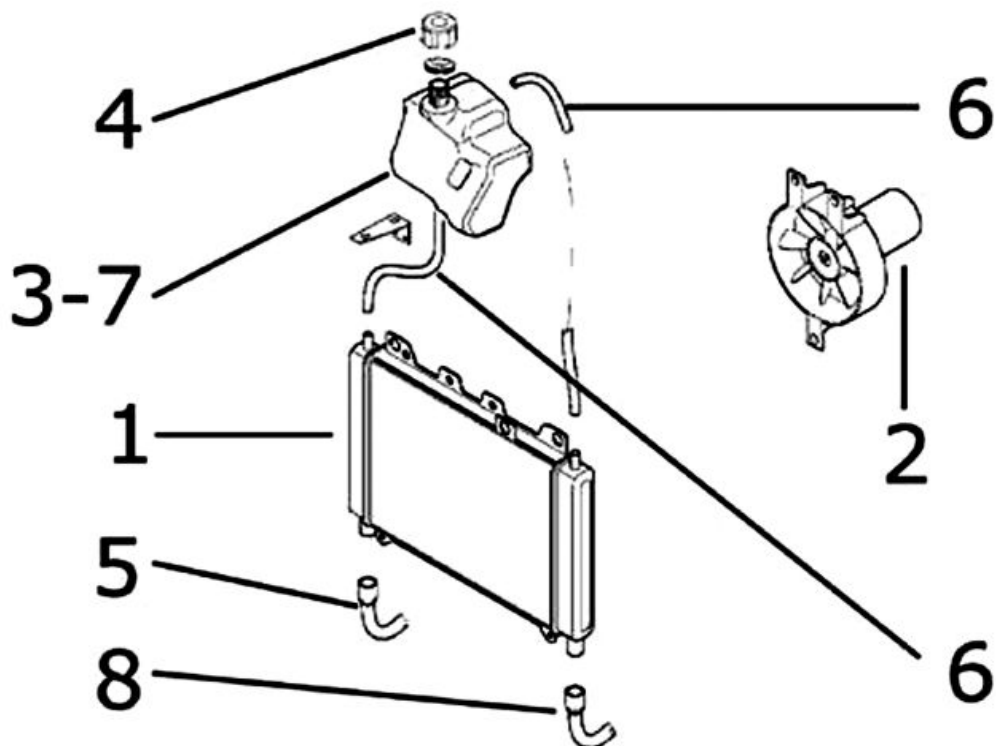
Rear suspension



REAR SUSPENSION

	Code	Action	Duration
1	003085	Suspension strut - Replacement	
2	003007	Rear shock absorber - Replacement	
3	004120	Rear suspension linkage - Replacement	
4	003086	Suspension strut support - replacement	

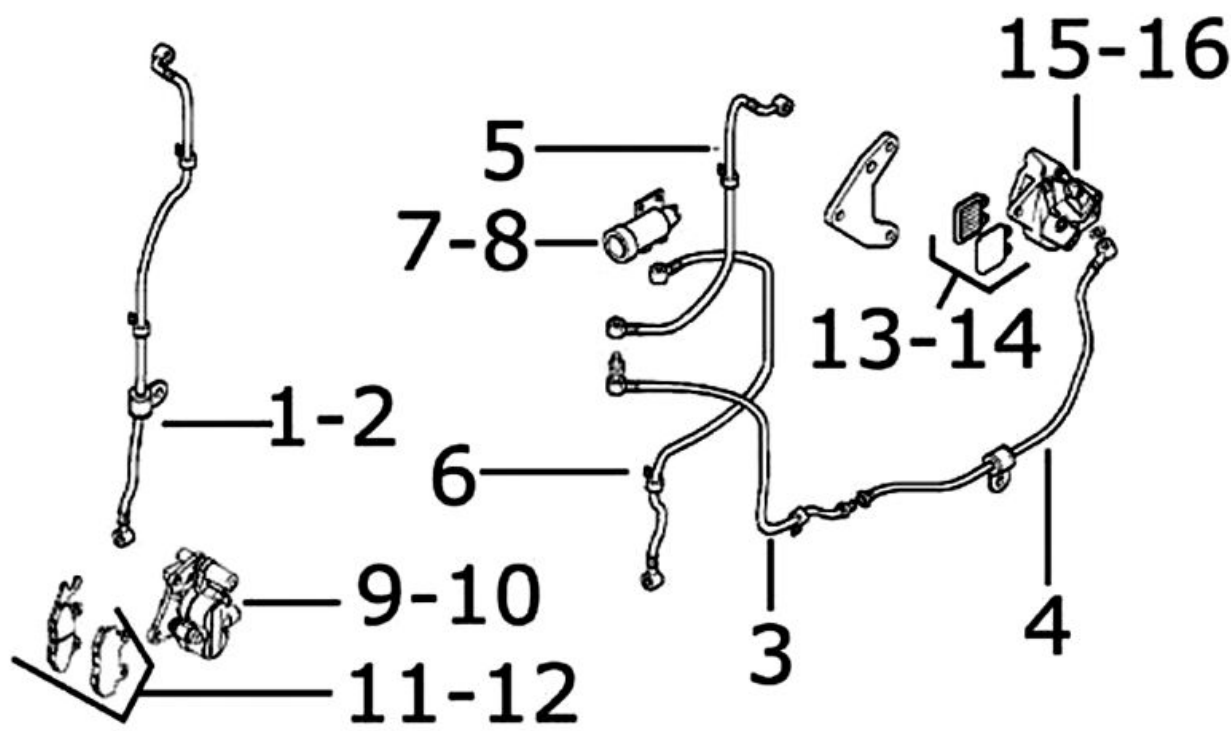
Cooling system



COOLING SYSTEM

	Code	Action	Duration
1	007002	Water cooling radiator - Replacement	
2	007016	Fan with support - Replacement	
3	007001	Expansion tank - Replacement	
4	007024	Expansion tank cap - Replacement	
5	007019	Coolant return pipe - replacement	
6	007013	Expansion tank / radiator connecting hose - Replacement	
7	001052	Coolant and air bleed - replacement	
8	007022	Coolant delivery pipe - Replacement	

Braking system

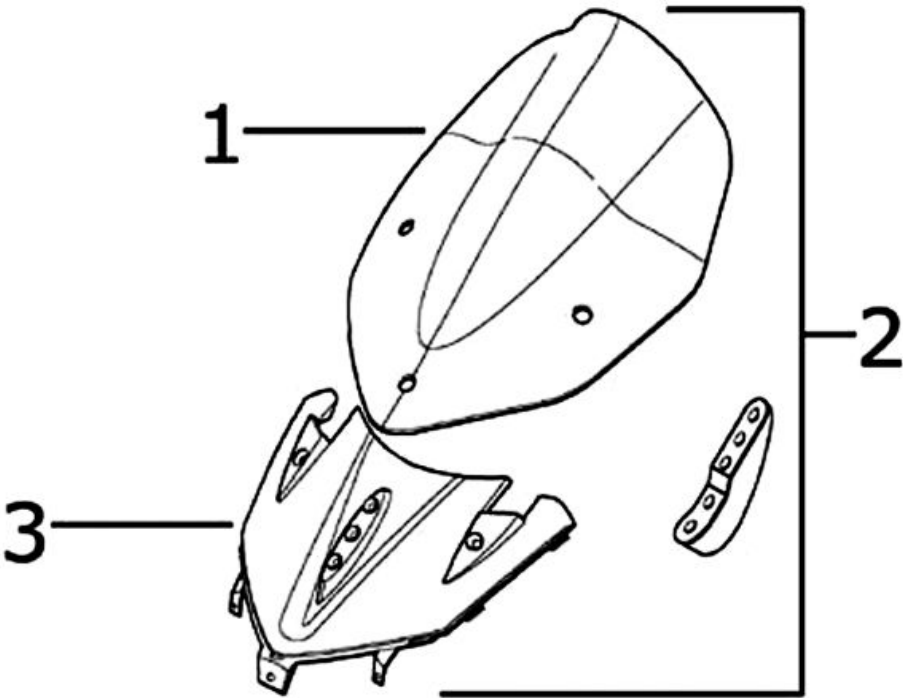


BRAKE SYSTEM

	Code	Action	Duration
1	002021	Front brake piping - Replacement	
2	002047	Front brake fluid and air bleeding system - replace	
3	002020	Rear brake disc piping - Replacement	
4	002087	Rear integral braking system rigid hose - Replacement	
5	002084	Integral break pump pipe, device - Replacement	
6	002085	Integral front brake pipes	
7	002089	Integral breaking device - Replacement	
8	002090	Integral brake fluid and bleeding system - Replacement	
9	002039	Front brake calliper - Replacement	
10	002040	Front brake calliper - Service	
11	002007	Front brake pads - replace	
12	003070	Front brake pads - Wear and tear check	
13	002002	Rear brake pads - replace	
14	003071	Rear brake pads - Wear and tear check	
15	002048	Rear brake calliper - Replacement	

	Code	Action	Duration
16	002068	Rear calliper - Service	

Windscreen



WINDSHIELD			
	Code	Action	Duration
1	004028	Windshield glass - Replacement	
2	004101	Windscreen - Replacement	
3	004117	Top fairing - Replacement	